

# SERVICE NOTES

Oct 8th, 2002

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FILE TITLE

Signa Ovation System

SN62711

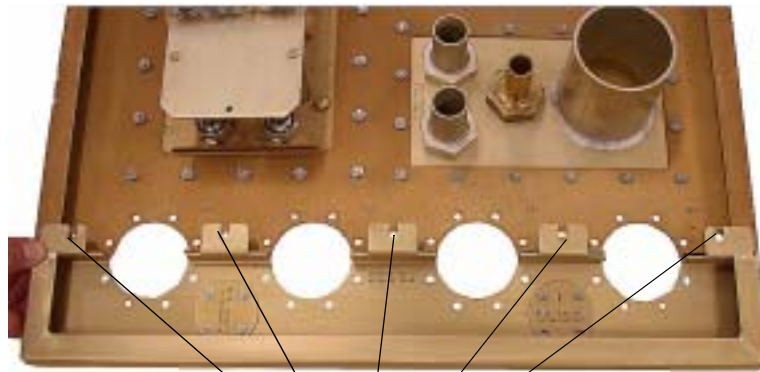
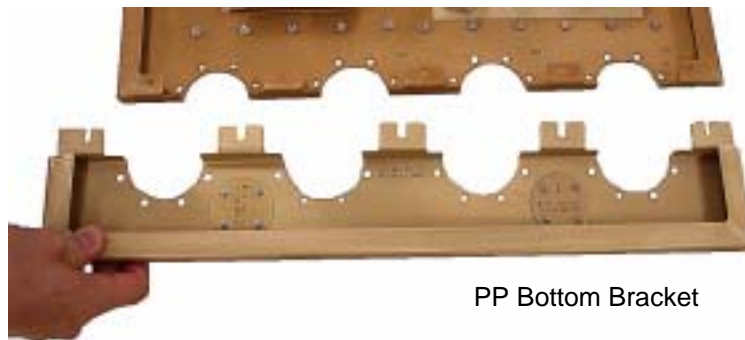
## PP Bottom Bracket and Hose Panel Installation

### Overview:

One blower cooling cabinet is introduced from Oct, 2002. For one blower cooling cabinet, just one hose is used. From One Blower Type Cooling Cabinet, it is necessary to install PP bottom bracket and Hose Panel. Perform this procedure before installing Penetration Panel(2nd day of Installation Flowchart.).

### Procedure:

1. Install the PP Bottom bracket to Penetration Panel with five screws which are included in PEN WALL Assy.



Screws

**PP BOTTOM BRACKET**

Illustration 1

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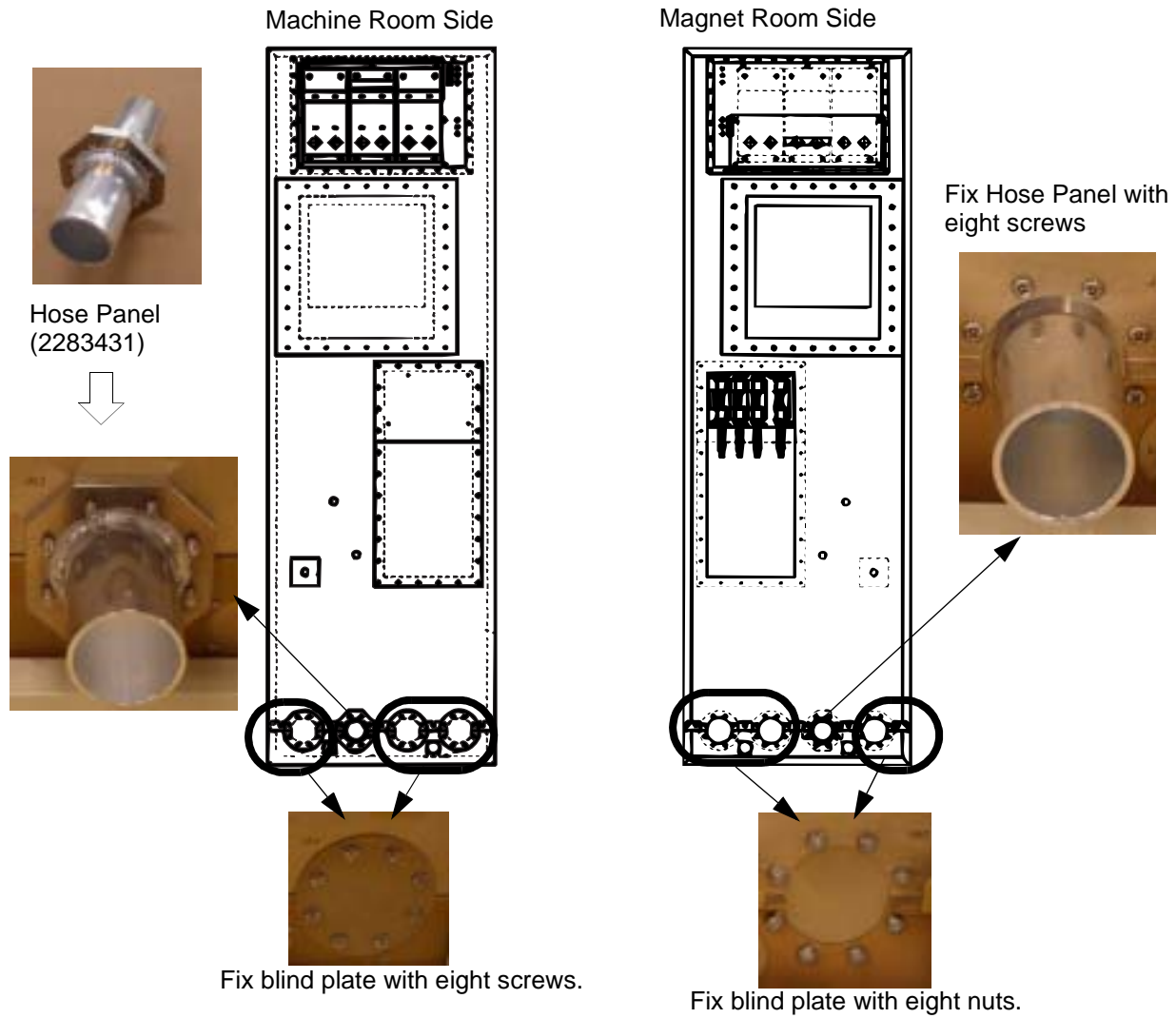
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## Procedure (continued):

2. Install blind plate and Hose Panel according to following the illustration.



(Blind plate, screws, and nuts are included in Pen Wall Assy.)

## HOSE PANEL AND BLIND PLATE INSTALLATION

Illustration 2

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