

Note

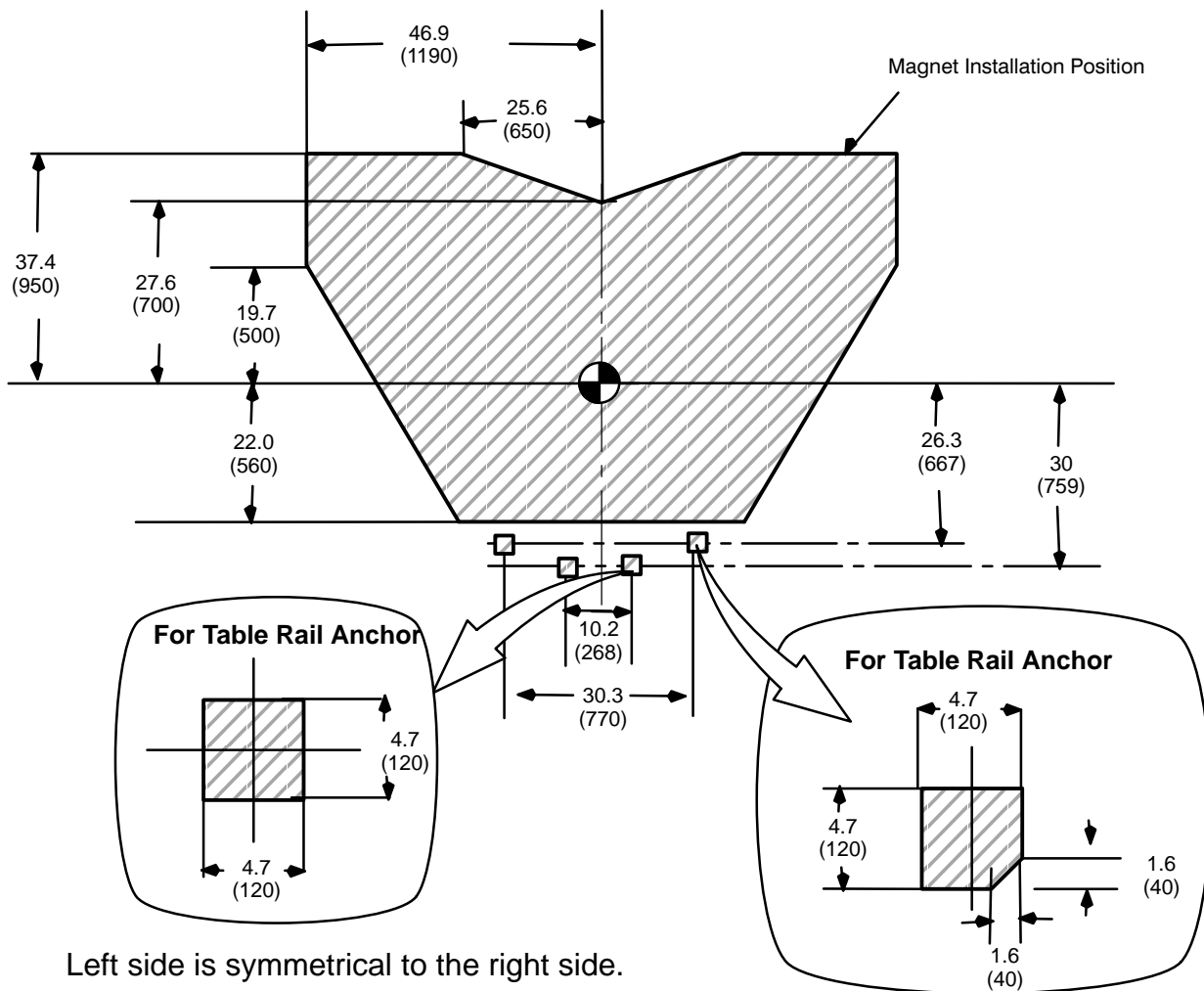
The following procedure from Page 2-22 to page 2-26 must be performed before Magnet Installation. If not performing this procedure before the Magnet installation, it will cause problem of whole installation process.

1. Draw the line for magnet and table anchor according to the following illustration.
Then, cut the floor along the line and peel the finished floor.

NOTE:

ALL DIMENSIONS ARE IN INCHES.
ALL BRACKETED () DIMENSIONS ARE IN MILLIMETERS.

 INDICATES Magnet Isocenter



Left side is symmetrical to the right side.

MAGNET LOAD PATTERN (1)
ILLUSTRATION 2-9

For Style B Table

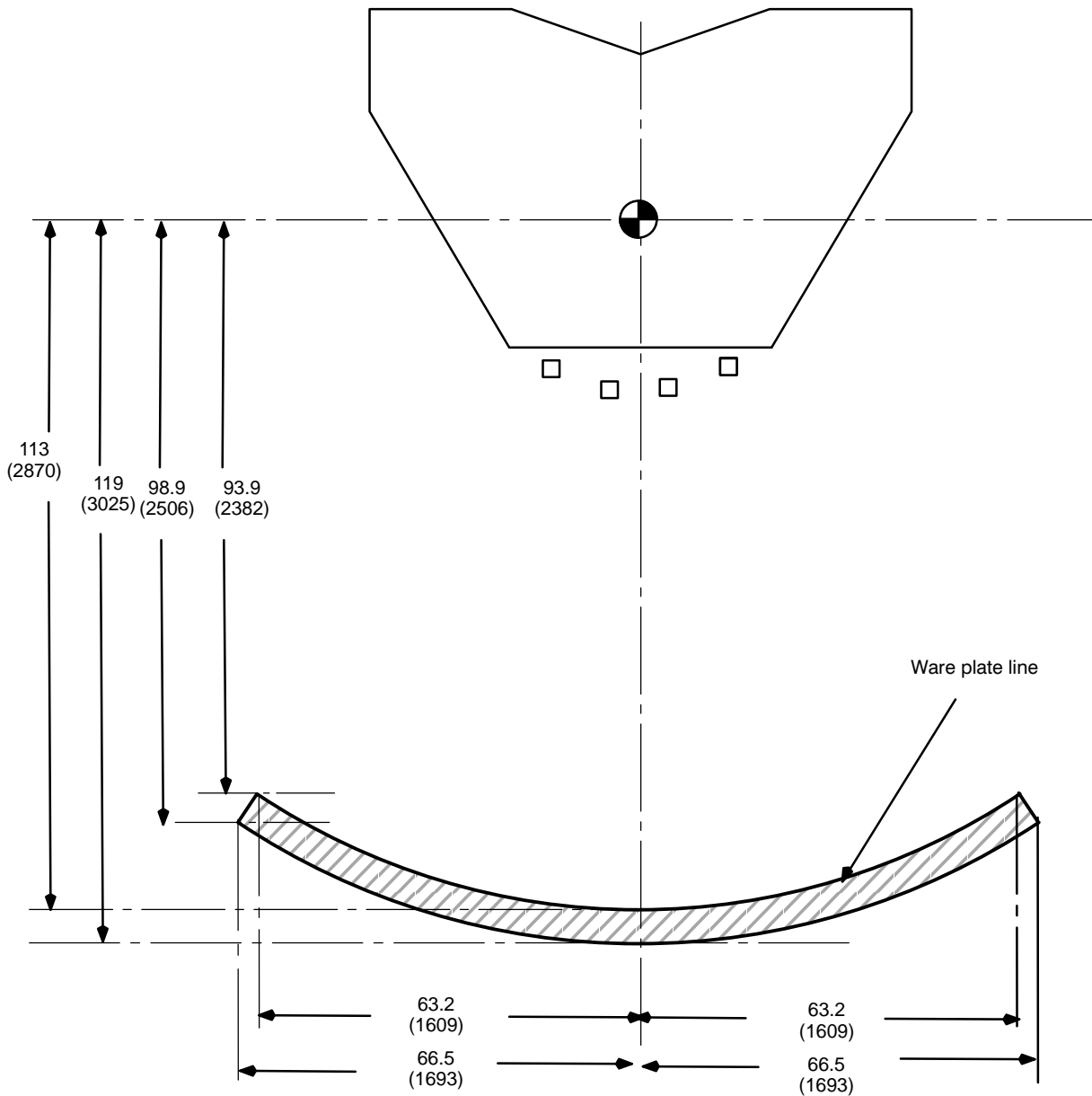
Note

Style B Table is shipped from 3Q of 2001.

2. Draw the ware plate line according to the following illustration.
Cut the floor along the line and peel the finished floor.

NOTE:
ALL DIMENSIONS ARE IN INCHES.
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ARE IN MILLIMETERS.

•  INDICATES Magnet Isocenter



MAGNET LOAD PATTERN (2)
ILLUSTRATION 2-10

For Style A Table

Note

Style A Table is shipped before 3Q of 2001.

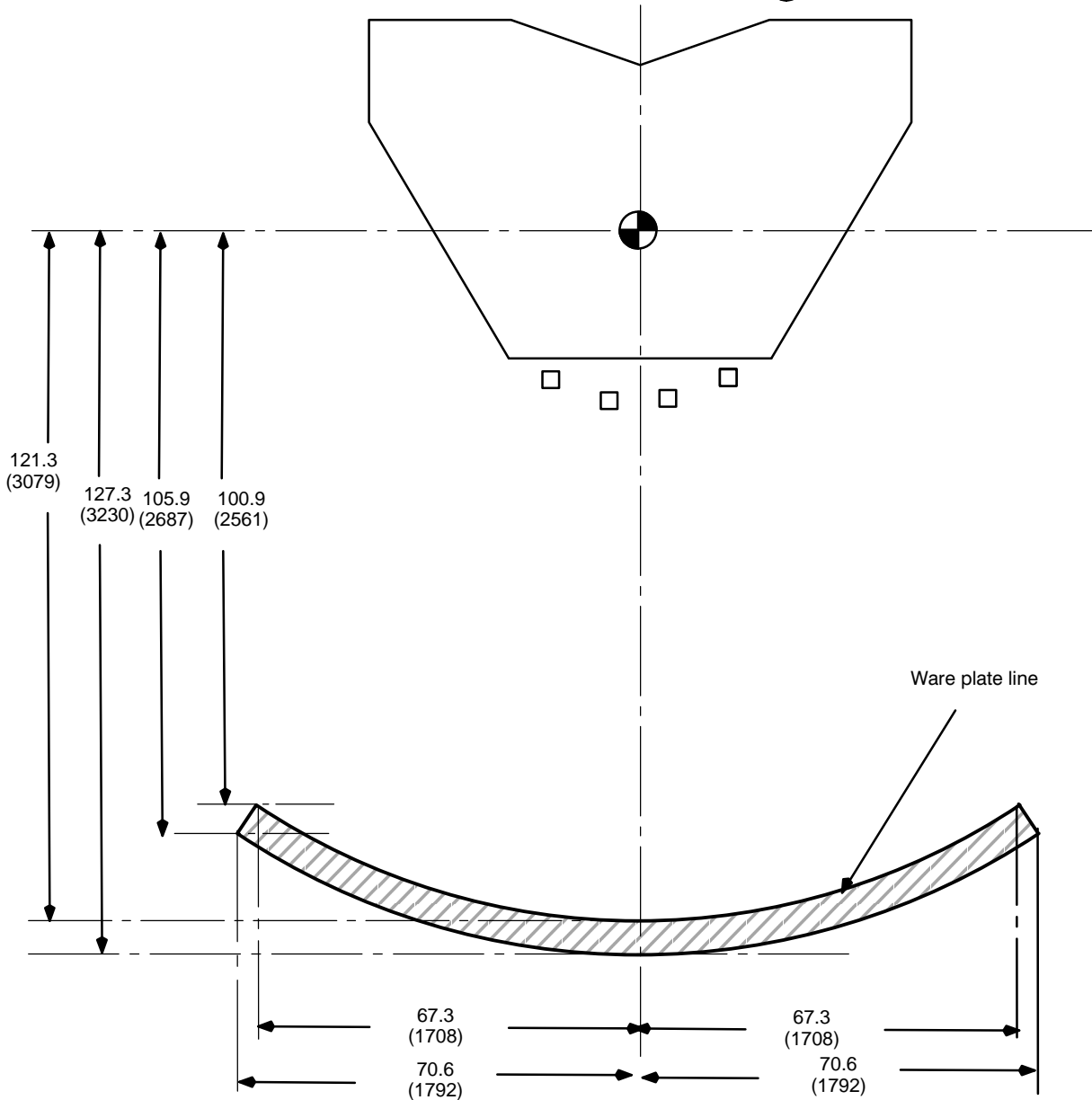


NOTE:

ALL DIMENSIONS ARE IN INCHES.
ALL BRACKETED () DIMENSIONS
ARE IN MILLIMETERS.

2. Draw the ware plate line according to the following illustration.

Cut the floor along the line and peel the finished floor. • INDICATES Magnet Isocenter



MAGNET LOAD PATTERN (2)

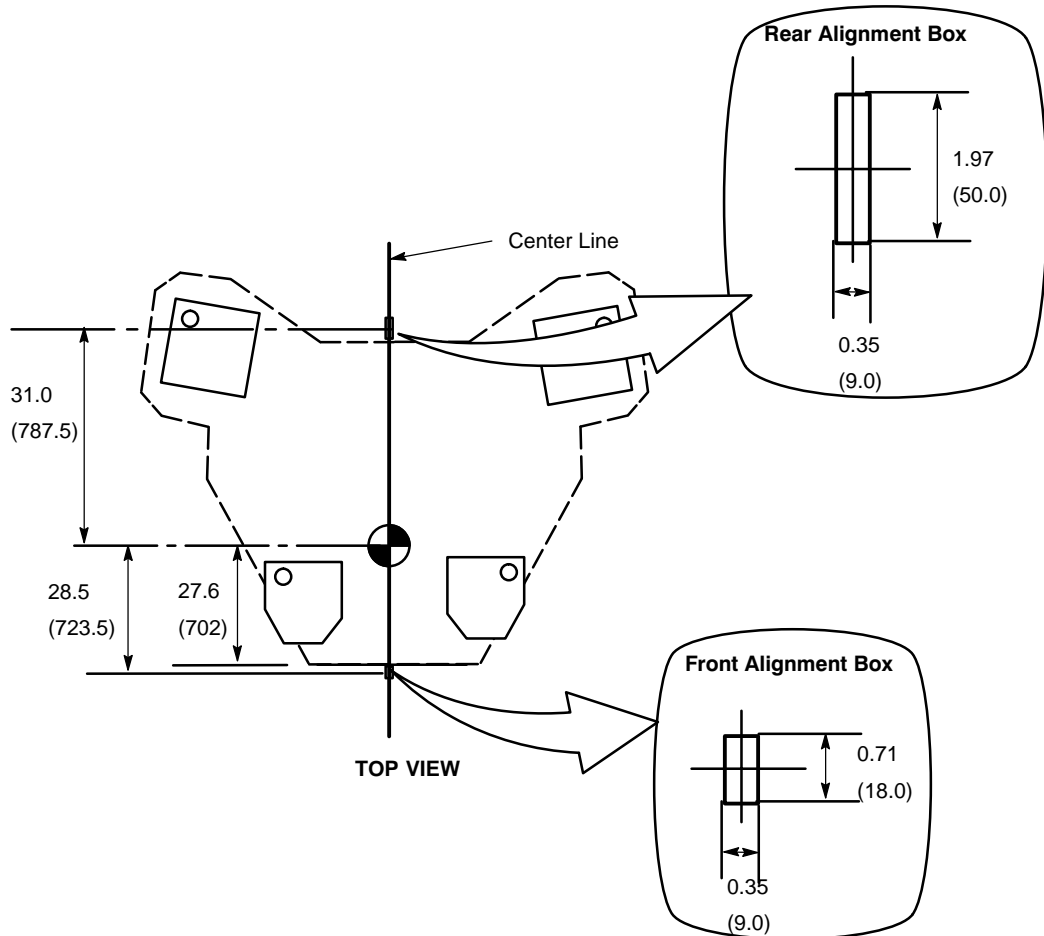
ILLUSTRATION 2-11

- 3. Draw Magnet Center line.
- 4. Draw Magnet Alignment box (Front and Rear).

NOTE:

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ALL BRACKETED () DIMENSIONS
ARE IN MILLIMETERS.

 INDICATES Magnet Isocenter



MAGNET LOAD PATTERN (3)


ILLUSTRATION 2-12

Note

It is necessary to anchor all Magnets even though Magnet is installed in non-seismic areas.

5. Draw the anchor position.

6. Make anchor hole for Magnet leg and Table rail.

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NOTE:
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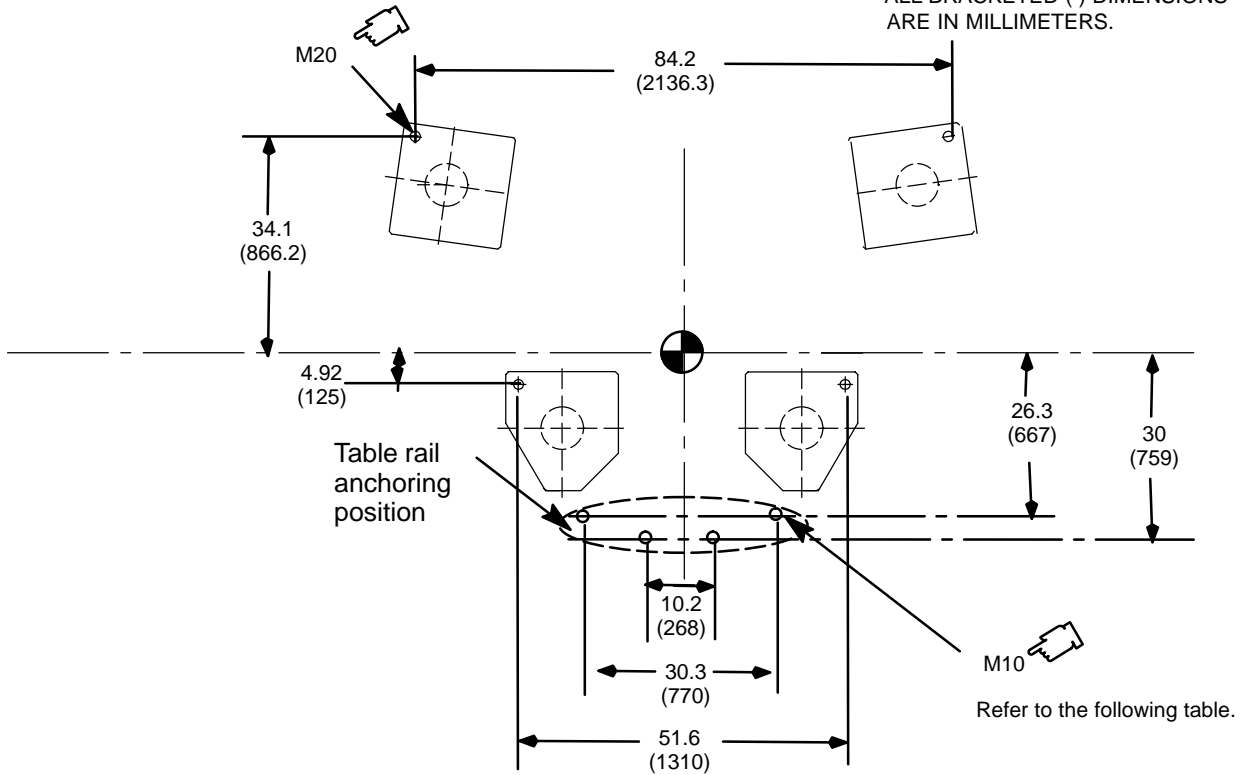


Table Rail Anchor Information

USED FOR	QUANTITY	DROP IN ANCHOR P/N	THREAD	HOLE/BIT DIAMETER	GAUGE DEPTH SETTING	SETTING TOOL P/N
BOLT TABLE RAIL TO FLOOR	4	2295359	M10	0.5 IN. (12.7 MM)	1.6 IN. (41.0 MM)*	46--252065P139

MAGNET LOAD PATTERN (4)
ILLUSTRATION 2-13