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Rev 3

1. Required Tools

- 300ml tube construction adhesive or flooring adhesive equivalent (Liquid Nails, PL400)
- Denatured alcohol

2. Prerequisite

- Table Ware Plate position is marked and the finished floor is cut off along the Ware Plate positioning line.

There are two types of Ware Plate.

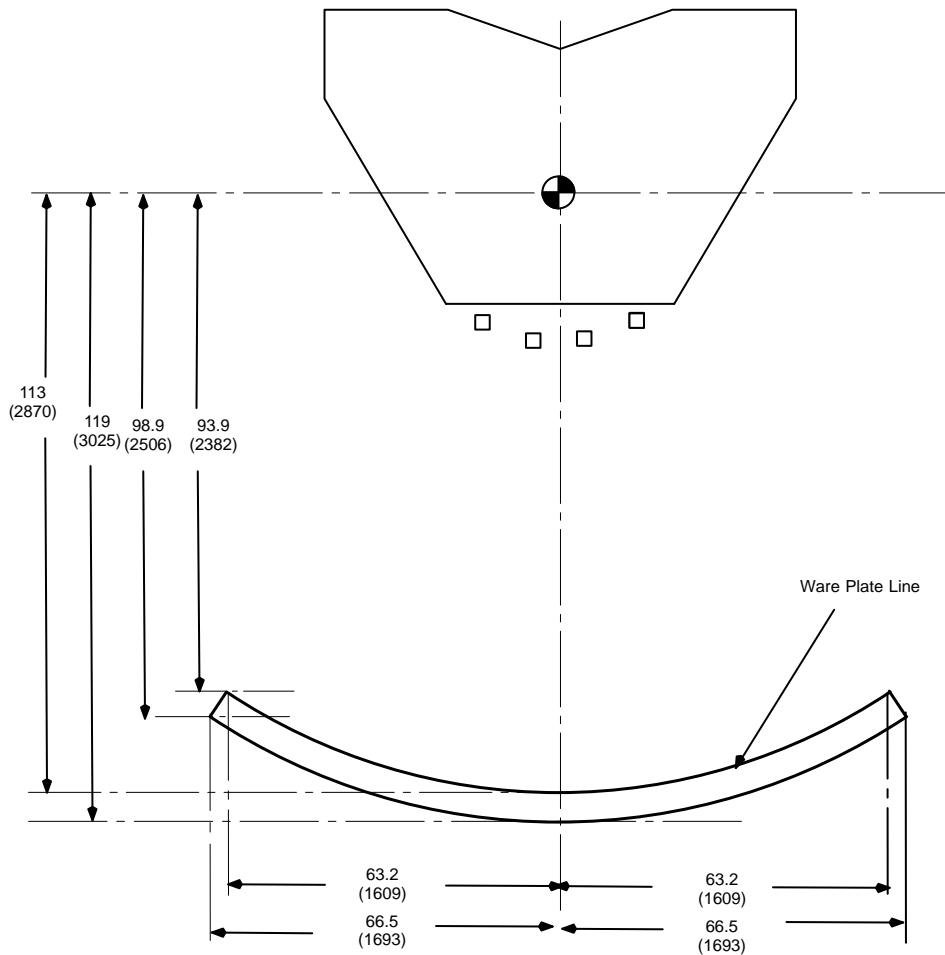
- Style B is shipped from 3Q of 2001.
- Style A is shipped before 3Q of 2001.

For Style B Table

Note

Style B Table is shipped from 3Q of 2001.

ALL DIMENSIONS ARE IN INCHES.
ALL BRACKETED () DIMENSIONS
ARE IN MILLIMETERS.



**WAREPLATE (STYLE B) LOCATION
ILLUSTRATION 1**

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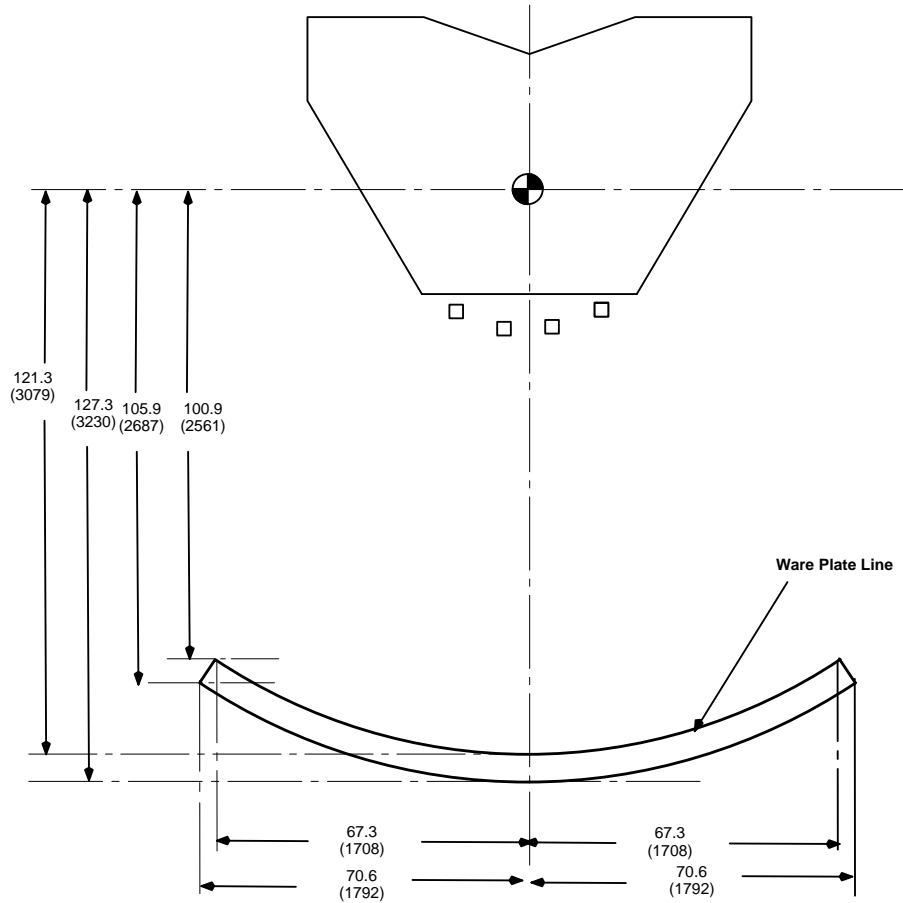
2. Prerequisite (continued)

For Style A Table

Note

Style A Table is shipped before 3Q of 2001.

ALL DIMENSIONS ARE IN INCHES.
ALL BRACKETED () DIMENSIONS
ARE IN MILLIMETERS.



WAREPLATE (STYLE A) LOCATION
ILLUSTRATION 2

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3. Wear Plate/ Race Installation

3-1 Overview

The Swing table rides on the front rail and the Wear plate/Race at the rear. The location of the plate is critical. It is approximately 0.125 inches (3mm) thick.

3-2 Procedure

1. Verify that the finished floor is cut off along the edge of Ware Plate/Race.
2. Glue the Wear plate/Race into position. Apply enough glue to spread out a thin layer over the entire marked area. (See Illustration 2) Press the Wear plate/Race in position. Recommendation: Allow glue to set for at least 24 hours before placing the table on it.



GLUING THE WEAR PLATE/RACE TO THE FLOOR
ILLUSTRATION 3

WARNING!

ADHESIVE USED IN THIS PROCEDURE CONTAINS FLAMMABLE INGREDIENT AND TOXIC SUBSTANCE. READ THE FOLLOWING INSTRUCTION FIRST.

PHYSICAL/CHEMICAL CHARACTERISTICS

FLAMMABLE OBJECT AND TOXIC SUBSTANCE.
IN CASE OF INHALATION, IT MIGHT CAUSE DIZZINESS OR HEADACHE.

EMERGENCY/FIRST AID:

EYES: IMMEDIATELY FLUSH WITH PLENTY OF WATER. CALL A PHYSICIAN.

SKIN: WASH WITH SOAP AND WATER. IF IRRITATION PERSISTS, CALL A PHYSICIAN.

INHALATION: MOVE TO FRESH AIR. IF BREATHING IS DIFFICULT, CALL A PHYSICIAN.

INGESTION: CLEAN THE MOUTH AND DO NOT INDUCE VOMITING. CALL A PHYSICIAN.

PRECAUTIONS-HANDLING/STORING:

STORE ADHESIVE IN CLOSED CONTAINERS. AVOID EXCESSIVE TEMPERATURES & HIGH HUMIDITY.

WASTE DISPOSAL METHOD:

DISPOSE THIS SUBSTANCE ACCORDING TO FEDERAL, STATE OR LOCAL REGULATIONS.

Revision History

Rev	Date	Author	Primary Reasons For Change
0	Feb 7, 2001	Y. Masumo	Initial Version
1	May 15, 2001	Y. Masumo	Misc Correction
2	Oct 17, 2001	Y. Masumo	Added Style B information
3	Jan 30, 2002	Y. Masumo	Page 4: Added Warning for Adhesive.