



*GE Medical Systems*

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# **Technical Publications**

**Direction 2303976  
Revision 3**

## **Signa® Ovation Mechanical Installation**

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**Operating Documentation**

## DAMAGE IN TRANSPORTATION

All packages should be closely examined at time of delivery. If damage is apparent, have notation "**damage in shipment**" written on **all** copies of the freight or express bill **before** delivery is accepted or "signed for" by a General Electric representative or a hospital receiving agent. Whether noted or concealed, damage **MUST** be reported to the carrier **immediately** upon discovery, or in any event, within **14** days after receipt, and the contents and containers held for inspection by the carrier. A transportation company will not pay a claim for damage if an inspection is not requested within this **14** day period.

**Immediately** complete a "Damage Loss Claim Form", available via MS Exchange Mail, after the damage is found.

MS Exchange Path:

Outlook/Public Folder/All Public Folders/Medical Systems!/Global Initiatives/Information Management/Forms/Common Forms/DAMAGE LOSS CLAIM FORM.

Send the completed form to the email address listed in the form.

For more information about the Transportation Claim Procedure, access the GE Medical Systems Intranet and enter the following URL address (case sensitive):

<ftp://3.87.40.2/globepro/qualsys/Docs/190016MF.PDF>

Rev. 11/15/2000

## Language Policy For Service Documentation (Dir. 2128126)

**W A R N I N G**

- THIS SERVICE MANUAL IS AVAILABLE IN ENGLISH ONLY.
- IF A CUSTOMER'S SERVICE PROVIDER REQUIRES A LANGUAGE OTHER THAN ENGLISH, IT IS THE CUSTOMER'S RESPONSIBILITY TO PROVIDE TRANSLATION SERVICES.
- DO NOT ATTEMPT TO SERVICE THE EQUIPMENT UNLESS THIS SERVICE MANUAL HAS BEEN CONSULTED AND IS UNDERSTOOD.
- FAILURE TO HEED THIS WARNING MAY RESULT IN INJURY TO THE SERVICE PROVIDER, OPERATOR OR PATIENT FROM ELECTRIC SHOCK, MECHANICAL OR OTHER HAZARDS.

**AVERTISSEMENT**

- CE MANUEL DE MAINTENANCE N'EST DISPONIBLE QU'EN ANGLAIS.
- SI LE TECHNICIEN DU CLIENT A BESOIN DE CE MANUEL DANS UNE AUTRE LANGUE QUE L'ANGLAIS, C'EST AU CLIENT QU'IL INCOMBE DE LE FAIRE TRADUIRE.
- NE PAS TENTER D'INTERVENTION SUR LES ÉQUIPEMENTS TANT QUE LE MANUEL SERVICE N'A PAS ÉTÉ CONSULTÉ ET COMPRIS.
- LE NON-RESPECT DE CET AVERTISSEMENT PEUT ENTRAÎNER CHEZ LE TECHNICIEN, L'OPÉRATEUR OU LE PATIENT DES BLESSURES DUES À DES DANGERS ÉLECTRIQUES, MÉCANIQUES OU AUTRES.

**WARNUNG**

- DIESES KUNDENDIENST-HANDBUCH EXISTIERT NUR IN ENGLISCHER SPRACHE.
- FALLS EIN FREMDER KUNDENDIENST EINE ANDERE SPRACHE BENÖTIGT, IST ES AUFGABE DES KUNDEN FÜR EINE ENTSPRECHENDE ÜBERSETZUNG ZU SORGEN.
- VERSUCHEN SIE NICHT, DAS GERÄT ZU REPARIEREN, BEVOR DIESES KUNDENDIENST-HANDBUCH NICHT ZU RATE GEZOGEN UND VERSTANDEN WURDE.
- WIRD DIESE WARNUNG NICHT BEACHTET, SO KANN ES ZU VERLETZUNGEN DES KUNDENDIENSTTECHNIKERS, DES BEDIENERS ODER DES PATIENTEN DURCH ELEKTRISCHE SCHLÄGE, MECHANISCHE ODER SONSTIGE GEFAHREN KOMMEN.

**AVISO**

- ESTE MANUAL DE SERVICIO SÓLO EXISTE EN INGLÉS
- SI ALGÚN PROVEEDOR DE SERVICIOS AJENO A GEMS SOLICITA UN IDIOMA QUE NO SEA EL INGLÉS, ES RESPONSABILIDAD DEL CLIENTE OFRECER UN SERVICIO DE TRADUCCIÓN.
- NO SE DEBERÁ DAR SERVICIO TÉCNICO AL EQUIPO, SIN HABER CONSULTADO Y COMPRENDIDO ESTE MANUAL DE SERVICIO.
- LA NO OBSERVANCIA DEL PRESENTE AVISO PUEDE DAR LUGAR A QUE EL PROVEEDOR DE SERVICIOS, EL OPERADOR O EL PACIENTE SUFRAN LESIONES PROVOCADAS POR CAUSAS ELÉCTRICAS, MECÁNICAS O DE OTRA NATURALEZA.

## ATENÇÃO

- ESTE MANUAL DE ASSISTÊNCIA TÉCNICA SÓ SE ENCONTRA DISPONÍVEL EM INGLÊS.
- SE QUALQUER OUTRO SERVIÇO DE ASSISTÊNCIA TÉCNICA, QUE NÃO A GEMS, SOLICITAR ESTES MANUAIS NOUTRO IDIOMA, É DA RESPONSABILIDADE DO CLIENTE FORNECER OS SERVIÇOS DE TRADUÇÃO.
- NÃO TENHA TENTADO REPARAR O EQUIPAMENTO SEM TER CONSULTADO E COMPREENDIDO ESTE MANUAL DE ASSISTÊNCIA TÉCNICA.
- O NÃO CUMPRIMENTO DESTA AVISO PODE POR EM PERIGO A SEGURANÇA DO TÉCNICO, OPERADOR OU PACIENTE DEVIDO A CHOQUES ELÉTRICOS, MECÂNICOS OU OUTROS.

## AVVERTENZA

- IL PRESENTE MANUALE DI MANUTENZIONE È DISPONIBILE SOLTANTO IN INGLESE.
- SE UN ADDETTO ALLA MANUTENZIONE ESTERNO ALLA GEMS RICHIEDE IL MANUALE IN UNA LINGUA DIVERSA, IL CLIENTE È TENUTO A PROVVEDERE DIRETTAMENTE ALLA TRADUZIONE.
- SI PROCEDA ALLA MANUTENZIONE DELL'APPARECCHIATURA SOLO DOPO AVER CONSULTATO IL PRESENTE MANUALE ED AVERNE COMPRESO IL CONTENUTO.
- NON TENERE CONTO DELLA PRESENTE AVVERTENZA POTREBBE FAR COMPIERE OPERAZIONI DA CUI DERIVINO LESIONI ALL'ADDETTO ALLA MANUTENZIONE, ALL'UTILIZZATORE ED AL PAZIENTE PER FOLGORAZIONE ELETTRICA, PER URTI MECCANICI OD ALTRI RISCHI.

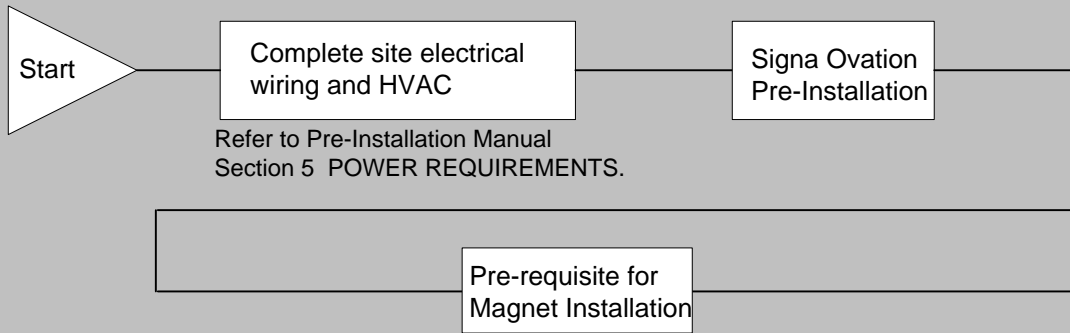
## 警告

- ・このサービスマニュアルは英語版しかありません。
- ・GEMS以外でサービスを担当される業者が英語以外の言語を要求される場合、翻訳作業はその業者の責任で行うものとさせていただきます。
- ・このサービスマニュアルを熟読し、理解せずに装置のサービスを行わないでください。
- ・この警告に従わない場合、サービスを担当される方、操作員あるいは患者さんが、感電や機械的又はその他の危険により負傷する可能性があります。

## 注意:

- 本维修手册仅存有英文本。
- 非 GEMS 公司的维修员要求非英文本的维修手册时，客户需自行负责翻译。
- 未详细阅读和完全了解本手册之前，不得进行维修。
- 忽略本注意事项会对维修员，操作员或病人造成触电，机械伤害或其他伤害。

[Click here to understand the differential of MFO3 and MFO2 system.](#)



**Note1**

It is necessary to cut the finished floor and make an anchor holes before Magnet Installation. If not performing this procedure before the Magnet installation, it will cause problem of whole installation process.

 [Go Back One](#)



Pre-Install

1

2

3 ~ 4

5

6

7 ~ 8

9

10 ~ 11

Magnet Delivery and  
Installation

**Note**

Magnet does not required to be anchored in a non-sesmic area.



Pre-Install

1

2

3 ~ 4

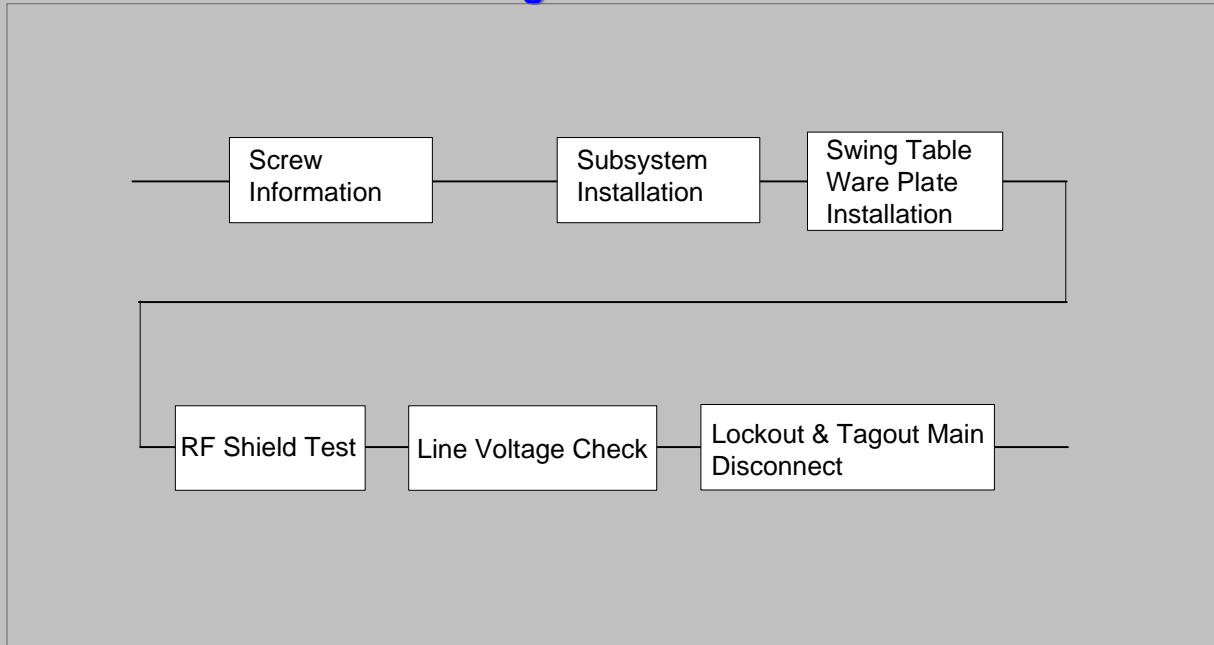
5

6

7 ~ 8

9

10 ~ 11



   
Go Back One



Pre-Install

1

2

3 ~ 4

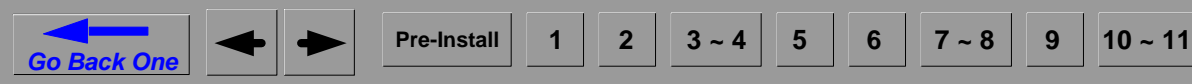
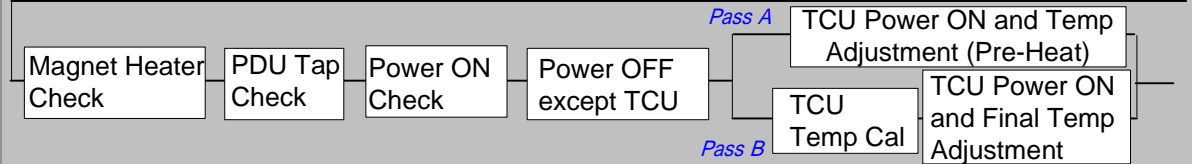
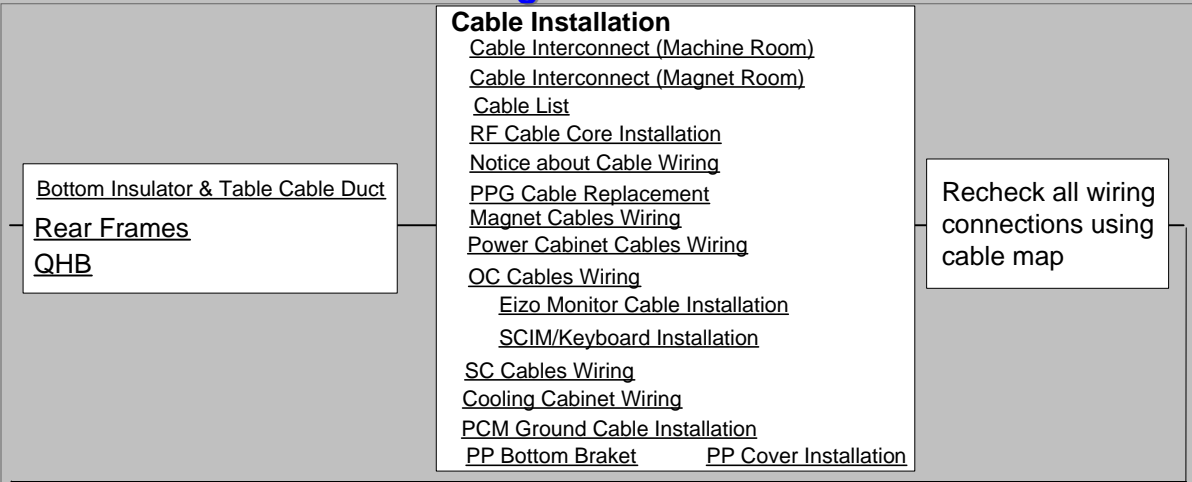
5

6

7 ~ 8

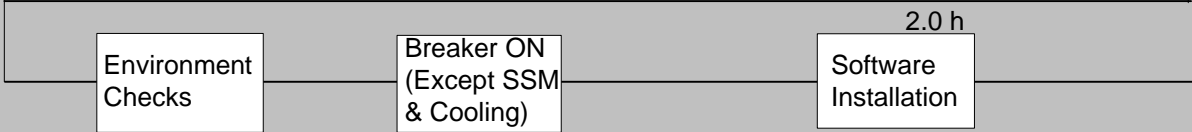
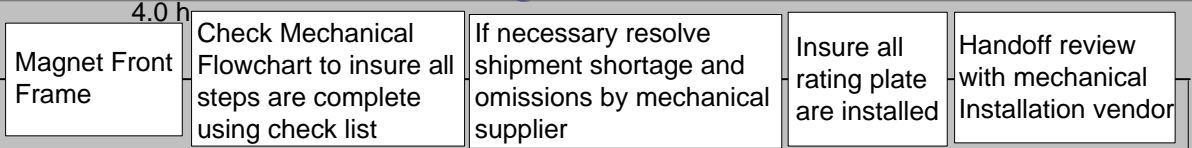
9

10 ~ 11

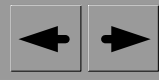
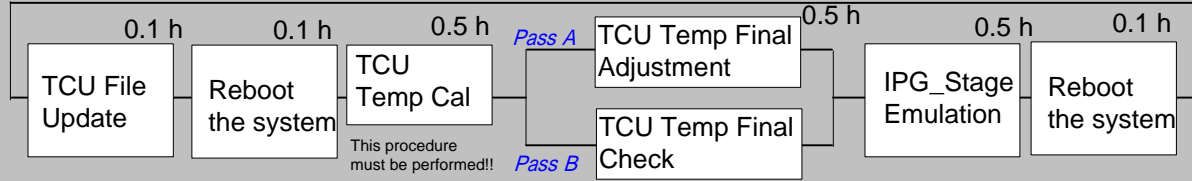


**5th day**

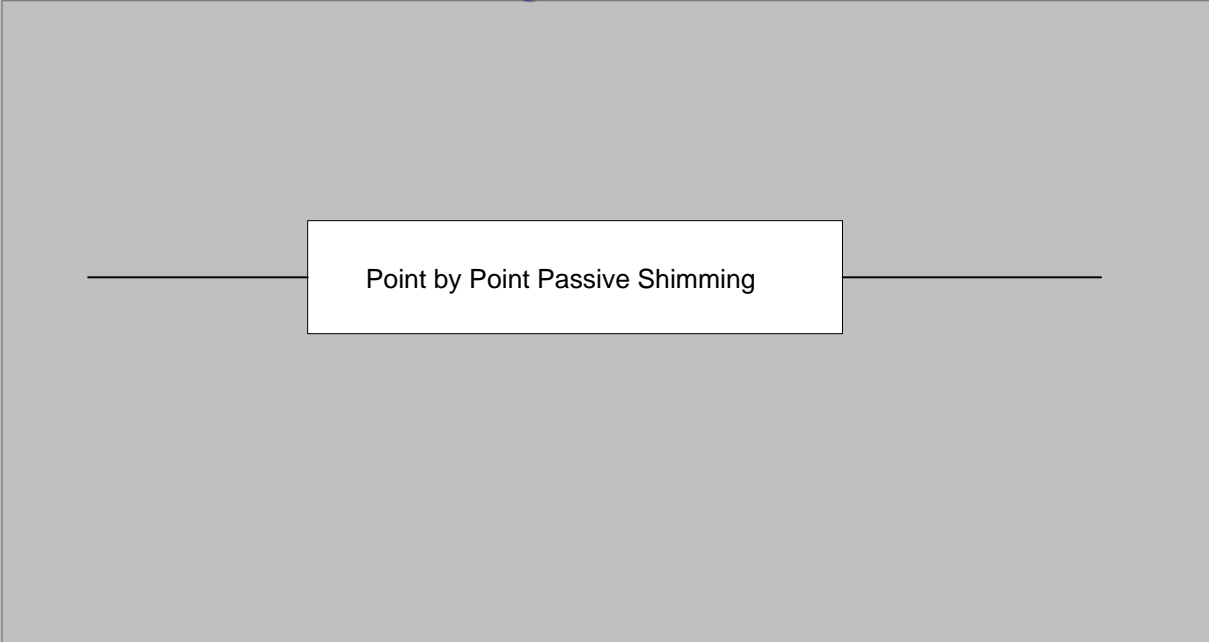
**Signa Ovation 3 Installation Flow Chart**



**SSM OUTPUTS VERY HIGH VOLTAGE. BE SURE TO TURN THE SSM POWER OFF BEFORE CONNECTING DC BIAS CABLES. HANDLING DC BIAS CABLES WITHOUT TURNING SSM POWER OFF MAY CAUSE SERIOUS INJURY OR DEATH DUE TO ELECTRIC SHOCK.**



- Pre-Install
- 1
- 2
- 3 ~ 4
- 5
- 6
- 7 ~ 8
- 9
- 10 ~ 11



  
Go Back One



Pre-Install

1

2

3 ~ 4

5

6

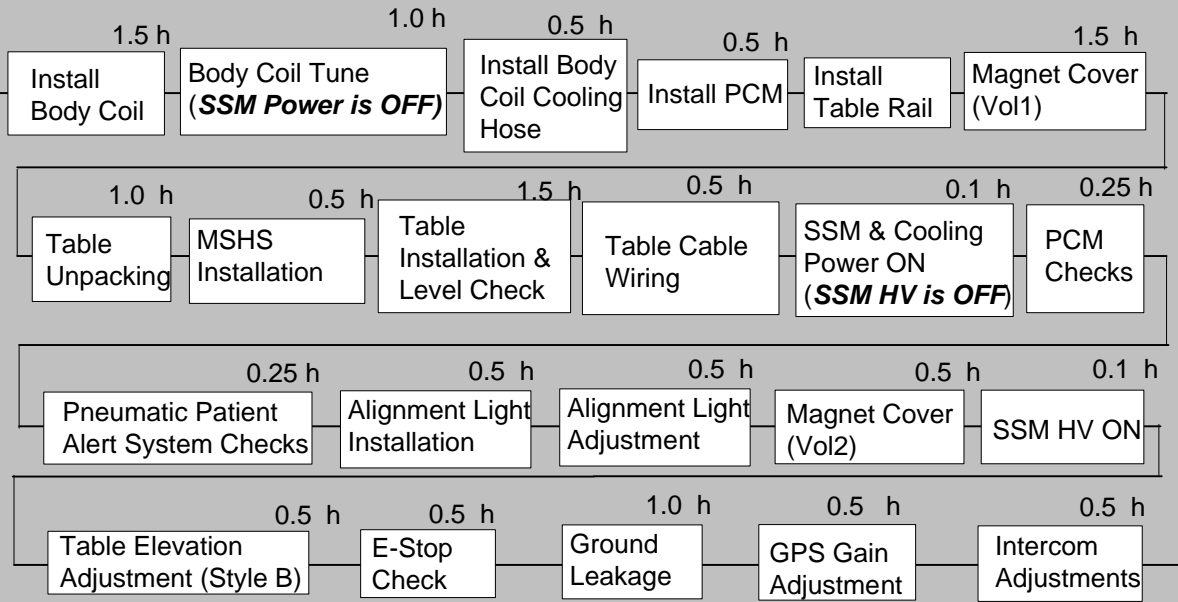
7 ~ 8

9

10 ~ 11

7th~ 8th day

# Signa Ovation 3 Installation Flow Chart



 **Go Back One**



Pre-Install

1

2

3 ~ 4

5

6

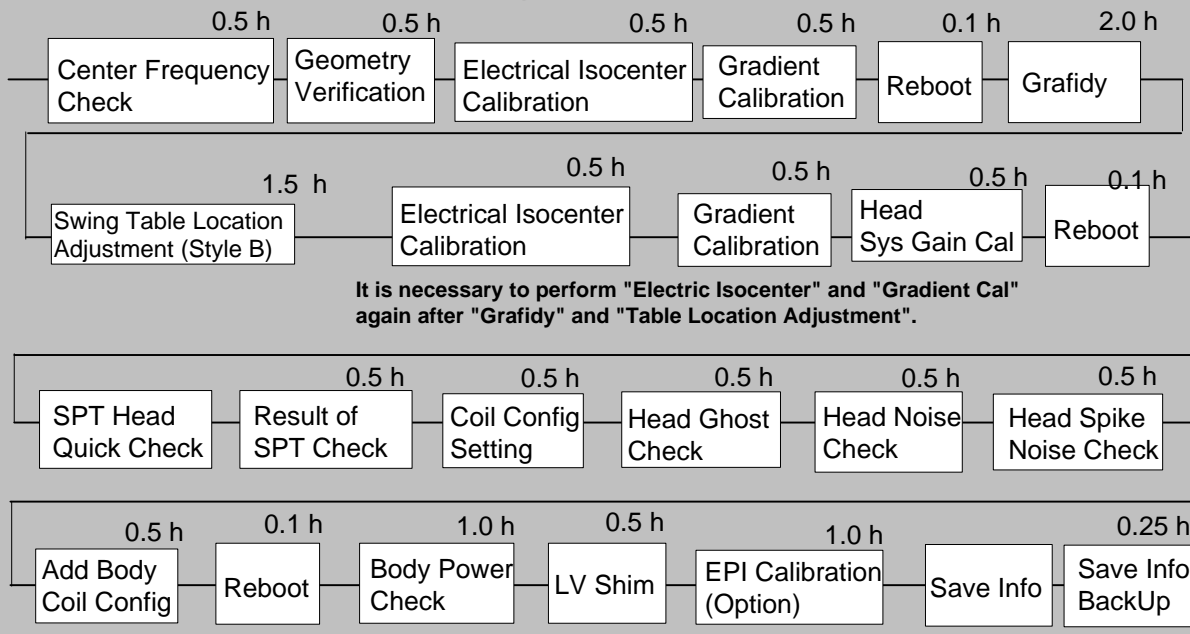
7 ~ 8

9

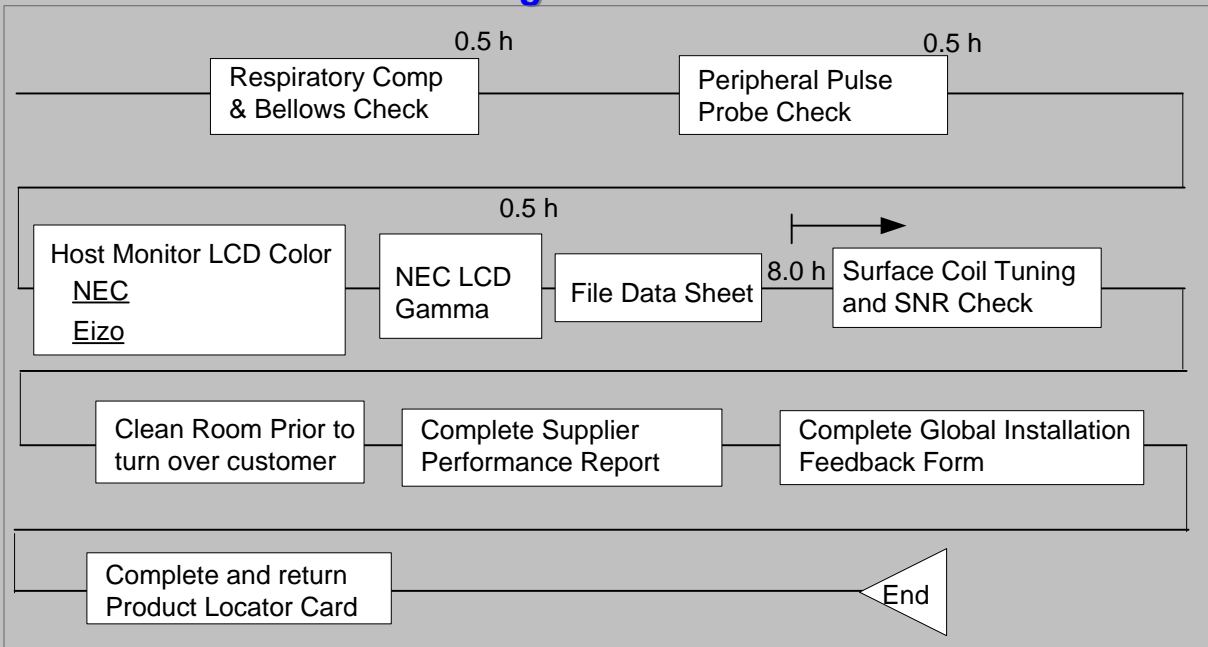
10 ~ 11

**9th day**

**Signa Ovation 3 Installation Flow Chart**



Navigation controls: **Go Back One** (blue arrow), left arrow, right arrow, Pre-Install, 1, 2, 3 ~ 4, 5, 6, 7 ~ 8, 9, 10 ~ 11



 [Go Back One](#)



Pre-Install

1

2

3 ~ 4

5

6

7 ~ 8

9

10 ~ 11

# SCREW INFORMATION

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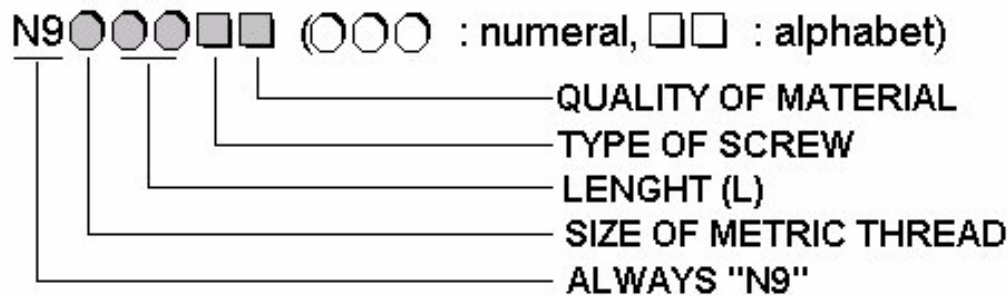
Rev 0

**1. Screw Information**

Most of screws used in GEYMS products have N9○○○□□ (○○○ : numeral, □□ : alphabet) format parts number. N○○○□□ means Metric thread screw and is used for common screws. We can determine the size of thread, length, shape, quality of screw from this parts number.

The following diagram shows the meaning of parts number's elements:

Place the cursor on  to see the explanations:

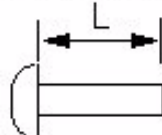


EXAMPLE

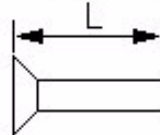
N9408JB : M4, 8mm length, Pan Head screw, Brass with Ni

**TYPE OF SCREW**

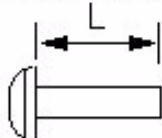
**J : PAN HEAD SCREW**



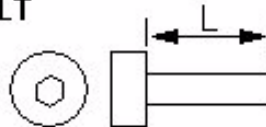
**E : FLAT HEAD SCREW**



**L : BINDER SCREW**



**Z : HEXAGON SOCKET HEADED BOLT**

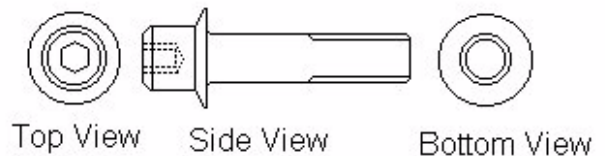
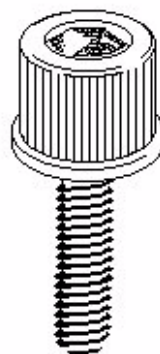


**Quality of Material**

- B: Brass with Ni**
- E: Brass with Zn**
- S: Steel with Zn**
- X: Steel with F**
- U: Stainless**

**FLANGE SOCKET**

Illustration



Rev 0

**1. Screw Information (Continued)****Screw:****Table 1:**

| <b>Part Number</b> | <b>Screw Type</b>             | <b>Name-Length<br/>(under "neck")</b> | <b>section/Part</b>                        |
|--------------------|-------------------------------|---------------------------------------|--|
| U0438AA            | Flange Socket                 | M6-L12                                |  |
| U0444AA            | Flange Socket                 | M6-L20                                |  |
| N9510JM            | Pan Head Screw                | M5-L10                                |  |
| N9020YM            | Cap Screw                     | M10-L20                               |  |
| N9630YM            | Cap Screw                     | M6-L30                                |  |
| N9615YM            | Cap Screw                     | M6-L15                                |  |
| N9408ZM            | Hexagon Socket<br>Headed Bolt | M4-L8                                 | PCM Installation                           |
| N9030YU            | Cap Screw                     | M10-L30                               | Rail Installation<br>(Rail Slide Adjuster) |
| N9420ZN            | Hexagon Socket<br>Headed Bolt | M6-L20                                | Cable Support of PAC Remote<br>Interface   |
| N9650UM            | Cap Screw                     | M6-L50                                | Laser Light Alignment Jig                  |
| N9408JM            | Pan Head Screw                | M4-L8                                 | Magnet Interface Unit and Plate            |
| N9408LK            | Binder Screw                  | M4-L8                                 | Patient Communication Box                  |
| 2109866-19         | Hexagon Socket<br>Headed Bolt | M10-L20                               | Rail Installation<br>(Rail Anchor Bolt)    |
| 2109873-33         | Hexagon Socket<br>Headed Bolt | M6-L70                                | PAC Remote Interface                       |

**Nut:**

| <b>Part Number</b> | <b>Type</b> | <b>Name</b> | <b>Section / Part</b>         |
|--------------------|-------------|-------------|-------------------------------|
| N9501BM            | Nut         | M5          | Front Touch Sensor Fixing Nut |
| N9101BM            | Nut         | M10         | Rail Slide Adjuster           |

**Stud:**

| <b>Part Number</b> | <b>Type</b>          | <b>Name - Length</b> | <b>Section / Part</b>     |
|--------------------|----------------------|----------------------|---------------------------|
| 2145353            | Stud (Male - Female) | M6-L38               | Magnet Insulator          |
| N9101BM            | Stud (Male - Female) | M4-L35               | Patient Communication Box |

Rev 0

**Revision History**

| <b>Rev</b> | <b>Date</b>  | <b>Author</b> | <b>Primary Reasons For Change</b> |
|------------|--------------|---------------|-----------------------------------|
| 0          | Feb 15, 2002 | K.Tsumagari   | Initial Release                   |
|            |              |               |                                   |

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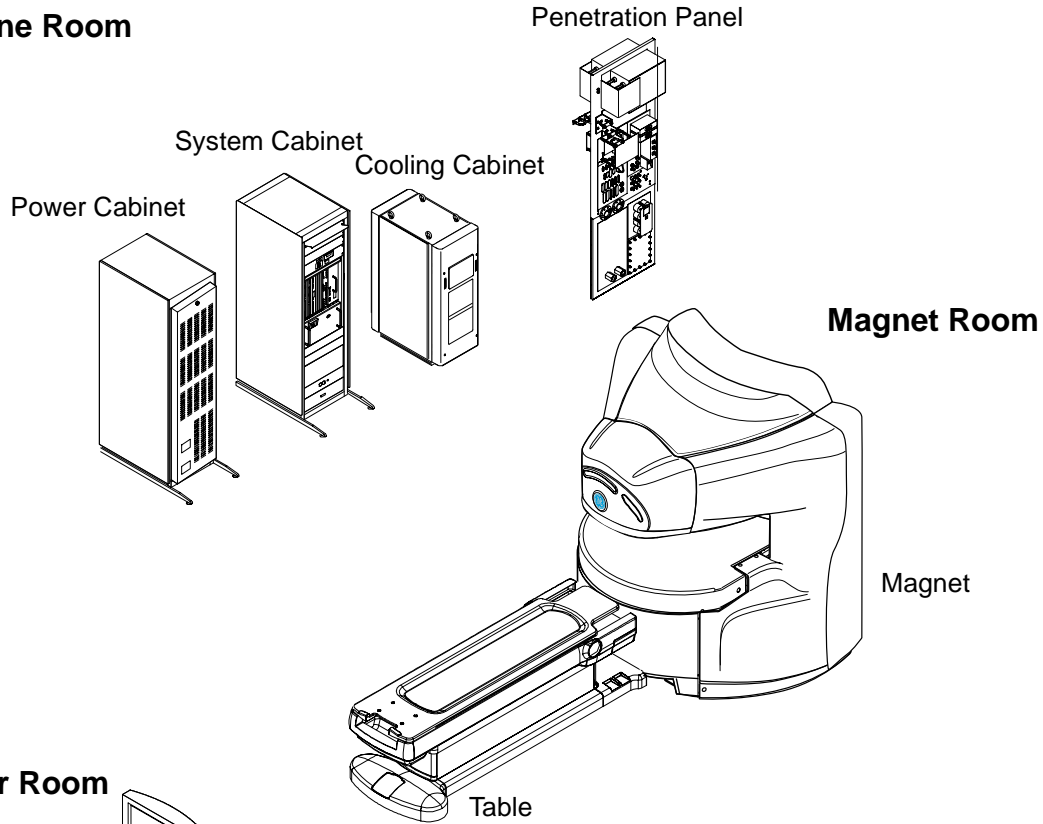
Rev 0

### 1. Overview

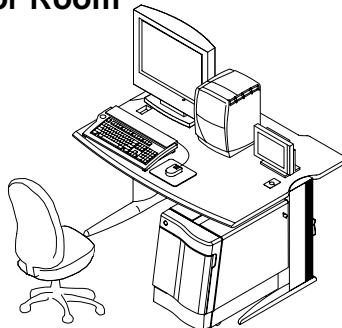
This document describes how to set the following cabinets to the proper location.

- Penetration Panel
- Power Cabinet
- System Cabinet
- Operator WorkSpace
- Cooling Cabinet

#### Machine Room



#### Operator Room



Operator WorkSpace

**Note**  
It is not necessary to locate the Table in front of the magnet before 7th day "Table Installation".  
Locate the Table so that it does not disturb the installation procedure

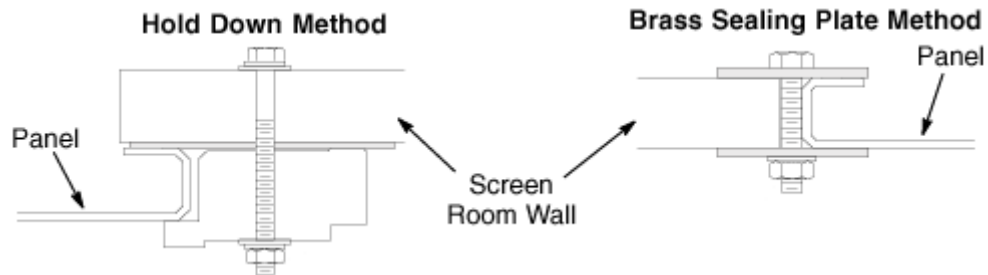
**SUB SYSTEM SETTING OVERVIEW**  
ILLUSTRATION 1

Rev 0

## 2. Penetration Panel

### 2-1 Remove Blank Panel/ Prepare Screen Room Opening Surface

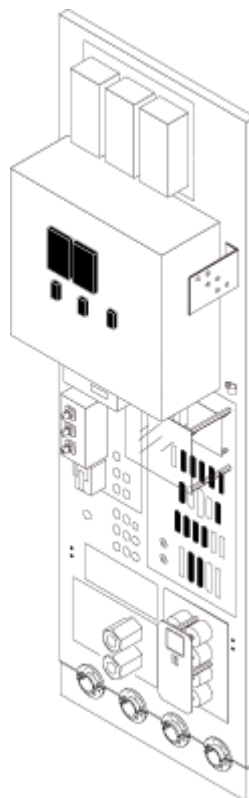
1. If still in place, remove vendor supplied blank panel. Save mounting hardware of either method shown below for installation of Penetration Panel.
2. Grade 8 bolts with black oxide coating should be used as mounting hardware. Tighten to torque of 20 lb– ft (1.5 to 2 turns after lock washer flattens).
3. To insure good conductivity, use a fine sandpaper or scouring pad to clean surface of screen room wall which will be in contact with Penetration Panel. **Do not sand surface of Penetration Panel as it is coated.**



**REMOVE BRANK PANEL**  
ILLUSTRATION 2

### 2-2 Install Penetration Panel

1. Install Penetration Panel using same method and hardware for mounting of blank panel above.
2. Seal all joints with copper foil tape with a conductive adhesive (3M #1181) for RF– tight integrity.



**INSTALL PENETRATION PANEL**  
ILLUSTRATION 3

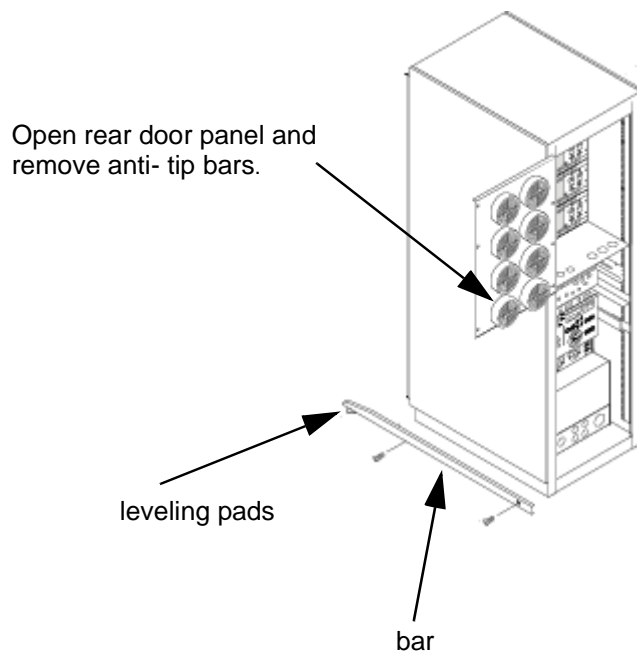
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### 3. Power Cabinet

1. Move Power Cabinet to final position.
2. Open rear door panel.
3. Remove anti-tip bars from inside of cabinet.
4. Attach bars to cabinet.
5. Adjust leveling pads to level cabinet.

#### Note

Comply with UL requirements by either installing anti tip legs or securing the cabinet to the floor with local supplied brackets and floor anchors. If anchoring is required by local seismic code, secure to floor using floor anchors. Refer to local codes for seismic installation details.



**POWER CABINET SETTING  
ILLUSTRATION 4**

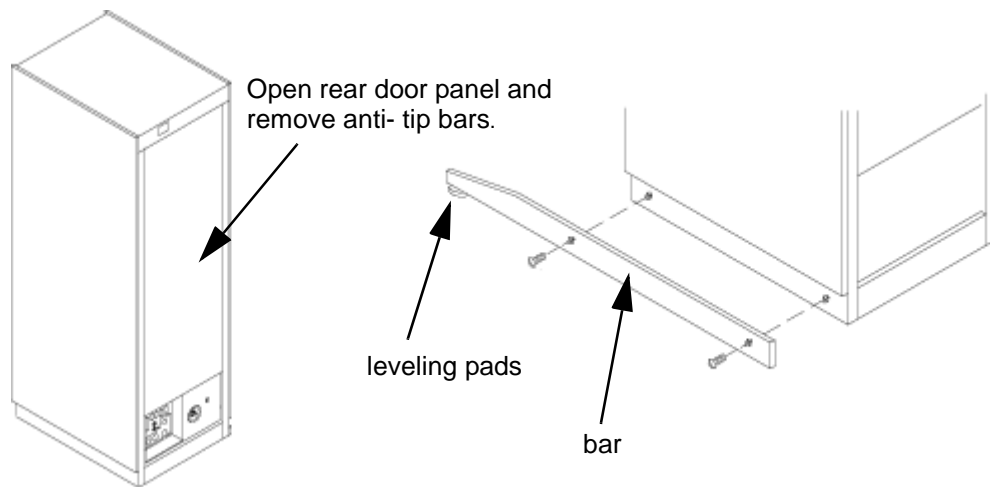
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#### 4. System Cabinet

1. Move System Cabinet to final position.
2. Open rear door panel.
3. Remove anti- tip bars from inside of cabinet.
4. Attach bars to cabinet.
5. Adjust leveling pads to level cabinet.

#### Note

Comply with UL requirements by either installing anti tip legs or securing the cabinet to the floor with local supplied brackets and floor anchors. If anchoring is required by local seismic code, secure to floor using floor anchors. Refer to local codes for seismic installation details



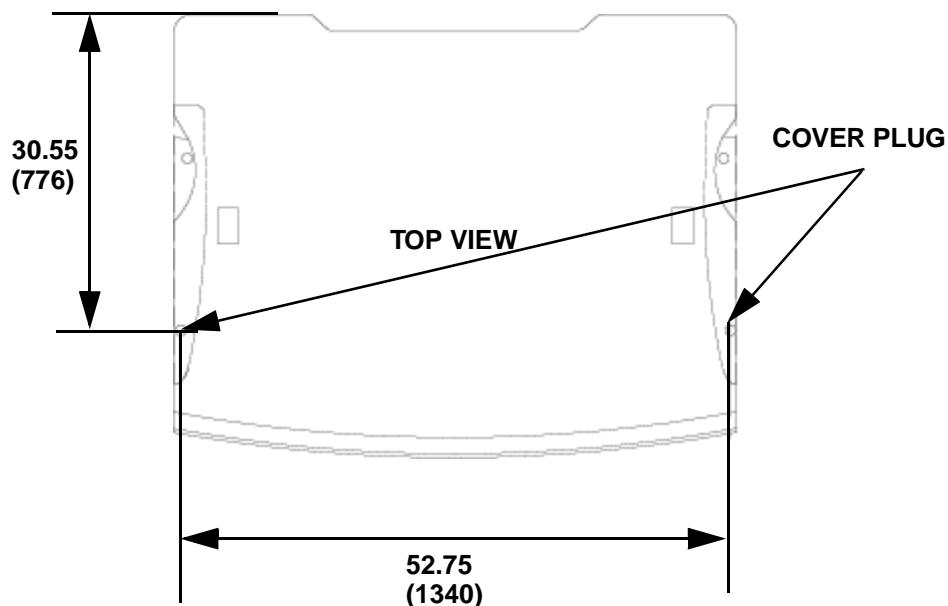
**SYSTEM CABINET**  
ILLUSTRATION 5

Rev 0

## 5. Operator WorkSpace

### 5-1 Operator Workspace Table Anchor Installation

1. Refer to room layout plan and consult with Site customer for exact location of Operator Workspace Table (2135998- 2).
2. Remove and discard the two (2) cover plugs. Locate and mark on floor the two hole locations at the front of the table legs.
3. Move table to prepare for installing the floor anchors in Steps 4 and 5.
4. At each hole marked in Step 2, drill a .38 inch hole and insert 1/ 4- 20 x .375 diameter anchor (2168253).
5. Secure anchor in place with supplied SettingTool (2168781).

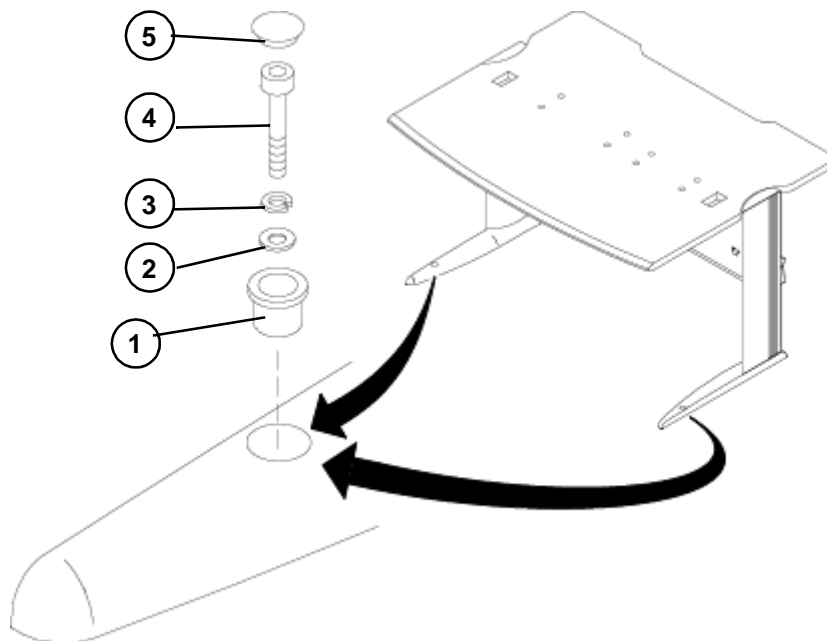


**OW TABLE ANCHOR INSTALLATION  
ILLUSTRATION 6**

Rev 0

### 5-2 Securing Operator Workspace Table To Floor

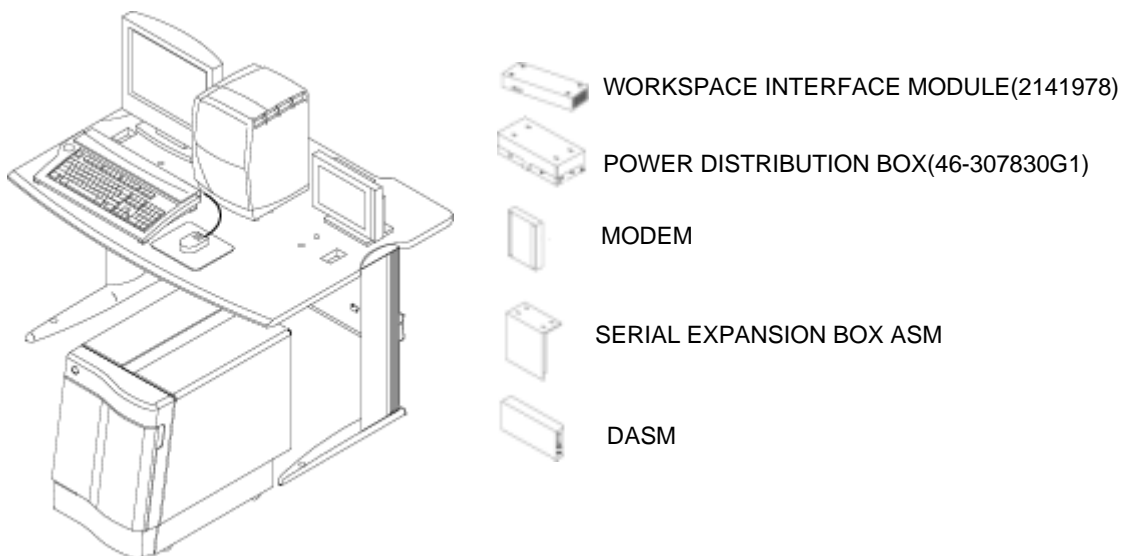
1. Insert Bushing (2151454) in table leg hole.
2. Insert as many Flat Washers (2168251) as required (3 provided for each leg) for securing table to floor.
3. Insert one Lock Washer (2168252) on top of Flat Washer( s).
4. Depending upon depth of previously installed anchor, install either the 1- 3/ 4 inch long or the 2 inch long 1/ 4 x 20 Hex Socket Cap Screw.
5. Install black nylon Plug (2168254).
6. Repeat anchoring process below for other leg.



**SECURING OPERATOR WORKSPACE**  
ILLUSTRATION 7

### 5-3 Locating OW Components

1. Locate the OW components.

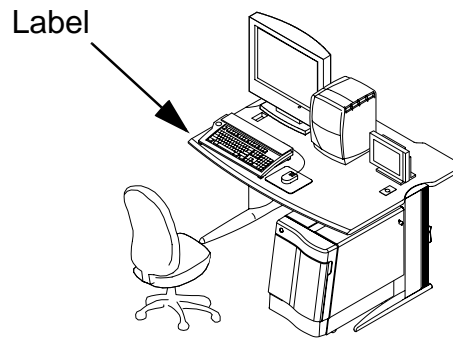


**LOCATING OW COMPONENTS**  
ILLUSTRATION 8

Rev 0

### 5-4 Warning Label Attachment

1. Select the label written in local language from caution label assy(2152854) and attach the label at the corner of OW.



**LABEL**  
ILLUSTRATION 9

### 6. Cooling Cabinet

1. Locate the Cooling Cabinet to final position.



**COOLING CABINET**  
ILLUSTRATION 10

Rev 0

**Revision History**

| <b>Rev</b> | <b>Date</b>  | <b>Author</b> | <b>Primary Reasons For Change</b> |
|------------|--------------|---------------|-----------------------------------|
| 0          | Feb 20, 2001 | Y. Masumo     | Initial Version                   |

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| <b>3-3 Wear Plate/ Race Installation</b> ..... | <b>4</b> |
| 3-3-1 Overview .....                           | 4        |
| 3-3-2 Procedure .....                          | 4        |

Rev 3

**1. Required Tools**

- 300ml tube construction adhesive or flooring adhesive equivalent (Liquid Nails, PL400)
- Denatured alcohol

**2. Prerequisite**

- Table Ware Plate position is marked and the finished floor is cut off along the Ware Plate positioning line.

There are two types of Ware Plate.

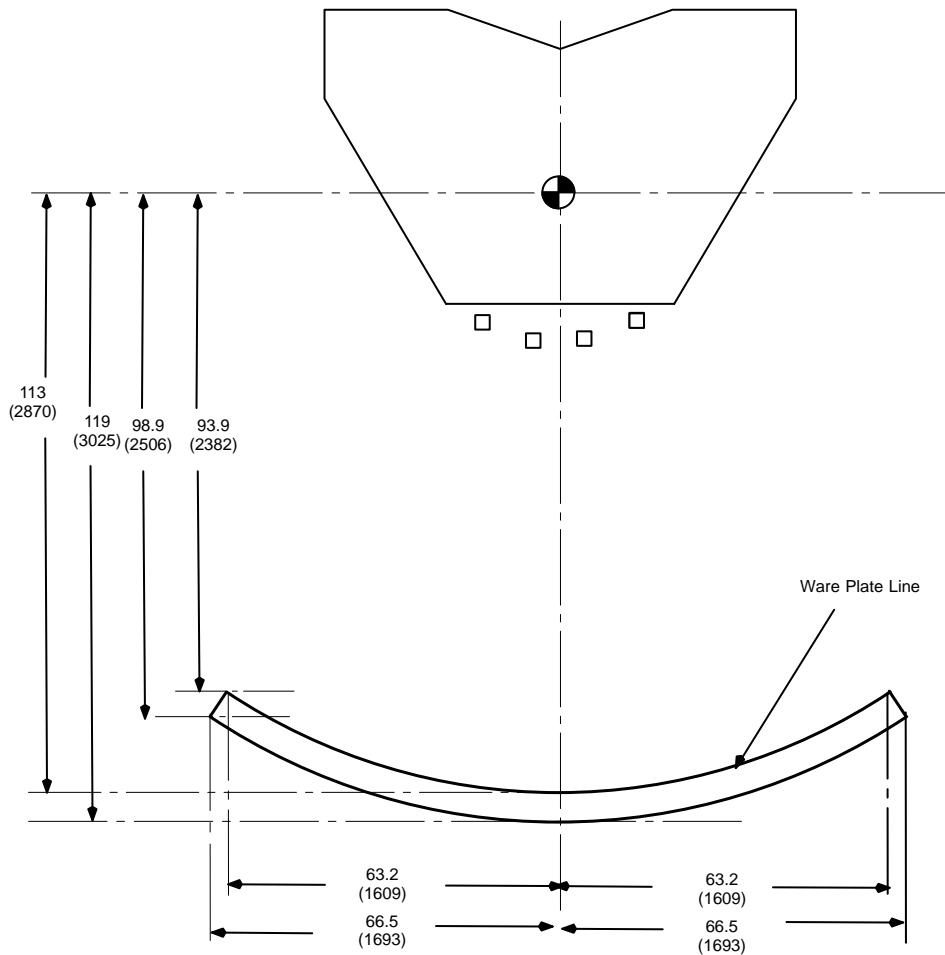
- Style B is shipped from 3Q of 2001.
- Style A is shipped before 3Q of 2001.

**For Style B Table**

**Note**

Style B Table is shipped from 3Q of 2001.

ALL DIMENSIONS ARE IN INCHES.  
ALL BRACKETED ( ) DIMENSIONS  
ARE IN MILLIMETERS.



**WAREPLATE (STYLE B) LOCATION  
ILLUSTRATION 1**

Rev 3

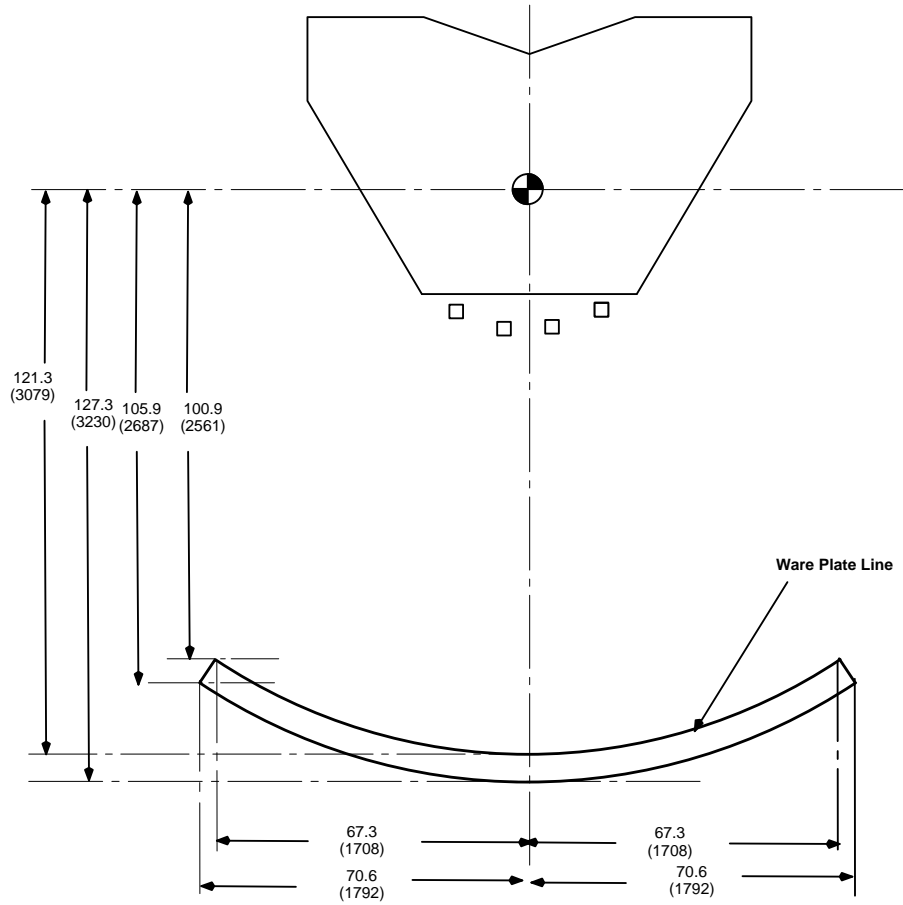
2. Prerequisite (continued)

For Style A Table

Note

Style A Table is shipped before 3Q of 2001.

ALL DIMENSIONS ARE IN INCHES.  
ALL BRACKETED ( ) DIMENSIONS  
ARE IN MILLIMETERS.



WAREPLATE (STYLE A) LOCATION  
ILLUSTRATION 2

Rev 3

### 3. Wear Plate/ Race Installation

#### 3-1 Overview

The Swing table rides on the front rail and the Wear plate/Race at the rear. The location of the plate is critical. It is approximately 0.125 inches (3mm) thick.

#### 3-2 Procedure

1. Verify that the finished floor is cut off along the edge of Ware Plate/Race.
2. Glue the Wear plate/Race into position. Apply enough glue to spread out a thin layer over the entire marked area. (See Illustration 2) Press the Wear plate/Race in position. Recommendation: Allow glue to set for at least 24 hours before placing the table on it.



GLUING THE WEAR PLATE/RACE TO THE FLOOR  
ILLUSTRATION 3

## WARNING!

**ADHESIVE USED IN THIS PROCEDURE CONTAINS FLAMMABLE INGREDIENT AND TOXIC SUBSTANCE. READ THE FOLLOWING INSTRUCTION FIRST.**

#### PHYSICAL/CHEMICAL CHARACTERISTICS

FLAMMABLE OBJECT AND TOXIC SUBSTANCE.  
IN CASE OF INHALATION, IT MIGHT CAUSE DIZZINESS OR HEADACHE.

#### EMERGENCY/FIRST AID:

**EYES:** IMMEDIATELY FLUSH WITH PLENTY OF WATER. CALL A PHYSICIAN.

**SKIN:** WASH WITH SOAP AND WATER. IF IRRITATION PERSISTS, CALL A PHYSICIAN.

**INHALATION:** MOVE TO FRESH AIR. IF BREATHING IS DIFFICULT, CALL A PHYSICIAN.

**INGESTION:** CLEAN THE MOUTH AND DO NOT INDUCE VOMITING. CALL A PHYSICIAN.

#### PRECAUTIONS-HANDLING/STORING:

STORE ADHESIVE IN CLOSED CONTAINERS. AVOID EXCESSIVE TEMPERATURES & HIGH HUMIDITY.

#### WASTE DISPOSAL METHOD:

DISPOSE THIS SUBSTANCE ACCORDING TO FEDERAL, STATE OR LOCAL REGULATIONS.

**Revision History**

| <b>Rev</b> | <b>Date</b>  | <b>Author</b> | <b>Primary Reasons For Change</b>   |
|------------|--------------|---------------|-------------------------------------|
| 0          | Feb 7, 2001  | Y. Masumo     | Initial Version                     |
| 1          | May 15, 2001 | Y. Masumo     | Misc Correction                     |
| 2          | Oct 17, 2001 | Y. Masumo     | Added Style B information           |
| 3          | Jan 30, 2002 | Y. Masumo     | Page 4: Added Warning for Adhesive. |

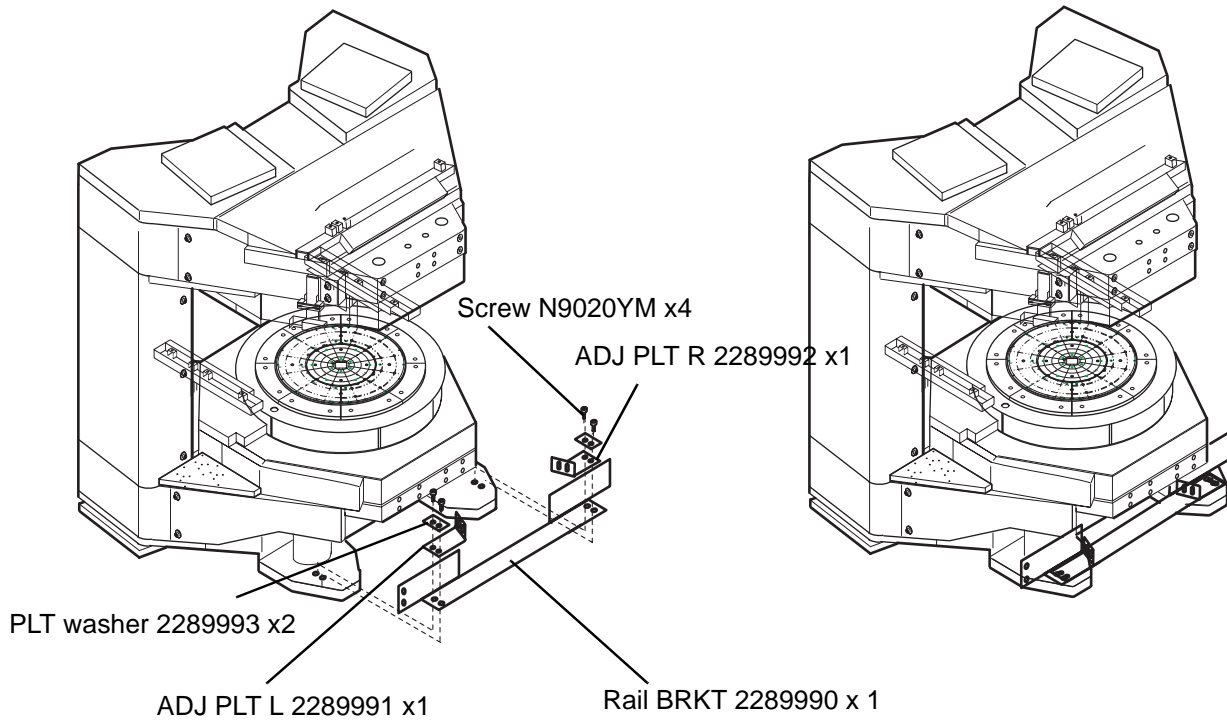
# TABLE OF CONTENTS

- 1- Table Cable Duct Bracket Installation ..... 2
- 2- Bottom Insulator Installation 1 ..... 3
- 3- Table Cable Duct Installation ..... 4
- 4- Bottom Insulator Installation 2 ..... 5

Rev 2

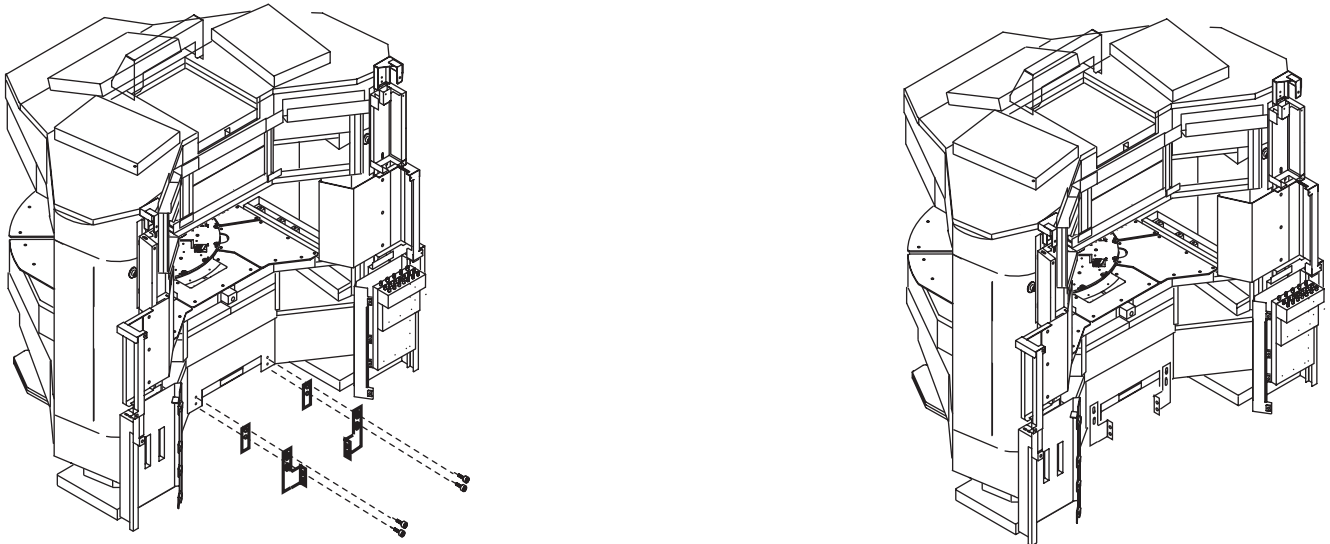
### 1. Table Cable Duct Bracket Installation

1. Install the front Table Cable Duct brackets

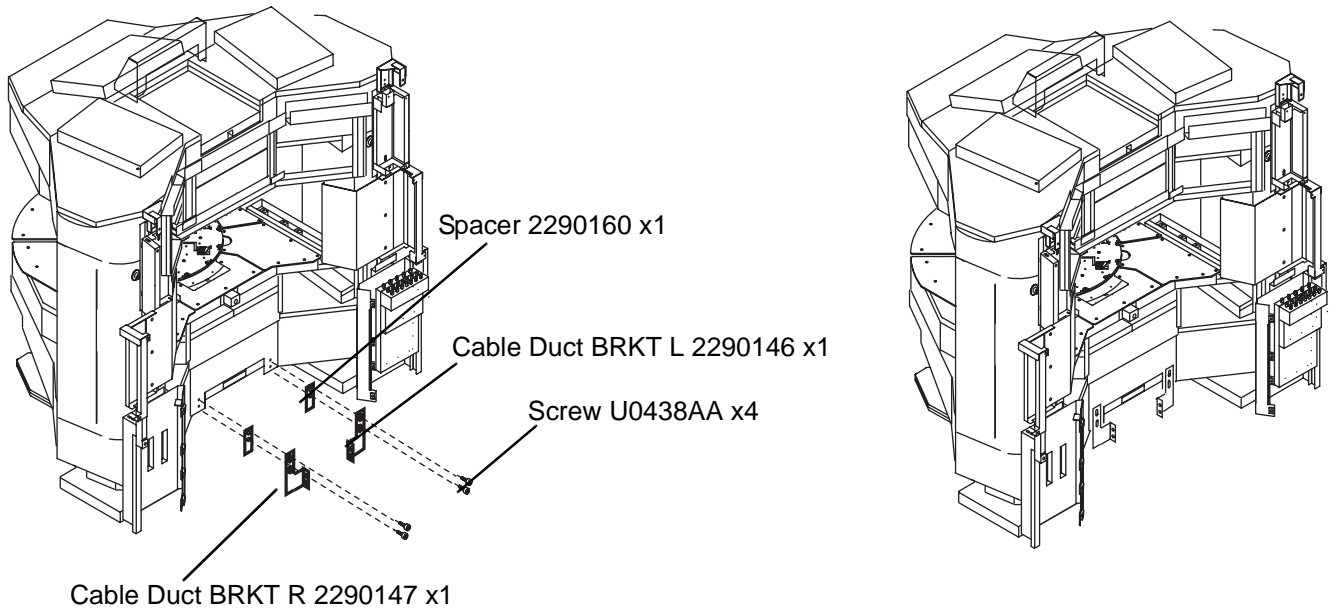


**TABLE CABLE DUCT BRACKET (FRONT)**  
ILLUSTRATION 1

2. Install the rear Table Cable Duct brackets.



Rev 2

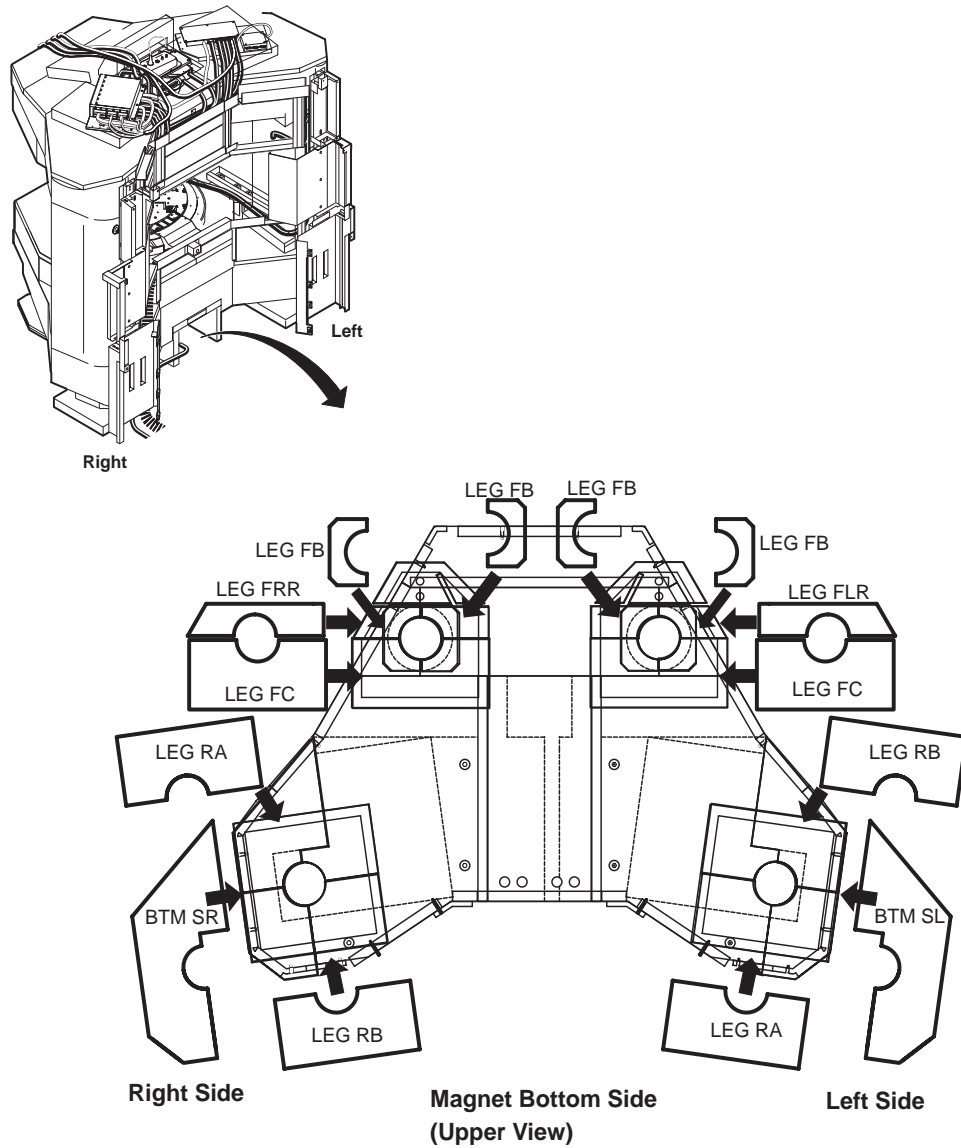


**TABLE CABLE DUCT BRACKET (REAR)**  
ILLUSTRATION 2

Rev 2

## 2. Bottom Insulator Installation 1

1. Install bottom Insulators to the magnet as shown.

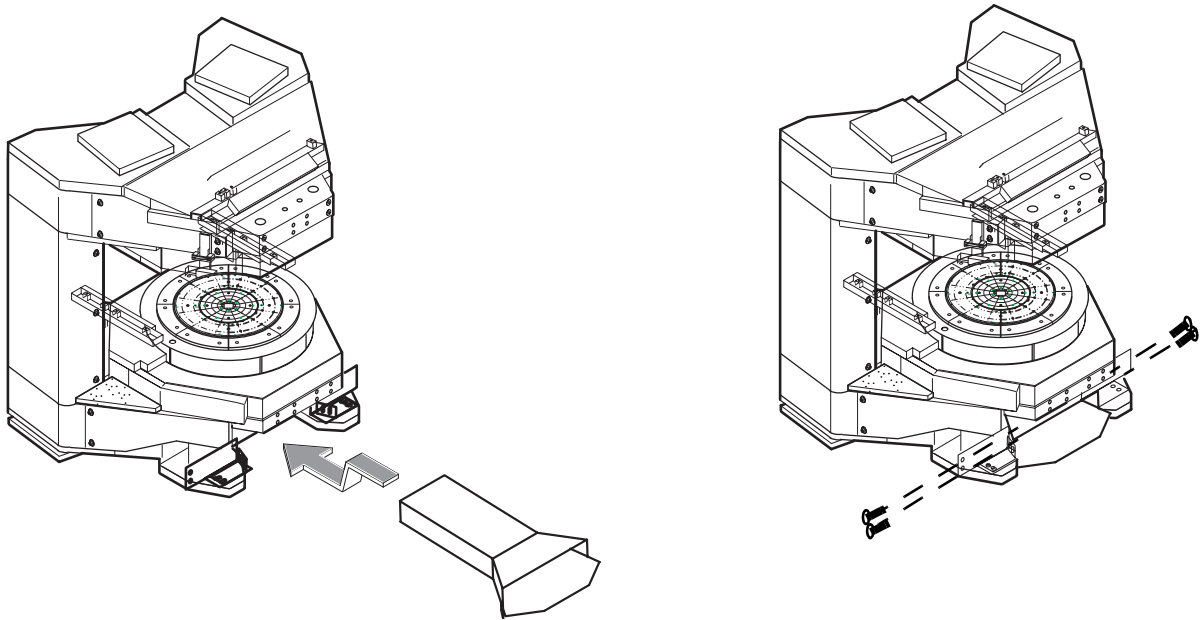


**BOTTOM INSURATOR INSTALLATION 1**  
ILLUSTRATION 3

Rev 2

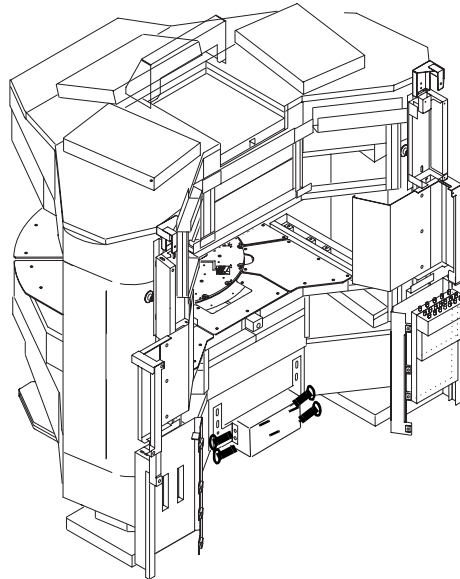
### 3. Table Cable Duct Installation

1. Install Table Cable Duct and fix it to the Front Bracket with four screws(U0438AA)



**TABLE CABLE DUCT INSTALLATION**  
ILLUSTRATION 4

2. Fix Table Cable Duct to the Rear Bracket with four screws(U0438AA).

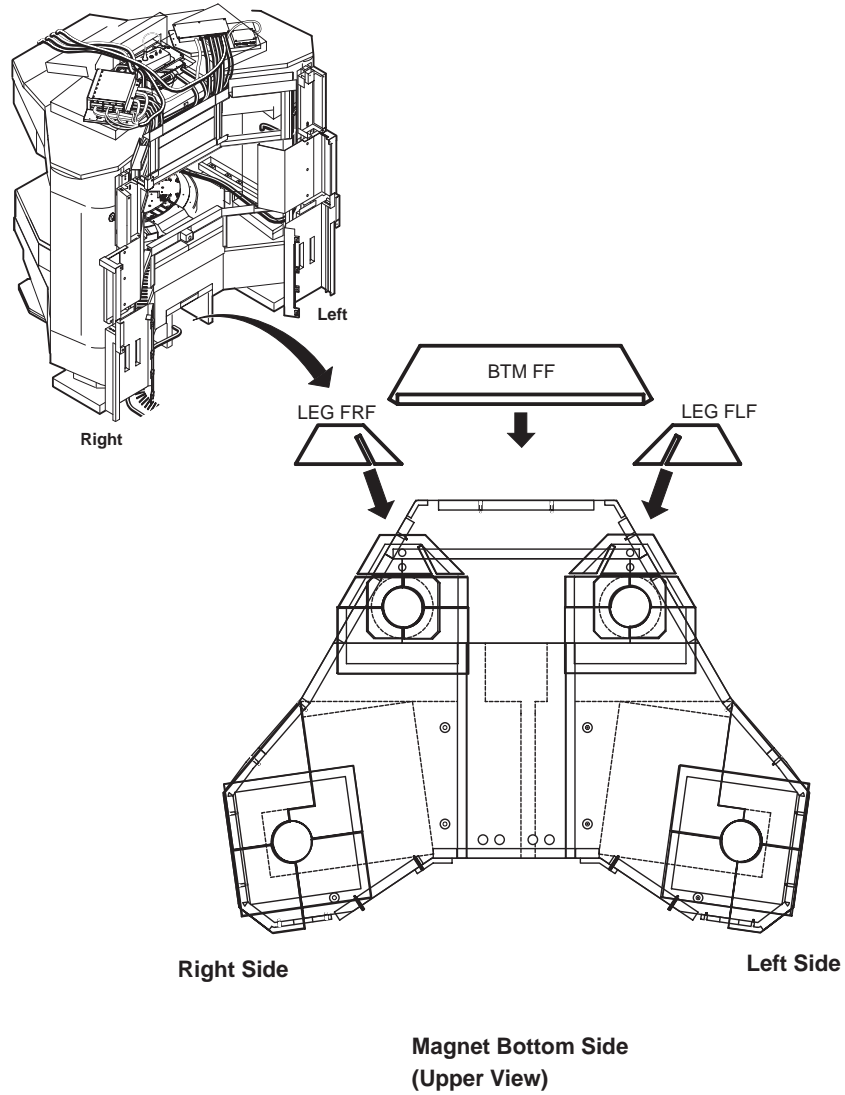


**TABLE CABLE DUCT INSTALLATION**  
ILLUSTRATION 5

Rev 2

### 4. Bottom Insulator Installation 2

1. Install bottom Insulators to the magnet as shown.



**BOTTOM INSULATOR INSTALLATION 2  
ILLUSTRATION 6**

**Revision History**

| <b>Rev</b> | <b>Date</b>  | <b>Author</b> | <b>Primary Reasons For Change</b>   |
|------------|--------------|---------------|-------------------------------------|
| 0          | Feb 12, 2000 | Y. Masumo     | Initial release                     |
| 1          | May 18, 2001 | Y. Masumo     | Added Bottom Insulator Installation |
| 2          | Sep 19, 2002 | Y. Masumo     | P2: Corrected illustration 1.       |

# MAGNET REAR FRAME INSTALLATION

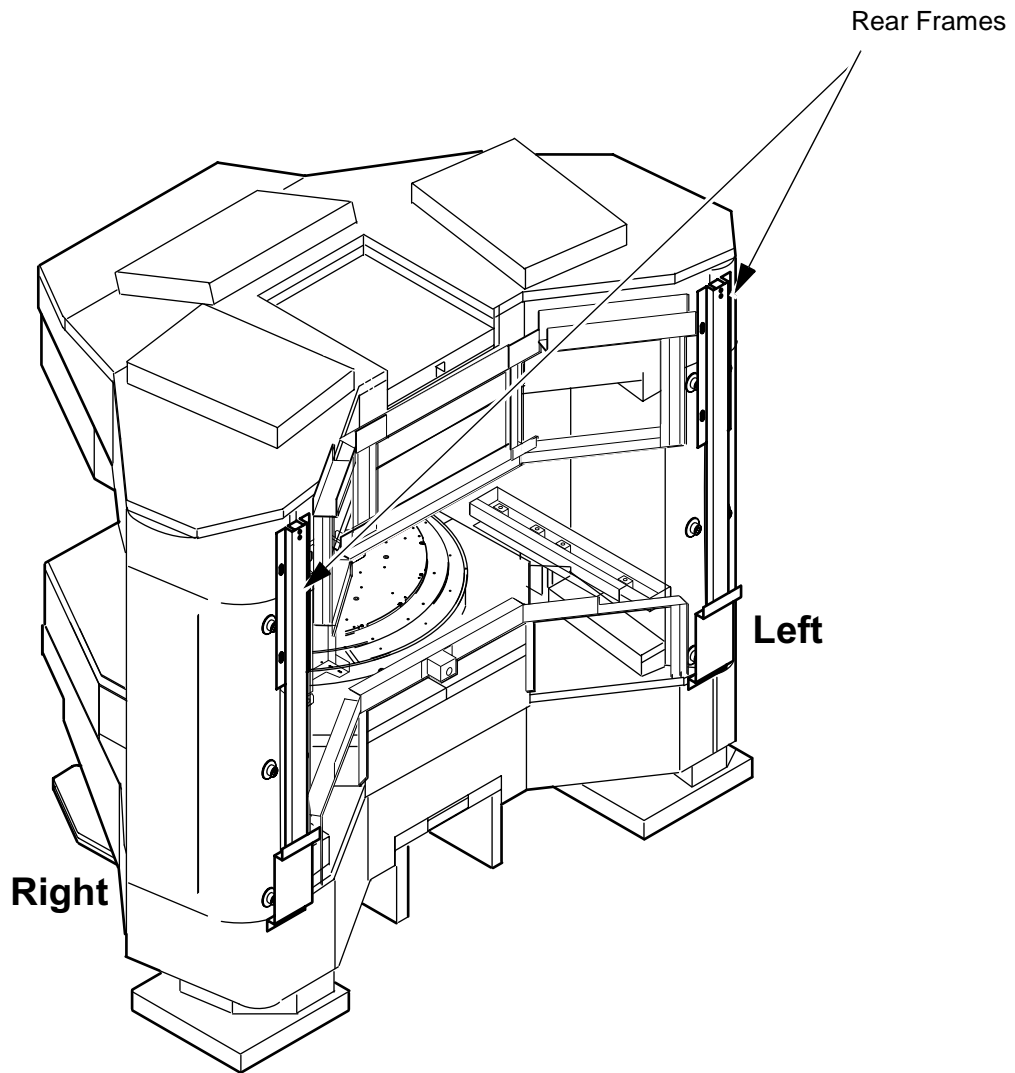
## TABLE OF CONTENTS

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| 1.Preparation .....            | 2 |
| 2.Rear Frame Installation..... | 3 |

Rev 1

**1. Preparation**

1. Verify that the following frames are already installed before starting the frame installation.

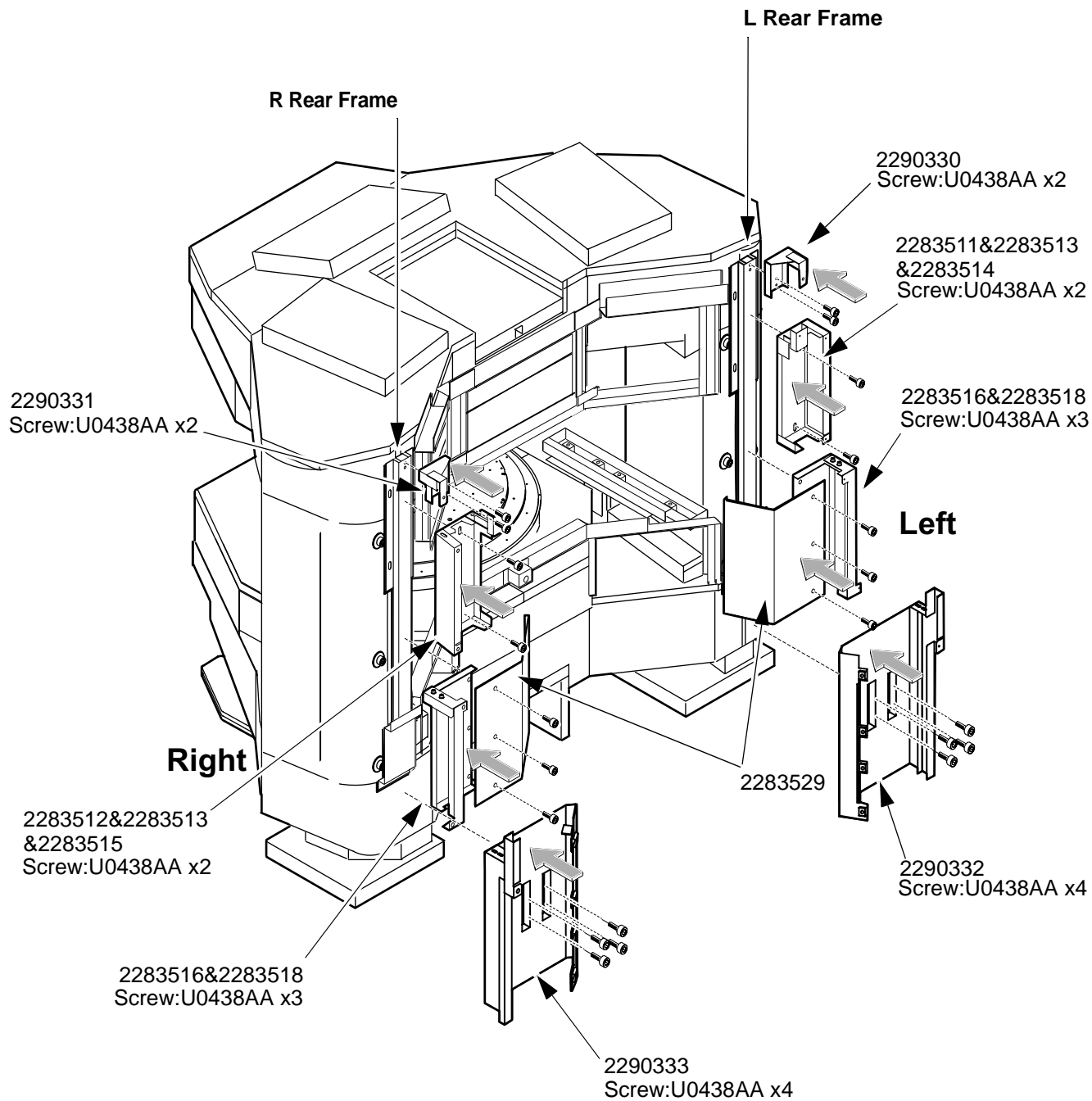


**FRAMES BEFORE STARTING THE INSTALLATION**  
ILLUSTRATION 1-1

Rev 1

## 2. Rear Frame Installation

1. Install R and L Rear Frames to the magnet rear frame.



REAR FRAME INSTALLATION  
Illustration 1-2

Rev 1

**Revision History**

| <b>Rev</b> | <b>Date</b>  | <b>Auther</b> | <b>Primary Reasons For Change</b> |
|------------|--------------|---------------|-----------------------------------|
| 0          | Mar 05, 2001 | K.Tsumagari   | Initial Release                   |
| 1          | May 17, 2001 | K.Tsumagari   | Misc Change                       |
|            |              |               |                                   |

# QHB INSTALLATION

## TABLE OF CONTENTS

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Rev 1

**1. QHB Installation**

1. Install QHB to the rear lower frame of opposite side of wiring with 4 screws.

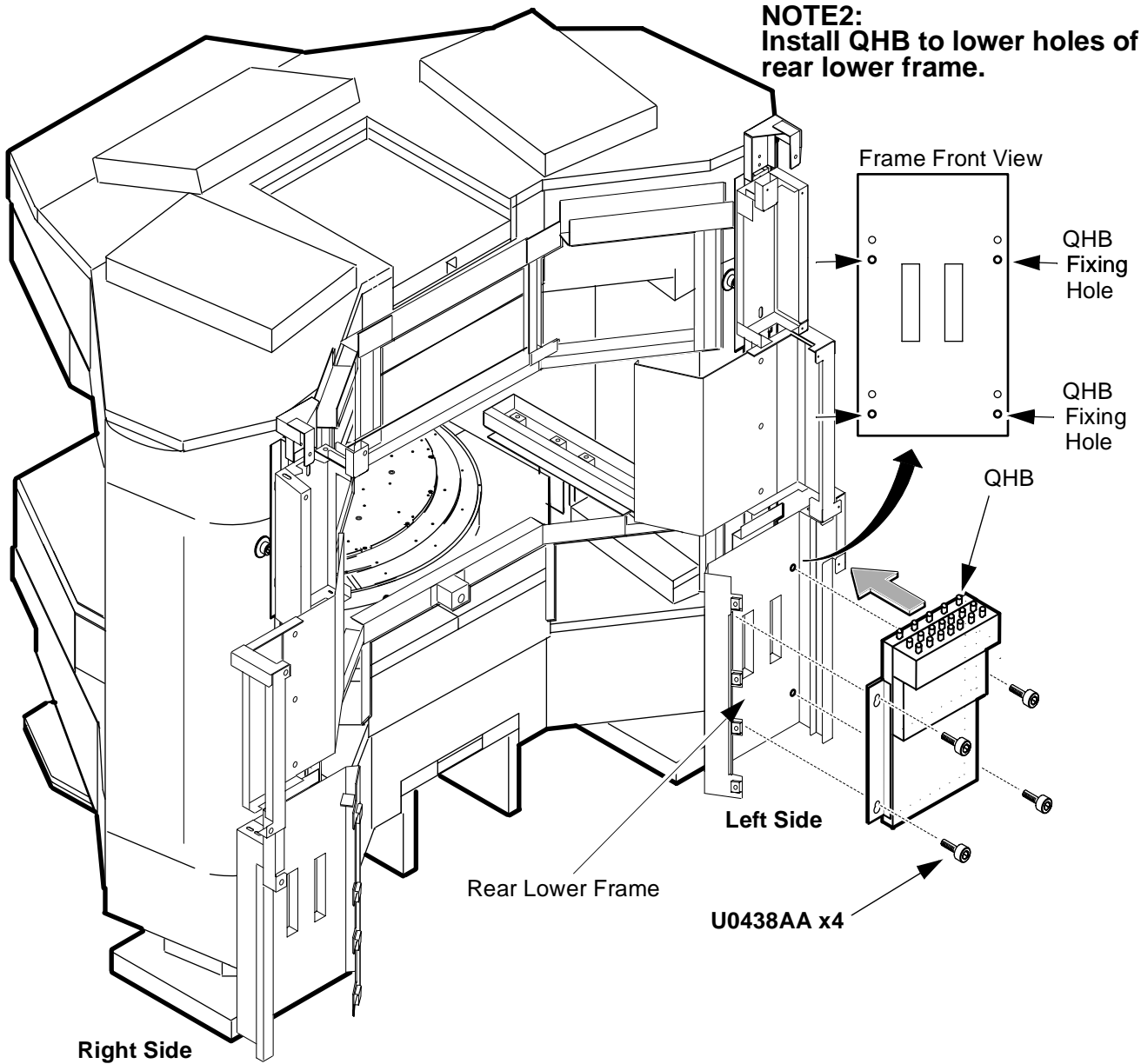
**NOTE: The QHB must be installed to lower holes of rear lower frame.**

**NOTE1:**

The illustration is right side wiring.  
The left side wiring is symmetry.

**NOTE2:**

Install QHB to lower holes of rear lower frame.



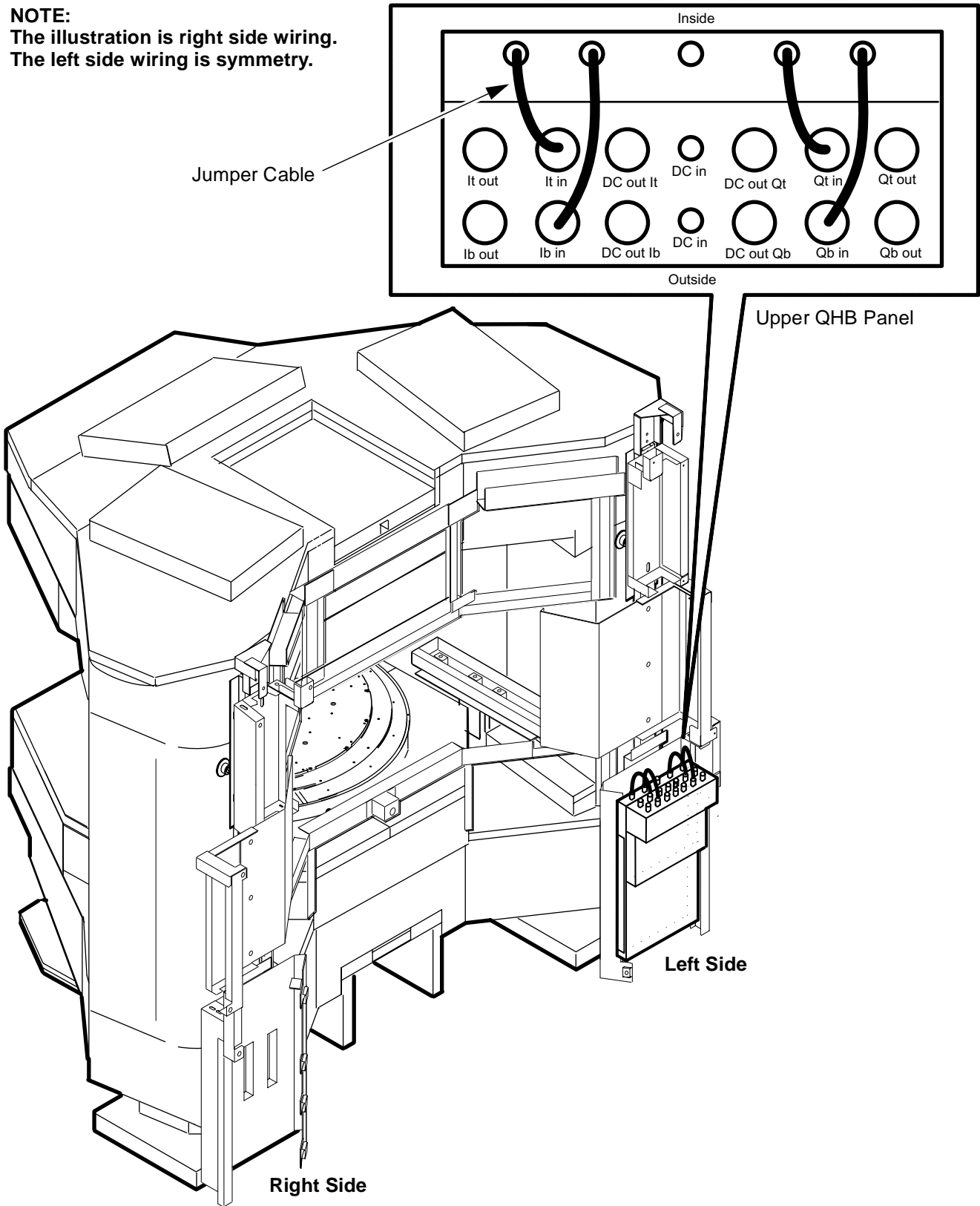
**QHB INSTALLATION  
ILLUSTRATION 1**

Rev 1

**1. QHB Installation(Continued)**

2. Connect 4 jumper cables to upper panel of QHB.

**NOTE:**  
The illustration is right side wiring.  
The left side wiring is symmetry.



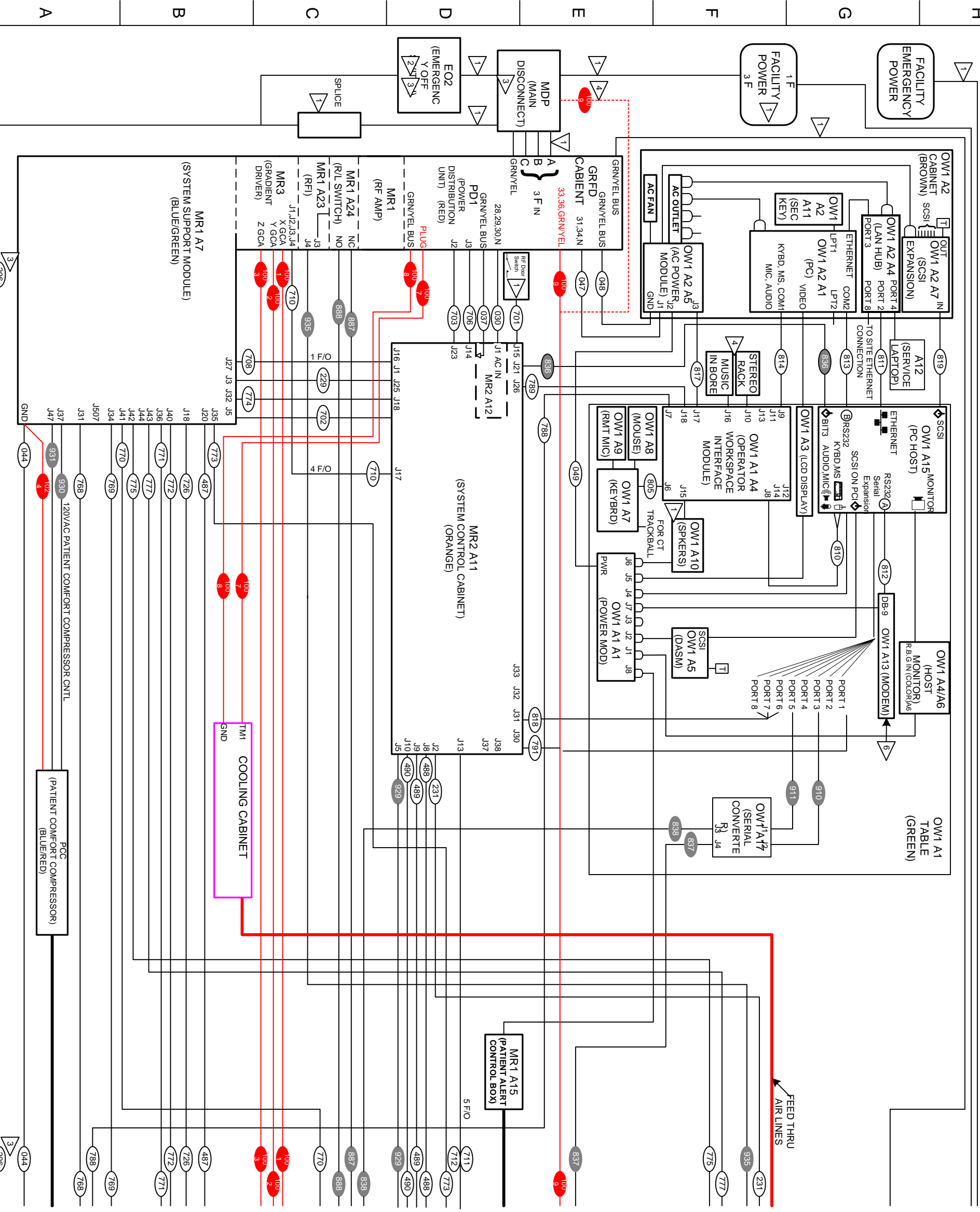
**QHB INSTALLATION**  
ILLUSTRATION 2

Rev 1

**Revision History**

| <b>Rev</b> | <b>Date</b>  | <b>Author</b> | <b>Primary Reasons For Change</b> |
|------------|--------------|---------------|-----------------------------------|
| 0          | Feb 28, 2001 | K.Tsumagari   | Initial Release                   |
| 1          | Oct 22, 2001 | K.Tsumagari   | Misc. Change                      |

**Signa Ovation System Interconnect -  
0.35T (FIXED SITE)**



- 1 CUSTOMER FURNISHED TYPICAL CONNECTION FOR NORMALLY CLOSED EMERGENCY OFF SWITCH
- 2 MDP, EO1/EO2 and RUN #296/#297 are used only high voltage.(over 380V)
- 3 RUN #1009 is connected to MDP, if exist.
- 4 OPTIONAL: MAY NOT BE PRESENT ON ALL SYSTEMS
- 5 CUSTOMER SUPPLIED TELEPHONE LINE FOR INSITE MODEM

... Denotes a newly assigned run  
 ● number for HFO  
 ●●●● Denotes a newly assigned run number for MFO

CONTINUED ON NEXT PAGE

Report updates for this diagram to  
 T. Suzuki at Tel. +81-42-585-5951

**Signa Ovation**

Interconnect Diagram, MFO

|      |            |        |            |       |        |
|------|------------|--------|------------|-------|--------|
| APP. | Y.Kato     | DWG NO | 2353137SCH | REV   | 1      |
| CH.  | S.Watanabe | DATE   | 4 Sep 02   | SCALE | 1 of 2 |
| DR.  | T.Suzuki   | SCALE  | NTS        |       |        |



| Run       | GE Part Number | Source Subsystem        | Source Assembly             | Source Connection | Destination Subsystem | Destination Assembly        | Destination Connection |
|-----------|----------------|-------------------------|-----------------------------|-------------------|-----------------------|-----------------------------|------------------------|
| 030M      | 46-271364G517  | System Cabinet          | Power Panel                 | J1                | Power Cabinet         | Power Distribution Unit     | 28,29,30,N             |
| 037T      | 46-255947G607  | System Cabinet          | Power Panel                 | GND               | Power Cabinet         | Power Distribution Unit     | GRN/YEL BUS            |
| 040       | 2103427        | Magnet                  | Magnet                      | GND               |                       |                             | GND Stud               |
| 044       | 46-255947G9    | Penetration Panel       | Penetration Panel           | GND               | Power Cabinet         | System Support Module       | GND                    |
| 047       | 46-307832P4    | Operator Workspace      | Power                       | J1                | Power Cabinet         | Power Distribution Unit     | 31,34,N                |
| 048       | 46-255947G11   | Operator Workspace      | Power                       | GND               | Power Cabinet         | Power Distribution Unit     | GRN/YEL                |
| 049       | 46-307829P1    | Operator Workspace      | Power                       | J2                | Operator Workspace    | Power Module                | PWR                    |
| 229       | 46-301125G98   | System Cabinet          | System Control Cabinet      | J1                | Power Cabinet         | System Support Module       | J3                     |
| 231       | 46-301125G100  | System Cabinet          | System Control Cabinet      | J2                | Penetration Panel     | Penetration Panel           | J8                     |
| 296       | 46-271692G601  | Penetration Panel       | Penetration Panel           | J18               | Main Disconnect Panel | Main Disconnect Panel       |                        |
| 297       | 46-271693G1    | Emergency Cutoff Switch | Emergency Cutoff Switch In  |                   | Penetration Panel     | Penetration Panel           | J18                    |
| 414       | 46-317157G3    |                         |                             | MIC               | Magnet Enclosure      | Patient Communication Box   | J9                     |
| 487       | 46-301125G764  | Power Cabinet           | System Support Module       | J20               | Penetration Panel     | Multi-coil Switching Filter | J78                    |
| 488       | 46-301125G765  | System Cabinet          | System Control Cabinet      | J8                | Penetration Panel     | Penetration Panel           | J80                    |
| 489       | 46-301125G766  | System Cabinet          | System Control Cabinet      | J9                | Penetration Panel     | Penetration Panel           | J81                    |
| 490       | 46-301125G767  | System Cabinet          | System Control Cabinet      | J10               | Penetration Panel     | Penetration Panel           | J82                    |
| 701       | 46-301125G807  | System Cabinet          | System Control Cabinet      | J15               |                       |                             | RF Door Switch         |
| 702       | 46-258431G810  | System Cabinet          | System Control Cabinet      | J18               | Power Cabinet         | System Support Module       | J5                     |
| 703       | 46-258431G809  | System Cabinet          | System Control Cabinet      | J23               | Power Cabinet         | Power Distribution Unit     | J2                     |
| 706       | 46-258431G808  | System Cabinet          | System Control Cabinet      | J14               | Power Cabinet         | Power Distribution Unit     | J3                     |
| 708       | 46-317076G602  | System Cabinet          | System Control Cabinet      | J16               | Power Cabinet         | System Support Module       | J27                    |
| 710       | 46-317085G603  | Power Cabinet           | Gradient Driver             | J2                | System Cabinet        | System Control Cabinet      | J17                    |
| 711       | 46-328079G9    | Penetration Panel       | F/O Repeater Panel          | J91               | Magnet Enclosure      | Scan Room Interface (SRI)   | J13                    |
| 711       | 46-328079G9    | Penetration Panel       | F/O Repeater Panel          | J91               | Magnet Enclosure      | Scan Room Interface (SRI)   | J12                    |
| 711       | 46-328079G9    | Penetration Panel       | F/O Repeater Panel          | J91               | Magnet Enclosure      | Scan Room Interface (SRI)   | J11                    |
| 711M/712M | 46-328079G9    | Penetration Panel       | F/O Repeater Board          | J3                | Penetration Panel     | F/O Repeater Panel          | J91                    |
| 711M/712M | 46-328079G9    | Penetration Panel       | F/O Repeater Board          | J2                | Penetration Panel     | F/O Repeater Panel          | J91                    |
| 711M/712M | 46-328079G9    | Penetration Panel       | F/O Repeater Board          | J4                | Penetration Panel     | F/O Repeater Panel          | J91                    |
| 711M/712M | 46-328079G9    | Penetration Panel       | F/O Repeater Board          | J5                | Penetration Panel     | F/O Repeater Panel          | J91                    |
| 711M/712M | 46-328079G9    | Penetration Panel       | F/O Repeater Board          | J1                | Penetration Panel     | F/O Repeater Panel          | J91                    |
| 711V/712V | 46-328078G5    | System Cabinet          | System Control Cabinet      | J13               | Penetration Panel     | F/O Repeater Board          | J9                     |
| 711V/712V | 46-328078G5    | System Cabinet          | System Control Cabinet      | J13               | Penetration Panel     | F/O Repeater Board          | J8                     |
| 711V/712V | 46-328078G5    | System Cabinet          | System Control Cabinet      | J13               | Penetration Panel     | F/O Repeater Board          | J7                     |
| 711V/712V | 46-328078G5    | System Cabinet          | System Control Cabinet      | J13               | Penetration Panel     | F/O Repeater Board          | J10                    |
| 711V/712V | 46-328078G5    | System Cabinet          | System Control Cabinet      | J13               | Penetration Panel     | F/O Repeater Board          | J11                    |
| 712       | 46-328079G9    | Penetration Panel       | F/O Repeater Panel          | J91               | Magnet Enclosure      | Physiological Acquisition C | J1                     |
| 726       | 46-301125G831  | Penetration Panel       | Multi-coil Bias Filter (G2) | J77               | Power Cabinet         | System Support Module       | J18                    |
| 746       | 2352065        | Penetration Panel       | Penetration Panel           | J44               | Magnet Enclosure      | Body Quadrature Hybrid As   | J1                     |
| 768TR     | 46-328000G902  | Penetration Panel       | Penetration Panel           | J20               | Power Cabinet         | System Support Module       | J31                    |

| Run  | GE Part Number | Source Subsystem   | Source Assembly           | Source Connection     | Destination Subsystem | Destination Assembly      | Destination Connection |
|------|----------------|--------------------|---------------------------|-----------------------|-----------------------|---------------------------|------------------------|
| 769  | 46-328000G903  | Penetration Panel  | Penetration Panel         | J15                   | Power Cabinet         | System Support Module     | J34                    |
| 770  | 46-328000G904  | Penetration Panel  | Penetration Panel         | J11                   | Power Cabinet         | System Support Module     | J41                    |
| 771  | 46-328000G905  | Penetration Panel  | Penetration Panel         | J47                   | Power Cabinet         | System Support Module     | J36                    |
| 772  | 46-328000G906  | Penetration Panel  | Penetration Panel         | J14                   | Power Cabinet         | System Support Module     | J40                    |
| 773  | 46-328000G907  | Penetration Panel  | F/O Repeater Panel        | J1                    | Power Cabinet         | System Support Module     | J35                    |
| 774M | 46-258431G908  | System Cabinet     | System Control Cabinet    | J25                   | Power Cabinet         | System Support Module     | J32                    |
| 775  | 46-328000G915  | Power Cabinet      | System Support Module     | J42                   | Penetration Panel     | Dynamic Disable and Induc | J92                    |
| 777  | 46-328000G913  | Power Cabinet      | System Support Module     | J43                   | Penetration Panel     | Dynamic Disable and Induc | J94                    |
| 788  | 46-328000G937  | Penetration Panel  | Penetration Panel         | J12                   | Operator Workspace    | Workspace Interface Modul | J7                     |
| 789  | 46-328000G938  | System Cabinet     | System Control Cabinet    | J26                   | Operator Workspace    | Workspace Interface Modul | J18                    |
| 791  | 46-328000G939  | System Cabinet     | System Control Cabinet    | J30                   | Operator Workspace    | 8P Serial Cable           | Port 1                 |
| 805  | 2114561-38     | Operator Workspace | Workspace Interface Modul | J6                    | Operator Workspace    | Keyboard Assembly         |                        |
| 810  | 2141980-2      | Operator Workspace | Workspace Interface Modul | J8                    | Operator Workspace    | PC Host Computer          | KYBD, MS               |
| 811  | 2153396-3      | Operator Workspace | Local Area Network HUB    | PORT 2                | Operator Workspace    | PC Host Computer          | ETHERNET               |
| 812  | 2188746        | Operator Workspace | PC Host Computer          | Serial Port 1 (RS232) | Operator Workspace    | Modem                     | DB-9                   |
| 813  | 2188747        | Operator Workspace | Personal Computer         | COM 2                 | Operator Workspace    | PC Host Computer          | Serial Port 2 (RS232)  |
| 814  | 2196990        | Operator Workspace | Personal Computer         | Keyboard, Mouse, CO   | Operator Workspace    | Workspace Interface Modul | J9                     |
| 817  | 46-328000G958  | Operator Workspace | Power                     | J3                    | Operator Workspace    | Workspace Interface Modul | J17                    |
| 818  | 2198993        | System Cabinet     | System Control Cabinet    | J31                   | Operator Workspace    | 8P Serial Cable           | Ports 6, 7, 8          |
| 819  | 2198995        | Operator Workspace | SCSI Expansion Box        | IN                    | Operator Workspace    | PC Host Computer          | SCSI                   |
| 836  | 2241052        | Operator Workspace | PC Host Computer          | BIT3                  | System Cabinet        | System Control Cabinet    | J21                    |
| 837  | 2263200        | Operator Workspace | Serial Converter          | J4                    | Penetration Panel     | TCU                       | J2                     |
| 838  | 2263200-2      | Operator Workspace | Serial Converter          | J3                    | Penetration Panel     | Penetration Panel         | J51                    |
| 841  | 2263200-3      | Penetration Panel  | Penetration Panel         | J51                   | Patent Table          | Patent Table              | J5                     |
| 842  | 2263200-4      | Penetration Panel  | Penetration Panel         | J15                   | Magnet Enclosure      | SRI Splitter              | J7                     |
| 843  | 2260535        | Penetration Panel  | Penetration Panel         | J20                   | Magnet Enclosure      | Magnet Interface Board    | J6                     |
| 849  | 2263200-5      | Magnet Enclosure   | Scan Room Interface (SRI) | J4                    | Magnet Enclosure      | SRI Splitter              | J1                     |
| 850  | 2263200-6      | Magnet Enclosure   | Scan Room Interface (SRI) | J7                    | Magnet Enclosure      | SRI Splitter              | J3                     |
| 858  | 2263200-9      | Magnet Enclosure   | SRI Splitter              | J4                    | Patient Table         | Patient Table             | J15                    |
| 859  | 2263200-10     | Magnet Enclosure   | Scan Room Interface (SRI) | J3                    | Patient Table         | Patient Table             | J14                    |
| 860  | 2263200-11     | Magnet Enclosure   | Scan Room Interface (SRI) | J2                    | Patient Table         | Patient Table             | J13                    |
| 861  | 2221947        | Magnet Enclosure   | Operator Display          | J4                    | Magnet Enclosure      | SRI Splitter              | J10                    |
| 861  | 2221947        | Magnet Enclosure   | Operator Display          | J4                    | Magnet Enclosure      | Scan Room Interface (SRI) | J6                     |
| 861  | 2221947        | Magnet Enclosure   | Operator Display          | J4                    | Magnet Enclosure      | Scan Room Interface (SRI) | J5                     |
| 861  | 2221947        | Magnet Enclosure   | Operator Display          | J4                    | Magnet Enclosure      | SRI Splitter              | J11                    |
| 861  | 2221947        | Magnet Enclosure   | Operator Display          | J4                    | Magnet Enclosure      | Scan Room Interface (SRI) | J9                     |
| 862  | 2221946        | Magnet Enclosure   | Operator Display          | J1                    | Magnet Enclosure      | Operator Control (Right)  | J1                     |
| 863  | 2221946        | Magnet Enclosure   | Operator Display          | J2                    | Magnet Enclosure      | Operator Control (Left)   | J2                     |
| 864  | 2261328        | Magnet Enclosure   | SRI Splitter              | J6                    | Magnet Enclosure      | Bore Light (Left)         |                        |

| Run | GE Part Number  | Source Subsystem   | Source Assembly             | Source Connection    | Destination Subsystem | Destination Assembly       | Destination Connection |
|-----|-----------------|--------------------|-----------------------------|----------------------|-----------------------|----------------------------|------------------------|
| 865 | 2261328         | Magnet Enclosure   | SRI Splitter                | J5                   | Magnet Enclosure      | Bore Light (Right)         |                        |
| 866 | 2263200-12      | Patient Table      | Patient Table               | J12                  | Magnet Enclosure      | Magnet Interface Board     | J3                     |
| 869 | 46-317252G4 (ch | Magnet Enclosure   | Patient Comfort Module Sp   | N/A                  | Magnet Enclosure      | Patient Communication Box  | J8                     |
| 870 | 46-317157G6     | Magnet Enclosure   | Patient Comfort Module Mic  | N/A                  | Magnet Enclosure      | Patient Communication Box  | J7                     |
| 871 | 2261329         |                    |                             | Laser Diodes         | Magnet Enclosure      | Magnet Interface Board     | J8                     |
| 873 | 2263200-13      | Magnet Enclosure   | Patient Communication Box   | J6                   | Magnet Enclosure      | Magnet Interface Board     | J1                     |
| 875 | 46-317220P19    | Patient Table      | Patient Table               | J1                   | Patient Table         | Coil I/F Electronics       | J6                     |
| 876 | 46-317220P20    | Patient Table      | Patient Table               | J2                   | Patient Table         | Coil I/F Electronics       | J7                     |
| 877 | 46-317220P21    | Patient Table      | Patient Table               | J3                   | Patient Table         | Coil I/F Electronics       | J8                     |
| 878 | 46-317220P22    | Patient Table      | Patient Table               | J4                   | Patient Table         | Coil I/F Electronics       | J5                     |
| 879 | 2262695         | Patient Table      | Patient Table               | J5                   | Patient Table         | Coil I/F Electronics       | J3                     |
| 880 | 2262694-2       | Patient Table      | Patient Table               | J9                   | Patient Table         | Coil I/F Electronics       | J9                     |
| 881 | 2262696         | Patient Table      | Patient Table               | J15                  | Patient Table         | Coil I/F Electronics       | J2                     |
| 882 |                 | Patient Table      | Patient Table               | J14                  | Patient Table         | Limit Switches and Encoder | J4                     |
| 883 |                 | Patient Table      | Patient Table               | J13                  | Patient Table         | Limit Switches and Encoder | J6                     |
| 884 |                 | Patient Table      | Patient Table               | J11                  | Patient Table         | Limit Switches and Encoder | J1                     |
| 885 |                 | Patient Table      | Patient Table               | J12                  | Patient Table         | Limit Switches and Encoder | J5                     |
| 886 |                 | Patient Table      | Patient Table               | J8                   | Patient Table         | Longitudal Motor Drive     | N/A                    |
| 887 | 2352606         | Power Cabinet      | Right/Left Switch           | NC                   | Penetration Panel     | Penetration Panel          | J4                     |
| 888 | 2350267         | Power Cabinet      | Right/Left Switch           | NO                   | Penetration Panel     | Penetration Panel          | J83                    |
| 889 | 2352606         | Patient Table      | Patient Table               | J6                   | Penetration Panel     | Penetration Panel          | J4                     |
| 890 | 2352607         | Patient Table      | Patient Table               | J7                   | Penetration Panel     | Penetration Panel          | J83                    |
| 891 | 46-320888G3     | Patient Table      | Patient Table               | J6                   | Patient Table         | Coil I/F Electronics       | J1                     |
| 892 | 46-320888G4     | Patient Table      | Patient Table               | J7                   | Patient Table         | Coil I/F Electronics       | J10                    |
| 893 | 46-282352G2     | Magnet Enclosure   | Body Quadrature Hybrid As   | J2                   | Magnet Enclosure      | Body Coil Preamplifier     | JN                     |
| 894 | 46-317758P18    | Magnet Enclosure   | Physiological Acquisition C | Respiration          |                       |                            | Respiration            |
| 895 | 2219097         | Magnet Enclosure   | Physiological Acquisition C | Peripheral Gating    |                       |                            | Peripheral Gating      |
| 896 | 2219096         | Magnet Enclosure   | Physiological Acquisition C | ECG                  |                       |                            | ECG                    |
| 897 | 2221948         | Magnet Enclosure   | SRI Splitter                | J9                   | Magnet Enclosure      | Operator Display           | J3                     |
| 898 | 46-317903       | Magnet Enclosure   | Physiological Acquisition C | Photo Plethysmograph |                       |                            | Photo Plethysmograph   |
| 905 | 2262694         | Patient Table      | Patient Table               | J10                  | Patient Table         | Coil I/F Electronics       | J4                     |
| 906 | 2263200-14      | Patient Table      | Patient Table               | J11                  | Penetration Panel     | Penetration Panel          | J47                    |
| 910 | 2263200-15      | Operator Workspace | 8P Serial Cable             | PORT 3               | Operator Workspace    | Serial Converter           | J2                     |
| 911 | 2263200-16      | Operator Workspace | 8P Serial Cable             | PORT 5               | Operator Workspace    | Serial Converter           | J1                     |
| 920 | 2263200-17      | Magnet Enclosure   | Magnet Interface Board      | J2                   | Penetration Panel     | Penetration Panel          | J12                    |
| 921 | 2263200-18      | Patient Table      | Patient Table               | J8                   | Penetration Panel     | Penetration Panel          | J11                    |
| 926 | 2263200-23      | Penetration Panel  | Multi-coil Switching Filter | J78                  | Patient Table         | Patient Table              | J9                     |
| 927 | 2263200-24      | Penetration Panel  | Multi-coil Bias Filter (G2) | J77                  | Patient Table         | Patient Table              | J10                    |
| 929 | 2263200-26      | System Cabinet     | System Control Cabinet      | J5                   | Penetration Panel     | Penetration Panel          | J7                     |

| Run  | GE Part Number | Source Subsystem  | Source Assembly           | Source Connection    | Destination Subsystem     | Destination Assembly      | Destination Connection |
|------|----------------|-------------------|---------------------------|----------------------|---------------------------|---------------------------|------------------------|
| 930  | 2259428        | Power Cabinet     | System Support Module     | J37                  | Patient Comfort Compresso | Patient Comfort Compresso |                        |
| 931  | 2259428-2      | Power Cabinet     | System Support Module     | J47                  | Patient Comfort Compresso | Patient Comfort Compresso |                        |
| 934  | 2263200-27     | Penetration Panel | Penetration Panel         | J8                   | Magnet Enclosure          | Body Coil Preamp/ifier    | Output                 |
| 935  | 2352605        | Power Cabinet     | Radio Frequency Interface | J4                   | Penetration Panel         | Penetration Panel         | J44                    |
| 943  | 2275301        |                   |                           | Table Pivot Sensor   |                           |                           | Run 944                |
| 944  | 2263200-34     | Magnet Enclosure  | Magnet Interface Board    | J4                   |                           |                           | Run 943                |
| 1001 | 2283335        | Power Cabinet     | Gradient Driver           | X-GCA                | Penetration Panel         | Gradient Filter Box       | 1,2,GND                |
| 1002 | 2283336        | Power Cabinet     | Gradient Driver           | Y-GCA                | Penetration Panel         | Gradient Filter Box       | 3,4,GND                |
| 1003 | 2283337        | Power Cabinet     | Gradient Driver           | Z-GCA                | Penetration Panel         | Gradient Filter Box       | 5,6,GND                |
| 1004 | 2283338        | Penetration Panel | Gradient Filter Box       | 1,2,GND              | Magnet Enclosure          | Gradient Coil             | 1,3                    |
| 1005 | 2283339        | Penetration Panel | Gradient Filter Box       | 3,4,GND              | Magnet Enclosure          | Gradient Coil             | 5,7                    |
| 1006 | 2283340        | Penetration Panel | Gradient Filter Box       | 5,6,GND              | Magnet Enclosure          | Gradient Coil             | 9,11                   |
| 1007 | 2279862        | Power Cabinet     | Power Distribution Unit   | RF Coil Cooling PLUG | Cooling Cabinet           | Cooling Cabinet           | TM1 (1,2)              |
| 1008 | 2279864        | Power Cabinet     | Power Distribution Unit   | GND                  | Cooling Cabinet           | Cooling Cabinet           | GND                    |
| 1009 | 2280055        | Power Cabinet     | Power Distribution Unit   | 33,36,GND            | Penetration Panel         | TCU                       | J1                     |
| 1010 | 2280056        | Magnet            | Magnet                    | GND                  | Magnet Enclosure          | Scan Room Interface (SRI) | GND                    |
| 1011 | 2282839        | Penetration Panel | TCU                       | J3                   | Magnet                    | Magnet                    | J13                    |
| 1012 | 2282838        | Penetration Panel | TCU                       | J4                   | Magnet                    | Magnet                    | J14                    |
| 1013 | 2282840        | Penetration Panel | TCU                       | J5                   | Magnet                    | Magnet                    | J15                    |
| 1014 | 2284671        | Penetration Panel | Dynamic Disable and Induc | J72                  | Magnet Enclosure          | Output Bias Box           | DC in 1                |
| 1015 | 2284672        | Penetration Panel | Dynamic Disable and Induc | J75                  | Magnet Enclosure          | Output Bias Box           | DC in 2                |
| 1016 | 2279863        | Penetration Panel | Penetration Panel         | J14                  | Magnet Enclosure          | Scan Room Interface (SRI) | J1                     |
| 1017 | 2280058        | Magnet Enclosure  | SRI Splitter              | J8                   | Magnet Enclosure          | Magnet Interface Board    | J7                     |
| 1018 | 2280057        | Magnet Enclosure  | Magnet Interface Board    | J5                   | Magnet Enclosure          | Pinch Switch              | A1, A2, A3             |
| 1019 | 2284412        | Patient Table     | Patient Table             | J4                   | Penetration Panel         | MA Module                 | J1                     |
| 1020 | 2284413        | Patient Table     | Patient Table             | J1                   | Penetration Panel         | MA Module                 | J2                     |
| 1021 | 2284414        | Patient Table     | Patient Table             | J2                   | Penetration Panel         | MA Module                 | J3                     |
| 1022 | 2284415        | Patient Table     | Patient Table             | J3                   | Penetration Panel         | MA Module                 | J4                     |
| 1023 | 2288234        | Magnet Enclosure  | Scan Room Interface (SRI) | J8                   | Magnet Enclosure          | SRI Splitter              | J2                     |
| 1024 | 2288584        | Power Cabinet     | System Support Module     | GND                  | Patient Comfort Compresso | Patient Comfort Compresso | GND                    |
| 1025 | 2294342        | Magnet Enclosure  | FILTER BOX 2              | J1                   | Penetration Panel         | Penetration Panel         | J89                    |
| 1026 | 2294343        | Magnet Enclosure  | FILTER BOX 3              | J2                   | Magnet Enclosure          | Operator Display          | J5                     |
| 1027 | 2284838        | Magnet Enclosure  | Scan Room Interface (SRI) | GND                  | Magnet Enclosure          | Magnet Interface Board    | GND                    |

# RF CABLE CORE INSTALLATION

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| 2- Overview .....       | 2 |
| 3- Procedure .....      | 3 |

Rev 0

**1. Effectivity**

Signa Ovation3 systems and later

**2. Overview**

RF Cableit is necessary to install cores for the following RF cables.

**RF Cables**

| Item | Part Number | Part Name          |
|------|-------------|--------------------|
| 1    | 2352606     | RF Cable (RUN#887) |
| 2    | 2352607     | RF Cable (RUN#888) |
| 3    | 2352605     | RF Cable (RUN#935) |

**Note**

The cables above are included in RF Line Cable Assy(2284768-2).

**Core and Clamp**

| Item | Part Number | Part Name                  | Qty |
|------|-------------|----------------------------|-----|
| 1    | U0028MC     | Core                       | 15  |
| 2    |             | Clamp (Attached with core) | 6   |

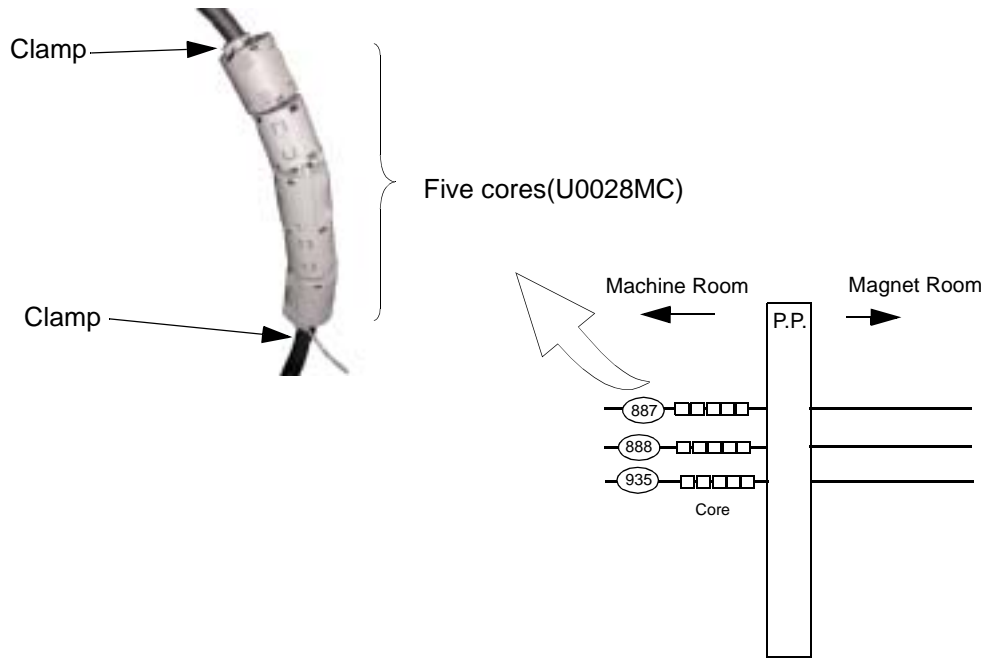
**Note**

The parts above are included in 0.35 Site Collector (2354165).

Rev 0

### 3. Procedure

1. Install five cores to the RF Cables (Penetration Panel Connection side).
2. Fix core with clamps.



**CORE INSTALLATION  
ILLUSTRATION 1**

**Revision History**

| <b>Rev</b> | <b>Date</b>  | <b>Author</b> | <b>Primary Reasons For Change</b> |
|------------|--------------|---------------|-----------------------------------|
| 0          | Sep 20, 2002 | Y. Masumo     | Initial Release                   |
|            |              |               |                                   |

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Rev 1

## 1. Gradient Cable Connection

1. Connect the Gradient Cable to the Gradient filter as following illustration.  
(Machine Room Side)



**GRADIENT CABLE CONNECTION (MACHINE ROOM SIDE)**  
ILLUSTRATION 1

2. Connect the Gradient Cable to P.P as following illustration.(Scan Room Side)

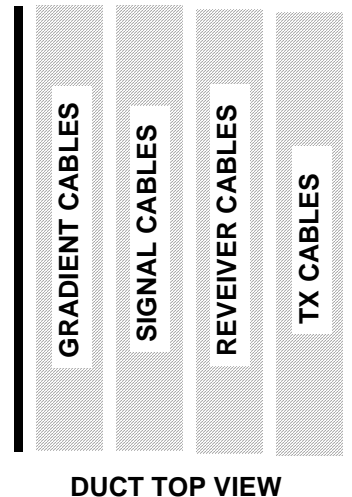
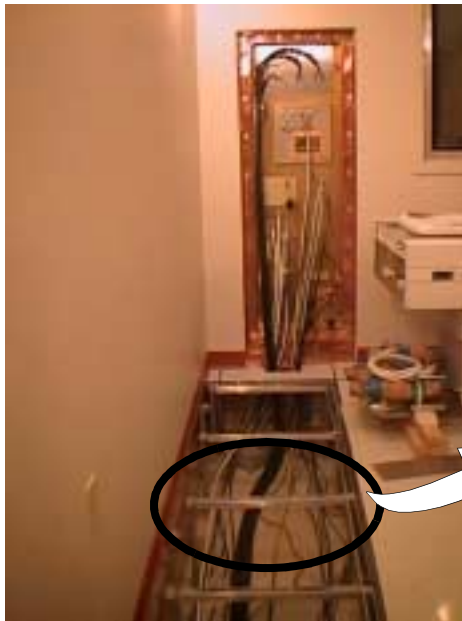


**GRADIENT CABLE CONNECTION (SCAN ROOM SIDE)**  
ILLUSTRATION 2

Rev 1

## 2. Duct Cable Routing

Run the gradient cables, signal cables, receiver cables, and Tx cables separately in the duct. Otherwise, cables may cause the noise problem.



CONTROL BOX  
ILLUSTRATION 3

## 3. Optical Cable



**Fiber optic cables are easily damaged! Handle fiber optic cables very carefully. Failure to do so may cause intermittent problems difficult to isolate. Do not bend fiber optic cables to radius smaller than two inches.**

## 4. Dynamic Disable Cable

Run number 775 & 777 cables(Dynamic Disable Cable, PP-GRFD) may cause the noise problem. To avoid this problem, separate these cables from the other cables as far as possible.

## 5. Notice for RF Cable

If it is necessary to cut off the RF cable, follow the instruction for cutting cable and installing connector which is provided with each cable kit.

## 6. Notice for Gradient Cable

Never cut off GPS cables(X, Y, Z) from Power Cabinet to SRU terminal(machine room side), and from SRU terminal (scan room side) to magnet rear terminal.

Rev 1

**Revision History**

| <b>Rev</b> | <b>Date</b>  | <b>Author</b> | <b>Primary Reasons For Change</b>           |
|------------|--------------|---------------|---|
| 0          | Feb 9, 2001  | Y. Masumo     | Initial Version                             |
| 1          | Oct 17, 2001 | Y. Masumo     | Added Notice of RF Cable and Gradient Cable |

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Rev 0

**1. Overview**

This document describes replacement of the PAC PPG Cable to long from short.

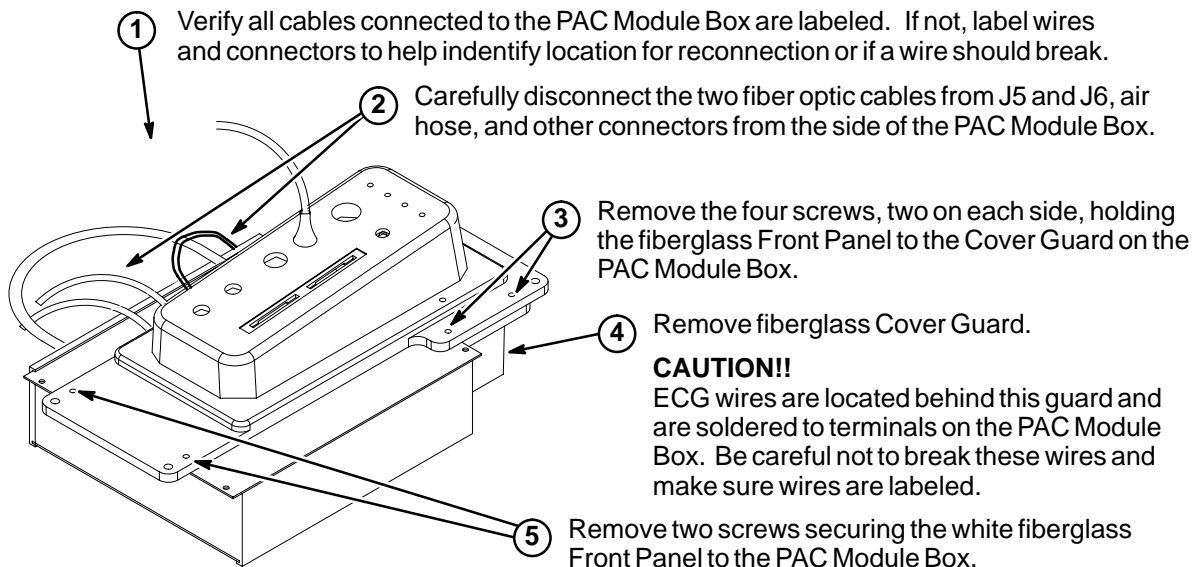
**2. Preparation****Required Tool:**

| Items                   | Qty | Type/Parts Number | Part |
|-------------------------|-----|-------------------|------|
| Metric Allen Wrench Set | 1   | Non ferrous       |      |

Rev 0

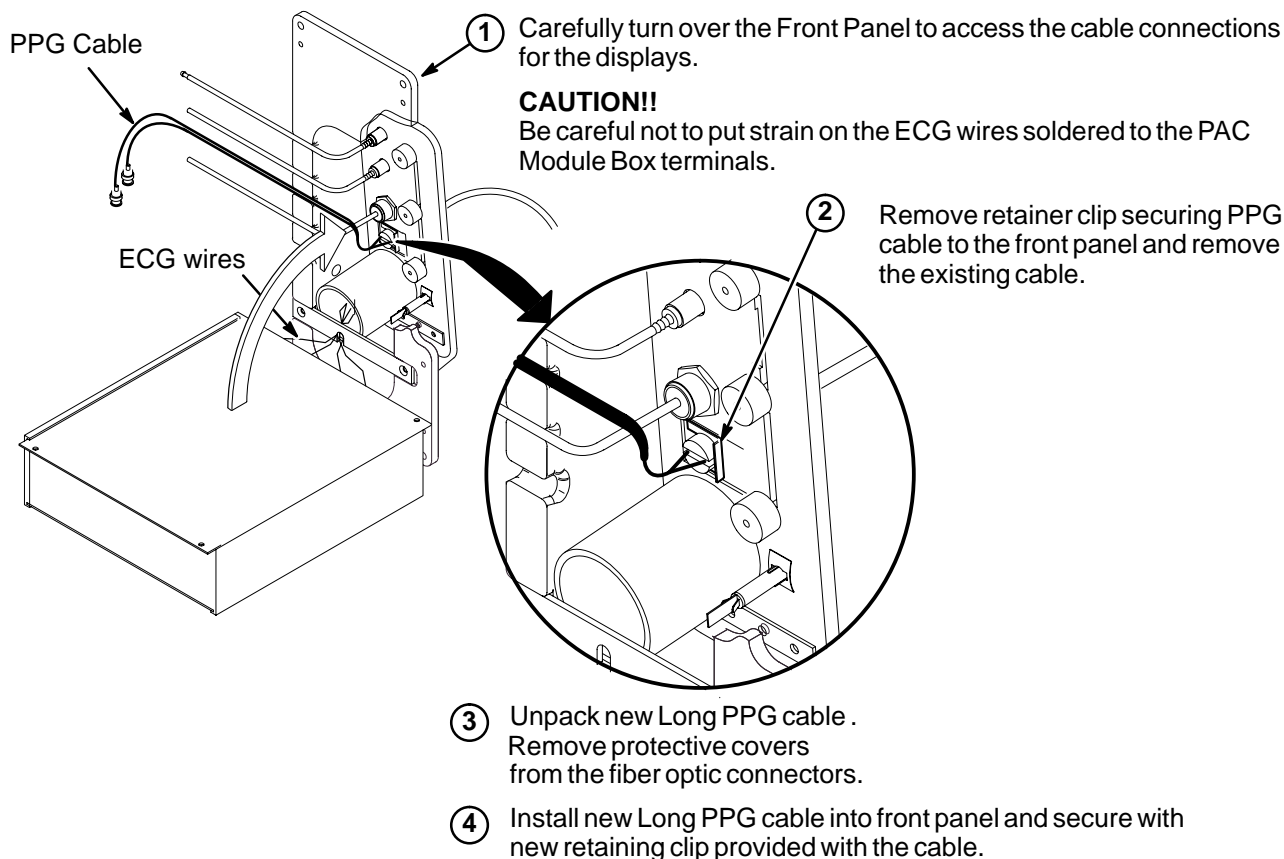
**3. Procedure**

1. Separate PAC front panel from module box.



**PAC PPG CABLE REPLACEMENT TO LONG FROM SHORT**  
ILLUSTRATION 3-1

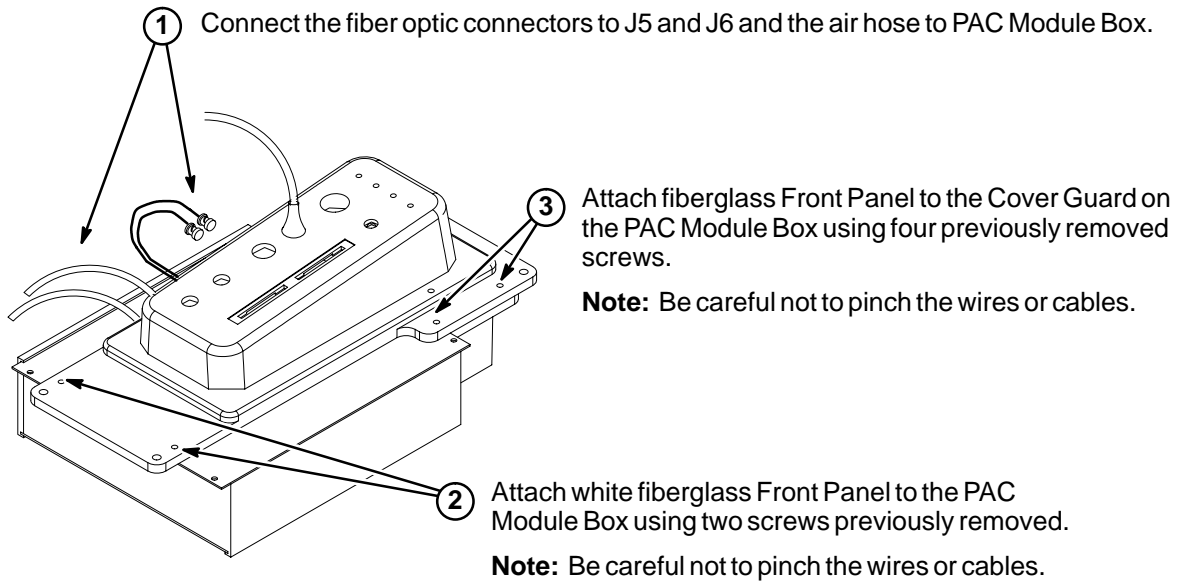
2. Replace PPG Cable to long from short.



**PAC PPG CABLE REPLACEMENT TO LONG FROM SHORT**  
ILLUSTRATION 3-2

Rev 0

3. Restore PAC Front Panel to module box.



PAC PPG CABLE REPLACEMENT TO LONG FROM SHORT  
ILLUSTRATION 3-3

Rev 0

**Revision History**

| <b>Rev</b> | <b>Date</b>  | <b>Author</b> | <b>Primary Reasons For Change</b> |
|------------|--------------|---------------|-----------------------------------|
| 0          | May 22, 2001 | K.Tsumagari   | Initial Version                   |
|            |              |               |                                   |

# MAGNET CABLE WIRING INSTALLATION

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**FERROUS MATERIAL HAZARD! THE CRIMP TOOL, AND OTHER TOOLS AND PARTS REQUIRED FOR THIS INSTALLATION CONTAIN FERROUS MATERIAL AND WILL BE STRONGLY ATTRACTED TO MAGNET AND MAY BECOME DANGEROUS PROJECTILES. IF MAGNET IS AT FULL FIELD – KEEP ALL FERROUS TOOLS AT LEAST 10 FEET AWAY FROM THE MAGNET.**

**NOTE:**

**The Magnet heater and sensor cables must be routed around the outside of the magnet Insulator. Do not bury the magnet heater and sensor cables into the insulator.**

Rev 1

**1. Preparation**

1. Verify that the following parts are shipped before starting the cable wiring.

**Ground Cable Wiring (Page 8)**

| Run No. | Parts No. | From                   | To                | Check |
|---------|-----------|------------------------|-------------------|-------|
| 40      | 2103427   | Magnet                 | Penetration Panel |       |
| 1010    | 2280056   | SRI or Magnet I/F Unit | Magnet            |       |
| 1027    | 2284838   | SRI                    | Magnet I/F Unit   |       |

**Gradient Cable Wiring (Page 9 and 10)**

| Parts No.               | Parts Name   | Qty | Check |
|-------------------------|--|-----|-------|
| 2286960                 | Gradient Cable Clamp Plate<br>(Fixing Screw: U0438AA x4) | 2   |       |
| 2145791                 | Terminal (Fixing Screw: N9510 x2)                        | 1   |       |
| 2179100,2179101,2179102 | Loop Cable   | 3   |       |

| Run No. | Parts No. | From                        | To                          | Check |
|---------|-----------|-----------------------------|-----------------------------|-------|
| 1004    | 2283338   | PP(Gradient Filter Box) 1/2 | Gradient Coil Terminal 1/3  |       |
| 1005    | 2283339   | PP(Gradient Filter Box) 3/4 | Gradient Coil Terminal 5/7  |       |
| 1006    | 2283340   | PP(Gradient Filter Box) 5/6 | Gradient Coil Terminal 9/11 |       |

**Magnet I/F Unit Cable Wiring (Page 11)**

| Run No. | Parts No.   | From                          | To   | Check |
|---------|-------------|-------------------------------|--|-------|
| 414     | -           | PatientCommunicationBox J9    | MIC(P-Light Cover)   |       |
| 843     | 2260535     | Magnet Interface Board J6     | Penetration Panel J20  |       |
| 866     | 2263200-12  | Magnet Interface Board J3     | Patient Table J12  |       |
| 869     | 46-317252G4 | PatientCommunicationBox J9    | PCM Speaker  |       |
| 870     | 46-317157G6 | PatientCommunicationBox J7    | PCM Microphone   |       |
| 871     | 2261329     | Magnet Interface Board J8     | Laser Diodes   |       |
| 873     | 2263200-13  | Magnet Interface Board J1     | PatientCommunicationBox J6   |       |
| 920     | 2263200-17  | Magnet Interface Board J2     | Penetration Panel J12  |       |
| 943     | 2275301     | Pivot Sensor(with table rail) | Run 944  |       |
| 944     | 2263200-34  | Magnet Interface Board J4     | Run 943  |       |
| 1017    | 2280058     | Magnet Interface Board J7     | SRI Splitter J8  |       |
| 1018    | 2280057     | Magnet Interface Board J5     | Pinch Switches A1,A2 and A3<br>A1:L Pinch Switch<br>A2:R Pinch Switch<br>A3:Front Pinch Switch |       |

Continued

Rev 1

**PAC Cable Wiring (Page 12)**

| Run No.   | Parts No.     | From         | To                    | Check |       |
|-----------|---------------|--------------|-----------------------|-------|-------|
| -         | 2284775       | PAC J2       | Filter Box 2          |       |       |
| -         | 2284776       | PAC J4       | Filter Box 3          |       |       |
| 716       | 46-317359G931 | Filter Box 2 | Penetration Panel J89 |       |       |
| 848       | 2221945       | Filter Box 3 | Operator Display J5   |       |       |
| Parts No. |               | Parts Name   |                       | Qty   | Check |
| 2225039   |               | Filter Box 2 |                       | 1     |       |
| 2228335   |               | Filter Box 3 |                       | 1     |       |

**SRI / SRI Splitter Cable Wiring (Page 13)**

| Run No. | Parts No.  | From                                 | To  | Check |
|---------|------------|--------------------------------------|---|-------|
| 842     | 2263200-4  | SRI Splitter J7                      | Penetration Panel J15                           |       |
| 849     | 2263200-5  | SRI J4                               | SRI Splitter J1                                 |       |
| 850     | 2263200-6  | SRI J7                               | SRI Splitter J3                                 |       |
| 858     | 2263200-9  | SRI Splitter J4                      | Patient Table J15                               |       |
| 859     | 2263200-10 | SRI J3                               | Patient Table J14                               |       |
| 860     | 2263200-11 | SRI J2                               | Patient Table J13                               |       |
| 861     | 2221947    | SRI J5,J6&J9<br>SRI Splitter J10&J11 | Operator Display J4                             |       |
| 864     | 2261328    | SRI Splitter J6                      | PCM Bore Light (Left)                           |       |
| 865     | 2261328    | SRI Splitter J5                      | PCM Bore Light (Right)                          |       |
| 897     | 2221948    | SRI Splitter J9                      | Operator Display J3                             |       |
| 1016    | 2279863    | SRI J1                               | Penetration Panel J14                           |       |
| 1023    | 2288234    | SRI J8                               | SRI Splitter J2<br>Gradient Coil Temp Sensor 3P |       |

**Heater/Temperature Sensor/Thermostat Cable Wiring (Page 14)**

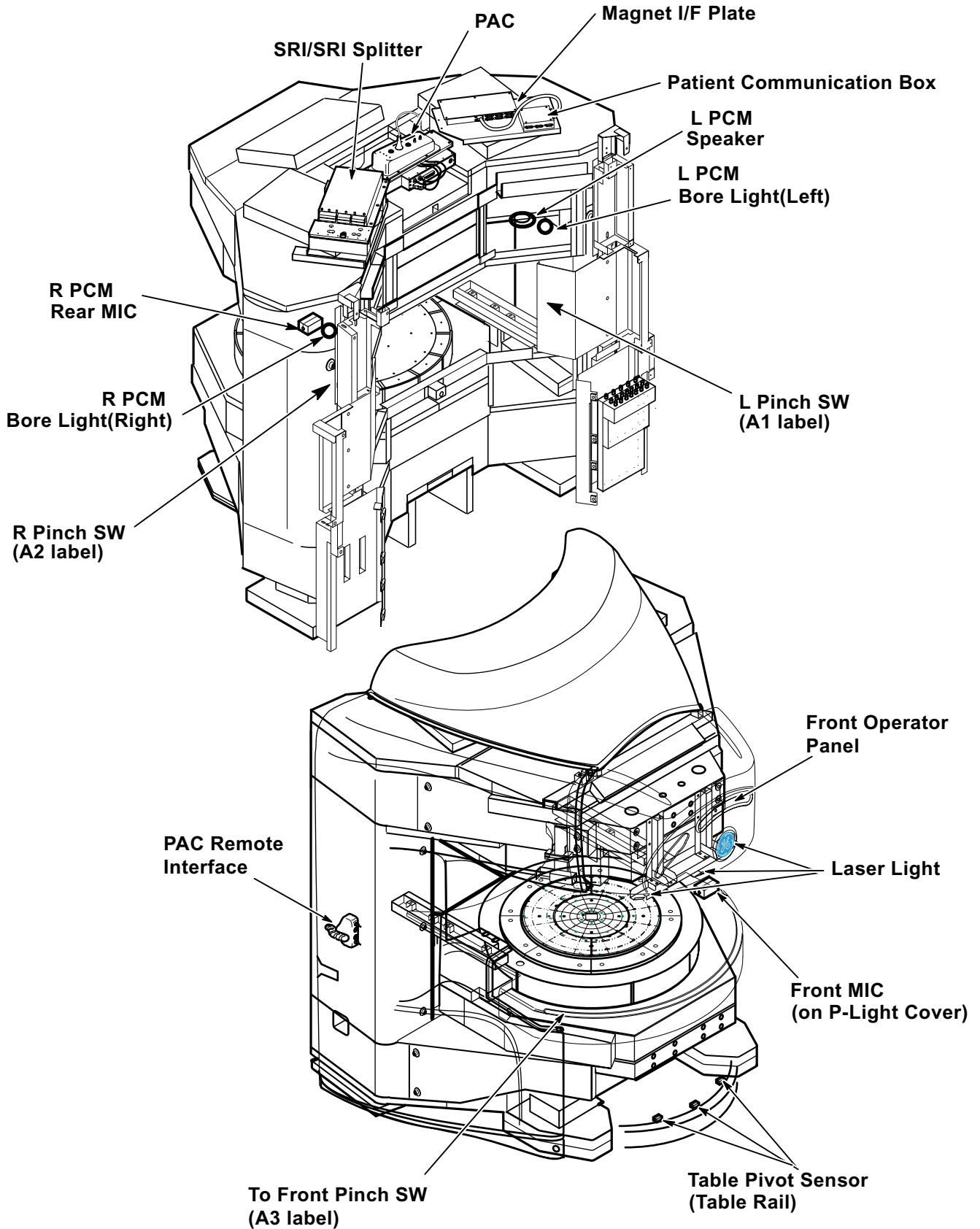
| Run No. | Parts No. | From       | To                       | Check |
|---------|-----------|------------|--------------------------|-------|
| 1011    | 2282839   | Magnet J13 | Penetration Panel TCU J3 |       |
| 1012    | 2282838   | Magnet J14 | Penetration Panel TCU J4 |       |
| 1013    | 2282840   | Magnet J15 | Penetration Panel TCU J5 |       |

**Optical Cable Wiring (Page 15)**

| Run No. | Parts No.   | From                      | To  | Check |
|---------|-------------|---------------------------|---|-------|
| 711/712 | 46-328079G9 | SRI J11,J12&J13<br>PAC J1 | Penetration Panel F/O<br>Repeater Panel J91 |       |

Rev 1

## 2. Electrical Component Location



**ELECTRICAL COMPONENT LOCATION  
ILLUSTRATION 1**

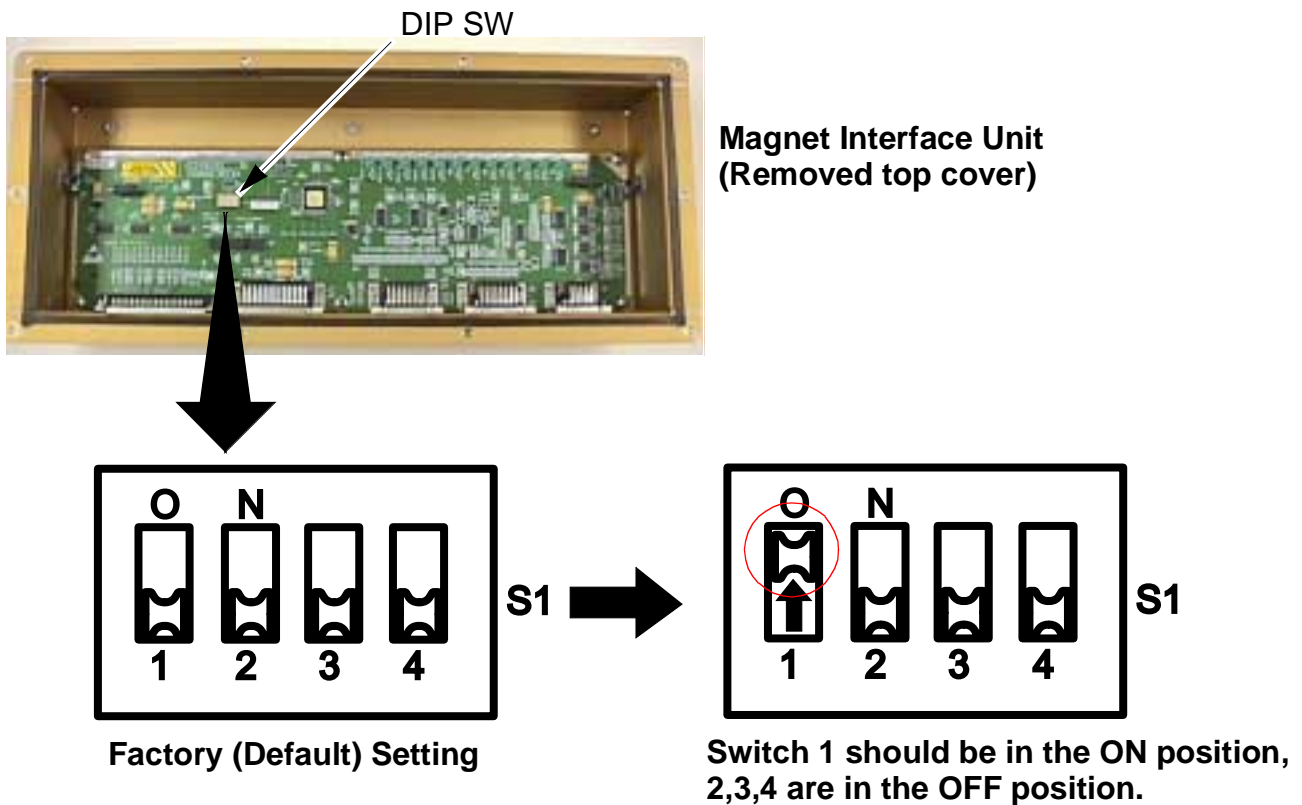
Rev 1

### 3. Magnet Unit Installation

**NOTE:**

For new magnet interface unit (2254366-2), provide a bank of 4 dip switches including a function to select logic of OpenSpeed and Ovation, and this unit is keeping compatibility of OpenSpeed and Ovation by dip switch setting. Differential of logic is a signal condition for collision only.

1. Before installing the magnet I/F unit, open the top cover of the Magnet I/F unit by removing 10 screws.
2. Inspect DIP Switch position. If all SW is OFF position, slide the switch 1 to ON position. The switch 2, 3 and 4 are OFF position.
3. Restore top cover of the magnet I/F unit with 10 screws.



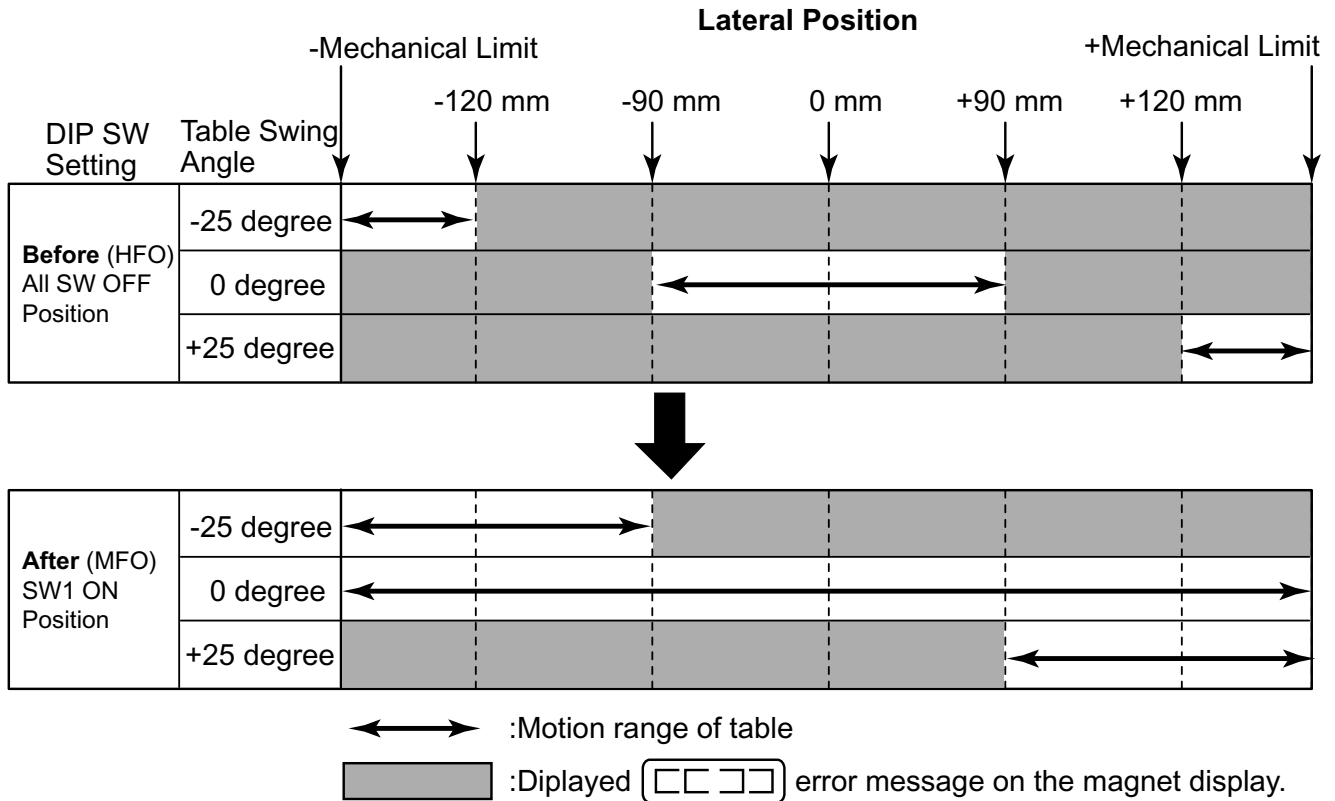
**DIP SW SETTING OF NEW MAGNET INTERFACE UNIT  
ILLUSTRATION 2**

Rev 1

### 3. Magnet Unit Installation(Continued)

4. After setting DIP SW, table motion range of lateral direction is changed to following specifications.

#### Table Motion Range of Lateral Direction



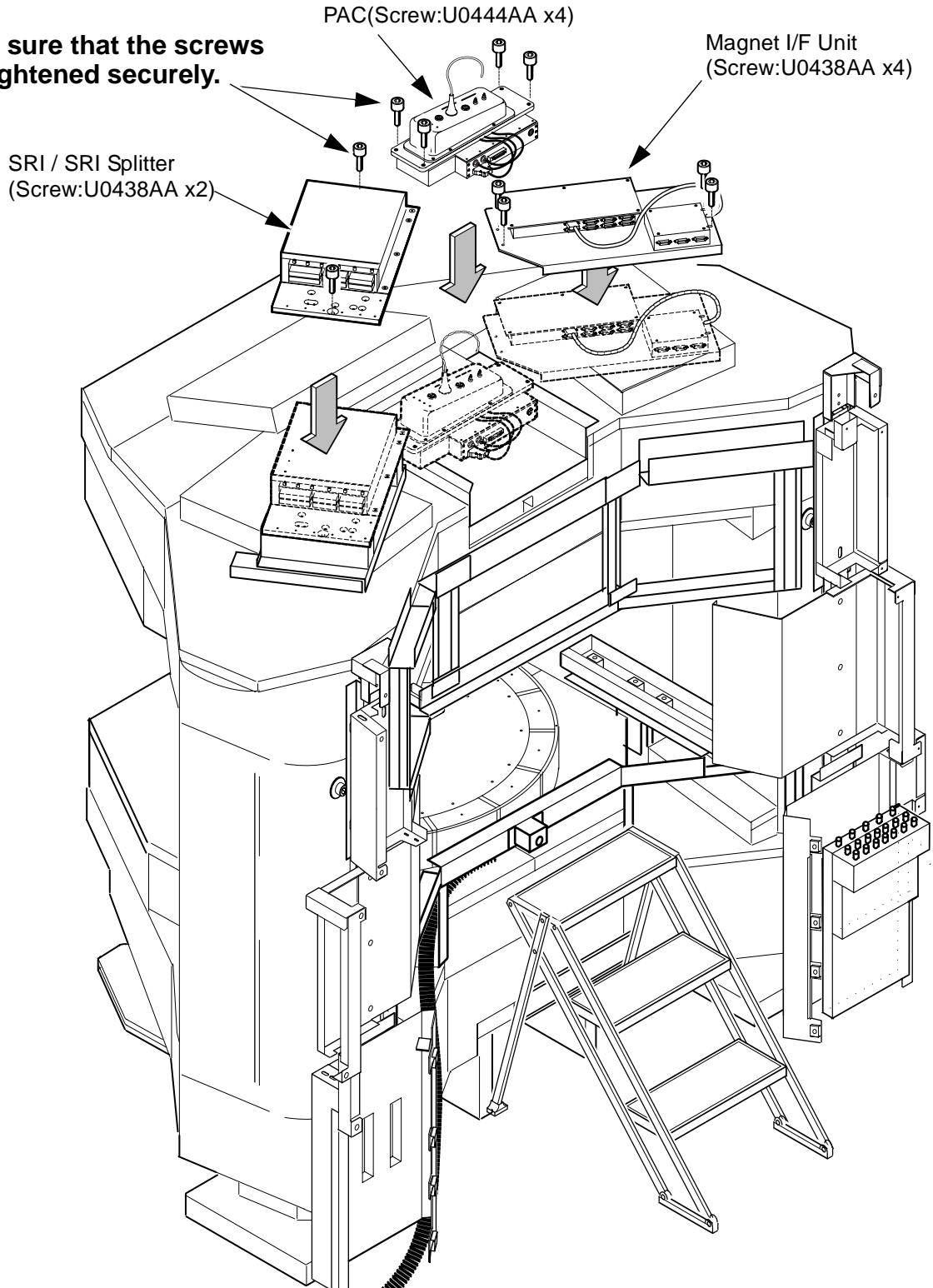
Rev 1

**3. Magnet Unit Installation(Continued)**

5. Install PAC onto the magnet with 4 screws. Make sure that screws are tightened securely.
6. Install Magnet I/F Unit Assy onto the magnet with 4 screws.
7. Install SRI/SRI Splitter onto the magnet with 2 screws. Make sure that screws are tightened securely.

**NOTE:**

**Make sure that the screws are tightened securely.**

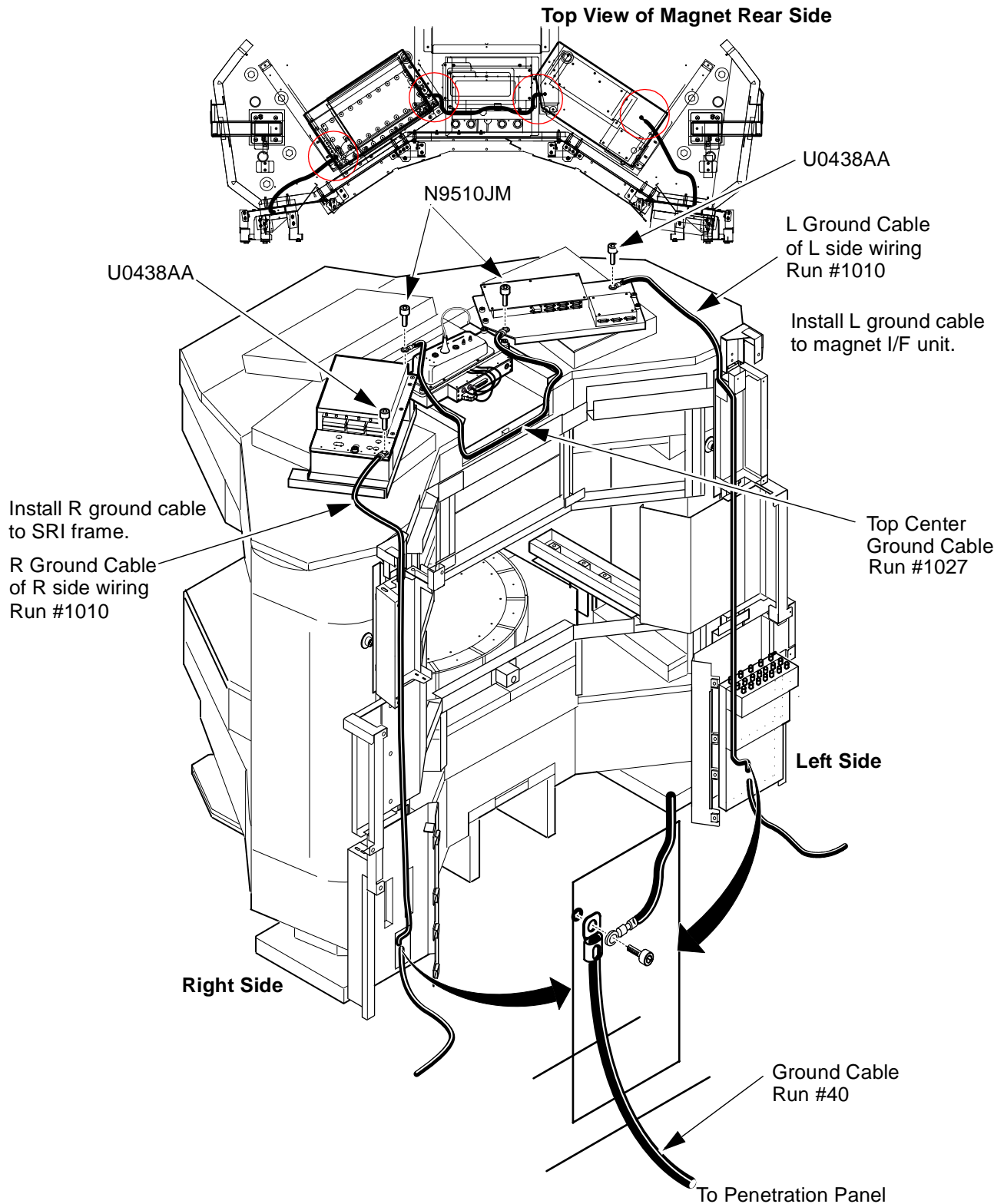


**MAGNET UNIT INSTALLATION  
ILLUSTRATION 3**

Rev 1

**4. Ground Cable Wiring**

1. Install R or L Ground Cable according to site layout.
2. Install top center ground cable between Magnet I/F Unit and SRI frame.
3. Install ground cable and R or L ground cable to magnet R or L bottom side with screw.



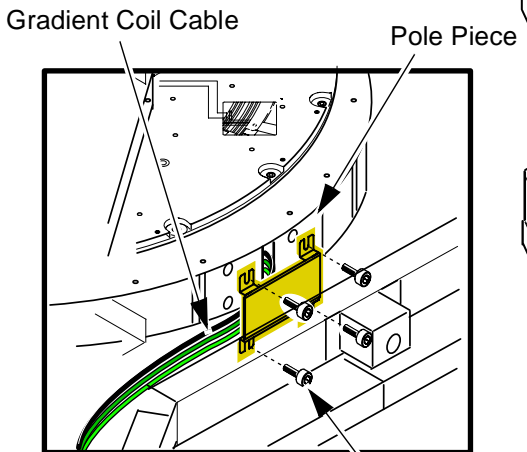
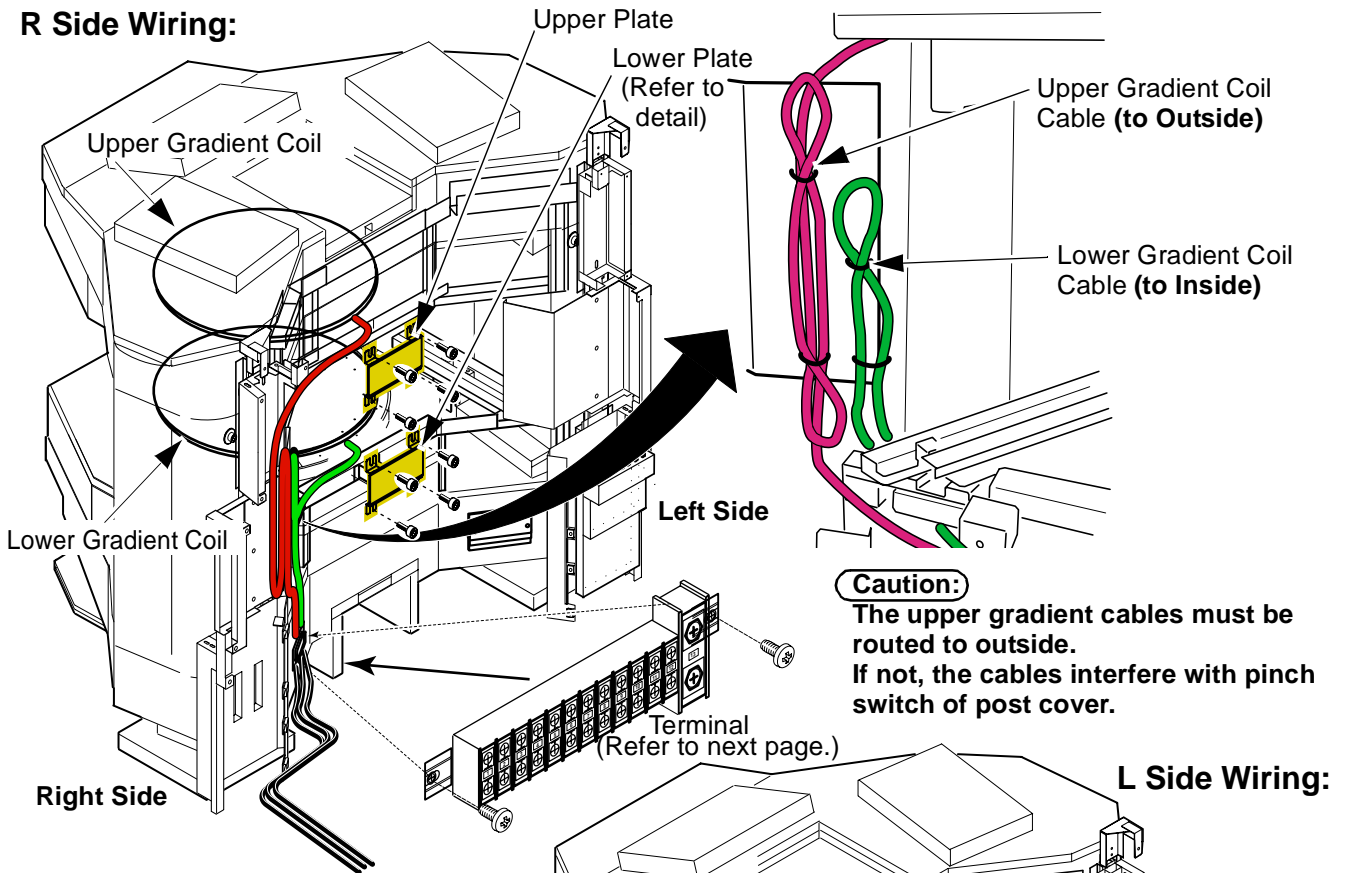
**GROUND CABLE WIRING  
ILLUSTRATION 4**

Rev 1

### 5. Gradient Cable Wiring (Cables)

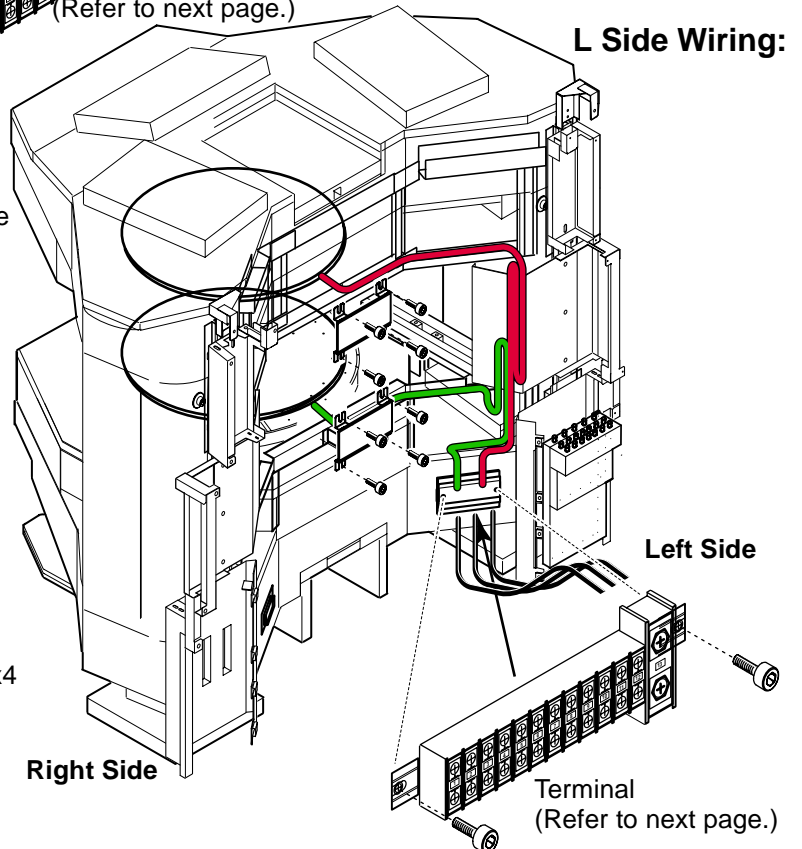
1. Install upper and lower plates to cable outlet of pole piece with U0438AA x4 for each side.
2. Install the terminal with 2 screws to R or L side according to site layout.
3. Route the upper and lower gradient cables to R or L side according to site layout.

#### R Side Wiring:



#### Detail of Lower Plate (R Side Wiring)

If site is L side wiring, route gradient cable to L side.  
Upper plate is similar.



**GRADIENT CABLE WIRING (CABLES)**  
ILLUSTRATION 5

Rev 1

6. Gradient Cable Wiring (Terminals)

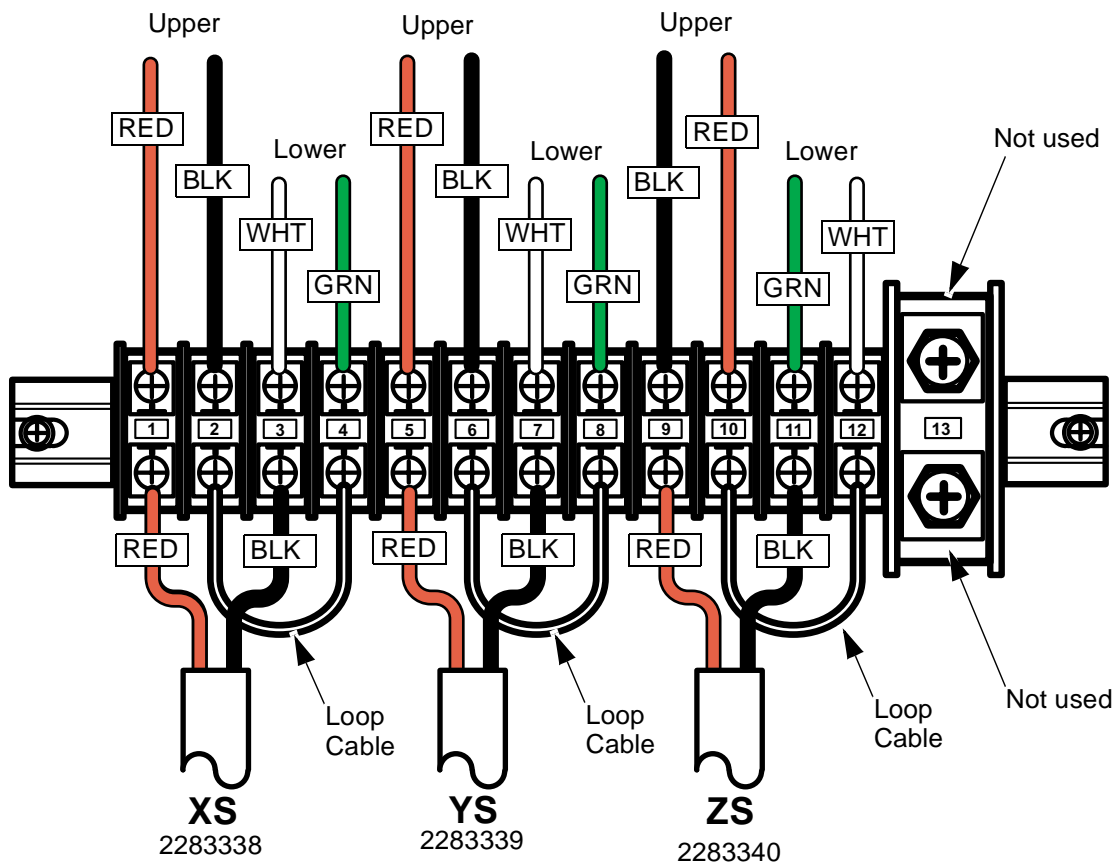
**DANGER!!**

**BE CAREFUL TO ELECTRICAL SHOCK HAZARD.WHEN CONNECTING THE TERMINAL,CHECK THAT THE SYSTEM POWER OFF.**

1. Connect 6 upper / 6 lower gradient cables,3 loop cables and XS/YS/ZS cables to terminal.

**R/L Terminal Setting:**

- 1,2,5,6,9 and 10 Terminals : Upper Gradient Cables
- 3,4,7,8,11 and 12 Terminals : Lower Gradient Cables



**GRADIENT CABLE WIRING (TERMINALS)**  
ILLUSTRATION 6

Rev 1

### 7. Magnet I/F Unit Cable Wiring

1. The run number 869,870,871,1017 and 1018 cables are common to R or L side wiring.

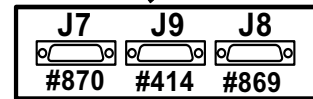
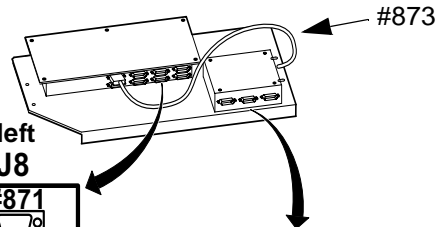
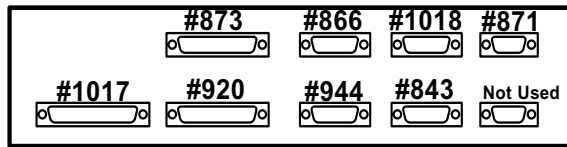
The Cable number is run number of schematic.

**NOTE1:**

Route #414 and #871 cables to PAC under side.

**NOTE2:**

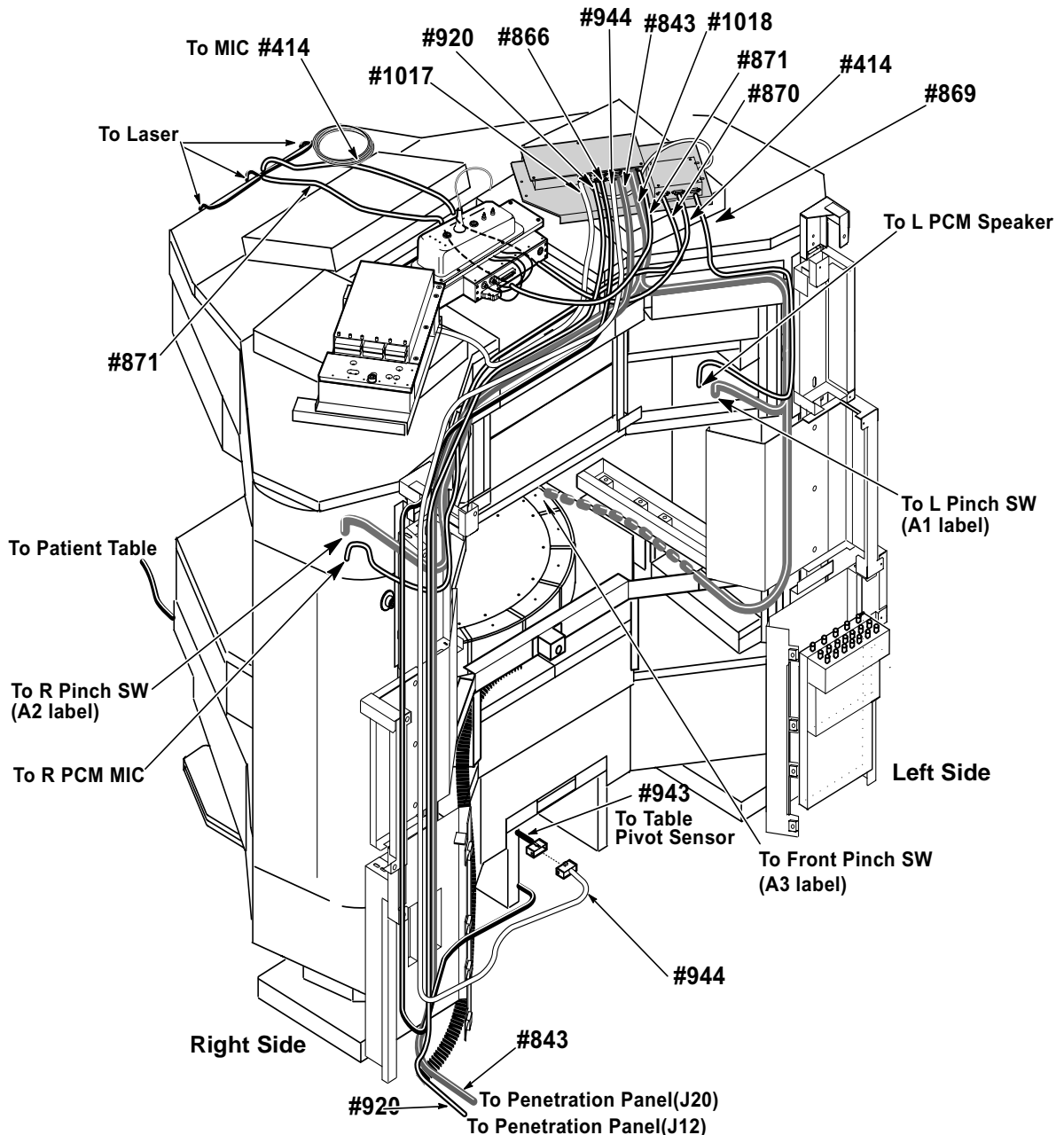
Do not fix RUN#414 with tie-wraps, and loop cable to left side on the magnet front side. J1 J3 J5 J8



Magnet I/F Unit

J7 J2 J4 J6 J9

Patient Communication Box

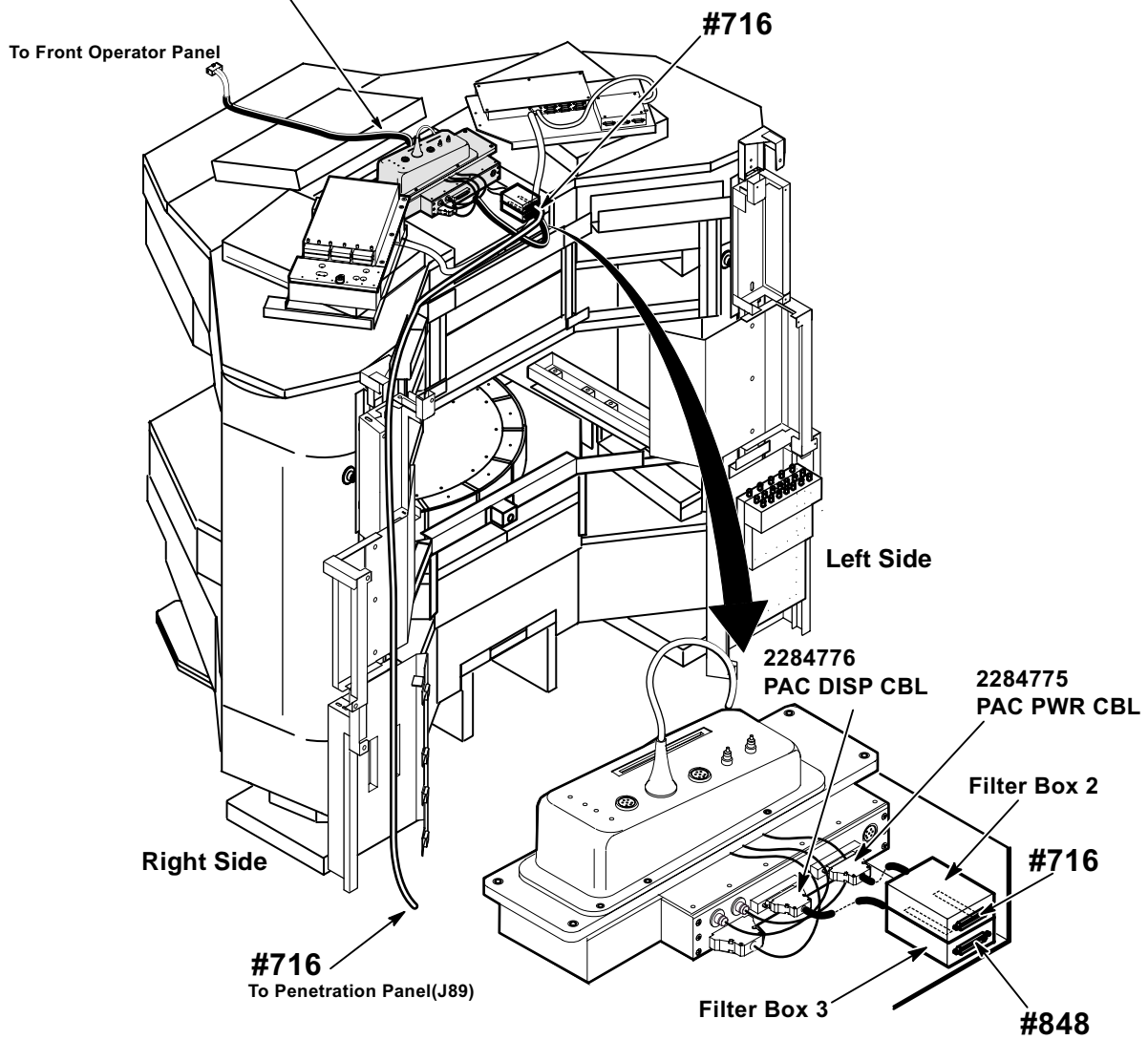
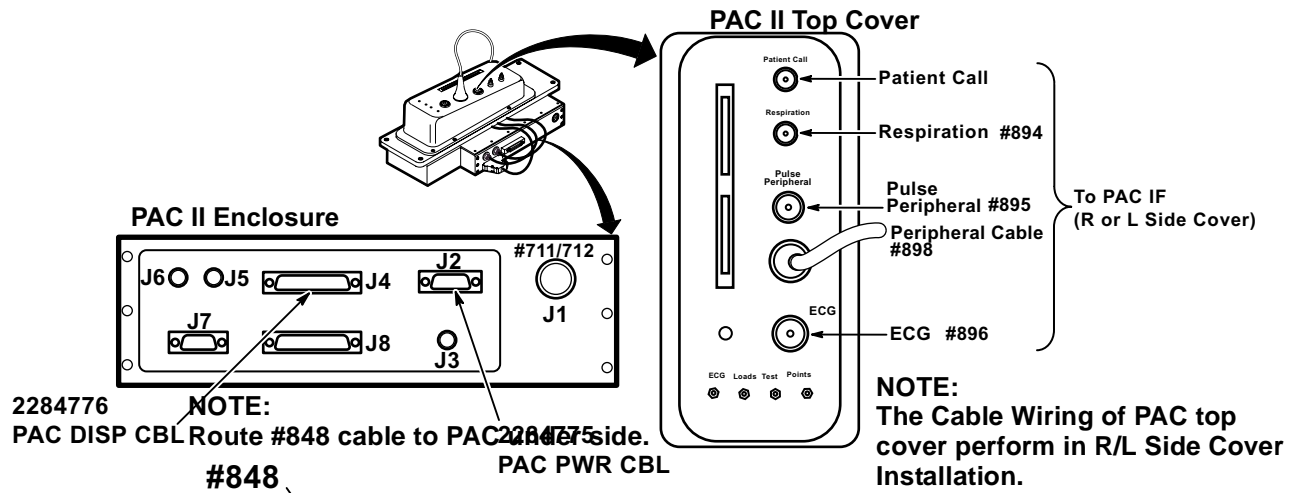


**MAGNET I/F UNIT CABLE WIRING**  
ILLUSTRATION 7

Rev 1

### 8. PAC Cable Wiring

1. The Illustration is R side wiring. The L side wiring is symmetry for illustration.



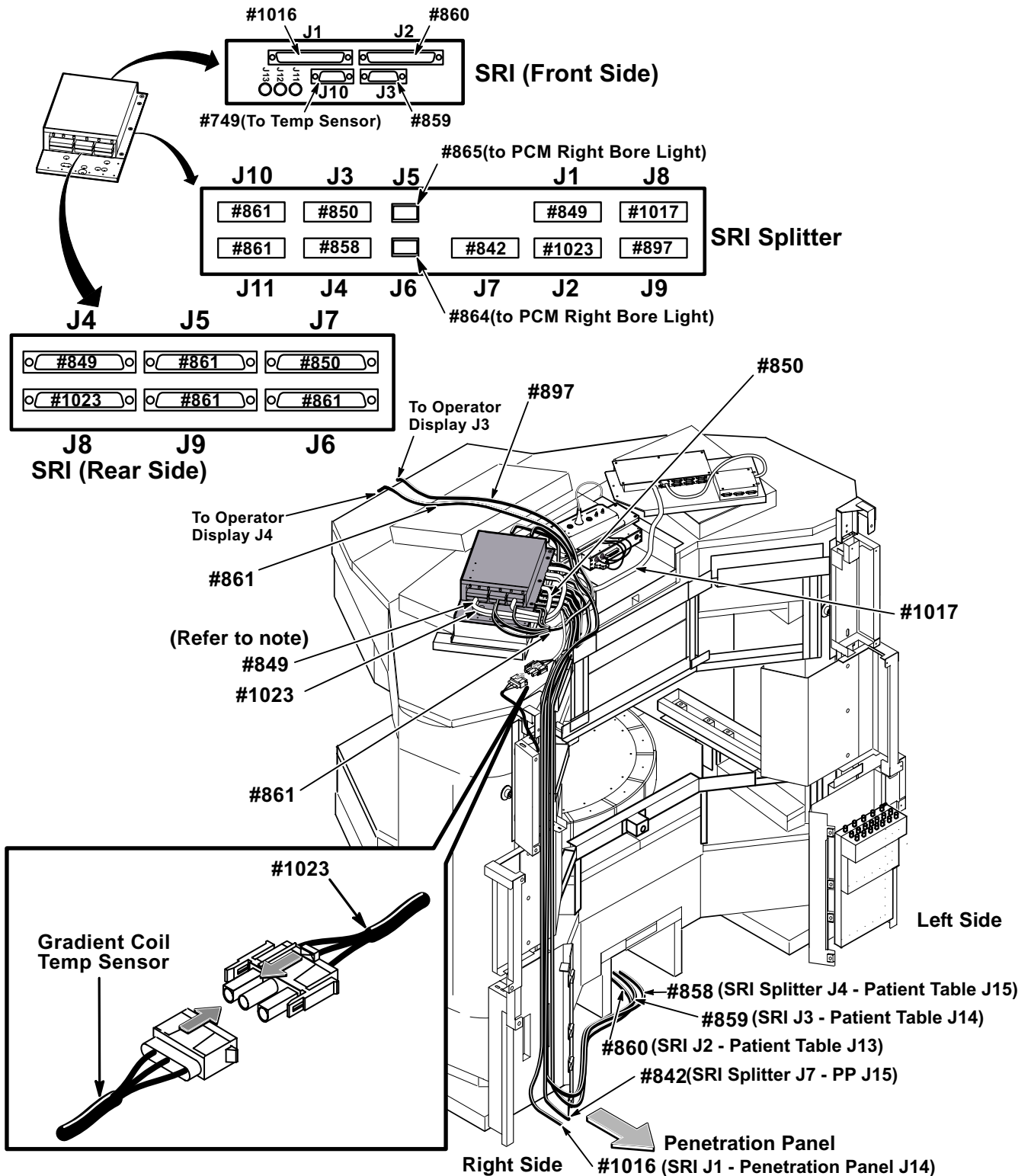
**PAC CABLE WIRING ILLUSTRATION 8**

Rev 1

### 9. SRI / SRI Splitter Cable Wiring

1. The Illustration is R side wiring. The L side wiring is symmetry for illustration.

**NOTE: #861 cable causes noise in the images. Do not loop this cable.**  
 If there is noise in the images, change routing of #861 cable.



**SRI / SRI SPLITTER CABLE WIRING**  
 ILLUSTRATION 9

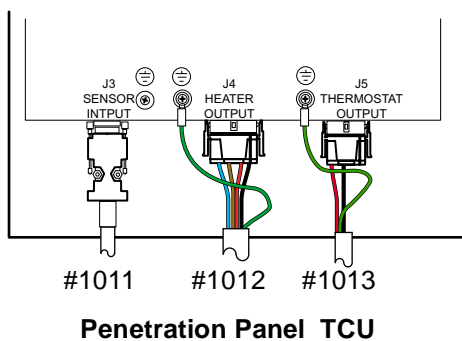
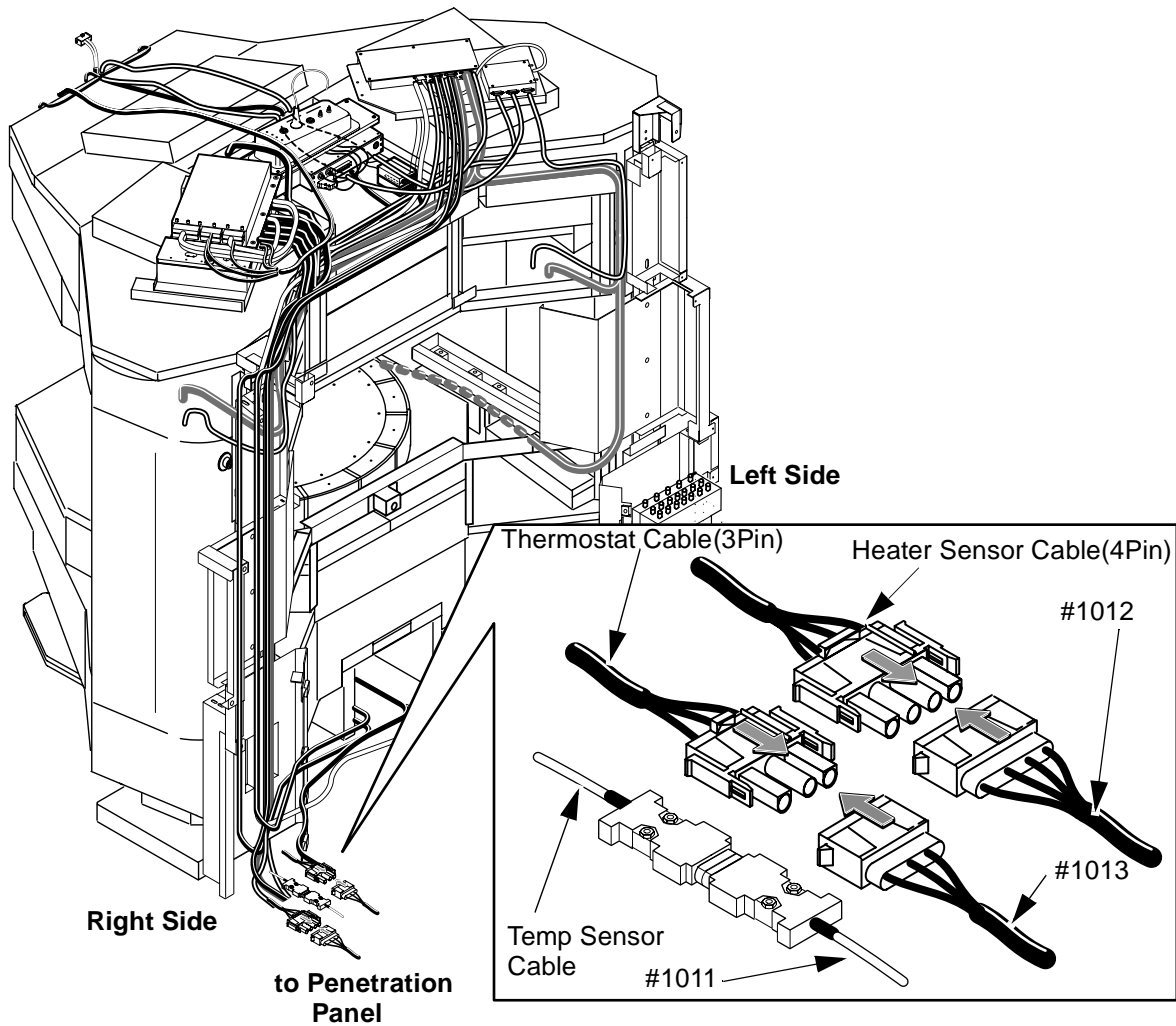
Rev 1

### 10.Heater/Temperature Sensor/Thermostat Cable Wiring

1. The Illustration is R side wiring.The L side wiring is symmetry for illustraiton.

**NOTE:**

The Magnet heater and sensor cables must be routed around the outside of the magnet Insulator. Do not bury the magnet heater and sensor cables into the insulator.



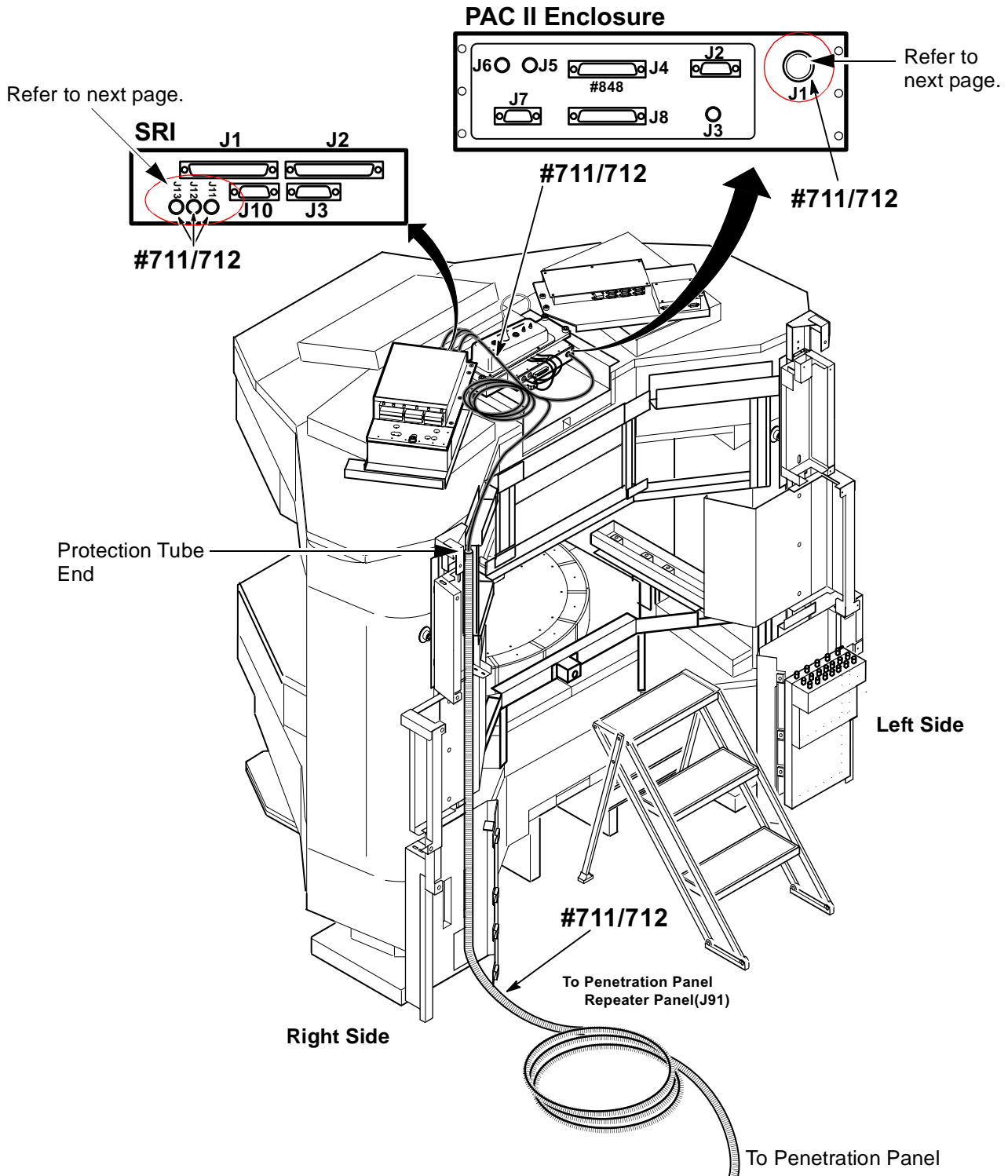
**HEATER/TEMPERATURE SENSOR/THERMOSTAT CABLE WIRING  
ILLUSTRATION 10**

Rev 1

### 11.OPT Cable(Run#711/712) Wiring

**CAUTION**

Fiber optic cables are easily damaged. Handle fiber optic cables very carefully. Failure to do so may cause intermittent problems difficult to isolate. Do not bend fiber optic cables to radius smaller than two inches.

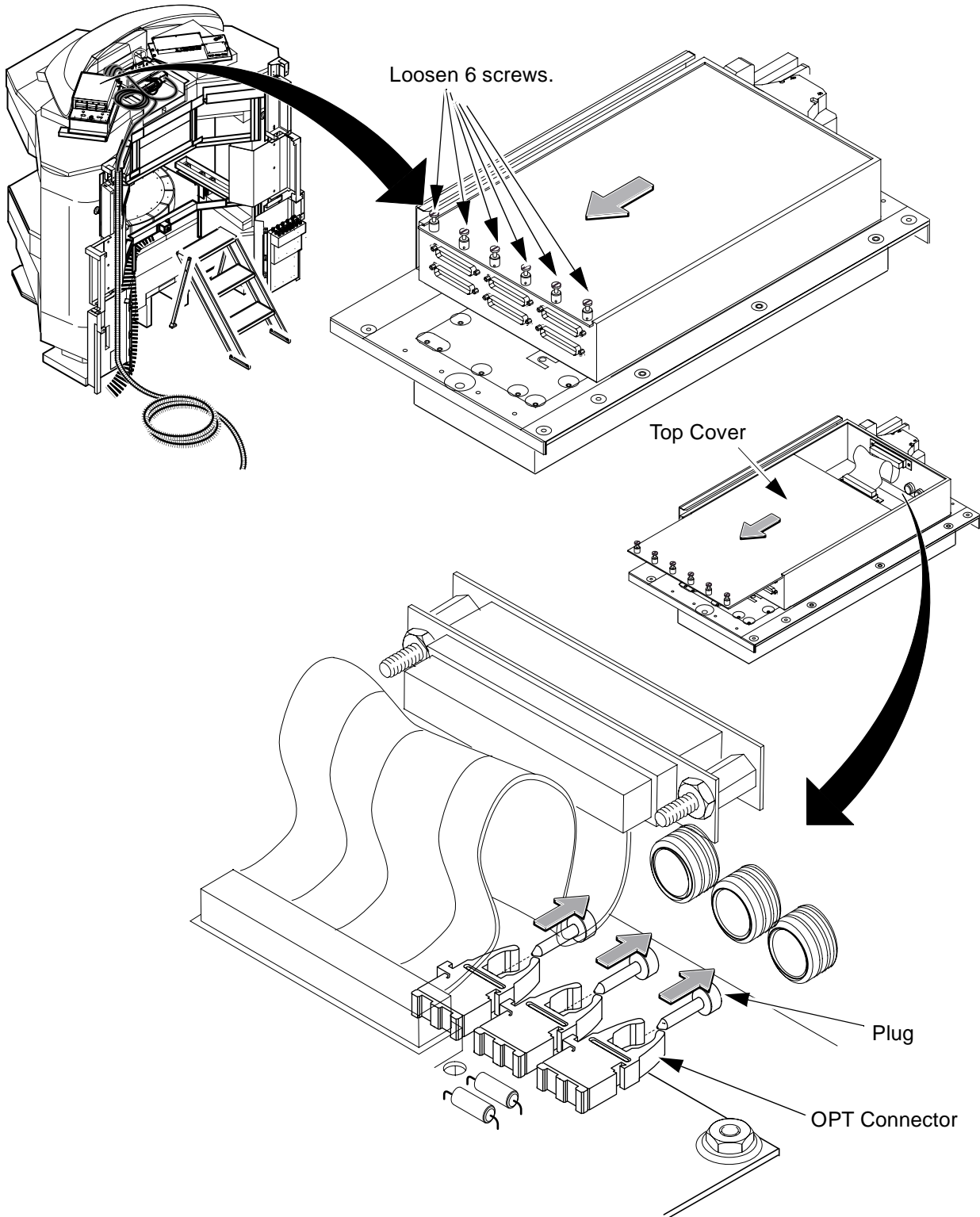


**OPT CABLE(RUN#711/712) WIRING**  
ILLUSTRATION 11

Rev 1

**11.OPT Cable(Run#711/712) Wiring(Continued)**

1. Loosen 6 screws on SRI top cover.
2. Slide and open SRI top cover.
3. Remove 3 plugs from OPT connector on the board.

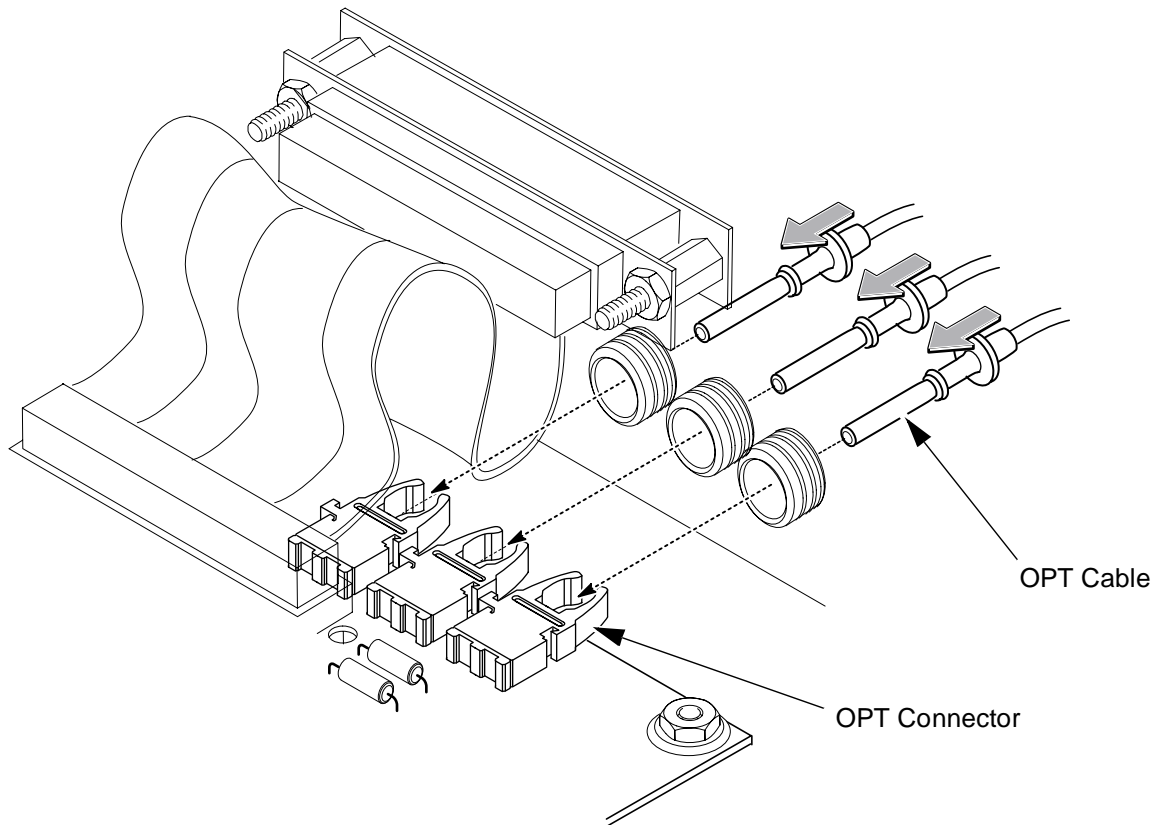


**OPT CABLE(RUN#711/712) WIRING(CONTINUED)**  
ILLUSTRATION 12

Rev 1

**11.OPT Cable(Run#711/712) Wiring(Continued)**

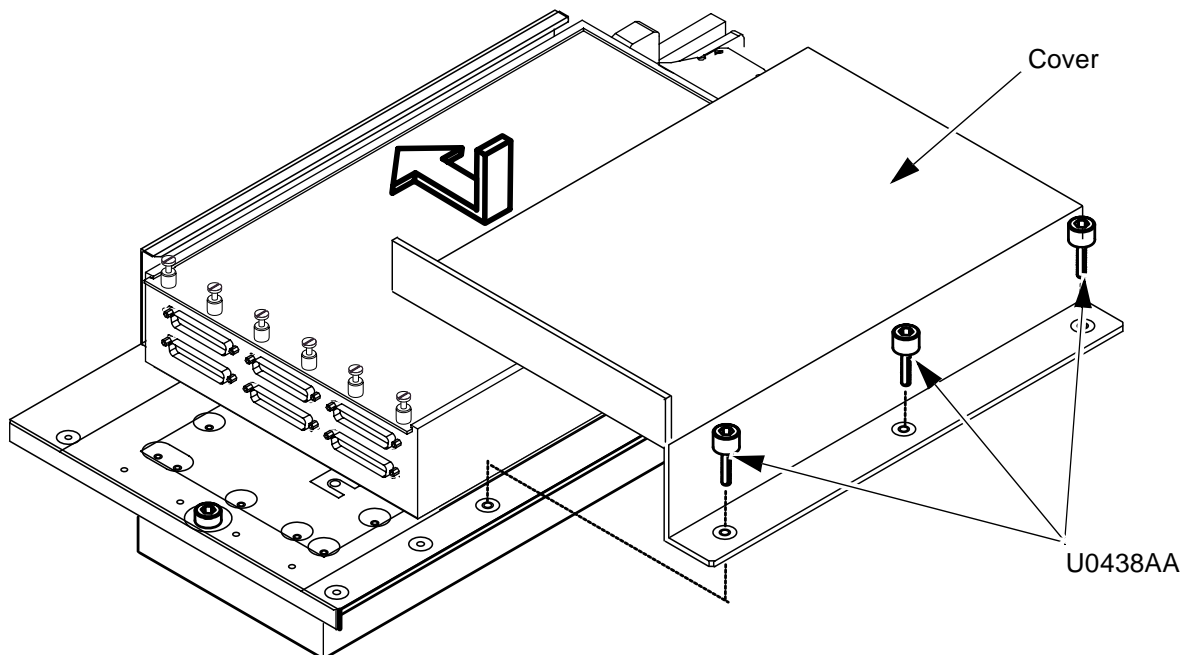
- 4. Connect 3 OPT cables to OPT connector securely.



**OPT CABLE(RUN#711/712) WIRING(CONTINUED)**

ILLUSTRATION 13

- 5. Install SRI cover with 3 screws(U0438AA) securely.



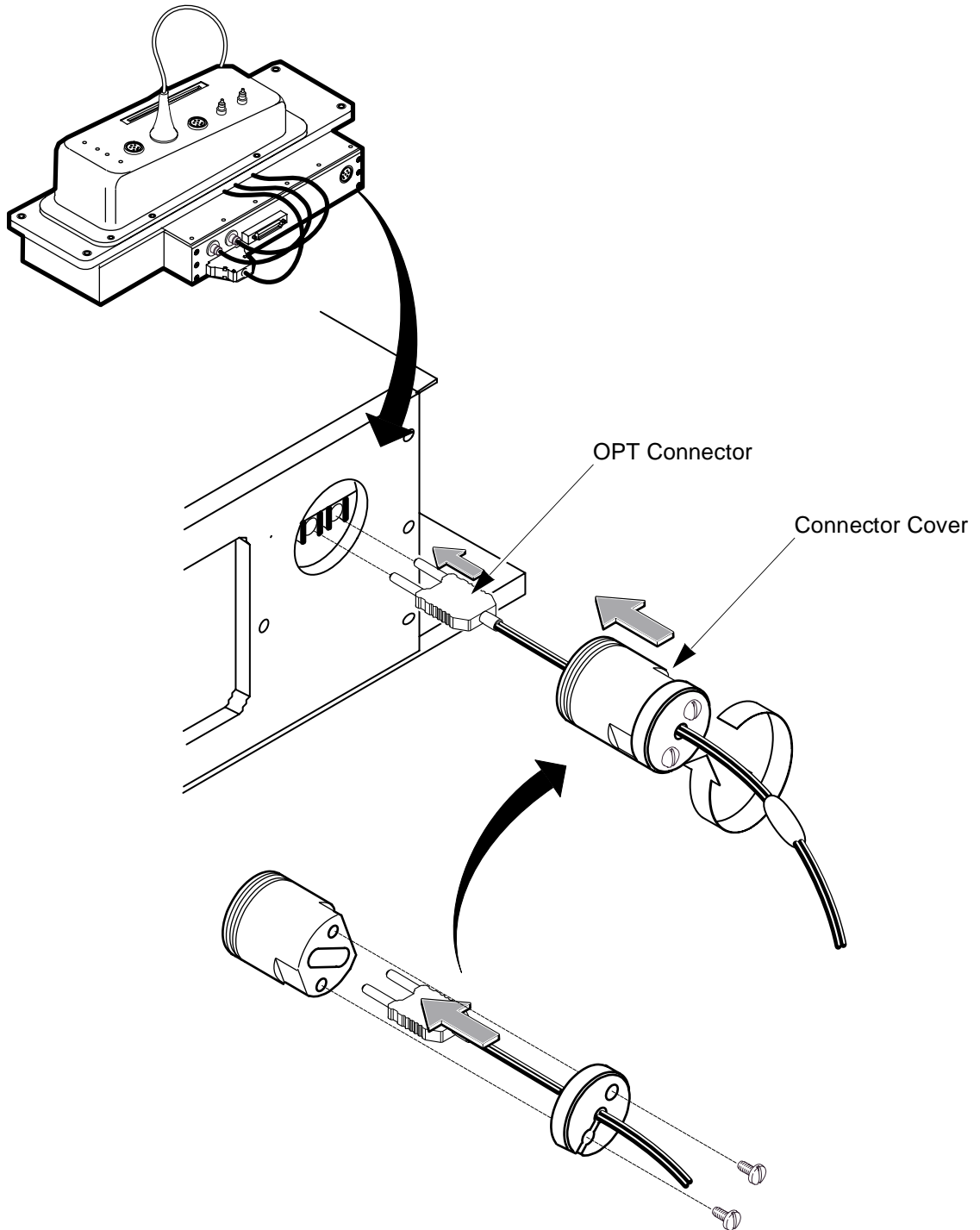
**OPT CABLE(RUN#711/712) WIRING(CONTINUED)**

ILLUSTRATION 14

Rev 1

**11.OPT Cable(Run#711/712) Wiring(Continued)**

- 6. Connect OPT connector to PAC.
- 7. Install connector cover to PAC.



**OPT CABLE(RUN#711/712) WIRING(CONTINUED)**  
ILLUSTRATION 15

Rev 1

## 12.OPT Cable Repair

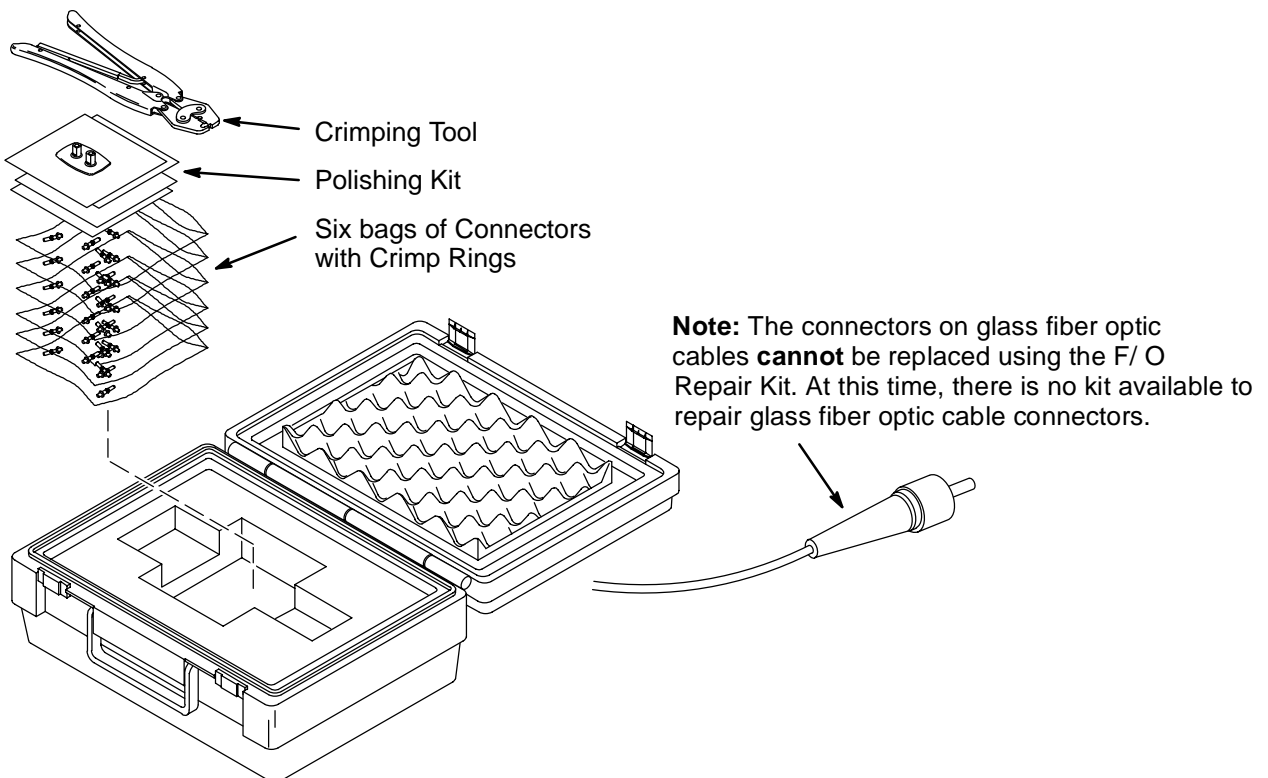
### WARNING!

**FERROUS MATERIAL HAZARD! CRIMP TOOL AND OTHER TOOLS REQUIRED FOR THIS PROCEDURE CONTAIN FERROUS MATERIAL AND WILL BE STRONGLY ATTRACTED TO MAGNET AND MAY BECOME DANGEROUS PROJECTILES. KEEP ALL FERROUS TOOLS AT LEAST 10 FEET AWAY FROM THE MAGNET.**

### 12-1 Fiber Optic Cable Termination Kit

NOTE: The connectors on plastic fiber optic cables can be replaced if damaged or cut off to shorten.

1. The Fiber Optic Repair Kit, 46- 301450G1, contains all the necessary materials to replace a damaged connector.
2. The "Spares Kit", delivered with the Shipping Collector, contains a 46- 320119P1 Termination Kit for Fiber Optic Cables. This kit consists of consumables such as terminals and polishing sheets used to terminate cables during installation.
3. Remove the end of fiber optic cable to be re- terminated from magnet room if possible.
4. If it is not possible to remove the end to be repaired from the magnet room, the cable must be at least 10 feet away from the magnet before it can be worked on.
5. Cut cable to desired length.



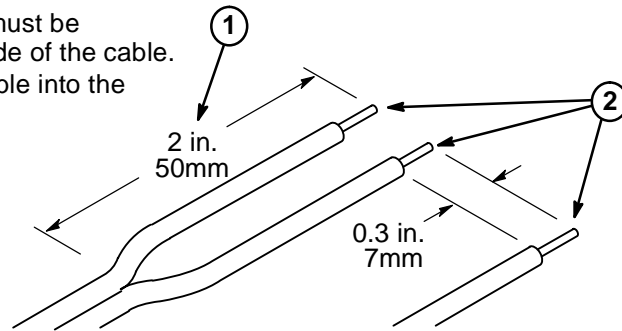
**OPT CABLE REPAIR**  
ILLUSTRATION 16

Rev 1

### 12-2 Stripping Fiber Optic Outer Jacket

1. For Duplex Cables, separate the two fibers approximately 2 in. (50mm) back from the ends.
2. Strip off approximately 0.3 in. (7 mm) of the outer jacket with the 16 gauge wire strippers. Excess webbing on duplex cable may have to be trimmed to allow the connector to slide over the cable.

**Note:** The separated duplex cable must be stripped to equal lengths on each side of the cable. This allows proper seating of the cable into the connector.

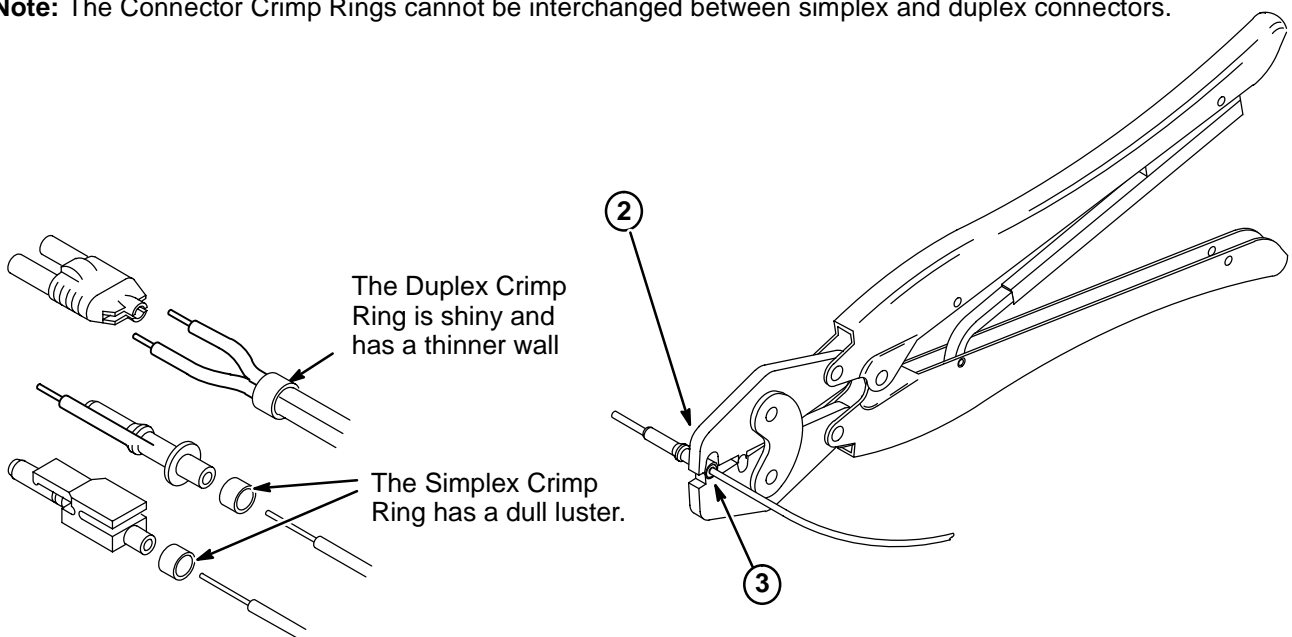


**STRIPPING FIBER OPTIC OUTER JACKET**  
ILLUSTRATION 17

### 12-3 Crimping Connector To Fiber Optic Cable

1. Place the Crimp Ring and Connector over the end of the cable.
2. The fiber should extend approximately 0.12 in. (3mm) through the end of the connector.
3. Carefully position the ring so that it is entirely on the connector and then crimp the ring in place with the crimping tool.

**Note:** The Connector Crimp Rings cannot be interchanged between simplex and duplex connectors.

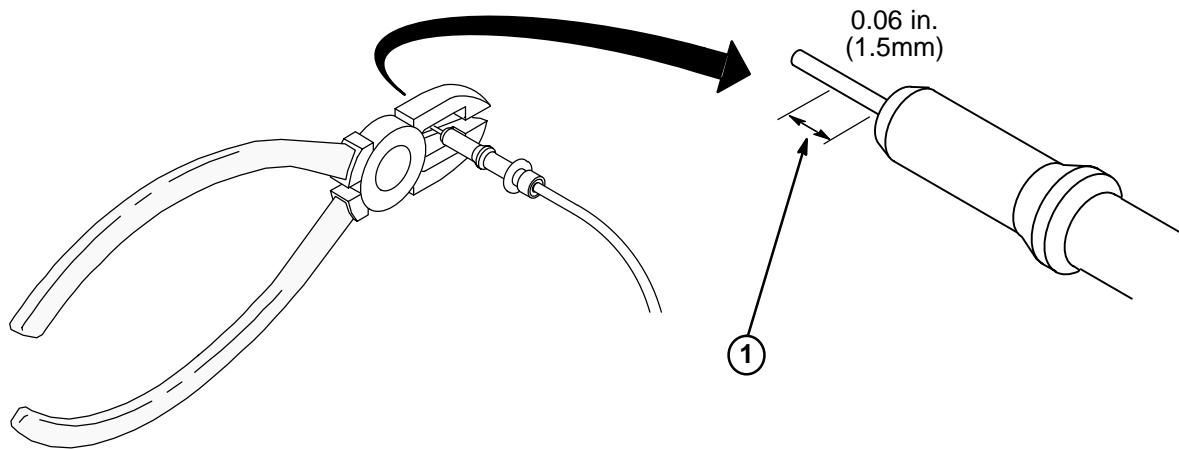


**CRIMPING CONNECTOR TO FIBER OPTIC CABLE**  
ILLUSTRATION 18

Rev 1

**12-4 Trimming Excess Fiber From Connector**

1. Cut off excess fiber protruding from the connector. The trimmed fiber should extend approximately 0.06 in. (1- 1/ 2mm).

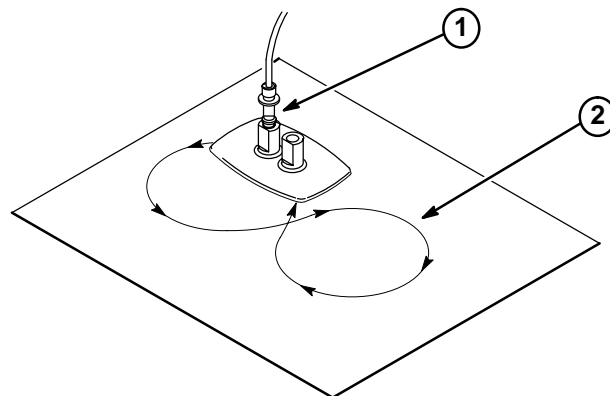


**TRIMMING EXCESS FIBER FROM CONNECTOR**  
ILLUSTRATION 19

**12-5 Polishing Fiber Optic End**

1. Insert the connector fully into the polishing fixture with the trimmed fiber end protruding from the bottom of the fixture.
2. Place the 600 grit abrasive paper on a flat smooth surface. Pressing down on the indicator, polish the fiber and the connector using a figure eight motion until the connector is flush with the end of the polishing fixture.
3. Wipe the connector and fixture with a clean cloth or tissue.
4. Place the flush connector and polishing fixture on the dull side of the 3 micron pink lapping film and continue to polish the fiber and connector for approximately 25 strokes.
5. The fiber end should be flat, smooth and clean. The cable end can now be connected.

**Note:** The four dots on the bottom of the polishing fixture are wear indicators. Replace the polishing fixture when any dot is no longer visible.



**POLISHING FIBER OPTIC END**  
ILLUSTRATION 20

Rev 1

**Revision History**

| Rev | Date         | Auther      | Primary Reasons For Change  |
|-----|--------------|-------------|---|
| 0   | Mar 07, 2001 | K.Tsumagari | Initial Release   |
| 1   | Feb 01, 2002 | K.Tsumagari | Page 5 and 6: Added DIP SW setting of the magnet I/F unit.<br>Page 9: Added detail of upper and lower plates installation.<br>Page 13: Added note of #861 cable wiring.<br>Page 1 and 14: Added note of heater and sensor cables. |
|     |              |             |   |

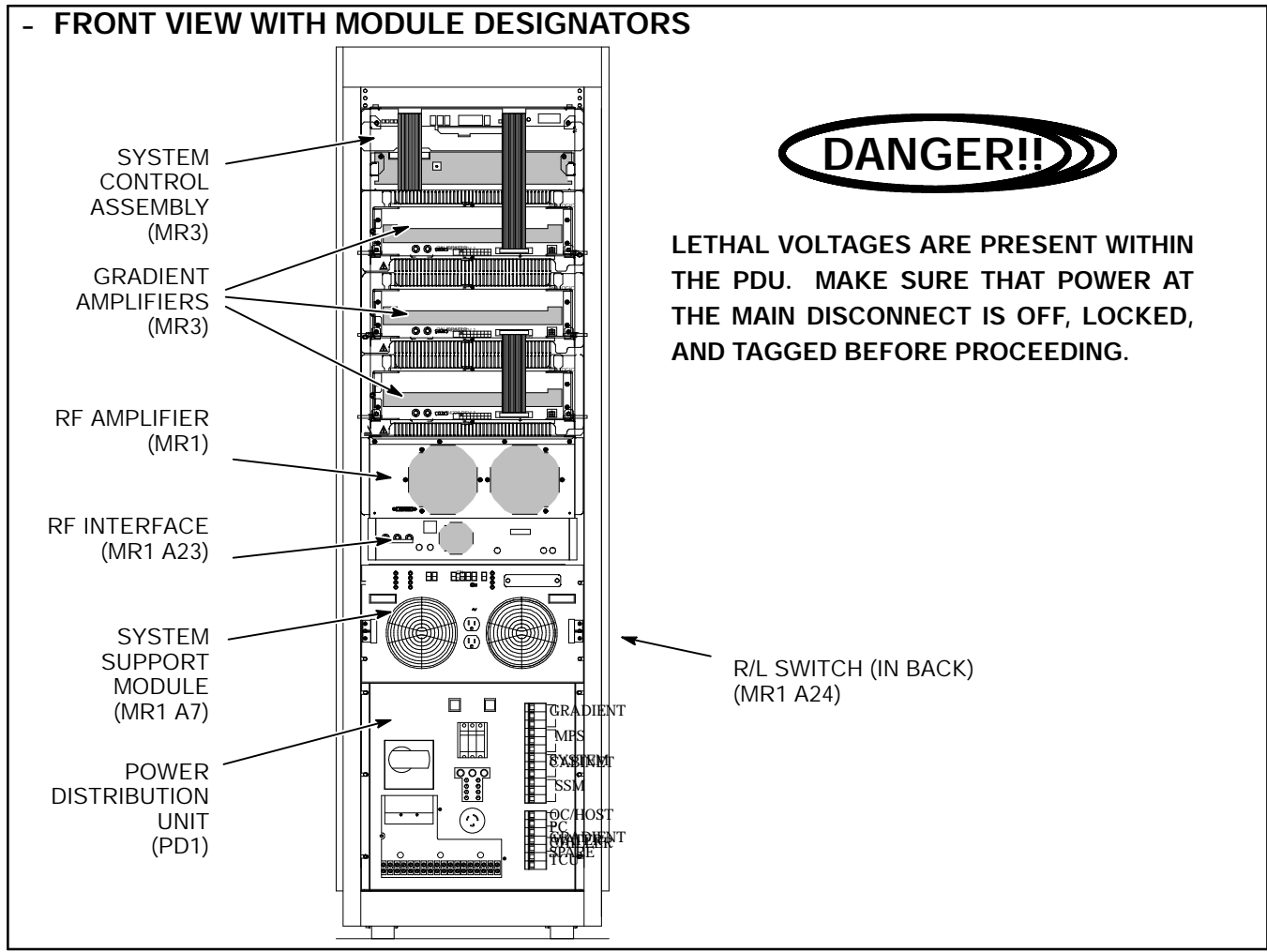
# POWER CABINET INSTALLATION

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REV blank

**- FRONT VIEW WITH MODULE DESIGNATORS**



**- INPUT VOLTAGE AND CIRCUIT BREAKER DIP SWITCH SETTINGS**

Refer to Direction 2266541, *Phoenix PDU Module in 0.7T Power Cabinet*, Section 3, Installation and Operation, for instructions on Input Voltage Selection and Circuit Breaker Dip Switch Settings.

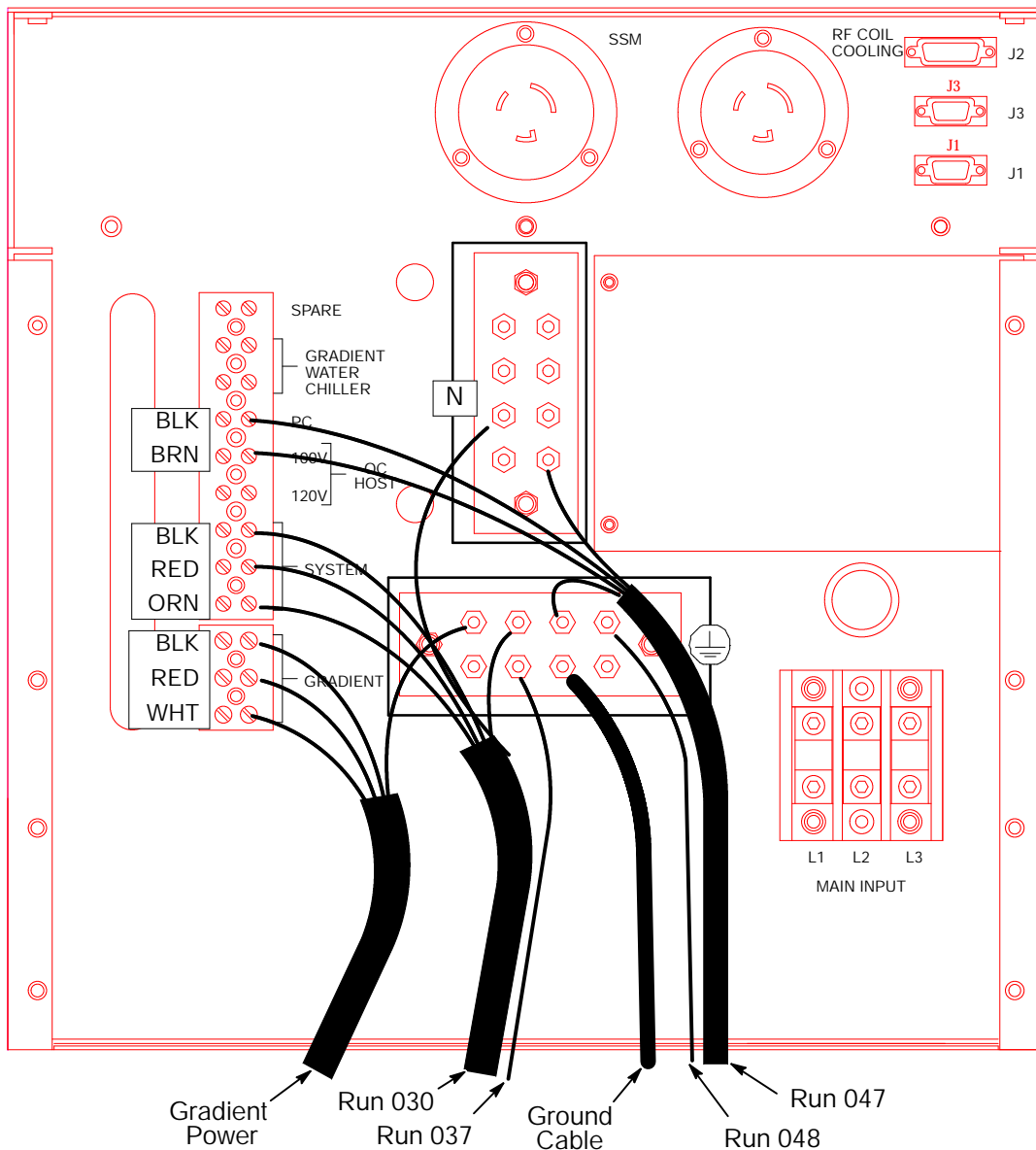
A copy of the manual should be shipped with the cabinet. It can also be found on the MR Service Methods CD- ROM shipped with the system or the MR Service Engineering Web Site.

**- CONNECT POWER CABLES TO PDU MODULE**

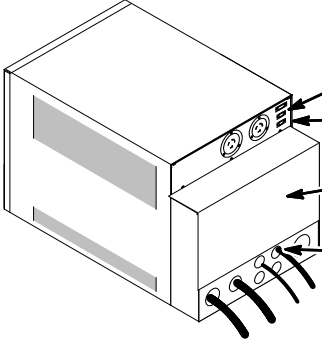
- ① Route/connect power cables to pressure connectors on back of PDU module as shown in Table.
- ② Trim and connect ground wire cables (Runs 037 and 048) to ground bus connectors.

| CONNECT TO | RUN | PHASE     | DESTINATION                                   |
|------------|-----|-----------|---|
| 1,2,3      |     | f A, B, C | Gradient Amplifier 3f , Neutral, Ground       |
| 16,17,18   | 030 | f A, B, C | System Cabinet 3f , Neutral, Ground           |
| 25,31      | 047 | f C,A     | Operator Workspace Single f , Neutral, Ground |
| GROUND     | 037 |           | System Cabinet Ground Wire                    |
| GROUND     | 048 |           | Operator Workspace Ground Wire                |
| GROUND     |     |           | Customer Supplied 1/0 Ground Cable            |

COLOR CODE: for remainder of cables:  
 3f = Black, Red, Orange    Neutral = Light blue    Gnd = Grn/Yel  
 Single f = Brown, Black  
 Other 3- phase cable Phase Coding: Black = Phase A; Red = Phase B; Orn= Phase C



**- ROUTE/CONNECT RUNS 703 AND 706 TO PDU MODULE**

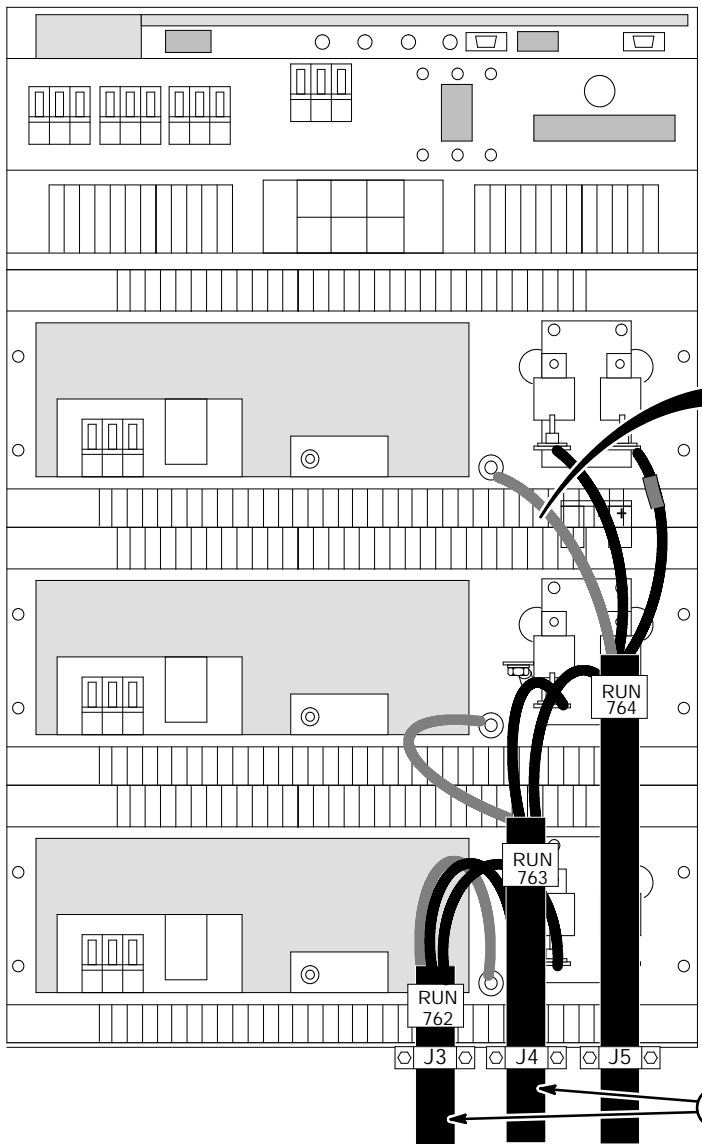
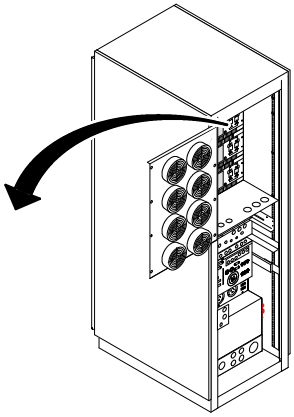


- ④ Connect Run 703 to J2.
- ③ Connect Run 706 to J3.
- ② Attach rear PDU module cover.
- ① Tighten clamps of interface panel to secure cables in place.

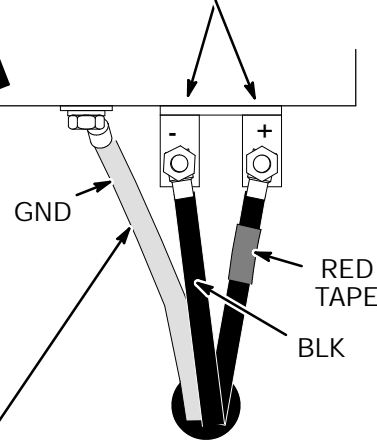
**- CONNECT RUNS 762, 763, & 764 OUTPUT CRADIENT CABLES**

**NOTE:** Output cables (Runs 762, 763, and 764) were previously routed, cut to length, and terminated.

- ① Loosen screws on J5 clamp on bottom of shelf below. Insert ends of Run 764 gradient output cable into Cabinet Interface J5. (Runs 762 will insert into J3, and Run 763 into J4)



- ② Connect gradient output cables with red-taped (+) #1 wires to + output terminals and black (-) #2 wires to - output terminals of the Z Amplifier.



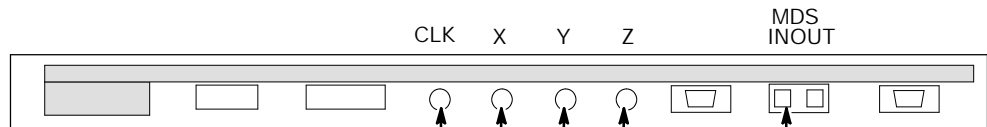
- ③ Connect the GND leads of each run to the Ground stud located on the back of amplifier.
- ④ Tighten clamp block to secure output power cable to I/F panel.

- ⑤ Repeat steps 1, 2, 3, and 4 for connection of Runs 762 and 763 to X and Y Amplifiers.

- ROUTE/CONNECT FIBER OPTICS AND RUN 229

**CAUTION**

Handle fiber optic cables carefully. Do not bend fiber optic cables to radius smaller than two inches. Avoid scratching connector ends. Keep connectors protected until ready to connect. Routing of fiber optic cables must be done with care to prevent damage to optical fibers.

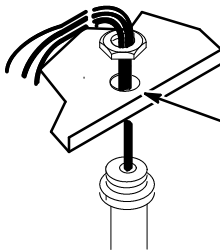


8 Connect fiber optics to SCA module according to labels.



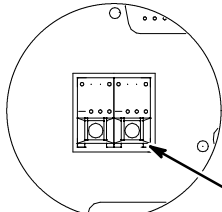
RUN 710-4  
RUN 710-1  
RUN 710-2  
RUN 710-3  
RUN 710-5

7 Route fiber optic Runs 710 along side of cabinet to System Control Assembly module.



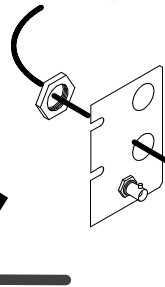
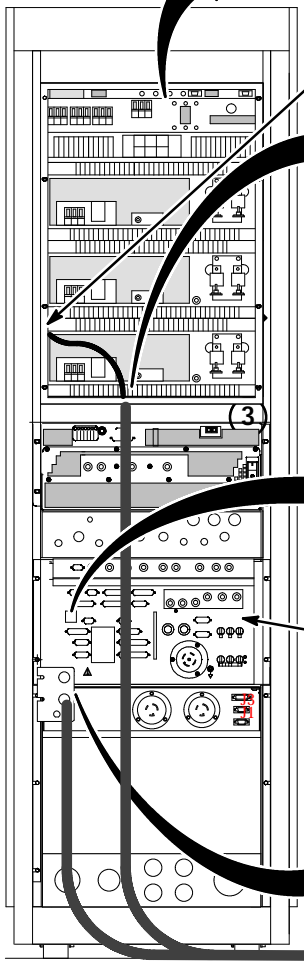
6 Attach Runs 710 to opening in shelf below Gradients.

5 Dress and secure fiber optic cables along route from Module to I/F Panel. While checking Fiber Optic Cable routing, push RF System Support Module into cabinet.



4 Connect fiber optic cable Run 708 to Transmit (TX).

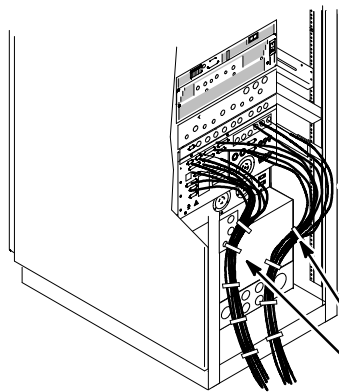
3 Extend forward RF System Support Module into servicing position.



2 Attach Run 708 to I/F TX\*.  
\* Instructions provided with connectors.

1 Attach Run 229 to J3

- SYSTEM SUPPORT MODULE CABLE CONNECTIONS



**CAUTION**

All cables connected to System Support Module Interface Panel must have a service loop of approximately 2 feet (610mm) to allow enough slack for serviceability when Module is moved completely forward.

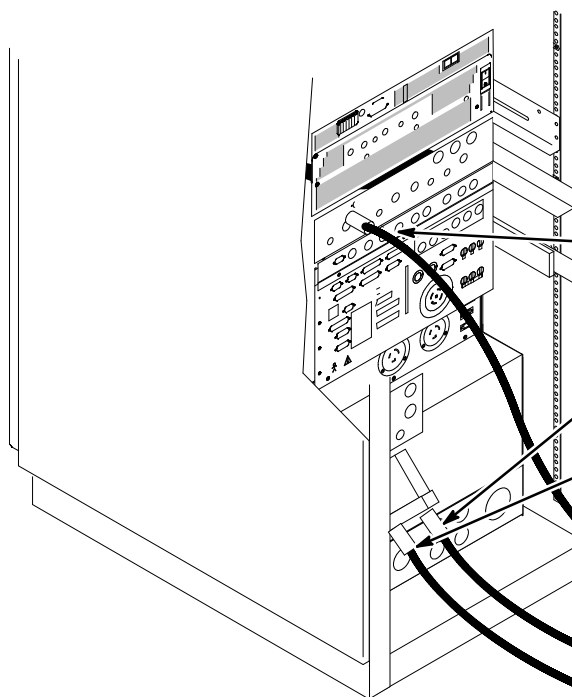
① Connect cables to System Support Module.

**Note:**

If needed, refer to Overview: Section 2 - System Cables, for Run descriptions and designator information located at end of each cable.

② Dress and secure cables connected to System Support Module. Verify sufficient slack by moving Module completely forward and back again. Adjust as necessary.

- CONNECT RUNS 887, 888 and 935 TO RF INTERFACE (RFI) MODULE



① Connect extension cable Run 745 (46- 287668G5) to J4 Body Output on RFI Module.

② Connect extension cable Run 933 (46- 287688G8) to N. O. on the R/L Switch.

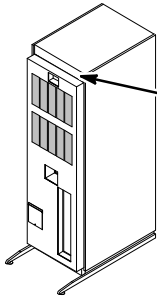
③ Connect extension cable Run 932 (46- 287688G7) to N. C. on the R/L Switch.

④ Connect Run 935 to Run 745.

⑤ Connect Run 888 to Run 933.

⑥ Connect Run 887 to Run 932.

**- ATTACH INSITE CABINET MAGNET**



- ① Attach all front and rear covers.
- ② From the OpenSpeed InSite Kit (46- 301708G5), locate the "Power (GRFD)" cabinet magnet (46- 320095P15). Attach to front of cabinet as shown.

# OW INSTALLATION

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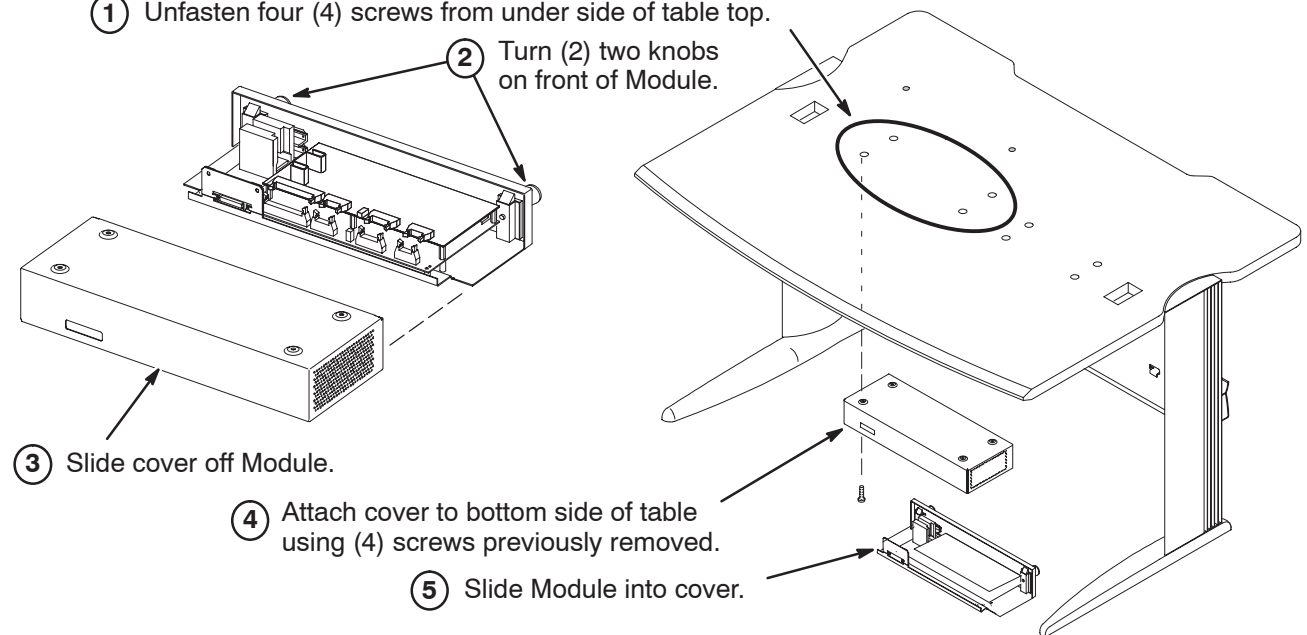
| <u>SECTION</u> | <u>TITLE</u>  | <u>PAGE</u> |
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| 23                    | BUNDLE OPERATOR WORKSPACE CABINET CABLES .....                  | 1-14               |

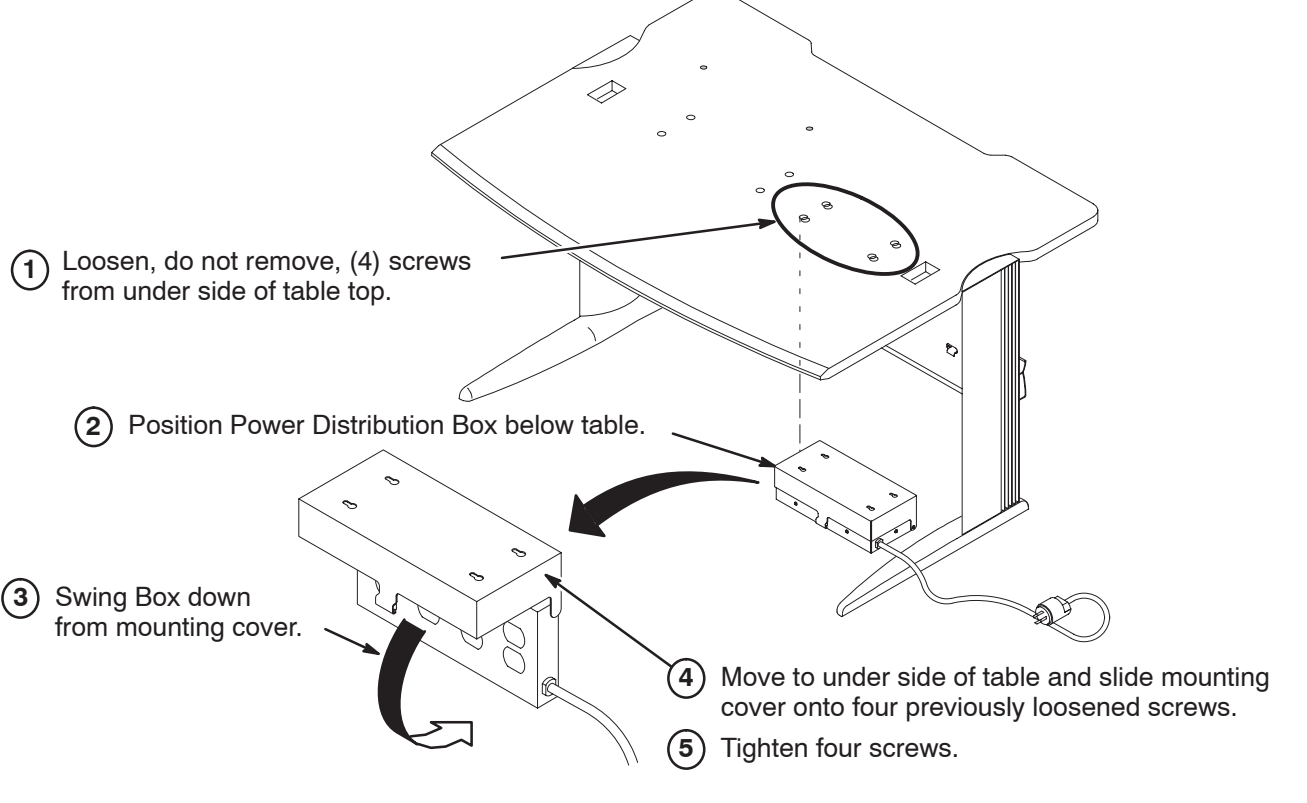
**ATTACH WORKSPACE INTERFACE MODULE (2141978 series) TO TABLE**

- 1 Unfasten four (4) screws from under side of table top.
- 2 Turn (2) two knobs on front of Module.
- 3 Slide cover off Module.
- 4 Attach cover to bottom side of table using (4) screws previously removed.
- 5 Slide Module into cover.

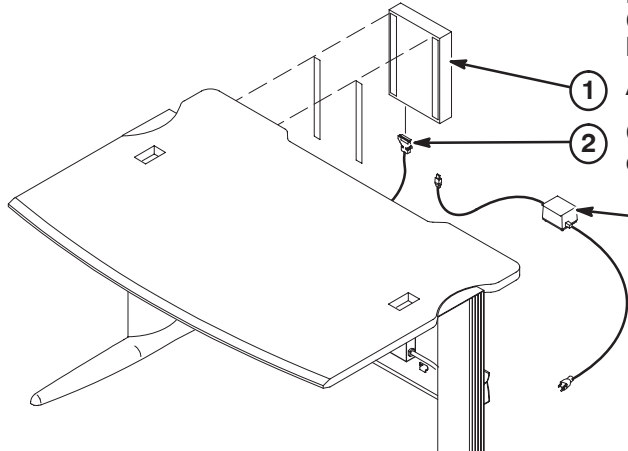


**ATTACH POWER DISTRIBUTION BOX (46-307830G1) TO TABLE**

- 1 Loosen, do not remove, (4) screws from under side of table top.
- 2 Position Power Distribution Box below table.
- 3 Swing Box down from mounting cover.
- 4 Move to under side of table and slide mounting cover onto four previously loosened screws.
- 5 Tighten four screws.



**ATTACH MODEM TO TABLE**

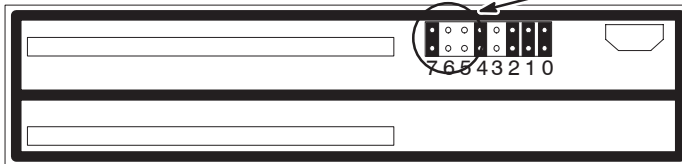


- Note:** Modem is to be supplied by District office. Consult with Site customer for preference of Modem location on back plate of table.
- ① Attach to back plate of table.
- ② Connect Run 812 (2188746) to Modem. Other end to be connected to Operator Workspace Cabinet SER 1 later.
- ③ Modem Power Adapter to be supplied by District office and connected to Power Distribution Box J7.

**ATTACH DASM TO TABLE**

**Note:** The Analog and Digital DASMs are shipped with the jumper set to SCSI ID=0. This is the correct ID for an AW, but incorrect for Signa Horizon LX (SCSI ID=3).

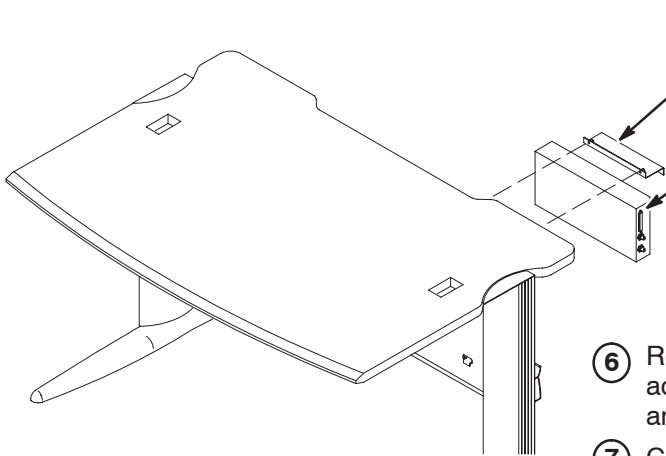
- ① Unfasten DASM cover screw and remove cover.



- ② For SCSI ID = 3, set Configuration Jumper J2 as follows:  
5=OFF, 6=OFF, 7=ON  
**Note:** A jumper in the OFF position enables the SCSI ID bit.

**Note:** Consult with Site customer for preference of DASM location. This procedure installs DASM in the cable trough. Customer may prefer DASM on top of table.

**CAUTION:** Longer SCSI cables cannot be substituted.

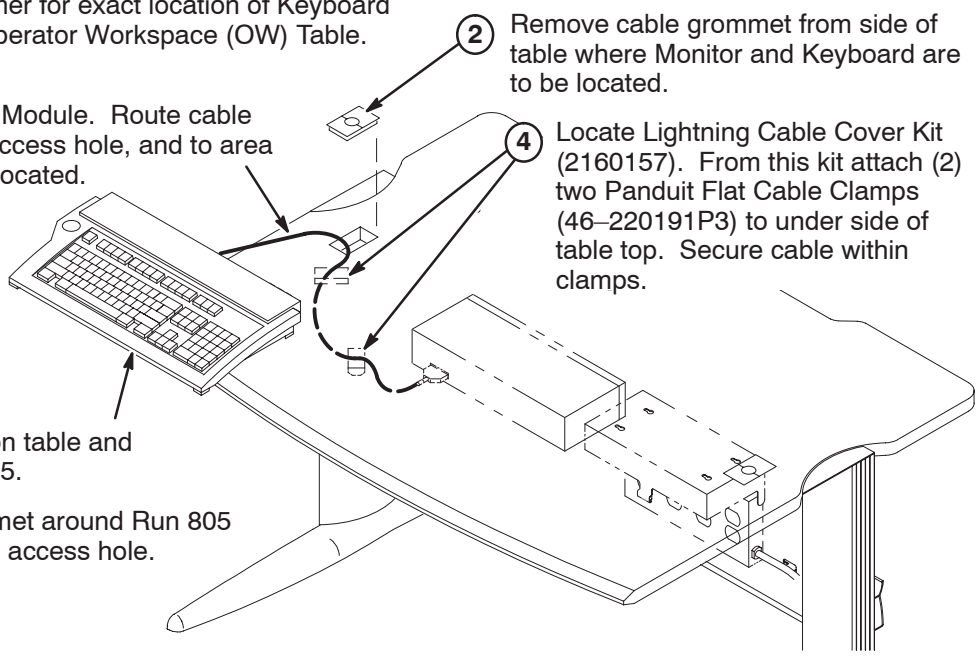


- ④ Unfasten DASM Bracket from back plate. Use only for 46-269566P3 or 2143388-2. Not used for 2251040 or 2251043.
- ⑤ Install DASM (Analog, 46-269566P3, or Digital, 2143388-2) in cable trough and fasten in place with DASM Bracket.  
**OR**  
Install DASM (Analog, 2251040, or Digital, 2251043) in cable trough. Refer to installation instructions that are shipped with DASM.
- ⑥ Route and connect DASM cables and accessories according to instructions provided with DASM Module and Cable Map in Overview Tab of this manual.
- ⑦ Connect power cable to Power Distribution Box J2.

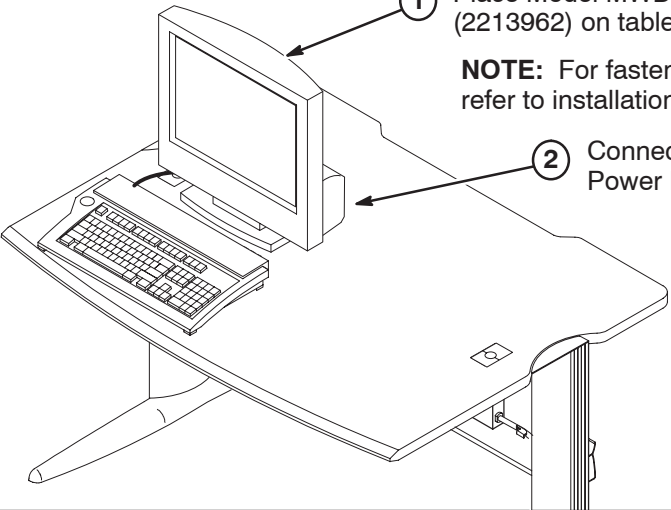
REV 0

**INSTALL KEYBOARD ON TABLE**

- ① Consult with Site customer for exact location of Keyboard and Color Monitor on Operator Workspace (OW) Table.
- ② Remove cable grommet from side of table where Monitor and Keyboard are to be located.
- ③ Connect Run 805 to I/F Module. Route cable under table, thru cable access hole, and to area where Keyboard will be located.
- ④ Locate Lightning Cable Cover Kit (2160157). From this kit attach (2) two Panduit Flat Cable Clamps (46-220191P3) to under side of table top. Secure cable within clamps.
- ⑤ Place Keyboard on table and connect to Run 805.
- ⑥ Place cable grommet around Run 805 and insert in cable access hole.



❑ **INSTALL MODEL LCD2000 COLOR MONITOR (2213962) ON TABLE**

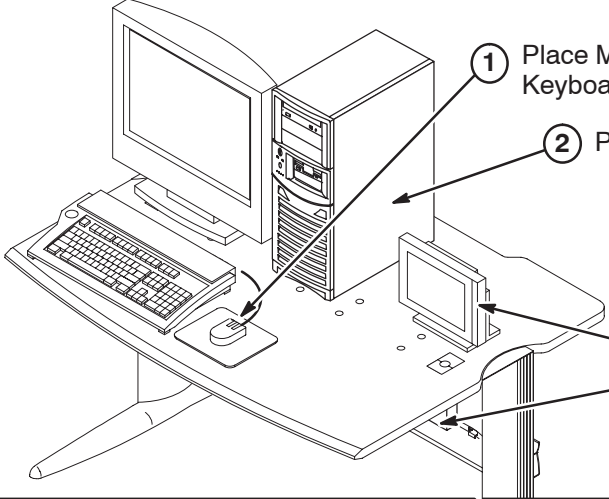


① Place Model MWD321 Color Monitor (2213962) on table in back of keyboard.

**NOTE:** For fastening monitor to surface, refer to installation drawing 2204493DDW.

② Connect power cable to Power Distribution Box J1.

❑ **INSTALL MOUSE, MONITOR, DAT, MOD, AND LCD DISPLAY ON TABLE**



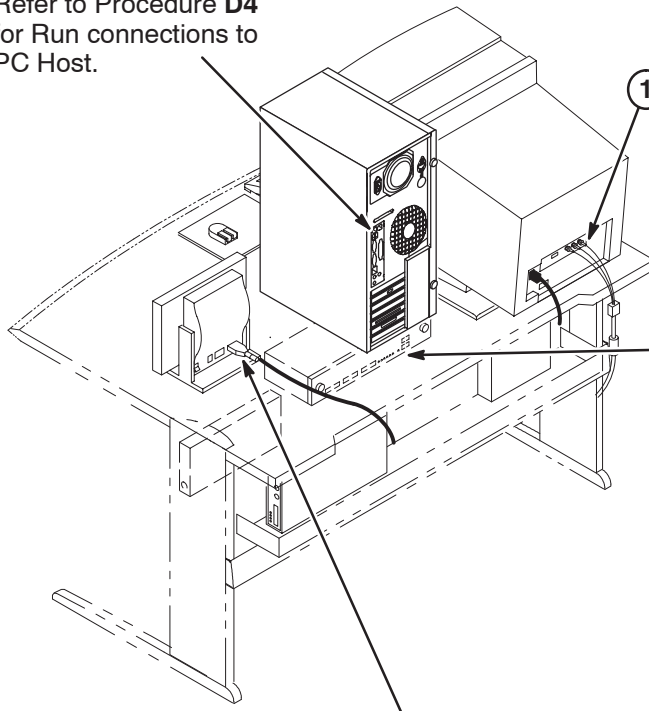
① Place Mouse and Mouse Pad on table and connect to Keyboard.

② Place PC Host Computer (2351335) on table.

③ Place LCD Display (2138599) on table. Connect power cable to Power Distribution Box J5.

**CONNECT TABLE COMPONENT CABLES**

Refer to Procedure **D4** for Run connections to PC Host.



- ① **For Color Monitor:** Connect Run 798 (2150533-2) to R IN, B IN, G IN on Monitor and route/connect to MONITOR on the PC Host module.
- For Black & White Monitor:** Connect Run 799 (2150533) to VIDEO on Monitor and route/connect to DISPLAY on the PC Host module.

② Connect the following cables from the OW I/F Module (OW A1 A4) for later connection to Operator Workspace Cabinet:

| RUN # | CONNECTION | PART #        |
|-------|------------|---------------|
| 805   | J6         | 2114561-38    |
| 810   | J8         | 2141980-2     |
| 814   | J9         | 2196990       |
| 817   | J17        | 46-328000G958 |

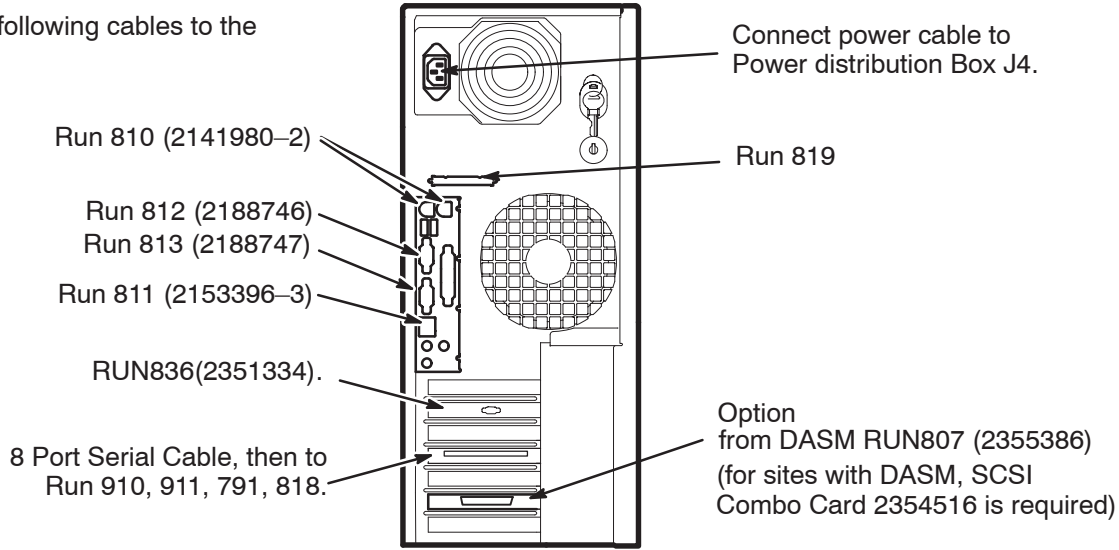
Connect the following cables to OW I/F Module. These cables will be routed to the System Cabinet and Penetration Panel:

| RUN # | CONNECTION | PART #        |
|-------|------------|---------------|
| 789   | J18        | 46-317068G938 |
| 788   | J7         | 46-328000G937 |

④ Connect Run 797 (2138599-2) to LCD Display. Other end is connected later to PC in the Operator Workspace Cabinet.

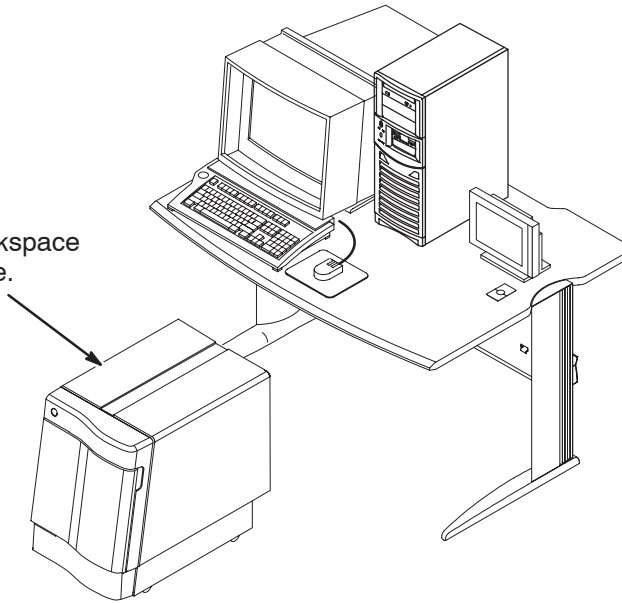
**PC Host CABLES CONNECTIONS**

① Connect the following cables to the PC Host.



☐ LOCATE OPERATOR WORKSPACE CABINET IN FRONT OF TABLE

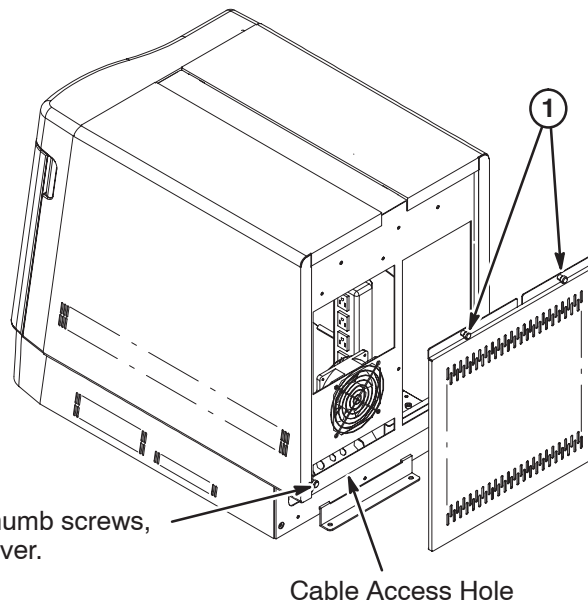
- ① Position Operator Workspace Cabinet in front of table.



☐ REMOVE OPERATOR WORKSPACE CABINET REAR COVER

- ② Loosen the (2) two thumb screws, one on each Side Cover.

- ① Loosen (2) two thumb screws and remove Rear Cover.



**REMOVE OPERATOR WORKSPACE CABINET FRONT AND SIDE COVERS**

- ① Remove Front Cover by grasping each side of cover and pulling forward.
- ② Unfasten screw and slide Right Side Cover backwards to remove.
- ③ Unfasten three (3) screws and remove Left Side Cove.







**CONNECT ETHERNET CABLES**

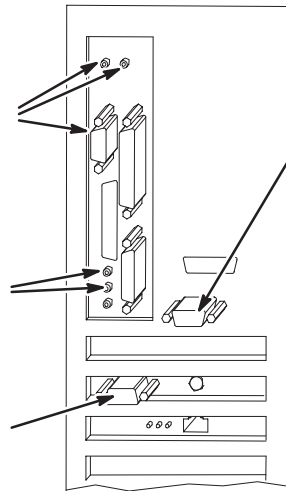
**Note:** Site Ethernet cable is supplied by customer.


- ③ If cable supplied is a Shielded Twisted Pair Cable, connect to port 8.
- OR
- ④ If cable supplied is an AUI Ethernet Cable, connect to AUI 15-pin port on other side of Module.
- ① Route Site Ethernet Cable and Run 811 thru cable access hole at rear of cabinet to Host Ethernet Module.
- ② Connect Run 811 from PC Host to port 2.
- ⑤ Set switch at end of module to: UPLINK if site network is available.  
OR  
NORMAL if site is without a network.

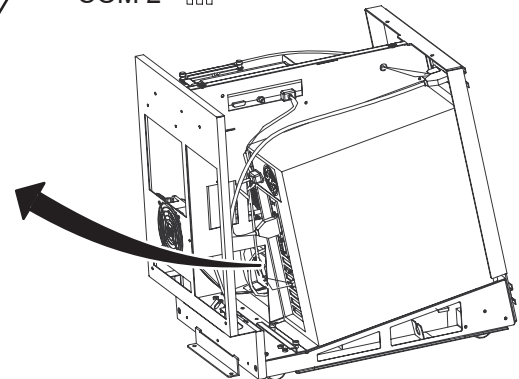
ROUTE/CONNECT RUNS 792, 797, 813, AND 814 TO PC MODULE

Note: Route cables thru access hole at rear of cabinet.

- ① Route Run 814 and connect as marked to:  
KEYBOARD   
MOUSE   
COM1 
- ② Route Run 792 and connect as marked to:  
MIC   
AUDIO 
- ③ Route Run 797 and connect as marked to:  
VIDEO 

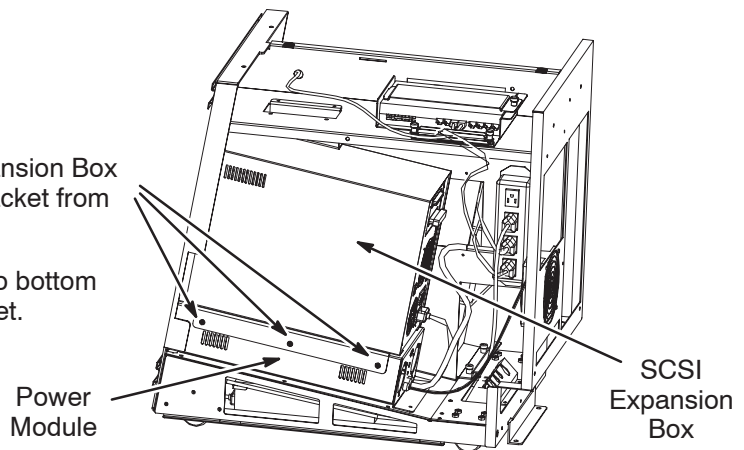


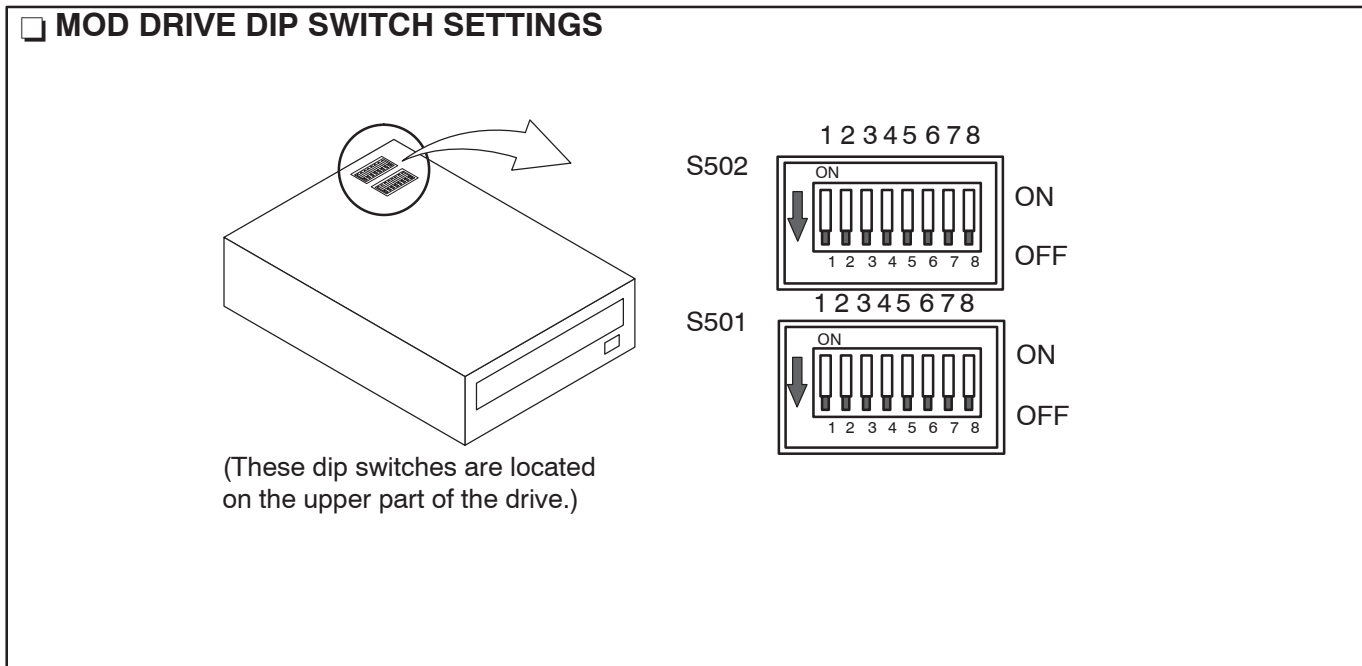
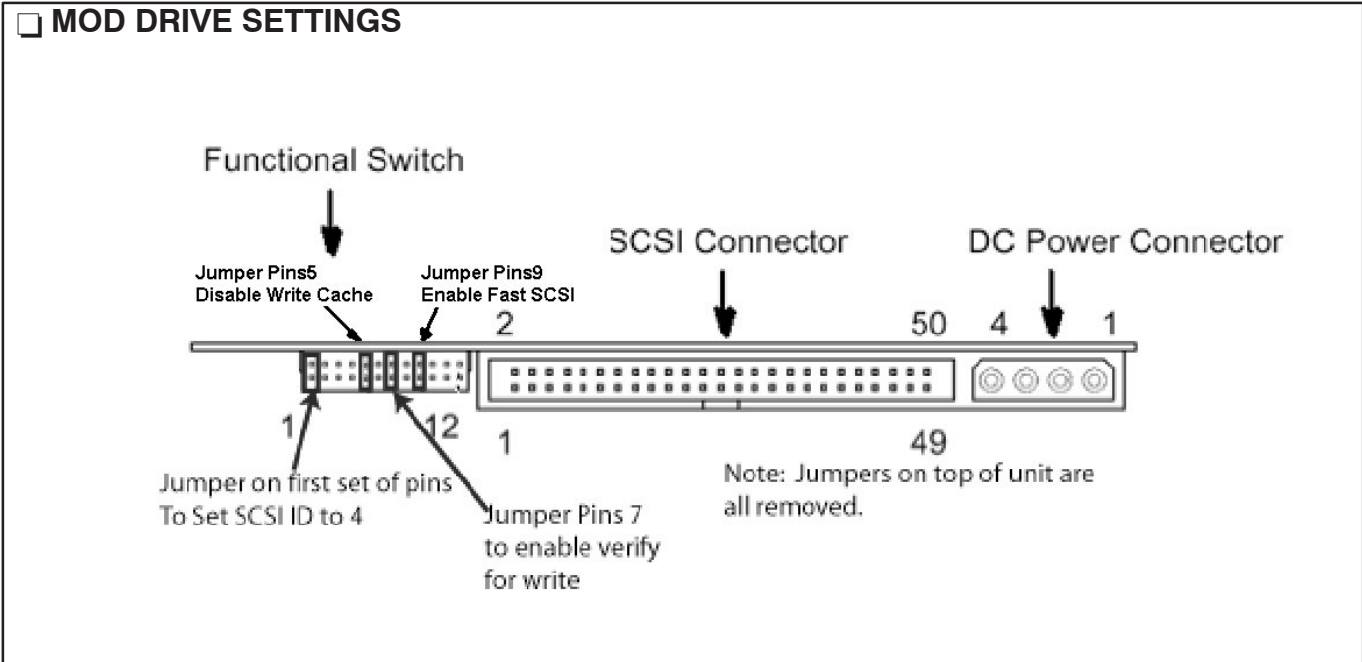
- ④ Route Run 813 and connect as marked to:  
COM 2 



INSTALL MOD DRIVE (LEGACY MEDIA) IN SCSI EXPANSION BOX

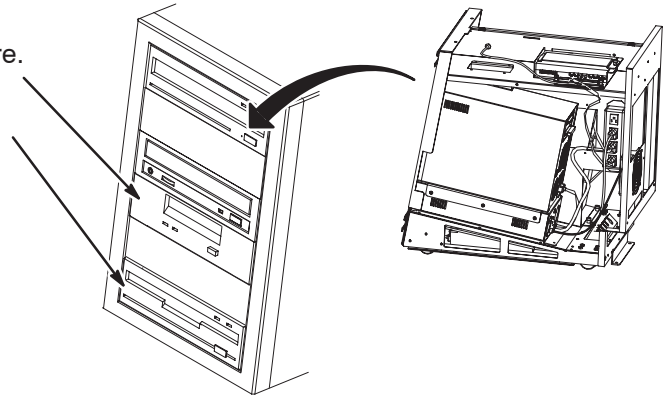
- ① Unfasten three (3) screws from SCSI Expansion Box mounting bracket and remove Box and bracket from power module.
- ② Unfasten six (6) screws that hold bracket to bottom of SCSI Expansion Box and remove bracket.
- ③ Remove SCSI Expansion Box cover.





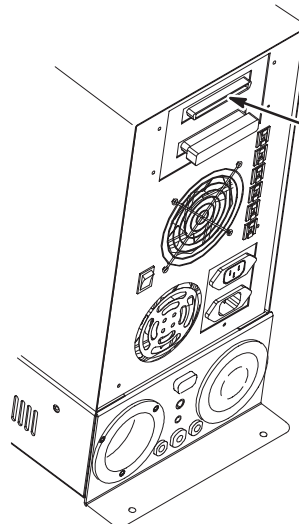
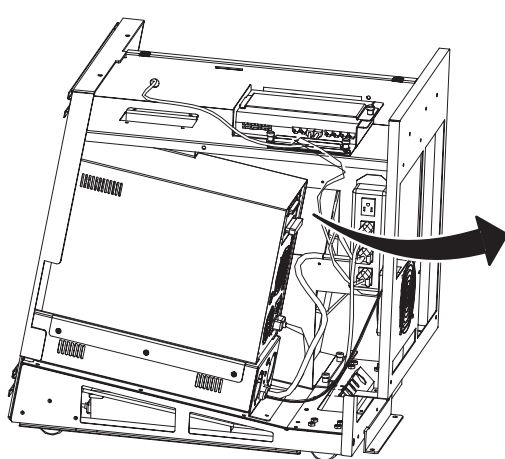
**INSTALL MOD DRIVE (LEGACY MEDIA) IN SCSI EXPANSION BOX**

- ① Install MOD Drive in slot 6 with existing hardware.
- ② Connect power cords to MOD Drive.
- ③ Connect ribbon cable to MOD Drive.
- ④ Install SCSI Expansion Box cover. Reattach bracket to bottom of Box. Reattach bracket and Box assembly to power module.



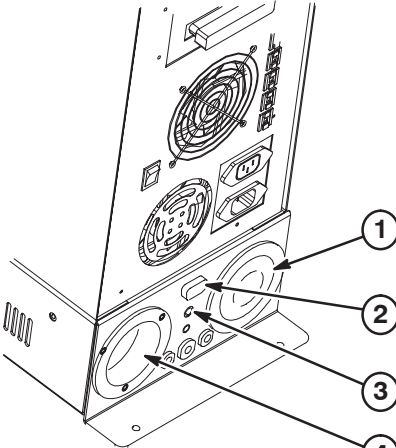
**ROUTE/CONNECT RUN 819 TO SCSI EXPANSION BOX**

**Note:** Route all cables from PC Host thru cable access hole at rear of cabinet.



① Route/Connect Run 819 from PC Host.

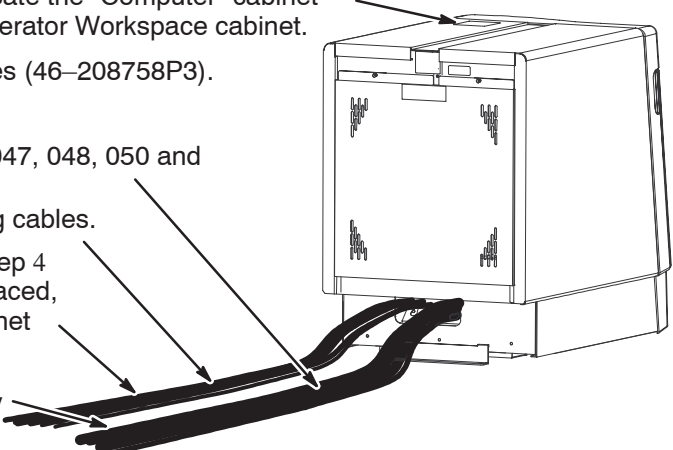
**□ ROUTE/CONNECT RUNS 047, 048, 049, AND 817 TO POWER MODULE**



- 1 Route/Connect Run 049 Power Cable from Operator Workspace I/F to J2.
- 2 Route/Connect Run 817 Power Cable from Operator Workspace Power Module to J3.
- 3 Route/Connect Run 048 Ground Cable from PDU to ground screw.
- 4 Route/Connect Run 047 Power Cable from PDU to J1.

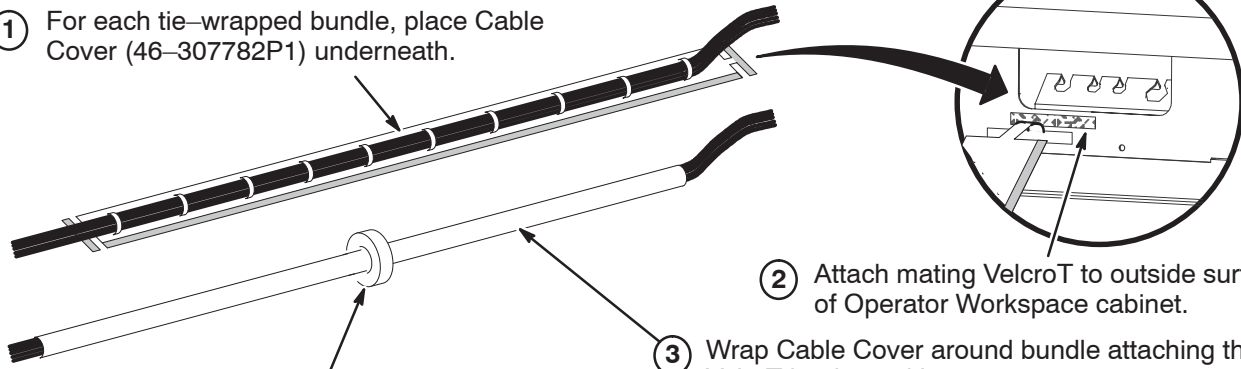
**□ ALIGN OPERATOR WORKSPACE CABINET CABLES & INSITE MAGNET**

- 1 Install Operator Workspace Cabinet right and left Side covers, Front cover and Rear cover.
- 2 From the 8.0 LX InSite Kit (46-301708G14), locate the "Computer" cabinet magnet (46-320095P1) and attach to top of Operator Workspace cabinet.
- 3 Locate the twenty (20) seven inch long cable ties (46-208758P3).
- 4 Separate cables into two bundles;  
The first bundle will include power cable Runs 047, 048, 050 and fiber optic cable Run 790.  
The second bundle will include all the remaining cables.
- 5 Align the cables of the first bundle created in Step 4 and attach ten (10) of the cable ties, equally spaced, around the cable bundle between the OW Cabinet and the OW Table.
- 6 Attach the remaining ten (10) cable ties, equally spaced, around the second cable bundle.



**□ BUNDLE OPERATOR WORKSPACE CABINET CABLES**

- ① For each tie-wrapped bundle, place Cable Cover (46-307782P1) underneath.



- ② Attach mating VelcroT to outside surface of Operator Workspace cabinet.

- ③ Wrap Cable Cover around bundle attaching the VelcroT hooks and loops.

- ④ Attach cable bundle Clamp (46-307873P1) to center of Cable Cover.

- ⑤ Carefully roll OW Cabinet into final position. Make sure cable bundles are unobstructed and slide easily. Attach to mating Velcro on cabinet.

- ⑥ Repeat Step 4 as often as necessary.

# SERVICE NOTES

Dec 7th, 2002

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FILE TITLE

Signa Ovation System

SN62711A

## PP Bottom Bracket and Hose Panel Installation

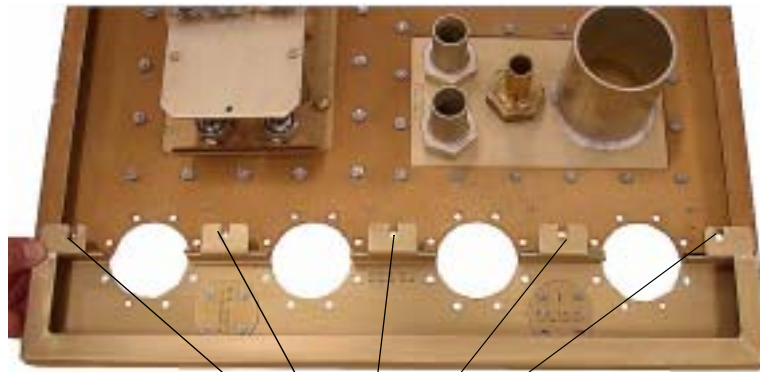
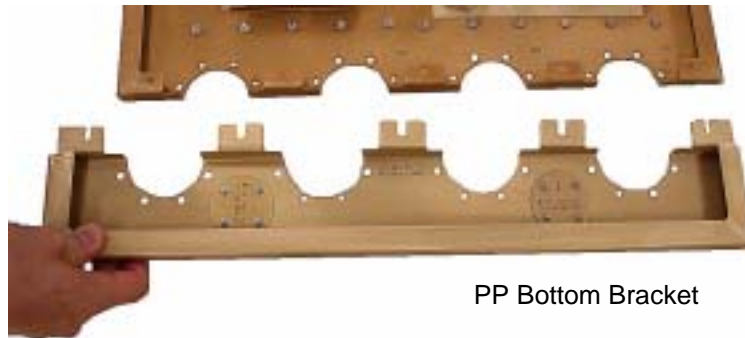
### Overview:

One blower cooling cabinet is introduced from Oct, 2002.

Since the one blower cabinet only uses one hole, it is necessary to close other three unused hole with blind plate. Perform this procedure before installing Penetration Panel(2nd day of Installation Flowchart.).

### Procedure:

1. Install the PP Bottom bracket to Penetration Panel with five screws which are included in PEN WALL Assy.



Screws

**PP BOTTOM BRACKET**

Illustration 1

# SERVICE NOTES

Dec 7th, 2002

Page 2 of 2

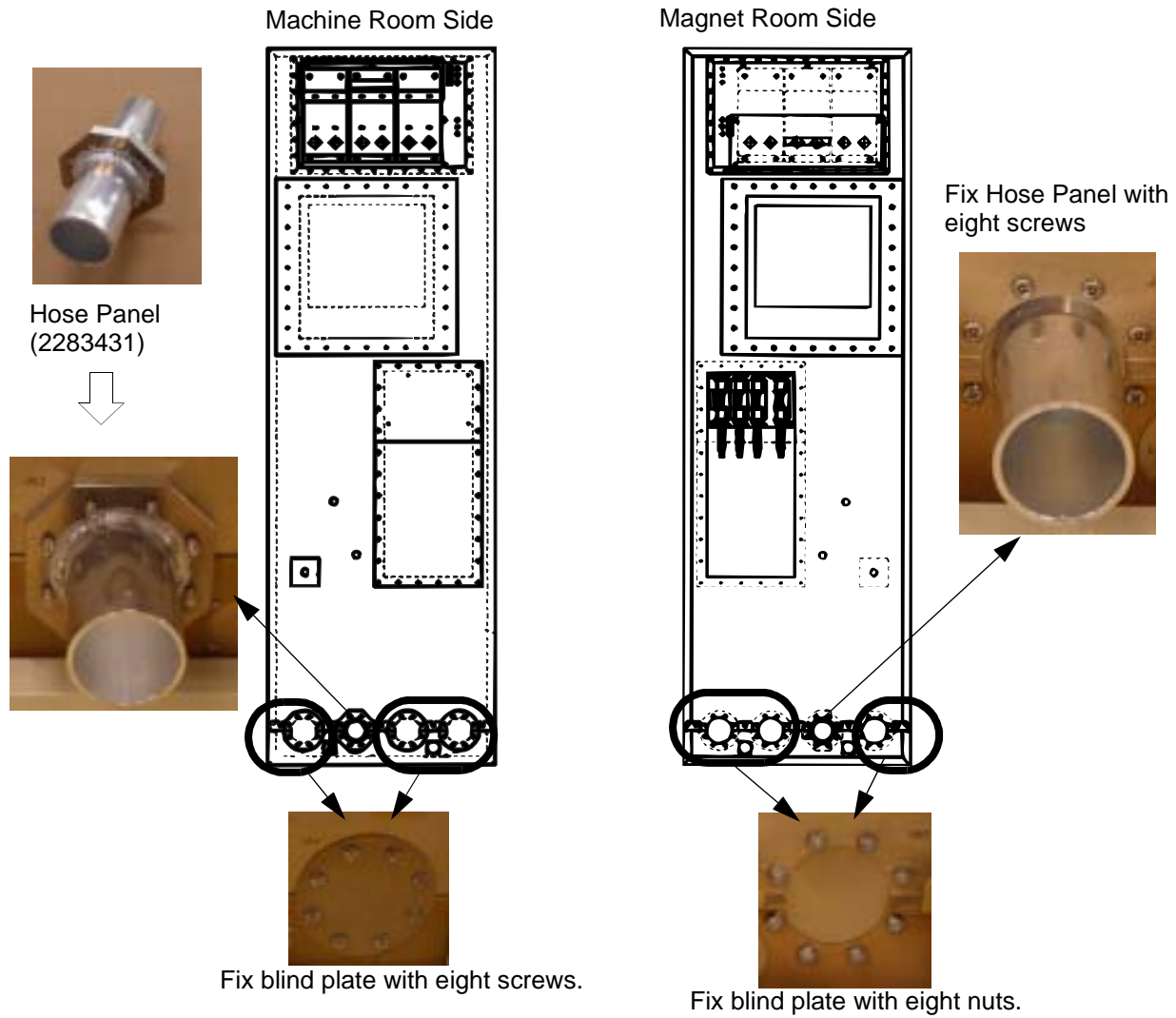
FILE TITLE

Signa Ovation System

SN62711A

## Procedure (continued):

2. Install blind plate and Hose Panel according to following the illustration.



(Blind plate, screws, and nuts are included in Pen Wall Assy.)

## HOSE PANEL AND BLIND PLATE INSTALLATION

Illustration 2

Yutaka Masumo  
GEYMS TP Gr. -MR

# Penetration Panel INSTALLATION

## TABLE OF CONTENTS

| SECTION | TITLE   | PAGE |
|---------|---|------|
| 1       | INSTALL PENETRATION PANEL STAND- OFF HARDWARE ..... | 1- 3 |
| 2       | INSTALL PENETRATION PANEL COVERS .....              | 1- 3 |

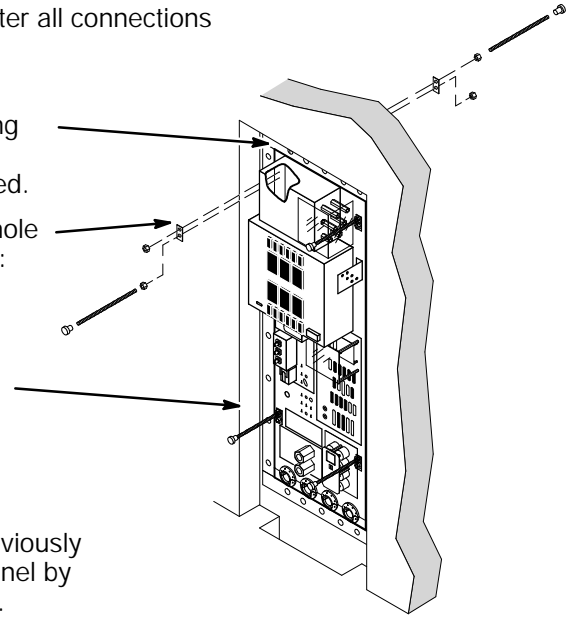
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**- INSTALL PENETRATION PANEL STAND- OFF HARDWARE**

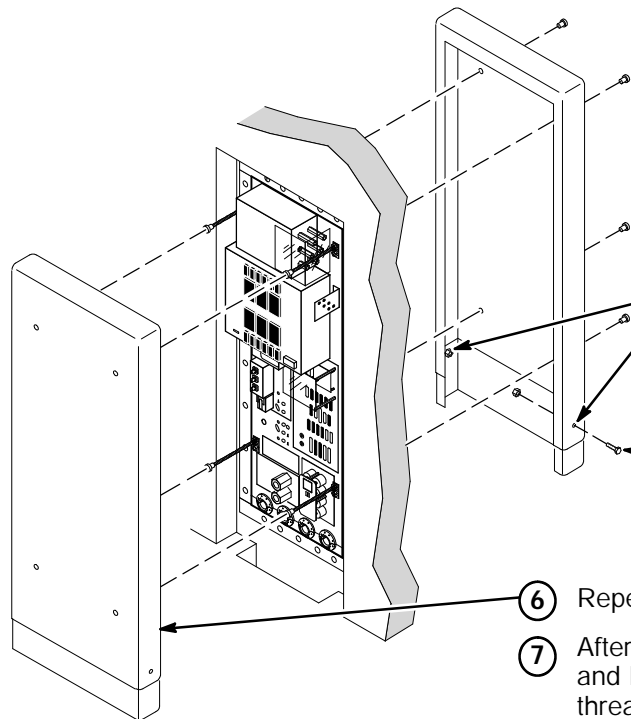
**Note:** The Penetration Panel Floor plate that is supplied with the cover kit is to be installed prior to routing and connecting cables to Penetration Panel. Refer to Installation Drawing furnished with the Covert Kit.

**Note:** The Penetration Panel Cover can be installed only after all connections and System installation has been completed.

- ① Verify that cover will enclose finished wall opening. The distance from the top of Penetration Panel to wall opening must be less than 4- 1/2 inches (114mm). If not, new mounting stud holes in Penetration Panel may be required.
- ② Place (8) Reinforcing Plates (46- 301211P1) over each hole pair on both sides of Penetration Panel and attach using:  
 (16) 5/16- 18 x 9/16 Brass Nut (46- 208935P9)  
 (8) 5/16- 18 x 18 inch Threaded Rod (46- 301213P2)  
 (8) 5/16- 18 x 1 inch Barrel Nut (46- 301212P1)
- ③ Measure distance from face of Pen Panel to equipment room wall surface. Add six inches (152mm) to obtain length threaded rod should extend from panel.
- ④ Repeat step 3 procedure for exam room cover.
- ⑤ Adjust threaded rods with attached barrel nuts to the previously calculated dimensions from steps 3 and 4. Secure to panel by tightening brass nuts on both sides of Penetration Panel.



**- INSTALL PENETRATION PANEL COVERS**



- ① Remove all barrel nuts.
- ② In the Magnet room, temporarily install Top (46- 306936P1) and Bottom (46- 306964P1) Cover assembly on threaded rods and secure with four barrel nuts.
- ③ Adjust position of bottom cover section and mark two lower fastener holes.
- ④ Remove covers and drill hole in lower cover at each mark.
- ⑤ Attach top and bottom covers with furnished 10- 32 nuts and screws.
- ⑥ Repeat procedure for Equipment room cover.
- ⑦ After all installation procedures are completed in Magnet and Equipment rooms, install assembled covers on threaded rods and secure with four barrel nuts.

# SC INSTALLATION

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| SECTION | TITLE  | PAGE |
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| 1       | CONNECT FIBER OPTIC RUNS 708, 710, 711/712, AND 836 TO I/F PANEL ..... | 1- 3 |
| 2       | ROUTE/CONNECT FIBER OPTIC RUN 836 TO BIT3 MODULE .....                 | 1- 4 |
| 3       | ROUTE/CONNECT FIBER OPTIC RUNS 708, 710, AND 711/712 TO TYME II .....  | 1- 5 |
| 4       | CONNECT POWER, GROUND, AND DATA CABLES .....                           | 1- 6 |
| 5       | INSTALL INSITE "SYSTEMS" CABINET MAGNET .....                          | 1- 7 |

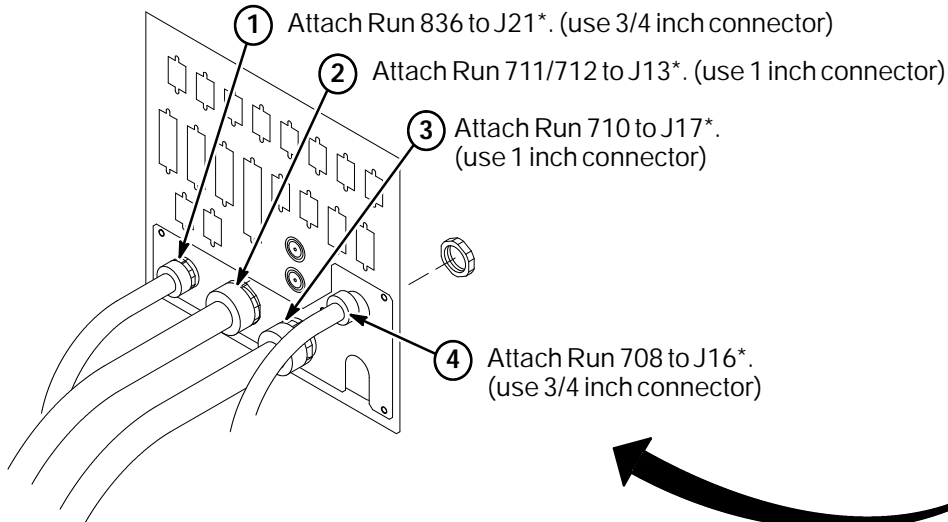
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**- CONNECT FIBER OPTIC RUNS 708, 710, 711/712, AND 836 TO I/F PANEL**

**CAUTION**

Handle fiber optic cables carefully. Do not bend fiber optic cables to radius smaller than two inches (50mm). Avoid scratching connector ends. Keep connectors protected until ready to connect.

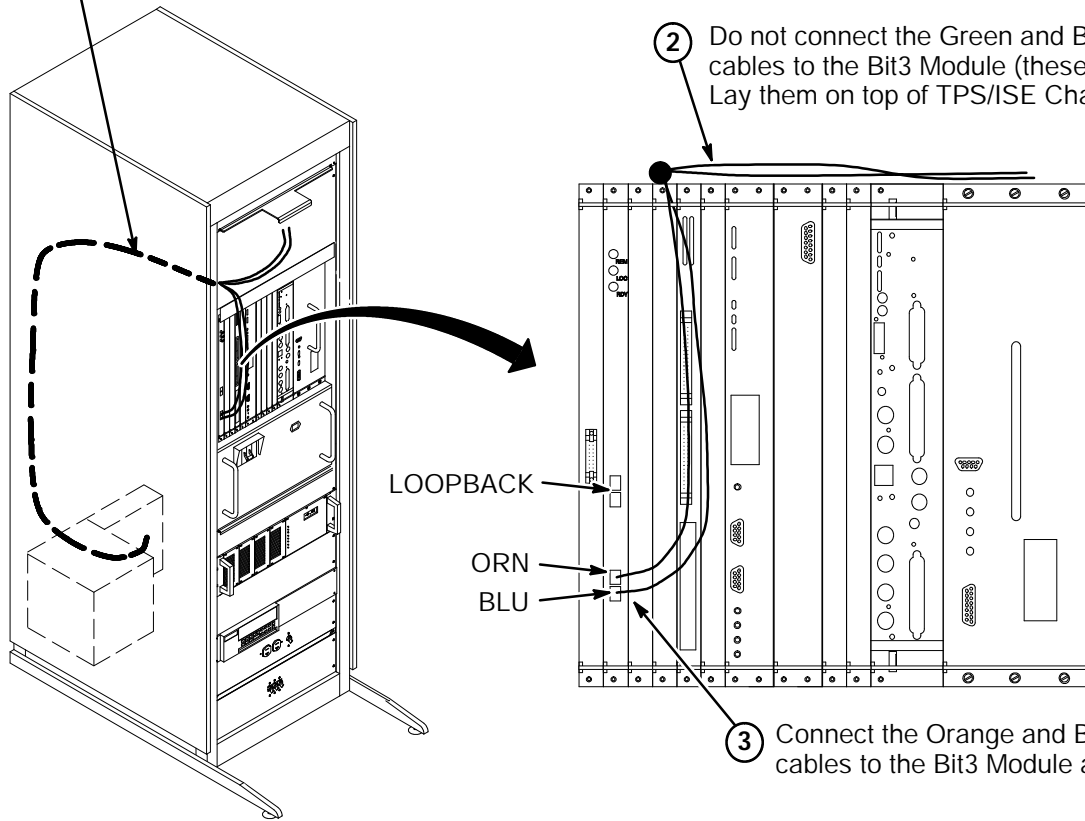
\* Instructions provided with connectors.



**- ROUTE/CONNECT FIBER OPTIC RUN 836 TO BIT3 MODULE**

① Route Run 836 fiber optic cables from cabinet I/F J21 to front of Bit3 module (MR2 A11 A30).  
Secure cable to side of cabinet.  
**Do not bend fiber optic cables to radius smaller than two inches (50mm).**

② Do not connect the Green and Brown fiber optic cables to the Bit3 Module (these are spares).  
Lay them on top of TPS/ISE Chassis.



③ Connect the Orange and Blue fiber optic cables to the Bit3 Module as indicated.

- ROUTE/CONNECT FIBER OPTIC RUNS 708, 710, AND 711/712 TO TYME II

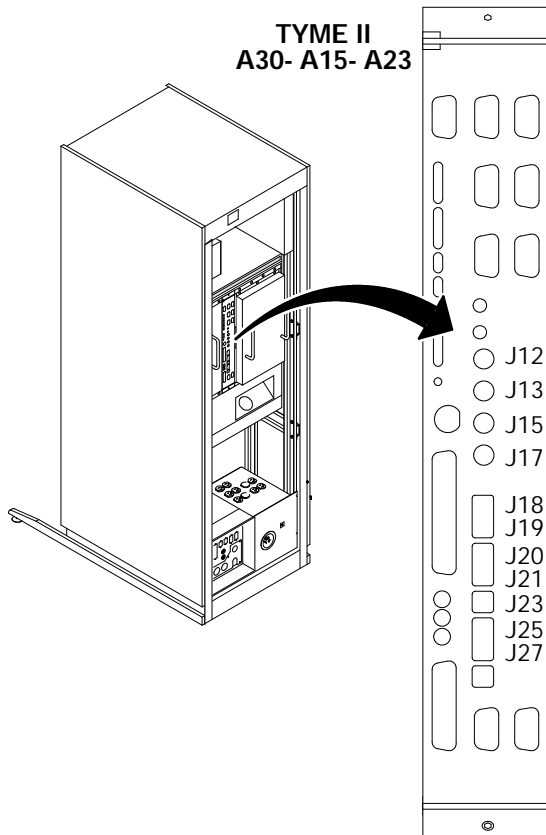


Handle fiber optic cables carefully. Do not bend fiber optic cables to radius smaller than two inches. Avoid scratching connector ends. Keep connectors protected until ready to connect. Do not coil naked outside of cabinet, or store fiber optic cables in bottom of cabinet.

**Note:**

Runs 708, 710, 711, and 712 are used for both Horizon 5.x and 8.x. The fiber optic connections to the TYME board are different for 5.x and 8.x. The labels on the cables include both the 5.x and 8.x connections.

The table below indicates the connection labels as they should be marked on this end of the fiber optic cables. **Use only the 8.x connections.**



| RUN #  | 5.x    | 8.x     |
|--------|--------|---------|
| 708- 1 | J5     | J19     |
| 710- 1 | J13    | J12     |
| 710- 2 | J15    | J13     |
| 710- 3 | J17    | J15     |
| 710- 4 | J14    | J17     |
| 710- 5 | J4     | J18     |
| 711- 1 | J6,J7  | J25,J27 |
| 711- 2 | J8     | J23     |
| 712- 1 | J9,J10 | J20,J21 |

- ① Route/Connect as marked Run 710 fiber optic cables to J12, J13, J15, J17 and J18 on the TYME II Board.
- ② Route/Connect as marked Run 708 fiber optic cable to J19 on the TYME II Board.
- ③ Route/Connect as marked Run 711/712 fiber optic cables to J20, J21, J23, J25, and J27 on the TYME II Board.

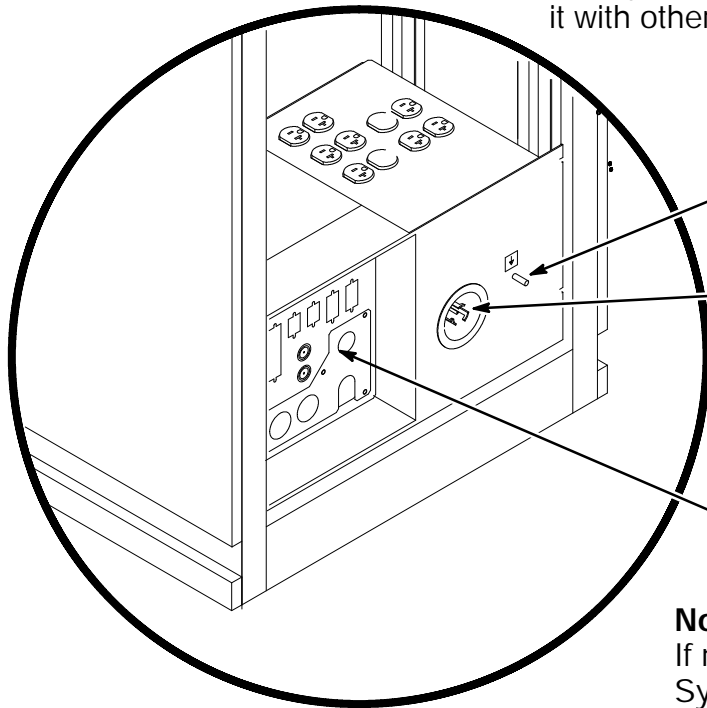
**Note:**

Use tie-wraps to secure fiber optic cables to ISE Chassis cables.

**- CONNECT POWER, GROUND, AND DATA CABLES**

**Note:**

Locate CERD Test Cable, 2168505 (it is packed with the Operator Workspace cable kit, 2154392). Store it with other test cables or in the System Cabinet.



① Connect Run 037 GND cable to ground stud.

② Connect Run 030 cable plug to "J1". Be sure to push and turn plug for secure connection.

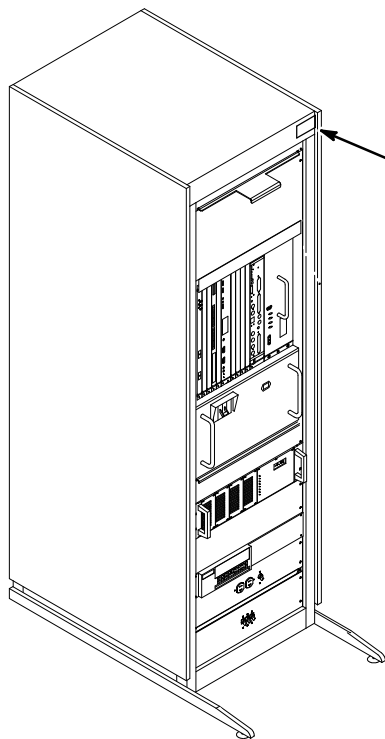
③ Perform Ground Resistance Checks before connecting remaining cabinet cables.

④ Connect remaining cabinet cables as marked.

**Note:**

If needed, refer to Overview: Section 2 - System Cables, for Cable Map an Run descriptions and designator information located at end of each cable.

- INSTALL INSITE "SYSTEMS" CABINET MAGNET



① From the OpenSpeed Insite Kit (46- 301708G5), locate the "Systems" cabinet magnet (46- 320095P5) and attach to front of cabinet as shown.

Rev 0

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| 1-1 OVERVIEW .....                           | 2        |
| 1-2 GND CABLE WITH SCREW KIT (2289497) ..... | 2        |
| <b>2- GROUND CABLE CONNECTION</b> .....      | <b>2</b> |

Rev 0

## 1. PREPARATION

### 1-1 Overview

This Document describes how to connect the ground cable of Patient Cooling Compressor.

### 1-2 GND CABLE With SCREW Kit (2289497)

| Item | Description | Part Number | Qty. |
|------|-------------|-------------|------|
| 1.   | CABLE ASSY  | 288584      | 1    |
| 2.   | SCREW       | N9510ZM     | 1    |
| 3.   | NUT         | N9501BM     | 1    |
| 4.   | WASHER      | N9501WM     | 2    |
| 5.   | PROTECTOR   | U0508AC     | 1    |
| 6.   | LABEL       | U0022BN     | 1    |

## 2. GROUND CABLE CONNECTION

1. Verify that the patient cooling is set on the floor and the power is OFF.

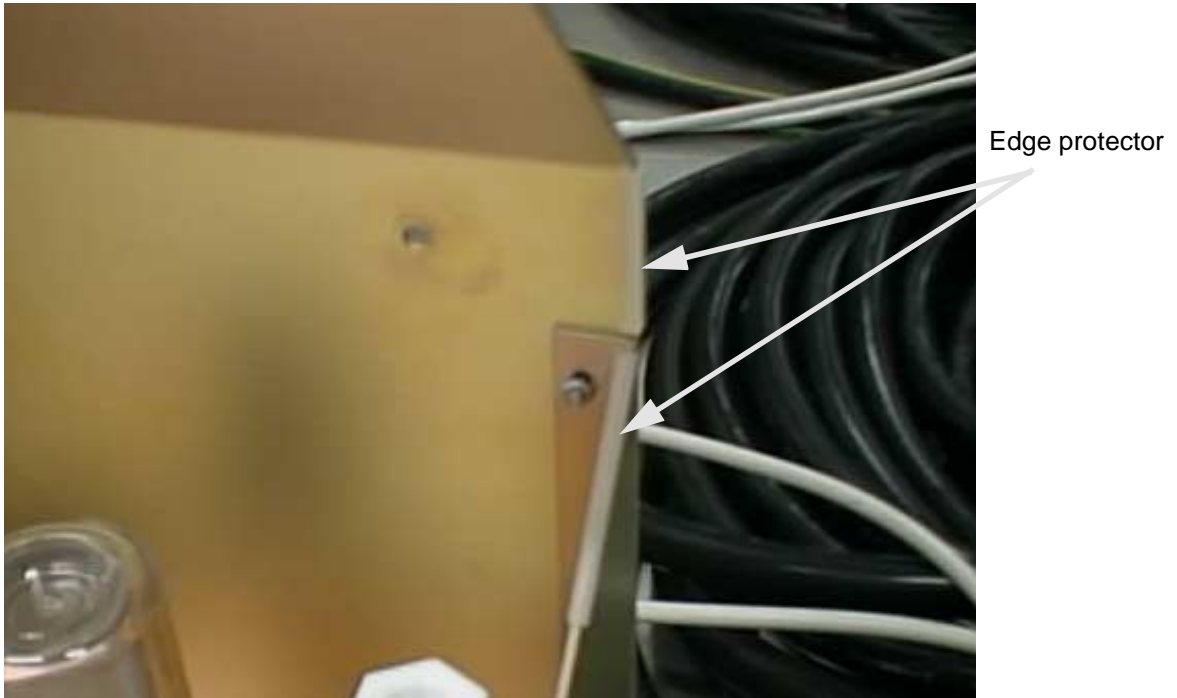


**PATIENT COOLING MODULE**  
ILLUSTRATION 1

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**2. GROUND CABLE CONNECTION (CONTINUED)**

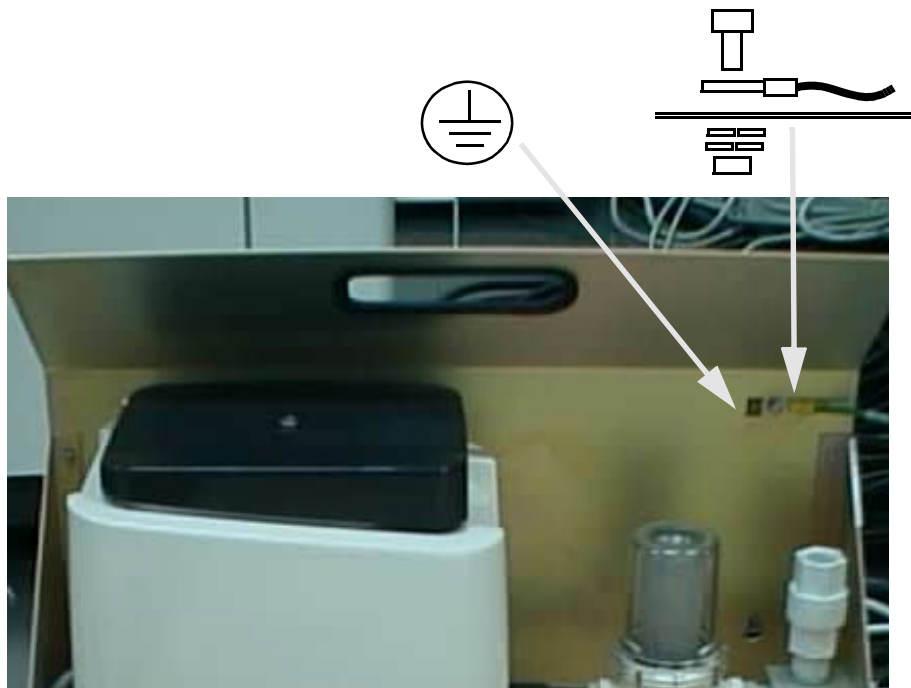
2. Install edge protector as illustration below.



**EDGE PROTECTOR  
ILLUSTRATION 2**

3. Install ground cable to the rear panel.

4. Attach the Ground label.



**GROUND CABLE  
ILLUSTRATION 3**

Rev 0

**Revision History**

| <b>Rev</b> | <b>Date</b>   | <b>Author</b> | <b>Primary Reasons For Change</b> |
|------------|---------------|---------------|-----------------------------------|
| 0          | Mar. 23, 2001 | Y. Masumo     | Initial Release                   |
|            |               |               |                                   |

# COOLING CABINET INSTALLATION

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3.Cables Connection..... 4

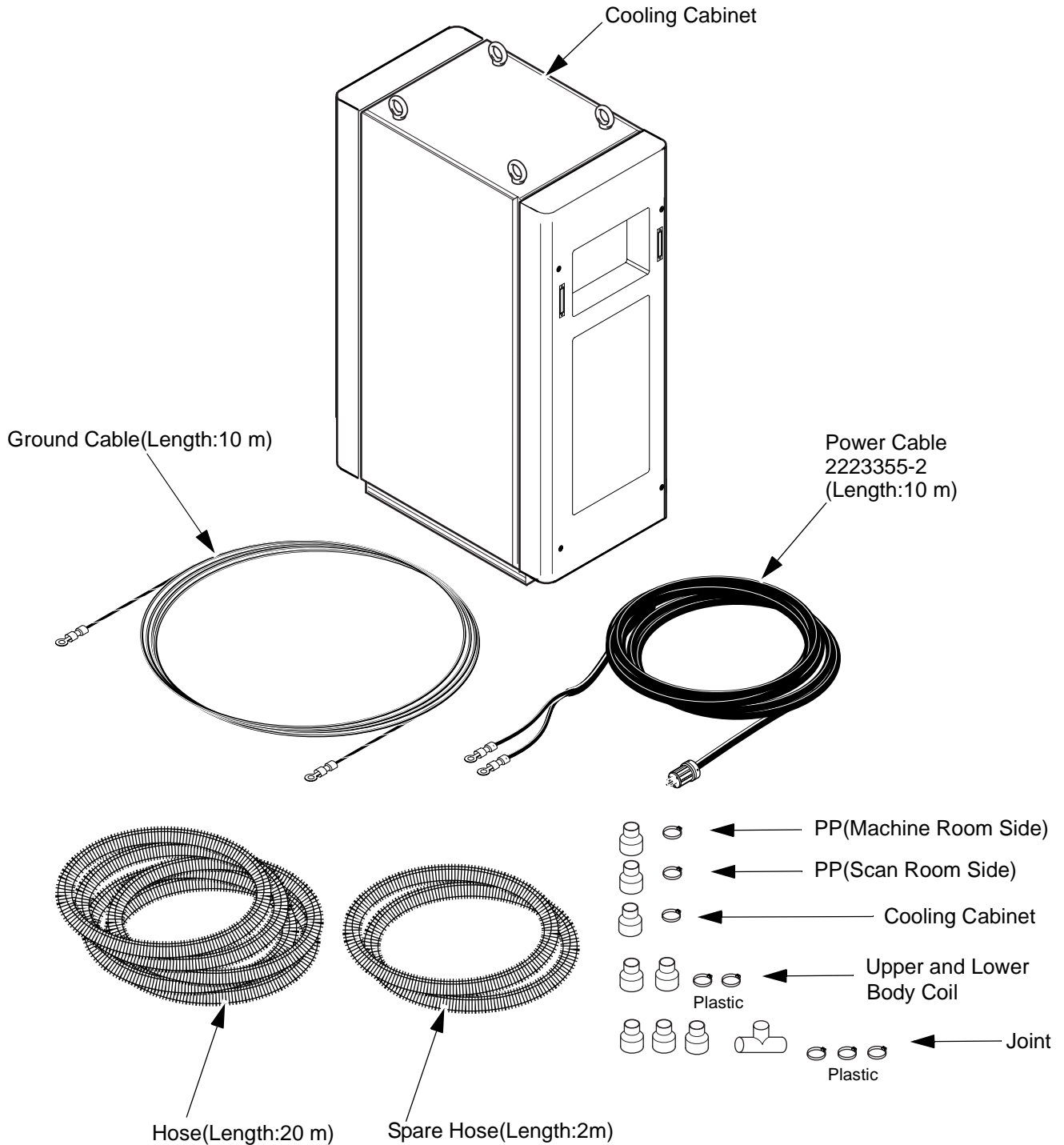
4.Hoses Connection..... 5

5.Restoration ..... 6

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1. Preparation

1. Verify that the following parts are shipped before starting the cooling cabinet installation.

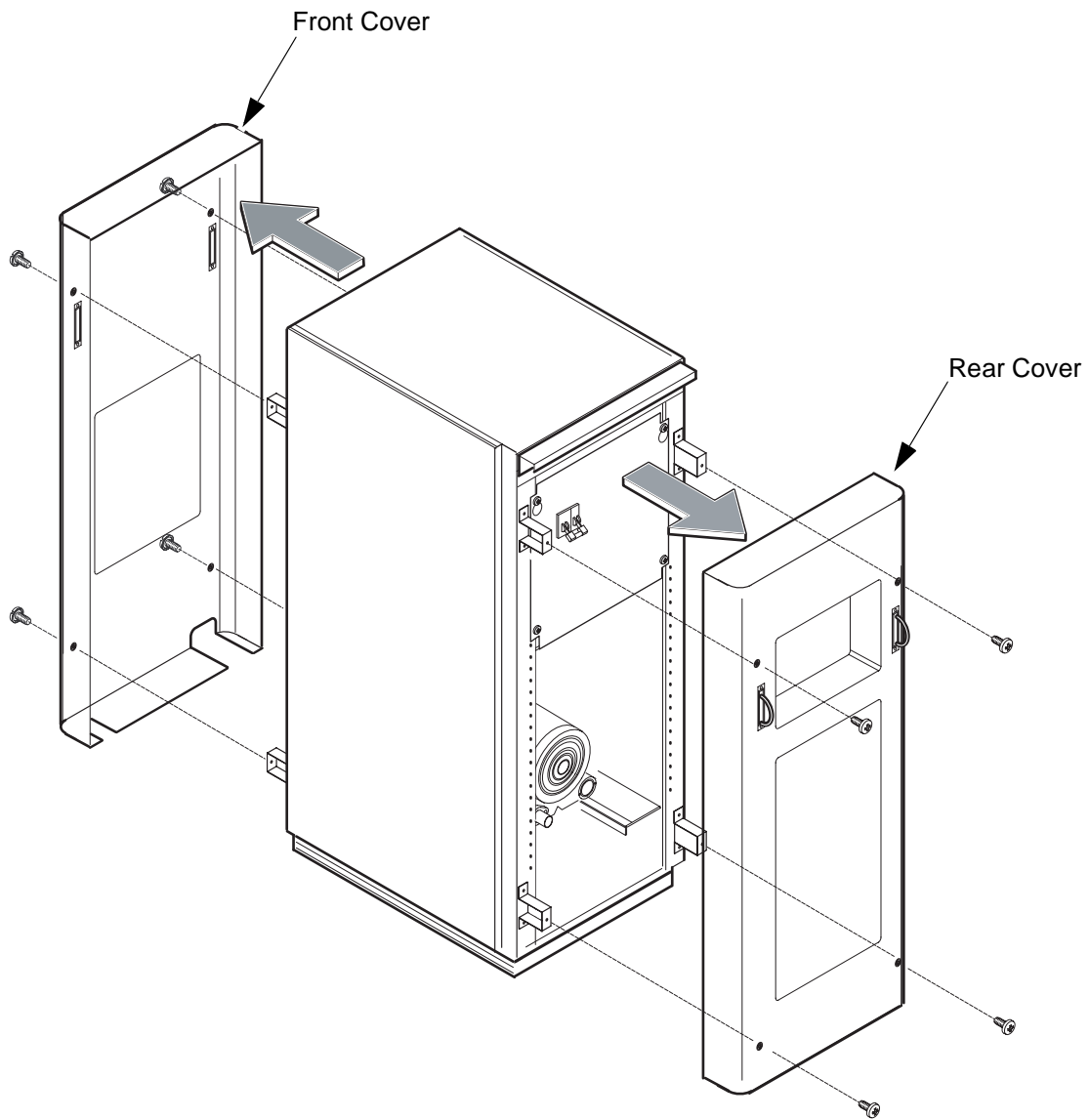


COOLING CABINET PARTS CHECK BEFORE STARTING THE INSTALLATION  
ILLUSTRATION 1

Rev 0

## 2. Front and Rear Cover Removal

1. Remove the front and rear cover by loosening 4 screws for each side.

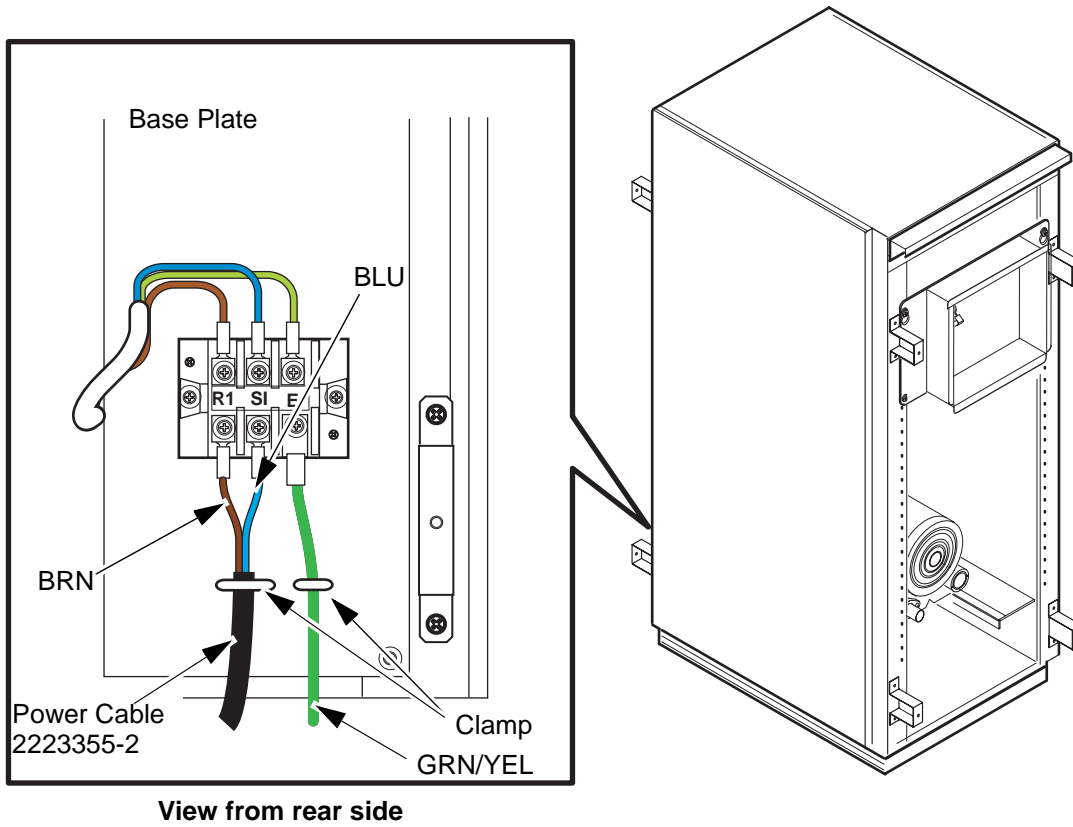


**FRONT AND REAR COVER REMOVAL**  
ILLUSTRATION 2

Rev 0

### 3. Cables Connection

1. Connect the each cables to rear terminal as shown.
2. Fix the each cables to base plate with clamps.

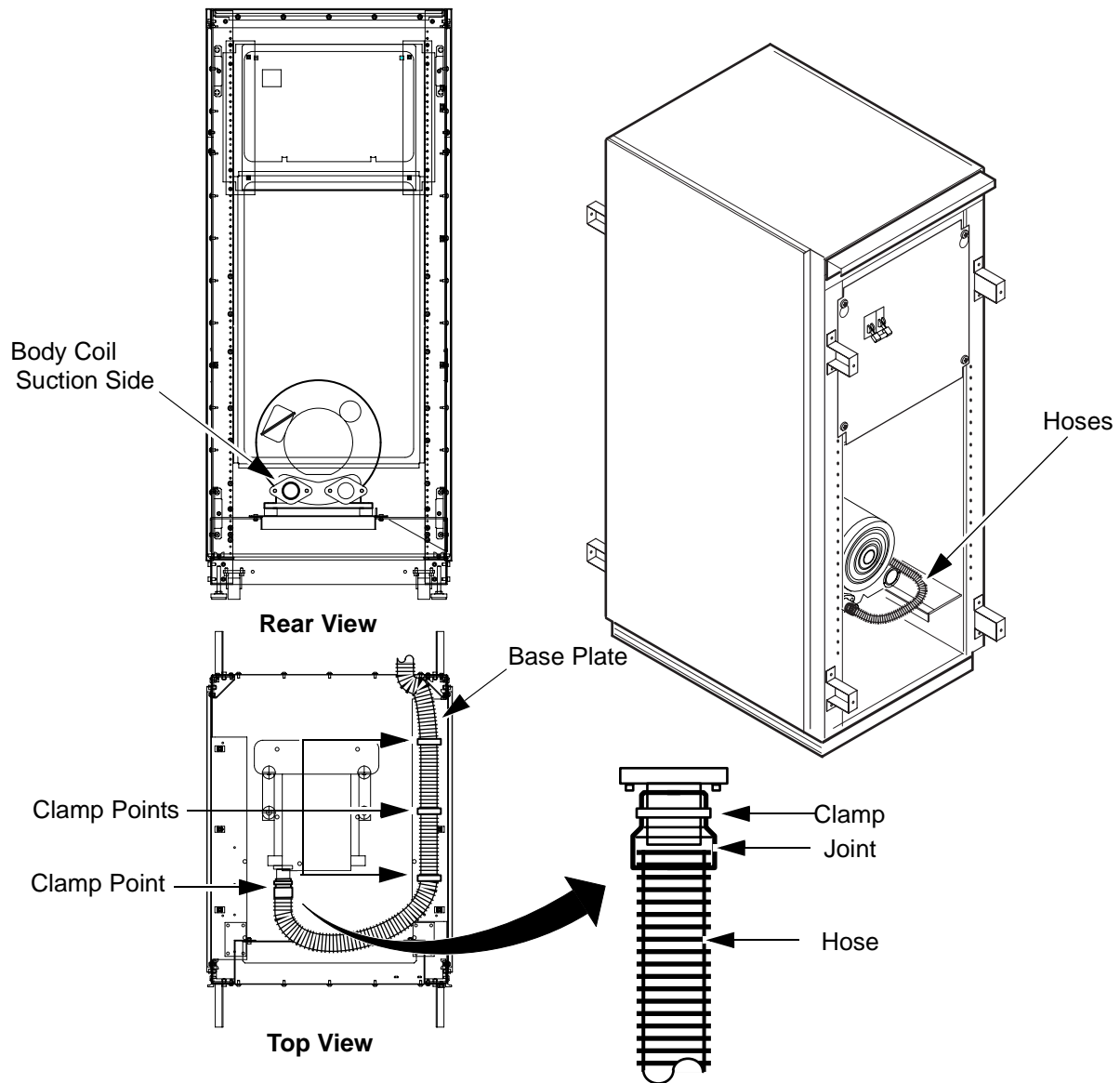


**CABLES CONNECTION**  
ILLUSTRATION 3

Rev 0

**4. Hoses Connection**

1. Attach the joint to hose end for each side.
2. Install the hose to motor suction side with clamp for each side.
3. Route the hose by referring to the top view.
4. Fix the hose to base plate with 3 clamps.

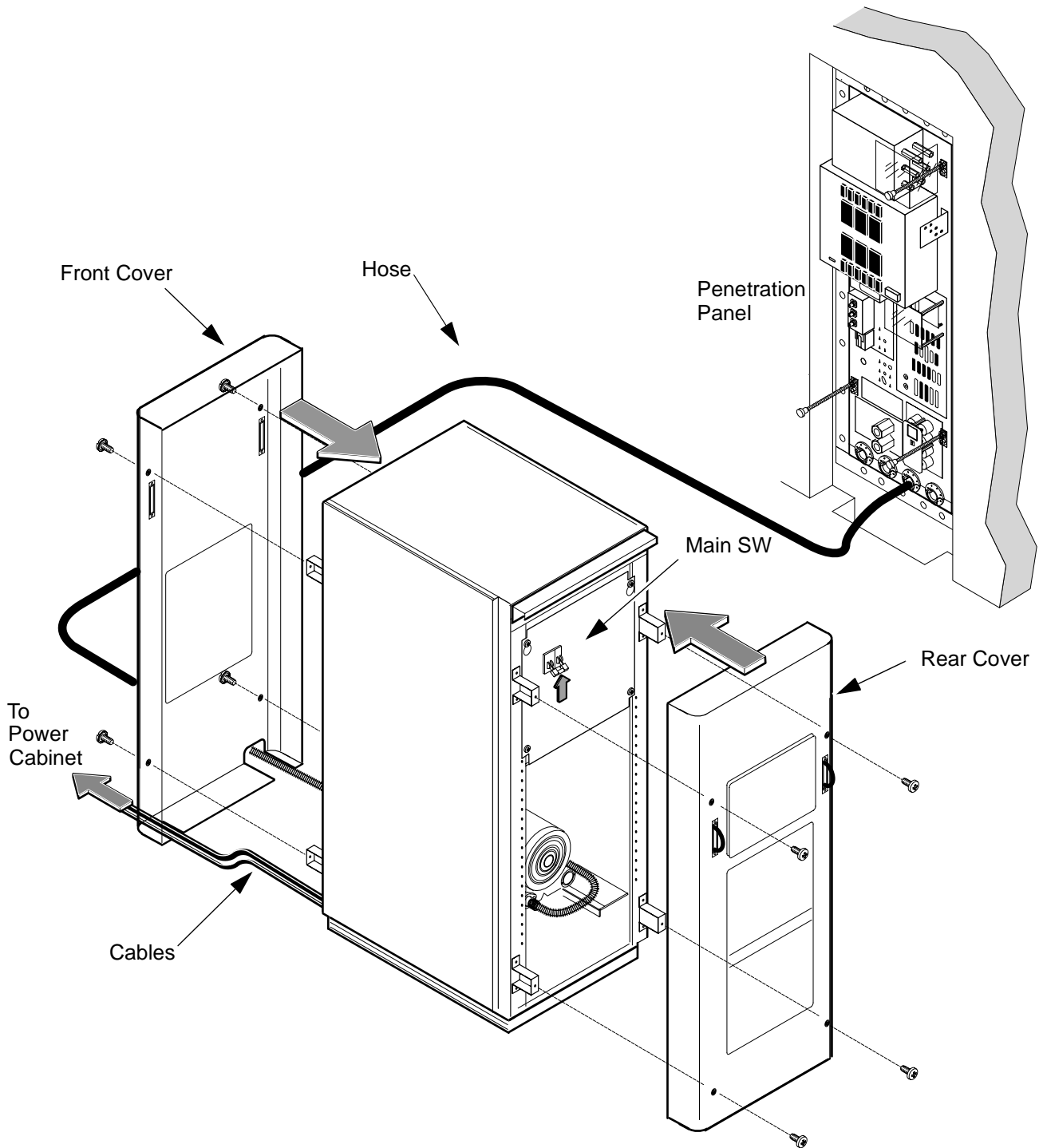


**HOSES CONNECTION  
ILLUSTRATION 4**

Rev 0

**5. Restoration**

1. Check that the main switches is power ON.
2. Install the front and rear cover by tightening 4 screws for each side.
3. Connect the hose to penetration panel.



**RESTORATION  
ILLUSTRATION 5**

Rev 0

**Revision History**

| <b>Rev</b> | <b>Date</b>  | <b>Author</b> | <b>Primary Reasons For Change</b> |
|------------|--------------|---------------|-----------------------------------|
| 0          | Sep 02, 2002 | Y.Masumo      | Initial Release                   |
|            |              |               |                                   |

# FRONT FRAME INSTALLATION

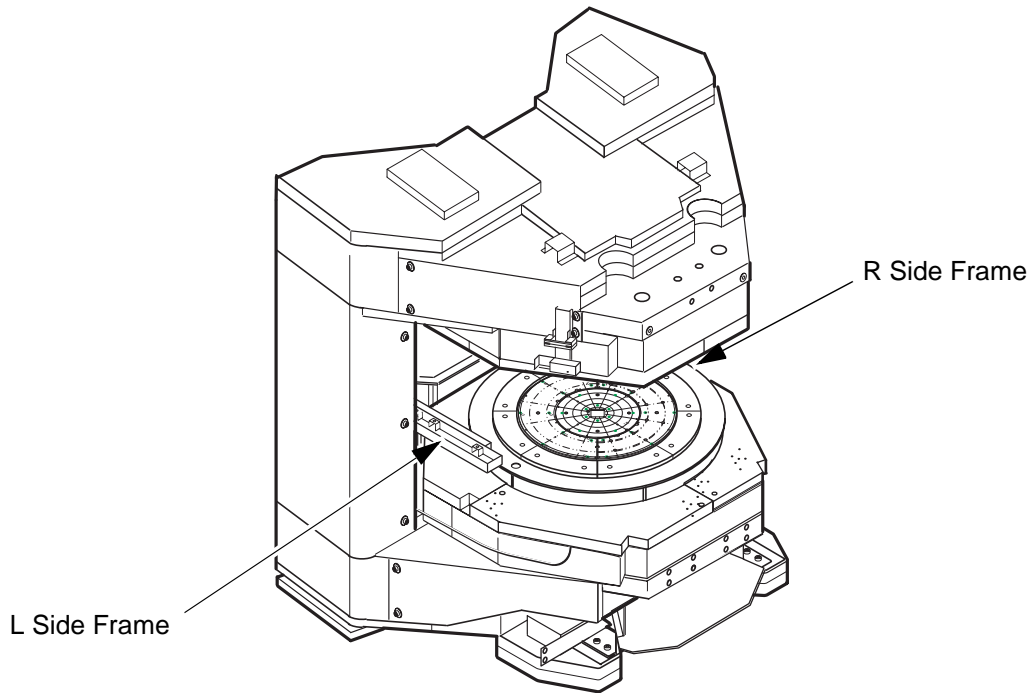
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| 3.Side Lower Frame Installation .....   | 4 |
| 4.Front Upper Frame Installation .....  | 5 |
| 5.Magnet Deck Plates Installation ..... | 6 |
| 6.Front Upper Frame Adjustment .....    | 9 |

Rev 0

**1. Preparation**

1. Verify that the following frames are already installed before starting the frame installation.



**FRAMES BEFORE STARTING THE INSTALLATION**  
ILLUSTRATION 1

**NOTE:**

The Magnet heater and sensor cables must be routed around the outside of the magnet Insulator. Do not bury the magnet heater and sensor cables into the insulator.

**Required Tool:**

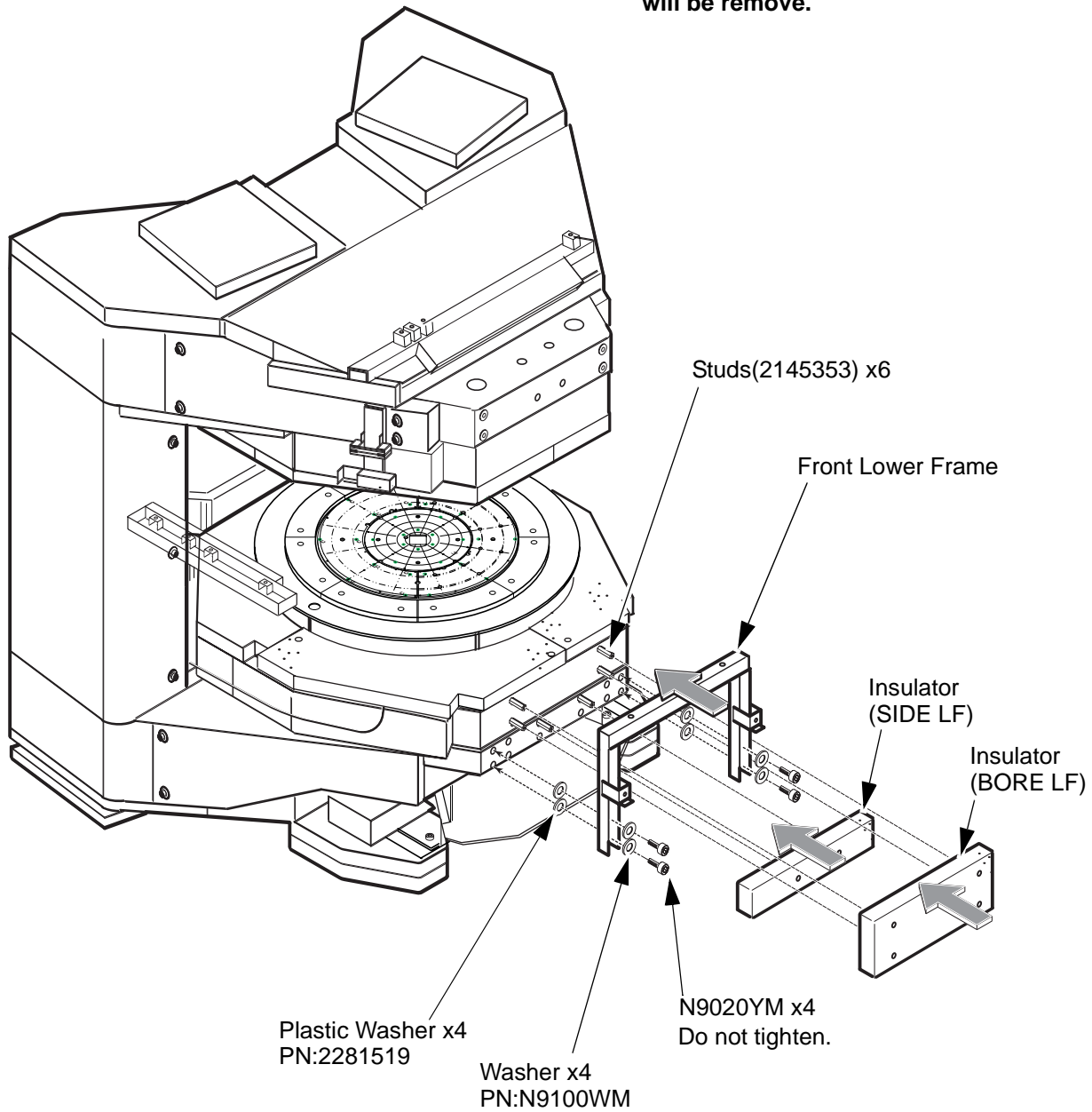
| Items                   | Qty | Type/Parts Number | Part                         |
|-------------------------|-----|-------------------|------------------------------|
| 100 cm Ruler            | 1   | Non ferrous       | Front Upper Frame Adjustment |
| 15 cm Ruler             | 1   | Non ferrous       | Front Upper Frame Adjustment |
| Level Gauge             | 1   | Non ferrous       | Front Deck Plate Adjustment  |
| Metric Allen Wrench Set | 1   | Non ferrous       | Frame/Insulator Installation |

Rev 0

**2. Front Lower Frame Installation**

1. Install Front Lower frame with 4 plastic washers(2281519), 4 washers(N9100WM) and 4 screws(N9020YM: M10).Do not tighten.
2. Install 6 Studs(2145353) and Front Insulators(BORE LF and SIDE FL) to the magnet front lower side.Do not fix insulator with screw/washer.When installing table rail, these insulators will be remove.

**NOTE: Do not fix insulators with screw/washer. When installing table rail, these insulators will be remove.**

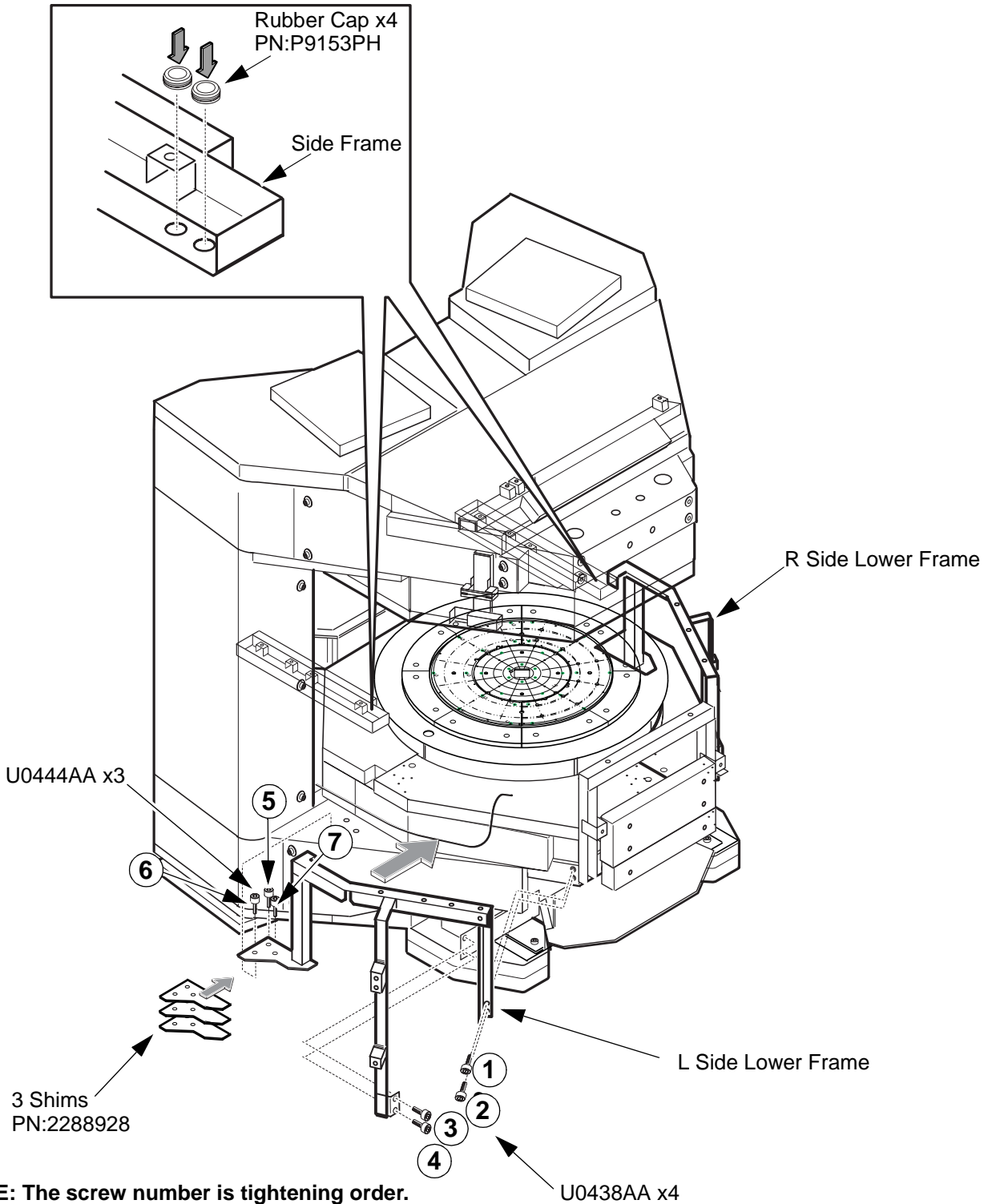


**FRONT LOWER FRAME INSTALLATION  
ILLUSTRATION 2**

Rev 0

### 3. Side Lower Frame Installation

1. Install R and L Side Lower Frames to magnet with 3 shims and 7 screws(U0438AAx4 and U0444AAx3) for each frames.
2. Install 4 Caps to holes of R and L side frames inside.



**NOTE:** The screw number is tightening order.

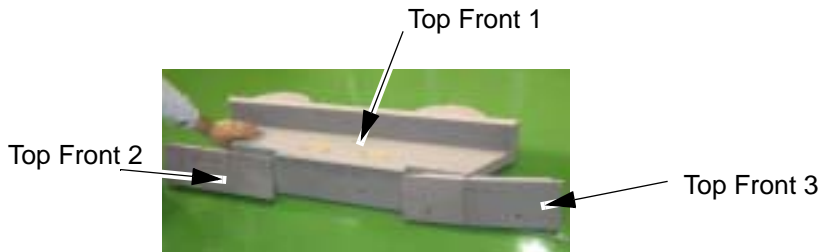
**SIDE LOWER FRAME INSTALLATION  
ILLUSTRATION 3**

Rev 0

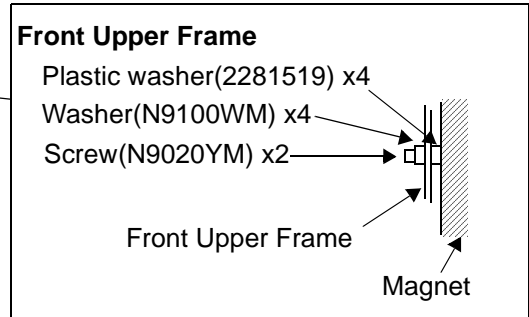
**4. Front Upper Frame Installation**

1. Install Insulator(Top Front1) to the magnet with 2 studs(2145353) and 2 screws(U0438AA) / washers(2290018).
2. Install Front Upper Frame to the magnet with plastic washers(2281519:large x4) and 4 screws(N9020YM x4 with washers N9100WM x4). This is temporary tightening.
3. Install Insulator(Top Front2) to the magnet with 2 studs(2145353) and 2 screws(U0438AA) / washers(2290018).
4. Install Insulator(Top Front3) to the magnet with 2 studs(2145353) and 2 screws(U0438AA) / washers(2290018).

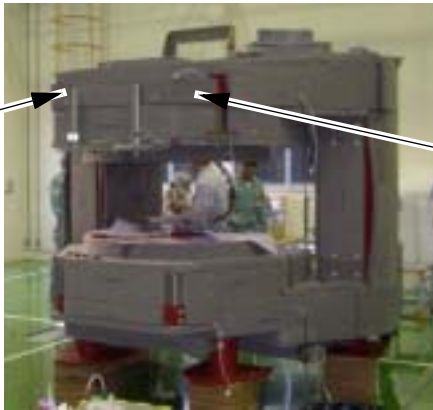
**NOTE:** After installing deck plates, adjust front upper frame according to procedure in page 9.



**Top Front1 Insulator**  
 Stud(2145353) x2  
 Washer(2290018) x2  
 Screw(U0438AA) x2



**Top Front2 Insulator**  
 Stud(2145353) x2  
 Washer(2290018) x2  
 Screw(U0438AA) x2



**Top Front3 Insulator**  
 Stud(2145353) x2  
 Washer(2290018) x2  
 Screw(U0438AA) x2

**FRONT UPPER FRAME INSTALLATION**  
ILLUSTRATION 4

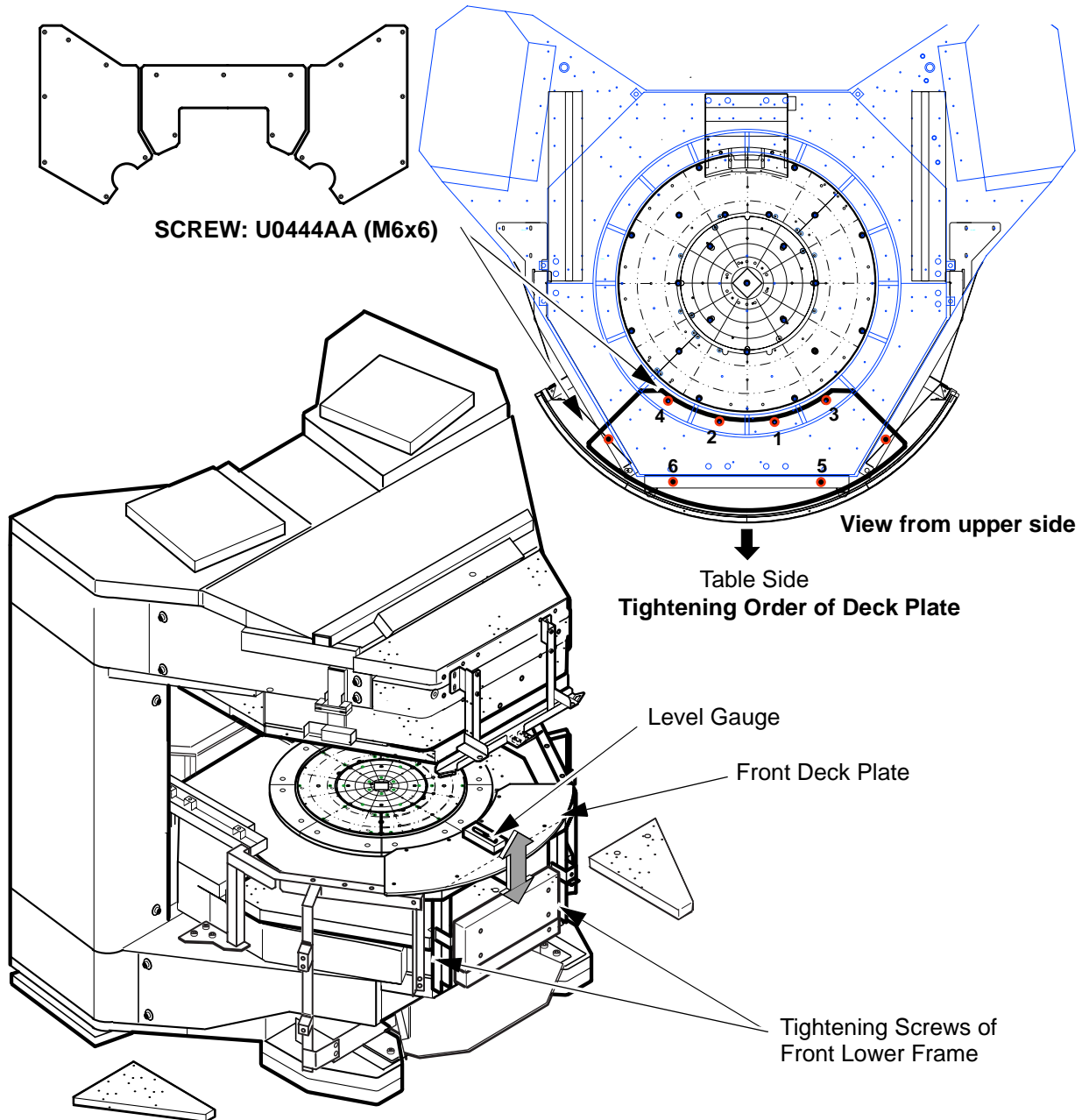
Rev 0

**5. Magnet Deck Plates(Front Deck Plate) Installation (1 of 3)**

1. Set Front Deck Plate onto the front lower frame.
2. Install the No.1,2,3,4,5 and 6 screws(temporary tightening-Inside screw:U0444AAx6) of front deck plate.Do not tighten.
3. Tighten the 6 screws according to tightening order of deck plate.
4. Adjust height of front deck plate become to horizontal surface using level gauge.
5. Tighten the 4 screws of front lower frame.

**NOTE:**

Do not install rear deck plates in this procedure.  
This plates will be installed in rear cover installation.

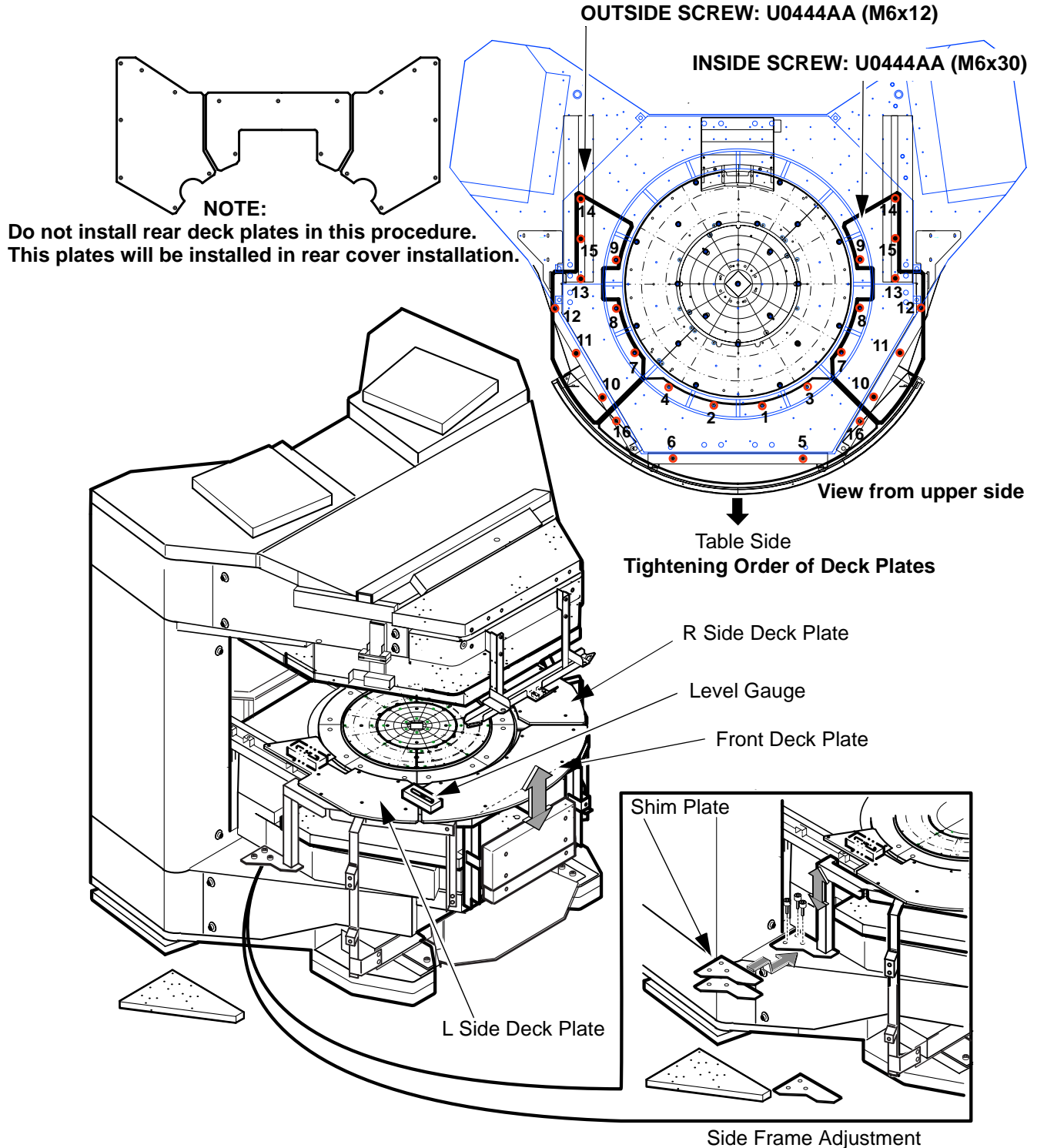


**MAGNET FRONT DECK PLATES INSTALLATION  
ILLUSTRATION 5**

Rev 0

**5. Magnet Deck Plates(Front Side Deck Plates) Installation (2 of 3)**

1. Install R and L Side Deck Plates onto the side lower frames with 36 screws.Do not tighten.
2. Tighten 36 screws of R and L side deck plates according to tightening order.
3. Tighten 2 screws (No.16) of front deck plate.
4. Check that the height of side deck plates are horizontal surface using level gauge.
5. Check that the all deck plates are horizontal plane.If not,readjust the front and side frames.

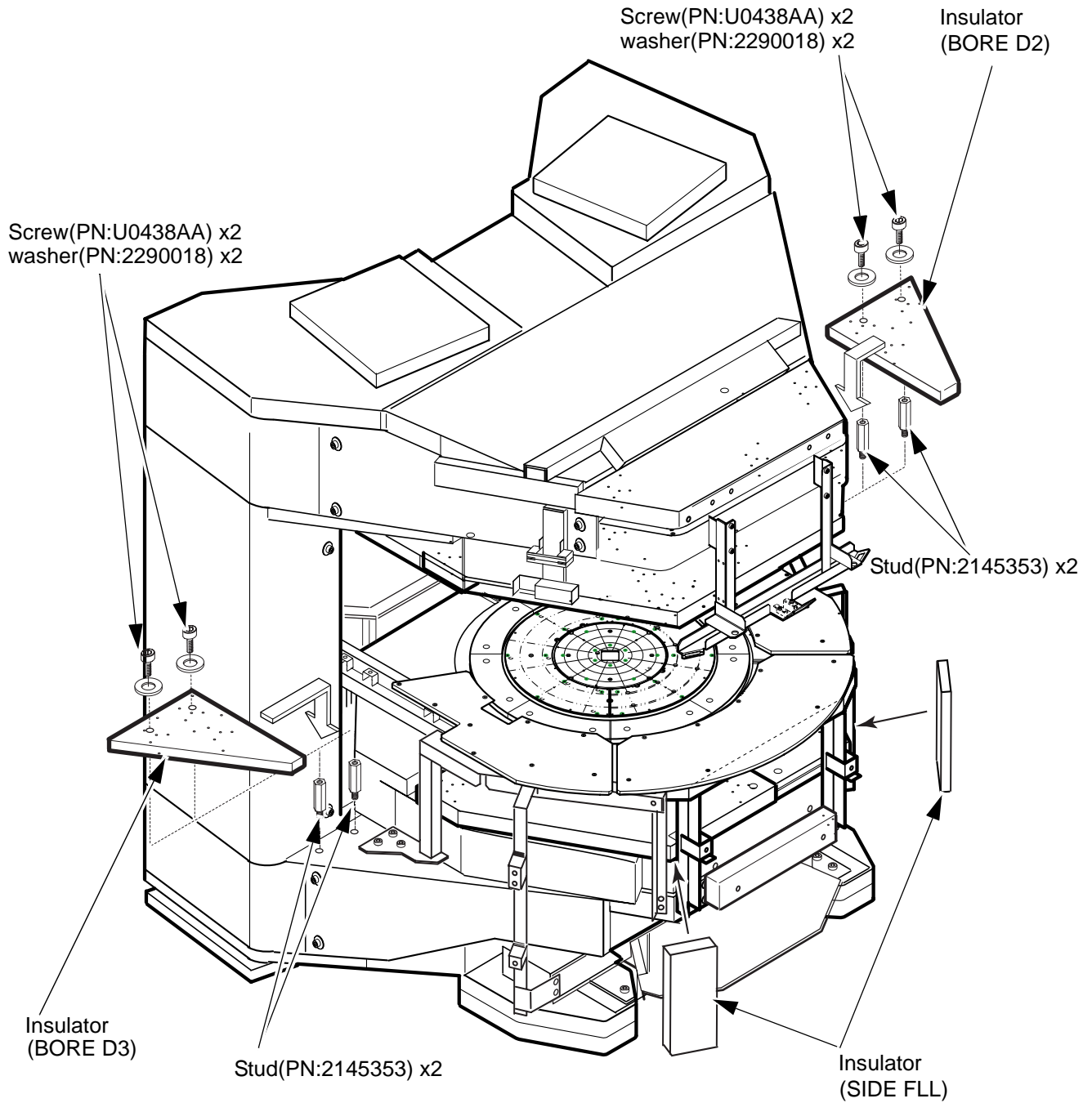


**MAGNET FRONT DECK PLATES INSTALLATION(CONTINUED)**  
ILLUSTRATION 6

Rev 0

**5. Magnet Deck Plates(Front Side Deck Plates) Installation (3 of 3)**

- 6. Install BORE D3 and D2 Insulators to the magnet with 2 studs(PN:2145353) and 2 washers(PN:2290018)/screws(U0438AA) for each side.
- 7. Install 2 Insulators(SIDE FLL x2) to magnet lower front side with tape.
- 8. After installed front deck plates, perform front upper frame adjustment. (go to next page.)



**MAGNET FRONT DECK PLATES INSTALLATION(CONTINUED)**  
ILLUSTRATION 7

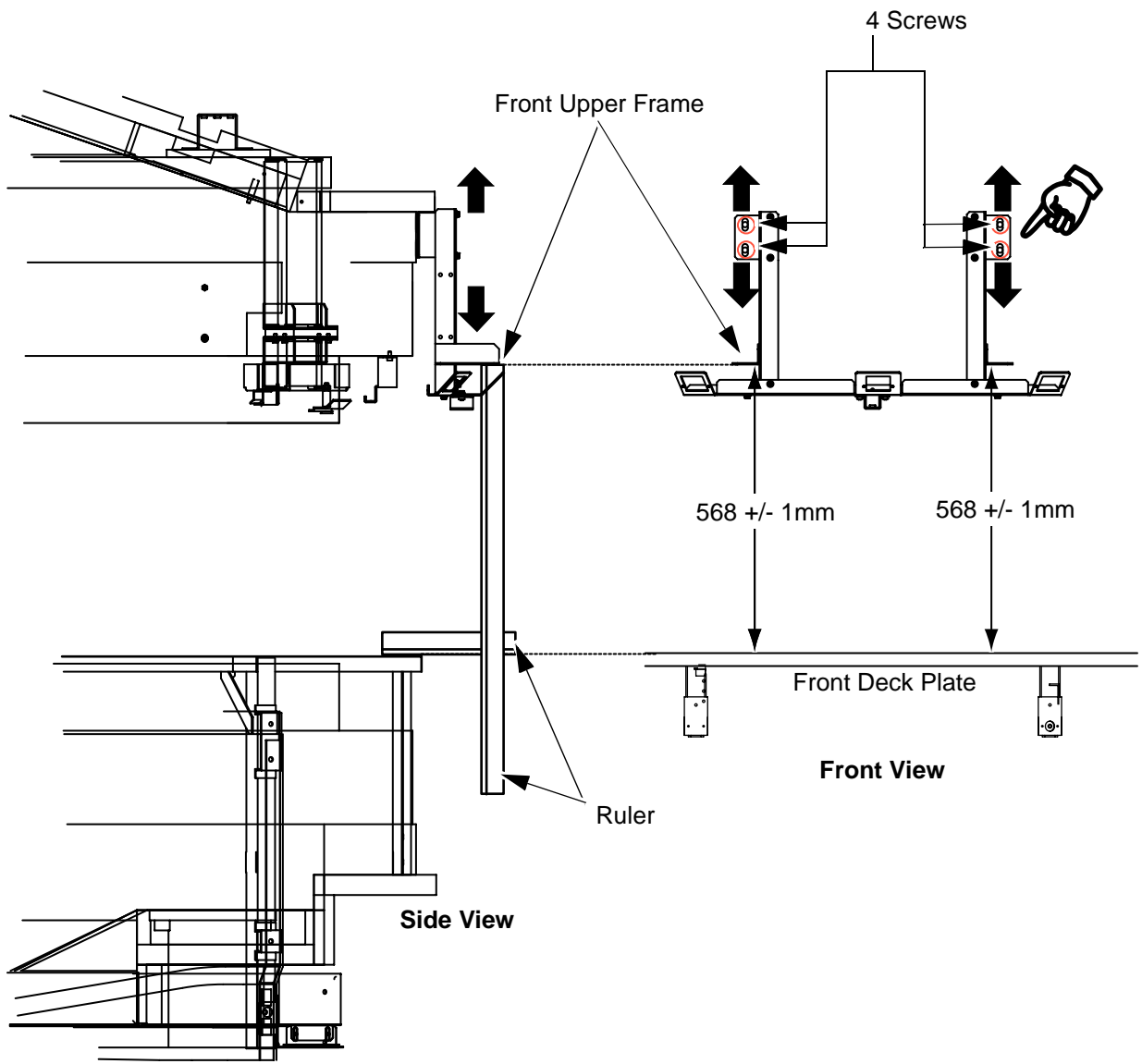
Rev 0

### 6. Front Upper Frame Adjustment

**NOTE: This adjustment needs two persons.**

1. Loosen 4 screws fixing front upper frame to the magnet upper side.
2. Adjust front upper frame position become to dimension of 568 +/- 1 mm from front deck plate surface to front upper frame at two points.
3. Tighten 4 screws.
4. Check that the dimension is 568 +/- 1 mm.

**NOTE: If this adjustment is not properly, front cover can not be installed to frames.**



**FRONT UPPER FRAME ADJUSTMENT  
ILLUSTRATION 8**

Rev 0

**Revision History**

| <b>Rev</b> | <b>Date</b>  | <b>Author</b> | <b>Primary Reasons For Change</b> |
|------------|--------------|---------------|-----------------------------------|
| 0          | Nov 26, 2002 | Y. Masumo     | Initial Release for YD Magnet     |
|            |              |               |                                   |
|            |              |               |                                   |

# BODY COIL INSTALLATION

## TABLE OF CONTENTS

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2- Upper Body Coil Installation ..... 3

3- Lower Body Coil Installation ..... 7

4- Body Coil Seal Attachment: ..... 8

5- Filter Box Installation ..... 9

6- DC Bias Cables /RF Cables Wiring ..... 10



**FERROUS MATERIAL HAZARD! THE CRIMP TOOL, AND OTHER TOOLS AND PARTS REQUIRED FOR THIS INSTALLATION CONTAIN FERROUS MATERIAL AND WILL BE STRONGLY ATTRACTED TO MAGNET AND MAY BECOME DANGEROUS PROJECTILES. IF MAGNET IS AT FULL FIELD – KEEP ALL FERROUS TOOLS AT LEAST 10 FEET AWAY FROM THE MAGNET.**

Rev 4

**1. Preparation**

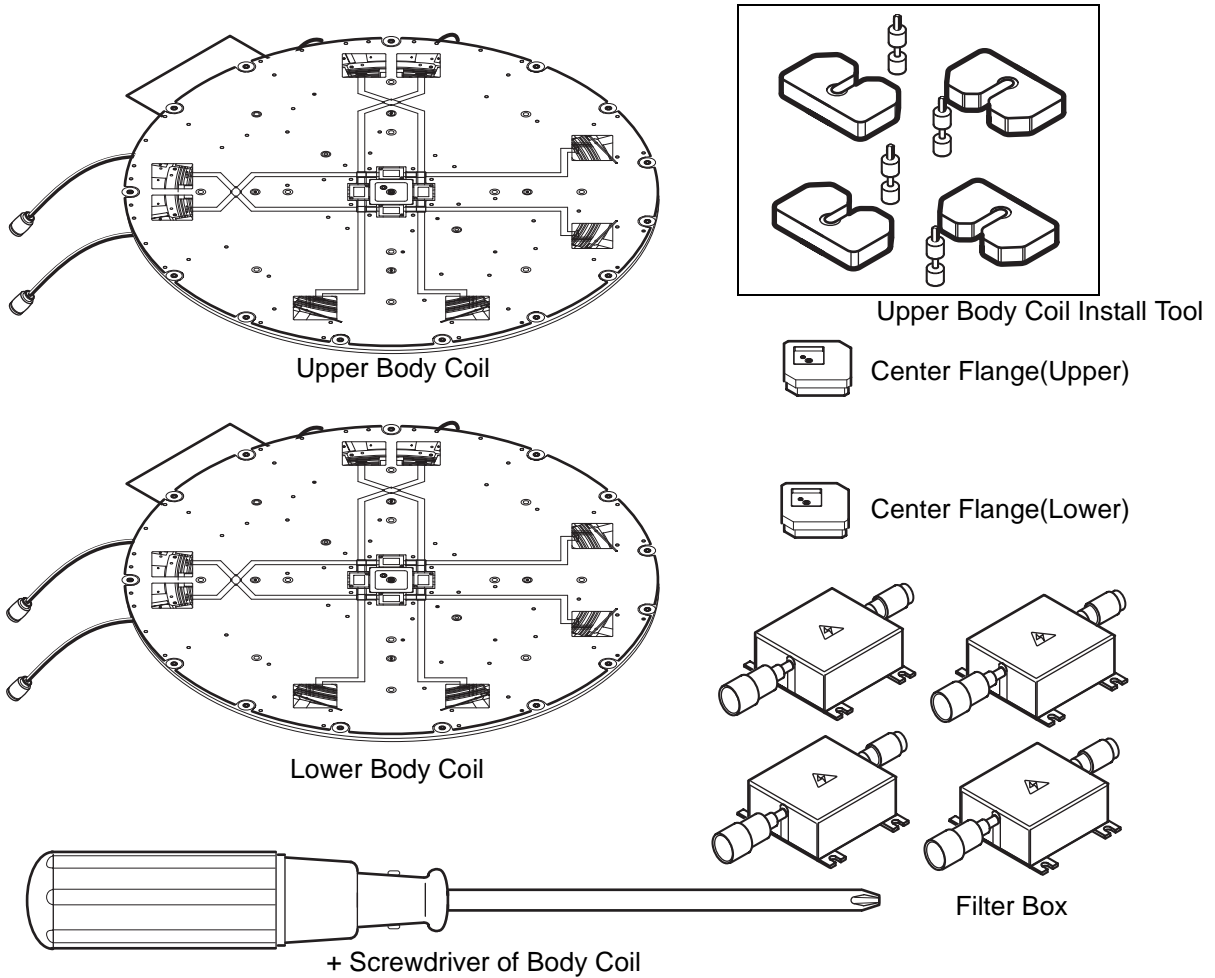
1. Verify that the following parts are already installed before starting the body coil installation.

**WARNING!**

The Body Coil is 20 kg in weight, be very carefully in installation, and do not damage the upper and lower body coil.

**CAUTION**

- At least two people are required to install the Upper and lower Body Coil.
- Do not stand body coil to wall etc.



**PREPARATION  
ILLUSTRATION 1**

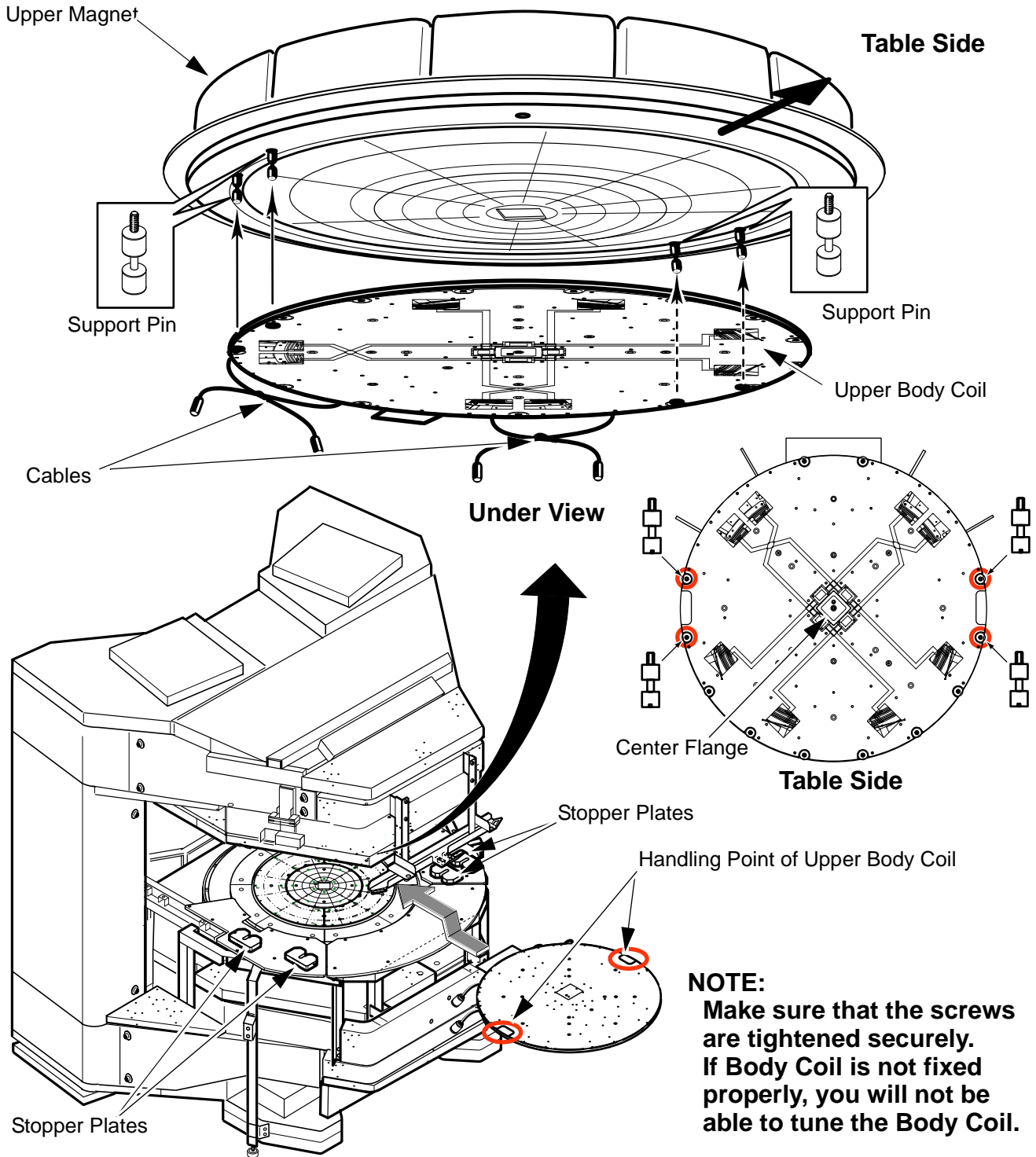
**Required Tool:**

| Items                         | Qty | Type/Parts Number | Part                                |
|-------------------------------|-----|-------------------|-------------------------------------|
| Phillips Screwdriver (+ Type) | 1   | Non ferrous       | Body Coil(Use attached screwdriver) |
| Phillips Screwdriver (- Type) | 1   | Non ferrous       | Install Tool                        |

Rev 4

### 2. Upper Body Coil Installation

1. Tighten 4 Support Pins to upper magnet side as illustration.
2. Tie the cables of body coil as illustration.
3. Put 4 Stopper Plates onto side deck plates.
4. Install Upper Body Coil to support pins of upper magnet.



UPPER BODY COIL INSTALLATION ILLUSTRATION 2

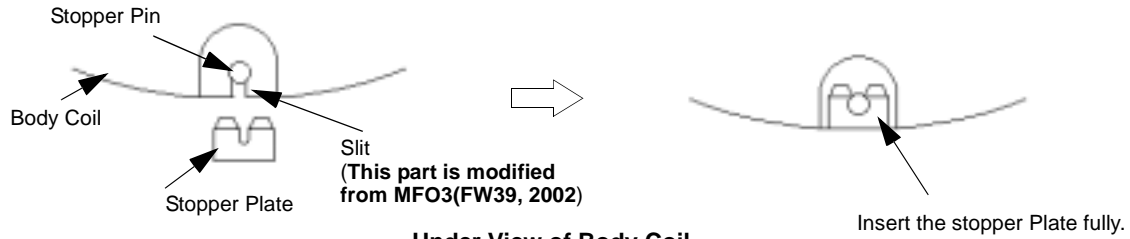
Rev 4

## 2. Upper Body Coil Installation(Continued)

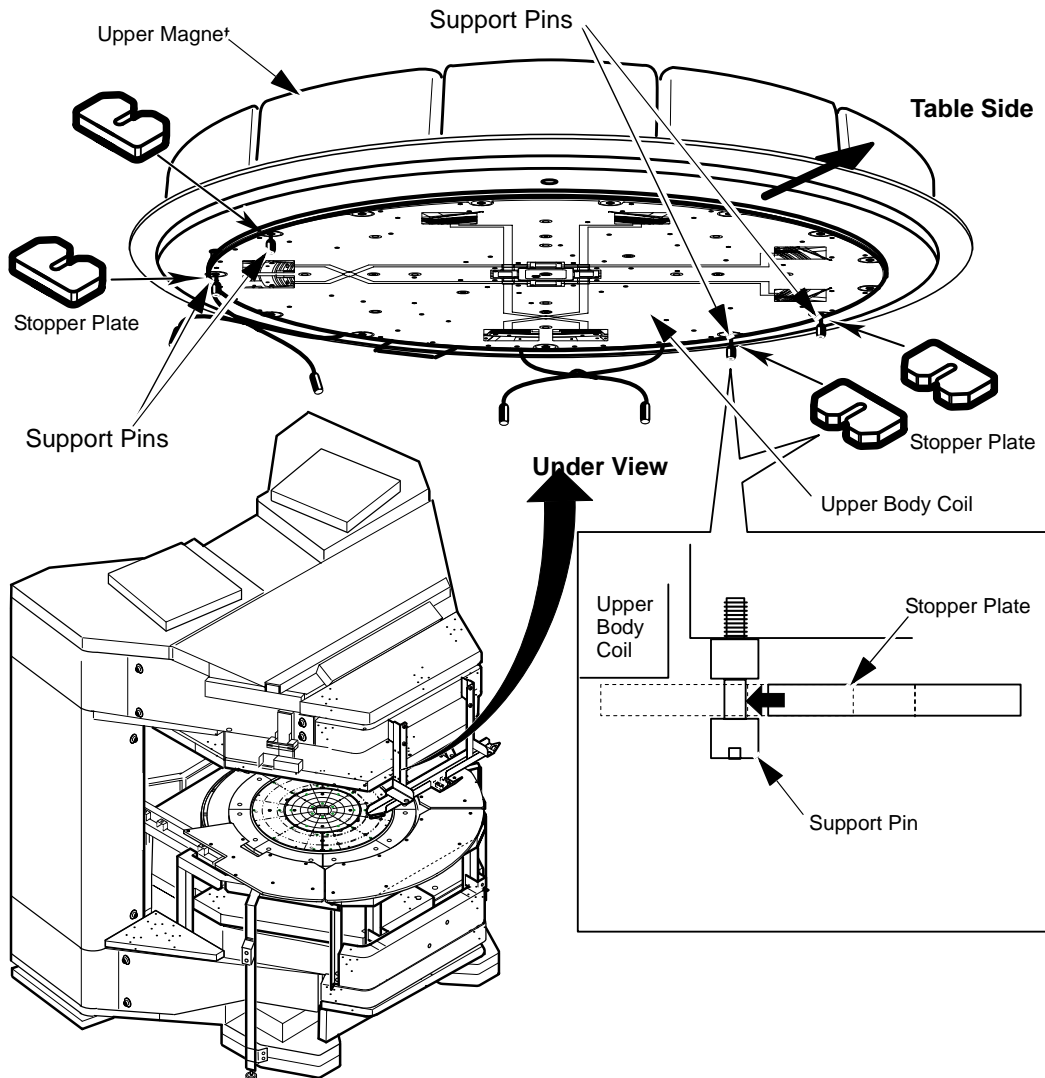
5. Insert 4 stopper plates to support pins holding upper body coil

**CAUTION**

The design of Body Coil is changed from MFO3(FW40, 2002). Because of the change, it is very important to insert the stopper plate fully so that the Body Coil won't be unhooked.



Under View of Body Coil  
**STOPPER PLATE INSTALLATION**  
ILLUSTRATION 3



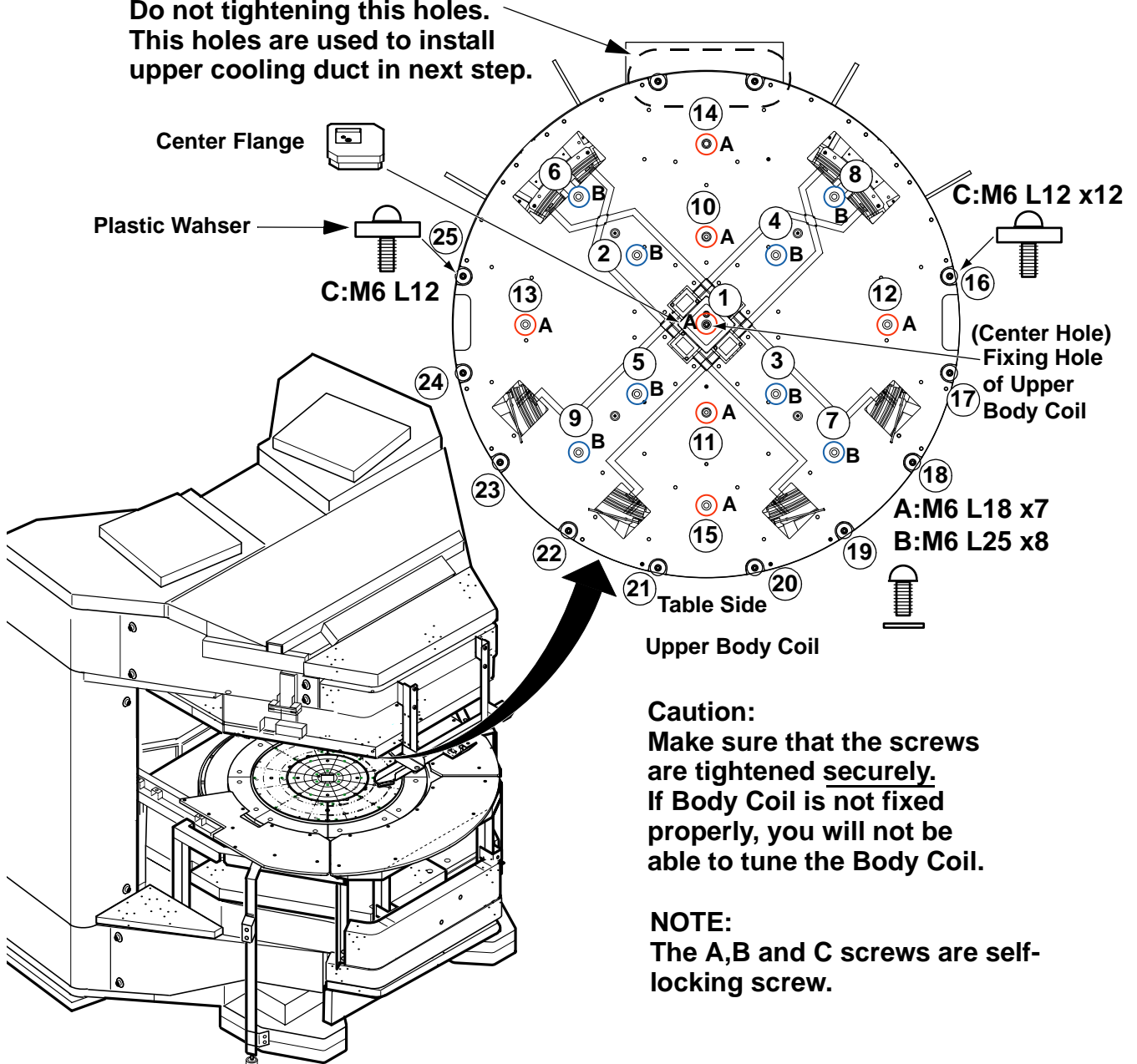
**UPPER BODY COIL INSTALLATION(CONTINUED)**  
ILLUSTRATION 4

Rev 4

**2. Upper Body Coil Installation(Continued)**

6. Set Center Flange to center of upper body coil, tighten a screw/washer(A:M6L18) to center hole of upper body coil holding by hand.Do not tighten.
7. Tighten 8 washers/screws (B:M6L25) to B screw holes of body coil.Do not tighten.
8. Tighten 6 washers/screws (A:M6L18) to A screw holes of body coil.Do not tighten.
9. Tighten 6 plastic washers/screws(C:M6L12) to C screw holes of body coil.Do not tighten.
- 10.Tighten center screw holding upper body coil to upper side.
- 11.Tighten A and B screws strongly according to tightening order as illustration.
- 12.Remove stopper plates holding to upper side and remove support pins from upper coil.
- 13.Tighten 4 plastic washers/screws(C:M6L12) to C screw holes of body coil strongly.

**NOTE:**  
Do not tightening this holes.  
This holes are used to install  
upper cooling duct in next step.

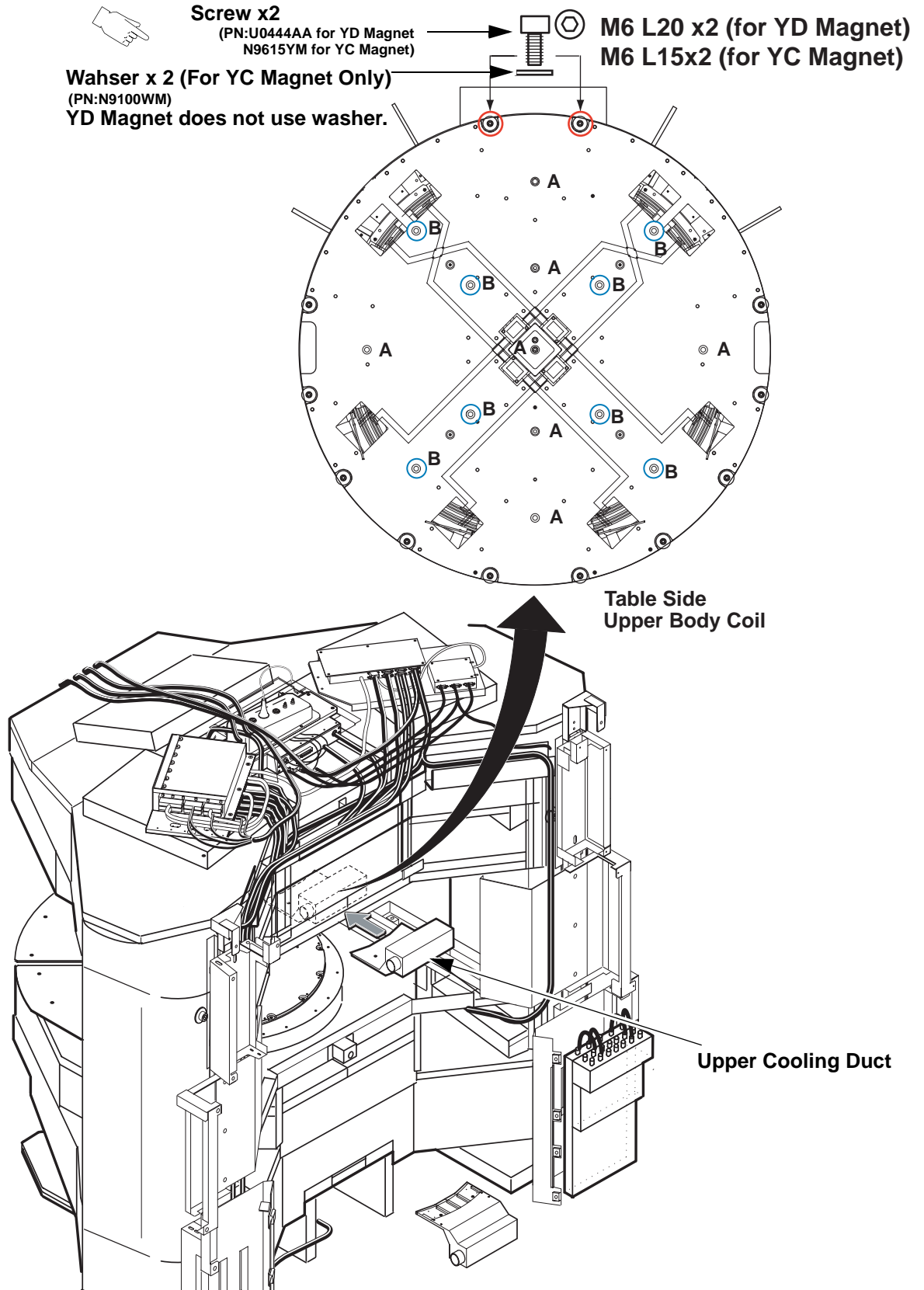


**UPPER BODY COIL INSTALLATION(CONTINUED)**  
ILLUSTRATION 5

Rev 4

## 2. Upper Body Coil Installation(Continued)

14. Install Upper Cooling Duct to rear side of upper body coil with 2 screws/washers.

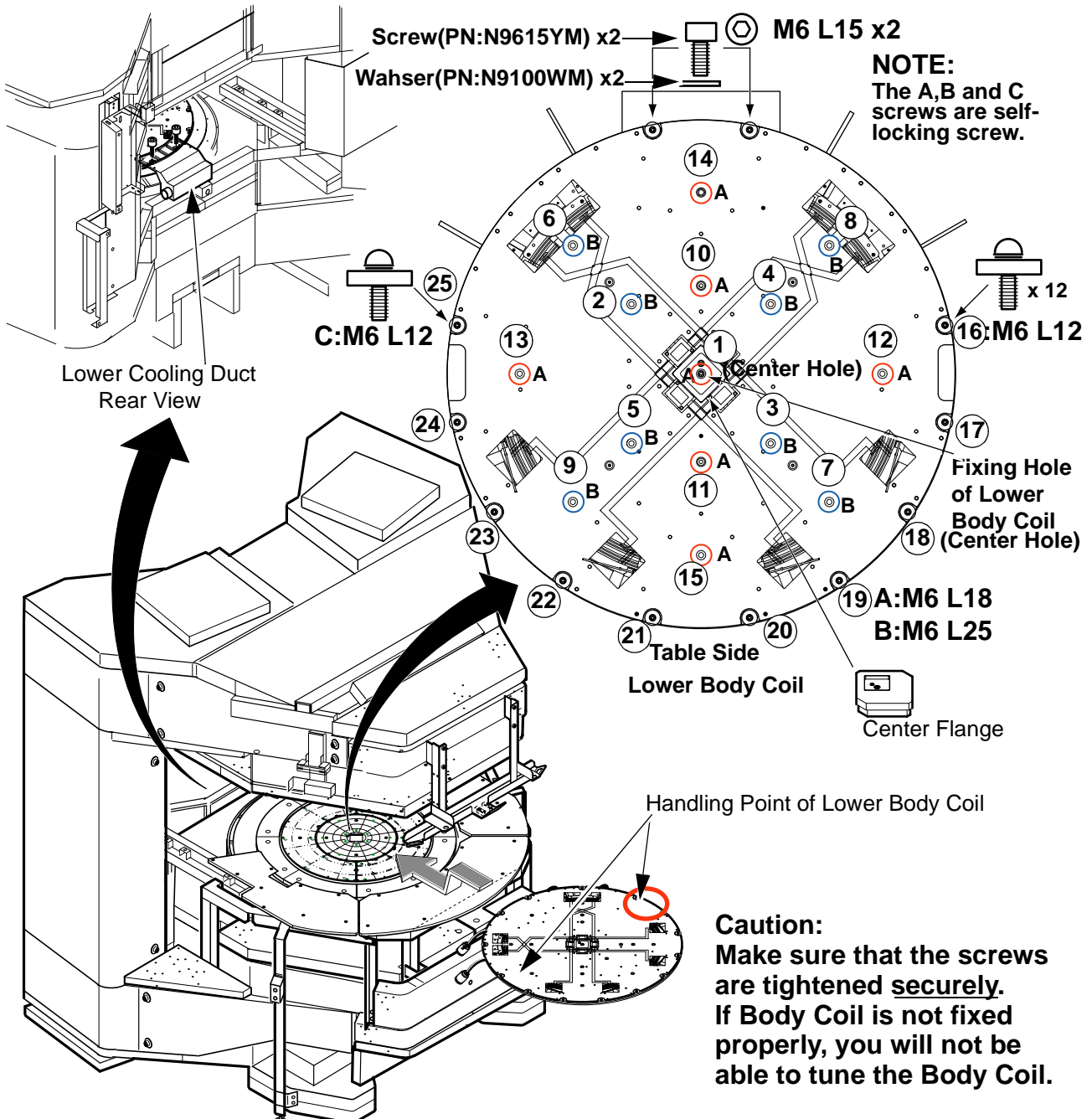


**UPPER BODY COIL INSTALLATION(CONTINUED)**  
ILLUSTRATION 6

Rev 4

### 3. Lower Body Coil Installation

1. Set center flange to center of upper body coil.
2. Put Lower Cooling Duct to rear side of lower magnet.
3. Install Lower Body Coil on the lower magnet, and then install cooling duct to coil rear side.
4. Install a screw (A:M6L18) to center hole of lower body coil. Do not tighten.
5. Install 8 washers/screws (B:M6L25) to B screw holes of body coil. Do not tighten.
6. Install 6 washers/screws (A:M6L18) to A screw holes of body coil. Do not tighten.
7. Install 10 plastic washers/screws (C:M6L12) to C screw holes of body coil. Do not tighten.
8. Tighten center screw strongly.
9. Tighten A and B screws strongly according to tightening order as illustration.
10. Tighten C screws from center to out side strongly



LOWER BODY COIL INSTALLATION  
ILLUSTRATION 7

Rev 4

### 4. Body Coil Seal Attachment:

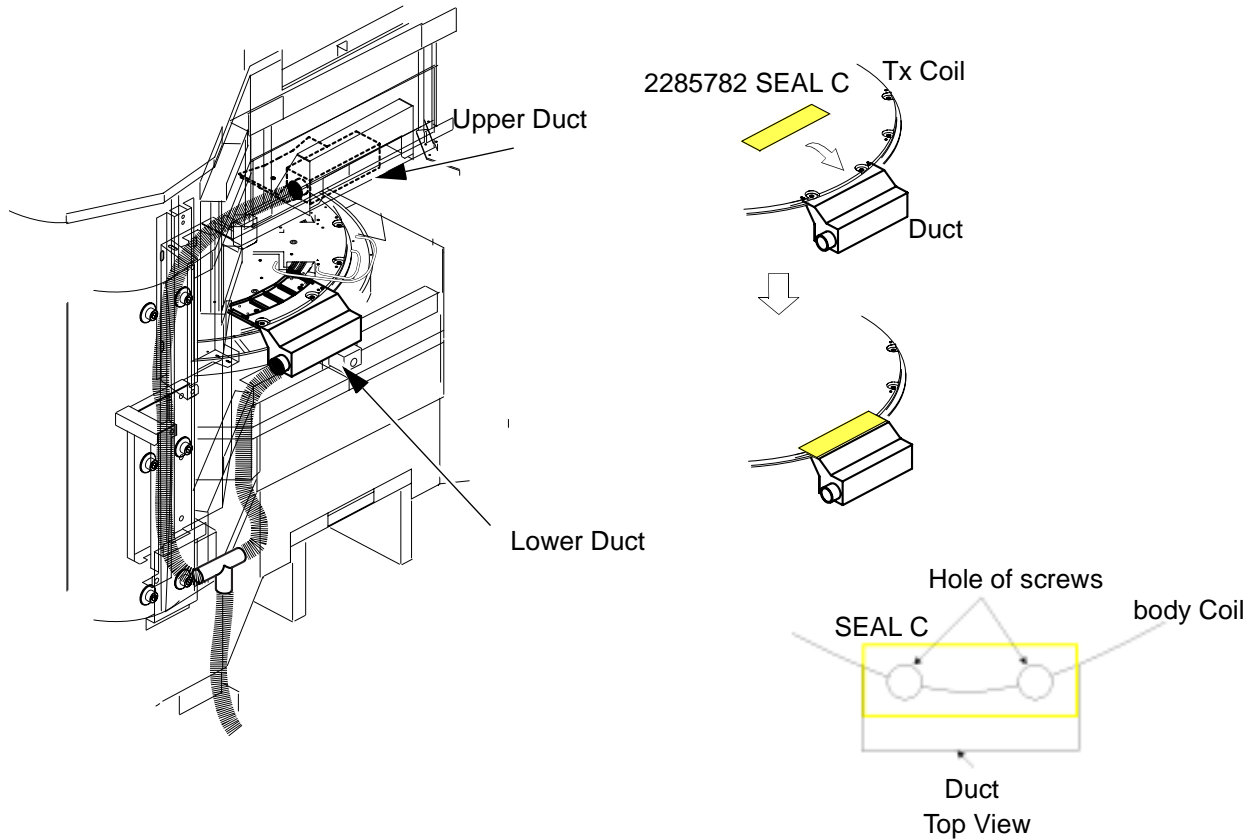
It is necessary to attach the tape on duct and body coil to avoid the air leakage.

Attach the tape(2285782 SEAL C) between body coil and duct to seal the holes of screws according to the illustration. Perform it for upper and lower duct.

#### Note

SEAL C(2285782) is included in the Body Coil Kit.

The color of seal is yellow.



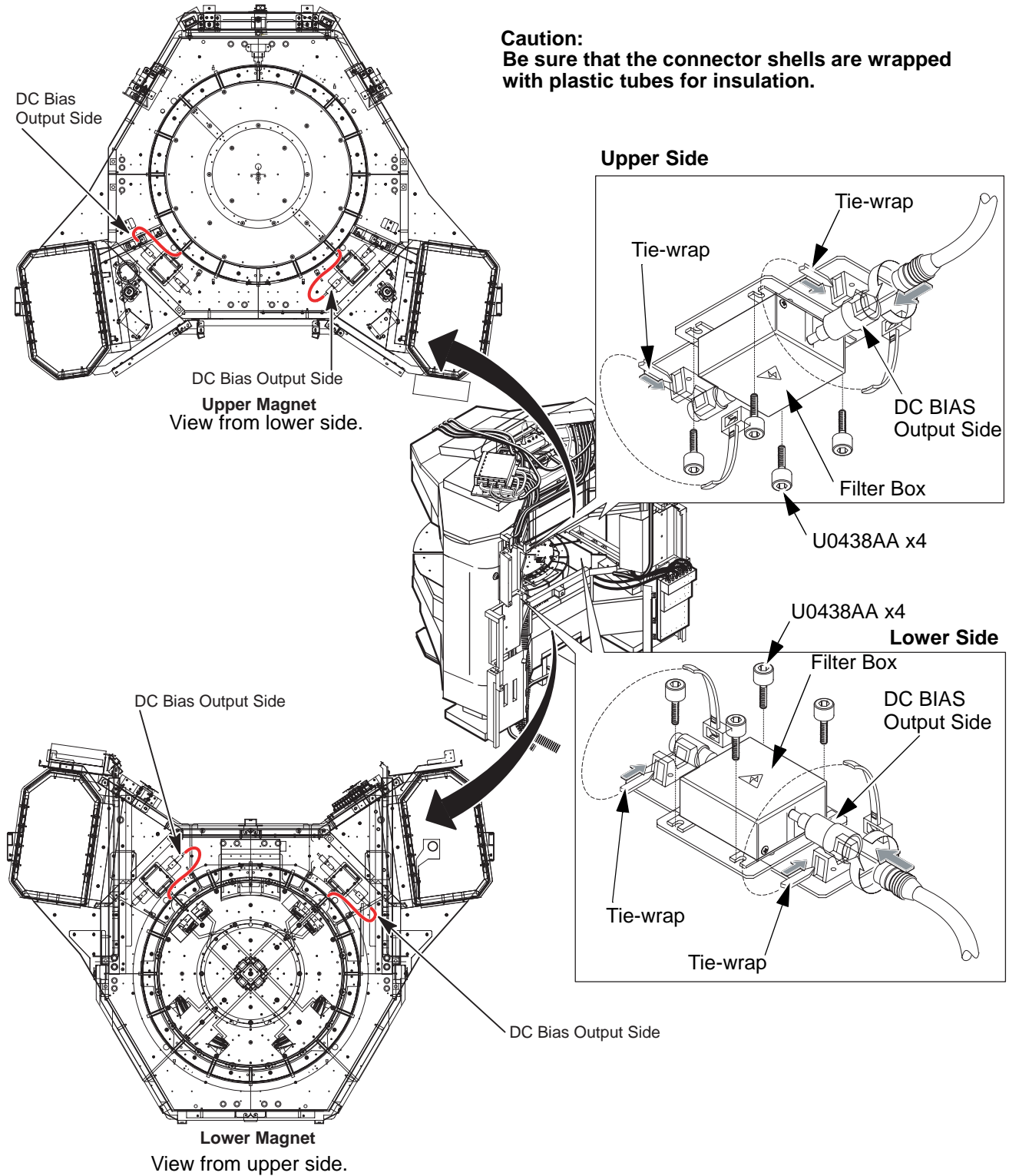
**DUCT INSTALLATION  
ILLUSTRATION 8**

Rev 4

### 5. Filter Box Installation

1. Connect the Cables(Output side) of body coils to 4 filters(Output side).
2. Install the 4 filters to filter BRKT with 4 screws(U0438AA).
3. Fix the filter cables with tie-wraps.

**Caution:**  
Be sure that the connector shells are wrapped with plastic tubes for insulation.



**FILTER BOX INSTALLATION**  
ILLUSTRATION 9

Rev 4

## 6. DC Bias Cables /RF Cables Wiring



**DANGER!!**

THE SSM OUTPUTS VERY HIGH VOLTAGE. BE SURE TO TURN THE SSM POWER OFF BEFORE CONNECTING DC BIAS CABLES. HANDLING DC BIAS CABLES WITHOUT TURNING SSM POWER OFF MAY CAUSE SERIOUS INJURY OR DEATH DUE TO ELECTRIC SHOCK.



**CAUTION**

When connecting the DC cables, make sure that connectors DO NOT TOUCH the frame, other connectors, or any other conductive materials.

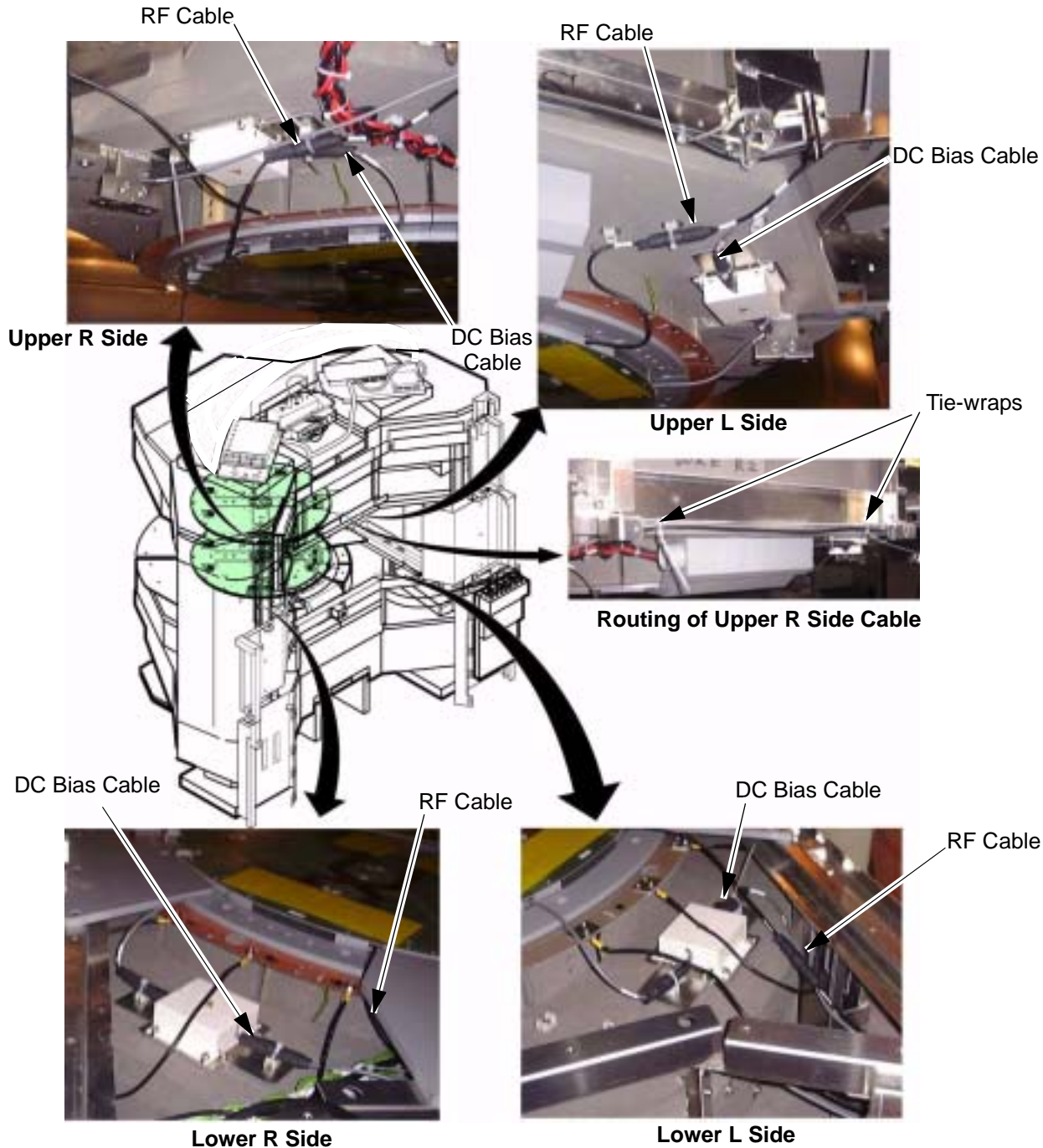
**NOTE:**

Before connecting RF cables, perform body coil tuning.  
Refer to body coil tuning.

Rev 4

**6. DC Bias Cables /RF Cables Wiring(Continued)**

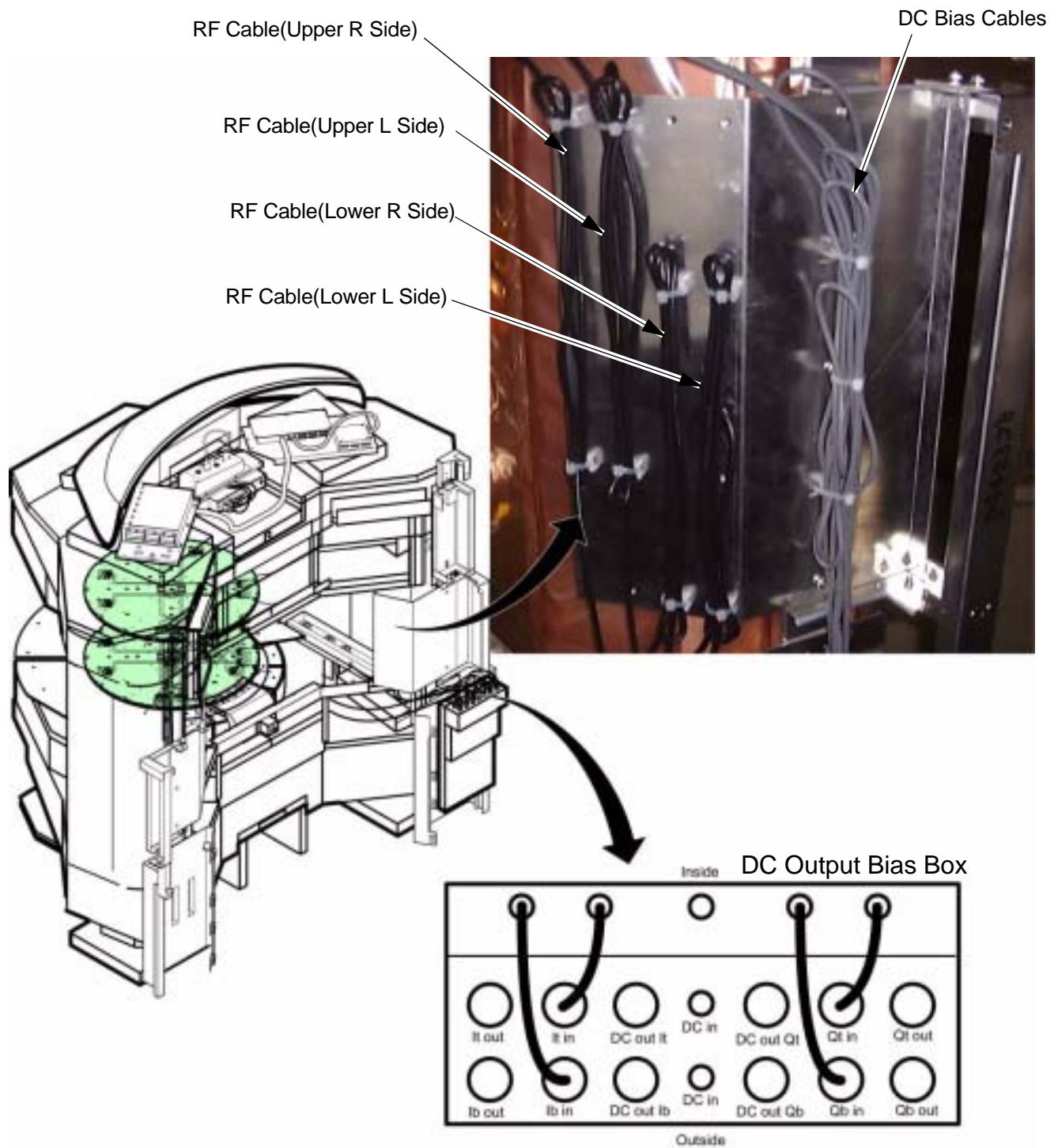
1. Connect 4 DC Bias Cables to 4 filters(Input side).
2. Connect 4 DC Bias Cables to DC Output Box.Refer to illustration 9. After connecting DC Bias Cables, go to body coil tuning procedure.
3. After body coil tuning, Connect 4 RF Cables to RF connector of body coil.
4. Connect 4 RF Cables to DC Output Box.
5. Route and fix DC Bias Cables and RF Cables to QHB side with tie-wraps as illustration 8 and 9.



**DC BIAS CABLES / RF CABLES WIRING**  
ILLUSTRATION 10

Rev 4

6. DC Bias Cables /RF Cables Wiring(Continued)

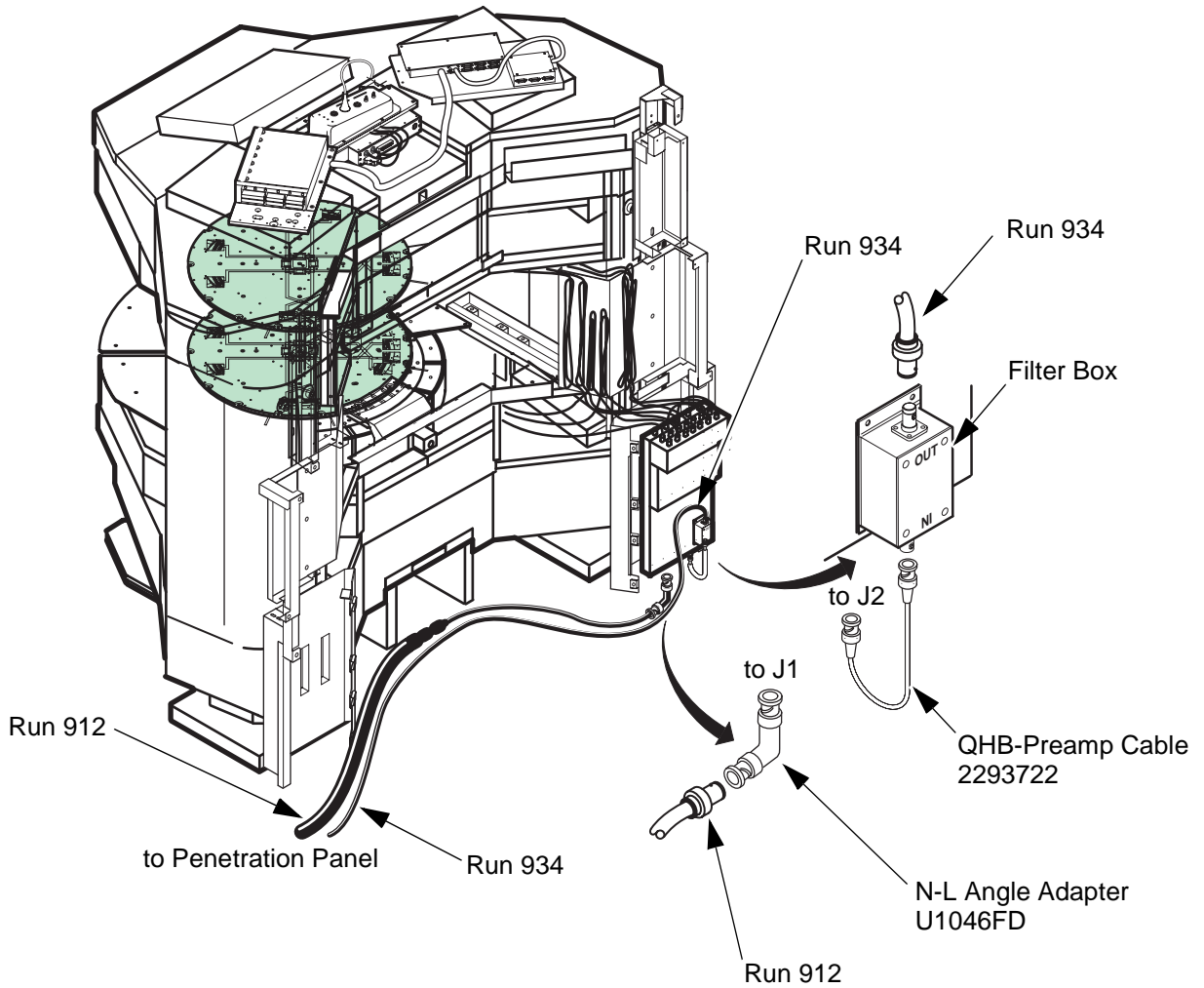


DC BIAS CABLES / RF CABLES WIRING(CONTINUED)  
ILLUSTRATION 11

Rev 4

**6. DC Bias Cables / RF Cables Wiring(Continued)**

- 6. Connect Run 912 to J1 connector of QHB under side with N-L Angle Adapter(U1046FD).
- 7. Connect QHB-Preamp Cable to J2 connector of QHB and input side of filter box.
- 8. Connect Run 934 to output side of filter box.



**DC BIAS CABLES / RF CABLES WIRING(CONTINUED)**  
ILLUSTRATION 12

**Revision History**

| <b>Rev</b> | <b>Date</b>    | <b>Author</b> | <b>Primary Reasons For Change</b>  |
|------------|----------------|---------------|--|
| 0          | Mar 09, 2001   | K.Tsumagari   | Initial Release  |
| 1          | May 19, 2001   | K.Tsumagari   | Misc Change  |
| 2          | Jan 07 , 2002  | K.Tsumagari   | Misc Change  |
| 3          | July 16 , 2002 | Y. Masumo     | P3: Added Caution for MFO3 Body Coil                                     |
| 4          | Nov 26 , 2002  | Y. Masumo     | P6: Added YD Magnet Information.<br>P16: Added Body Coil Seal Attachment |

# MAGNET DUCT INSTALLATION

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| 2.Duct Installation ..... | 3 |

Rev 0

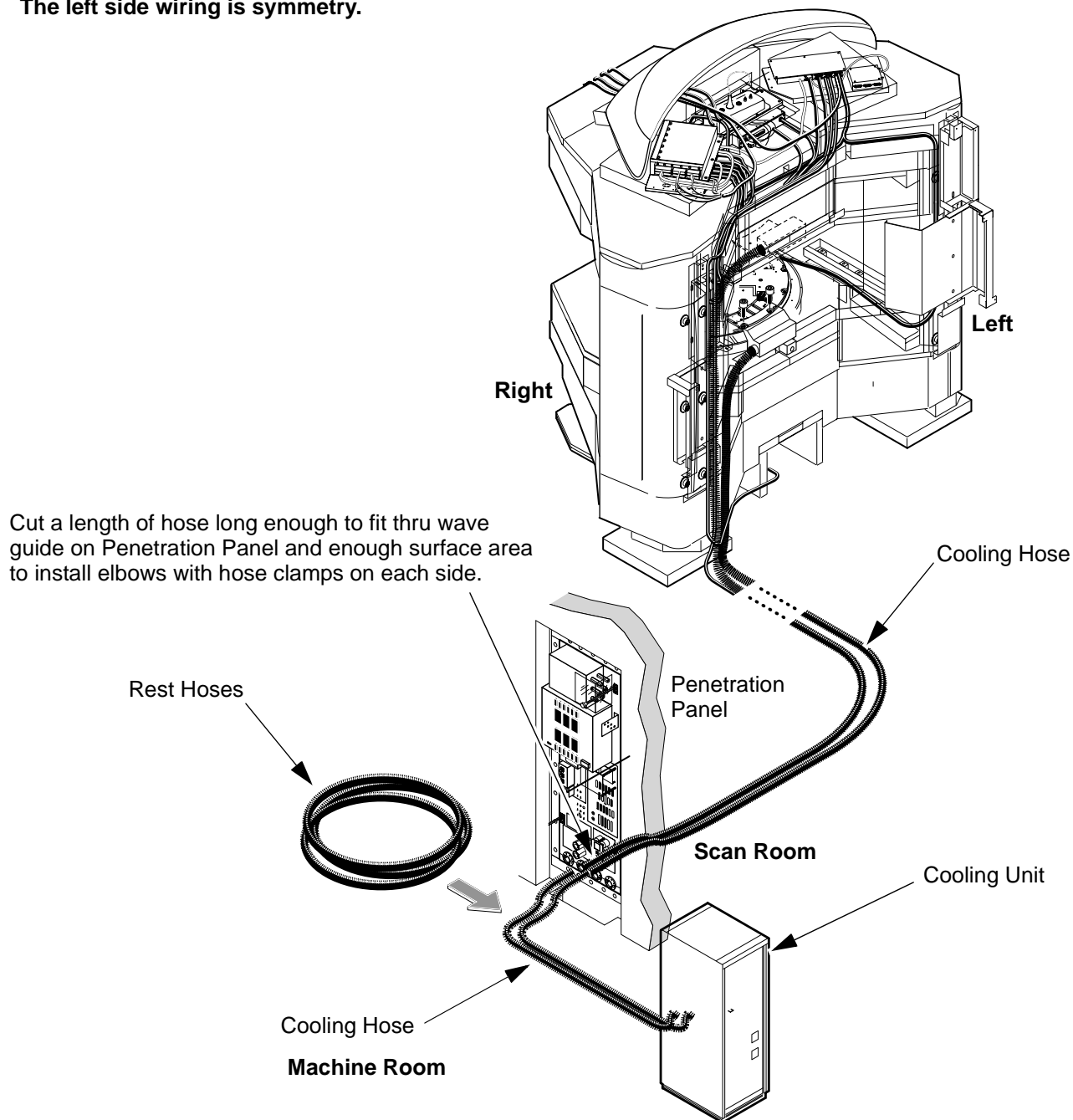
1. Preparation

**GENERAL NOTES:**

- The duct hoses must be routed to cable wiring side.
- First route the hoses from the magnet to penetration panel in scan room side, and then cut the hoses. Next route the hoses from penetration panel to cooling cabinet in machine room side.

**NOTE:**

The illustration is right side wiring.  
The left side wiring is symmetry.

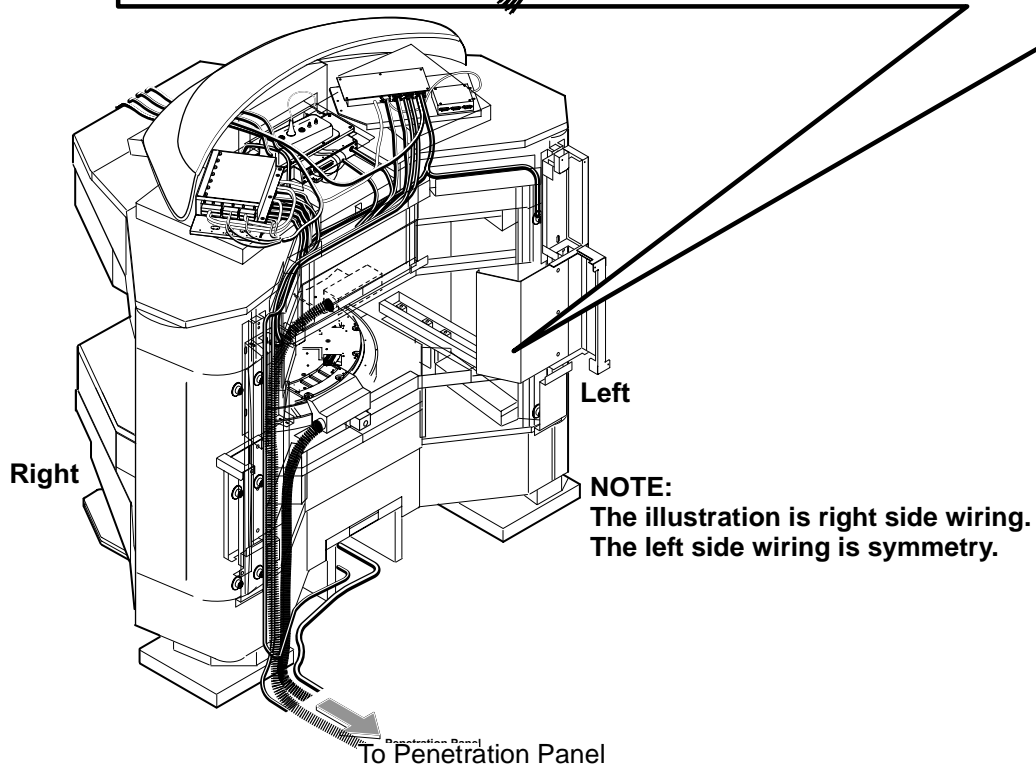
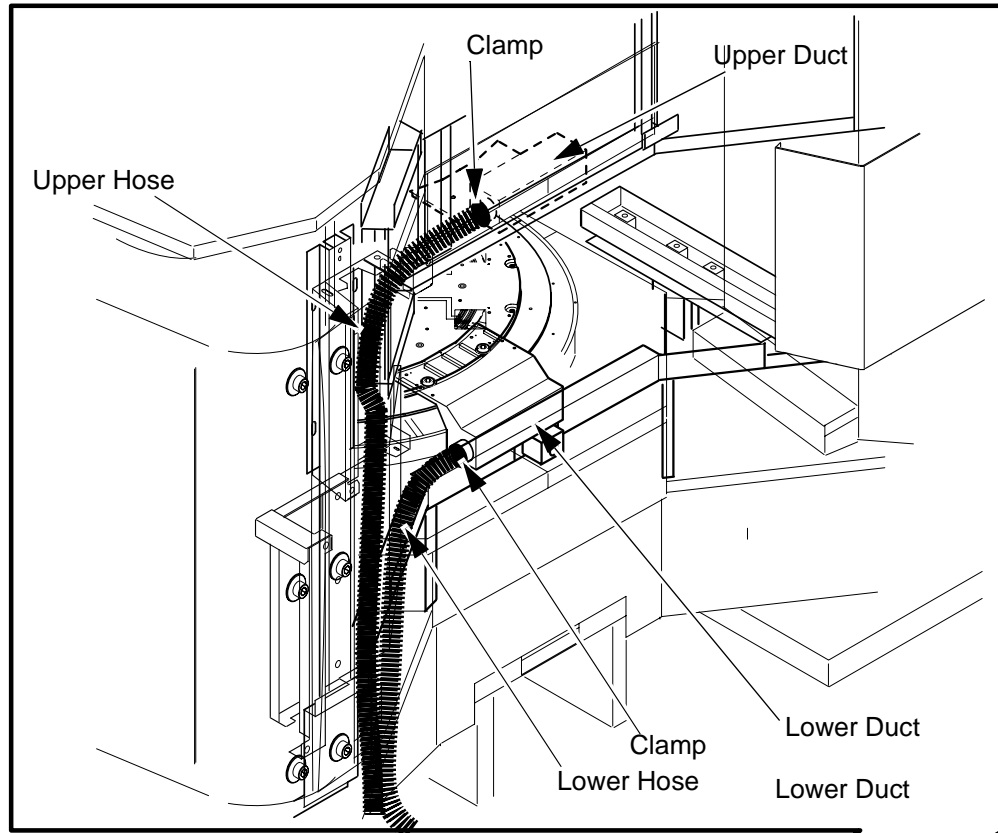


**PREPARATION  
ILLUSTRATION 1-1**

Rev 0

**2. Duct Installation**

1. Install Upper and Lower Ducts/Plates to the body coil with 2 screws for each duct.
2. Route the Upper and Lower Hoses to the magnet according to site layout.
3. Joint hoses to each duct with clamp, and fix hoses to rear frame with tie-wraps.



**NOTE:**  
The illustration is right side wiring.  
The left side wiring is symmetry.

To Penetration Panel

**DUCT INSTALLATION**  
ILLUSTRATION 2-1

Rev 0

**Revision History**

| <b>Rev</b> | <b>Date</b>  | <b>Author</b> | <b>Primary Reasons For Change</b> |
|------------|--------------|---------------|-----------------------------------|
| 0          | Mar 26, 2001 | K.Tsumagari   | Initial Release                   |
|            |              |               |                                   |

# PCM INSTALLATION

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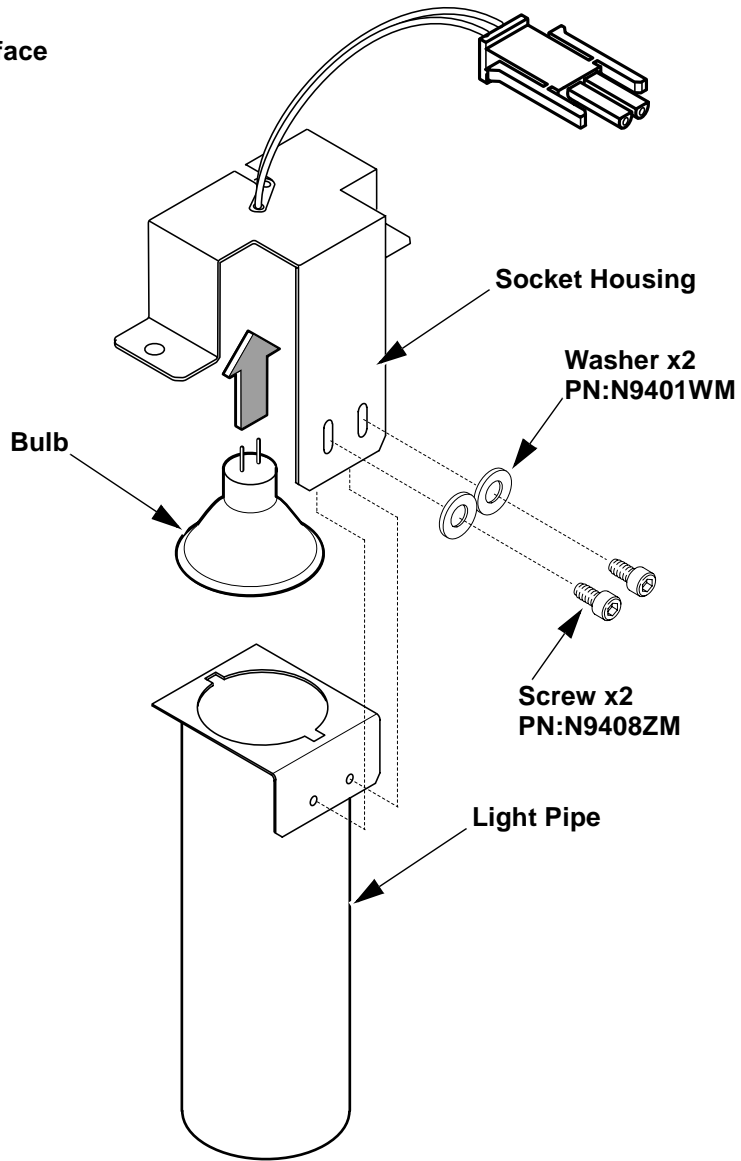
Rev 2

**1. PCM Installation**

1. Assemble two PCM Lights.
  - a. Install the bulb to socket housing.
  - b. Install the socket housing assy to light pipe with 2 screws(N9408ZM)/washers(N9401WM).

**NOTE:**

Do not touch the bulb surface and reflector inner side.



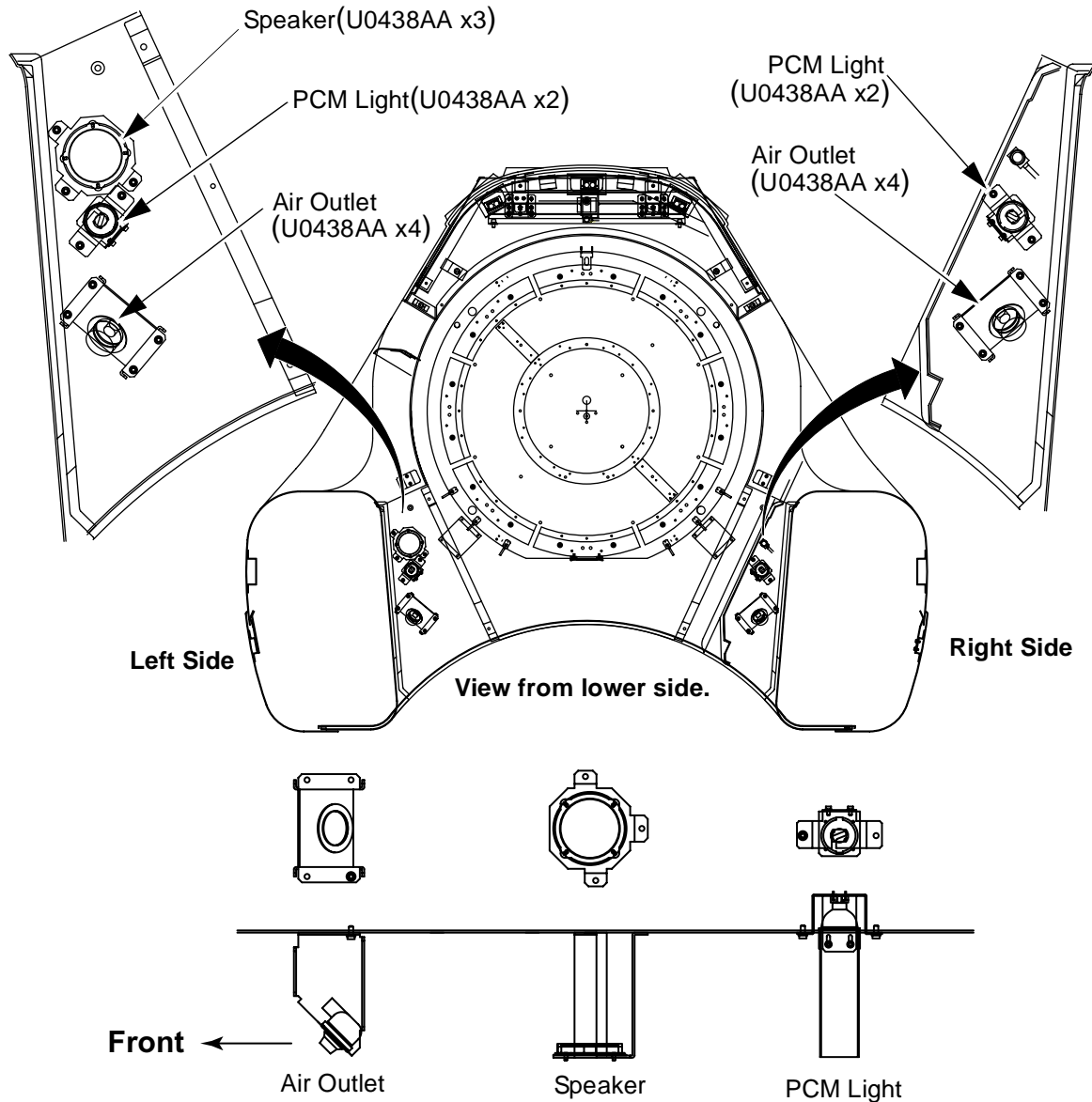
**PCM INSTALLATION  
ILLUSTRATION 1**

Rev 2

**1. PCM Installation(Continued)**

2. Connect the speaker cables to speaker.
3. Install the speaker to left PCM base with 3 screws(U0438AA).
4. Connect PCM Light connector to PCM light for each side.
5. Install two PCM Lights to R and L PCM base with 2 screws(U0438AA) for each side.
6. Install two Air Outlet to R and L PCM base with 4 screws(U0438AA) for each side.

**NOTE: Before install speaker and PCM light, connect each connectors.**




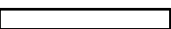
**PCM INSTALLATION(CONTINUED)**  
ILLUSTRATION 2


Rev 2

**1. PCM Installation(Continued)**

1. Cut Patient Hose for each length as illustration.
2. Connect A and B Patient Hoses to R and L air outlet with clamps according to site layout.
3. Connect joint to routed Patient Hoses with clamps.
4. Connect patient hose to joint and penetration panel with clamps.
5. Fix Patient Hoses with tie-wraps.

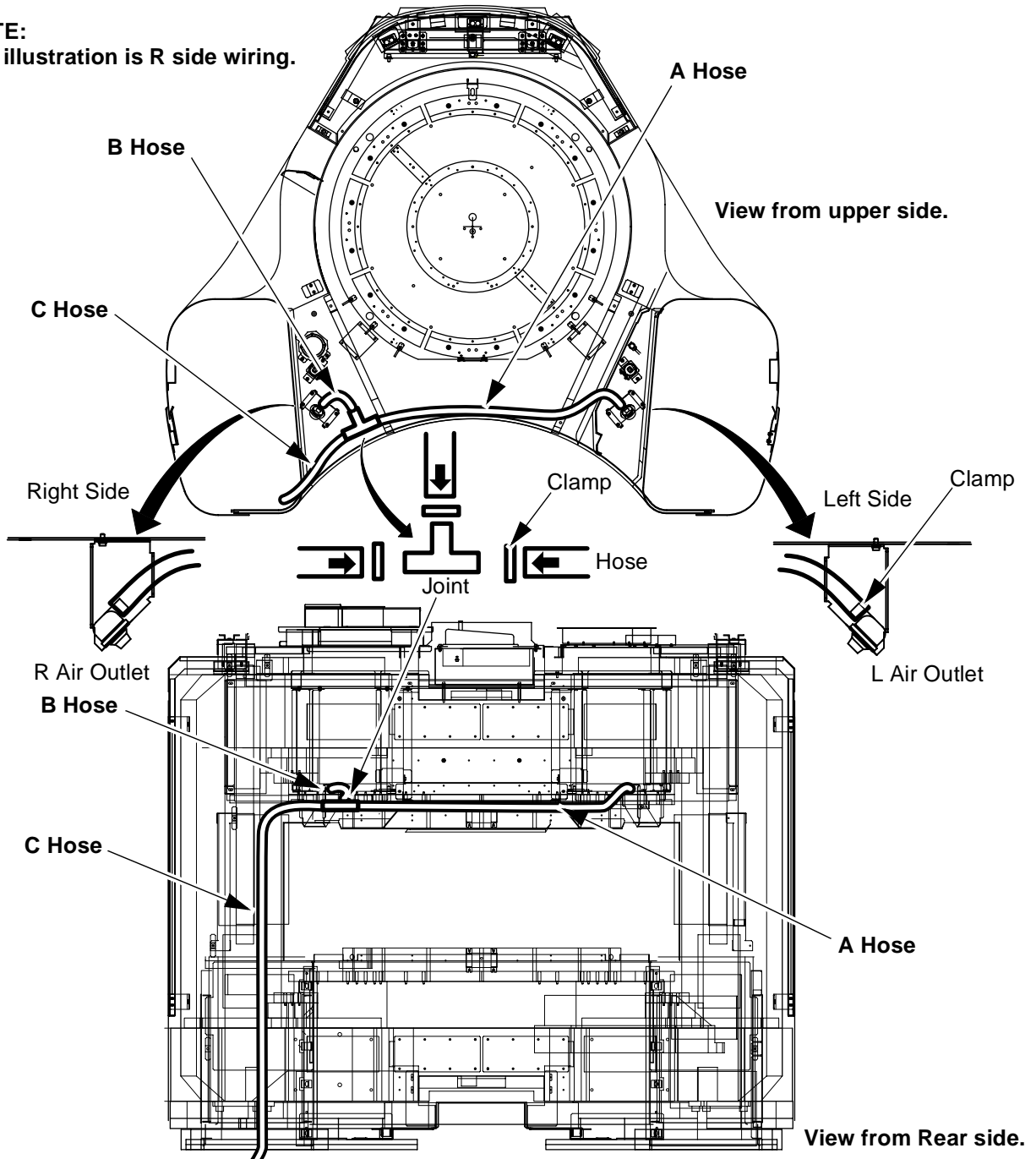
A Hose  Length: 150 cm

B Hose  Length: 70 cm

C Hose 

**NOTE:**

The illustration is R side wiring.



**PCM INSTALLATION(CONTINUED)**  
ILLUSTRATION 3

Rev 2

**Revision History**

| <b>Rev</b> | <b>Date</b>   | <b>Author</b> | <b>Primary Reasons For Change</b>  |
|------------|---------------|---------------|------------------------------------|
| 0          | Mar 19, 2001  | K.Tsumagari   | Initial Release                    |
| 1          | May 21, 2001  | K.Tsumagari   | Patient Hose Installation is added |
| 2          | Oct 29 , 2001 | K.Tsumagari   | Misc Change                        |

# TABLE RAIL INSTALLATION

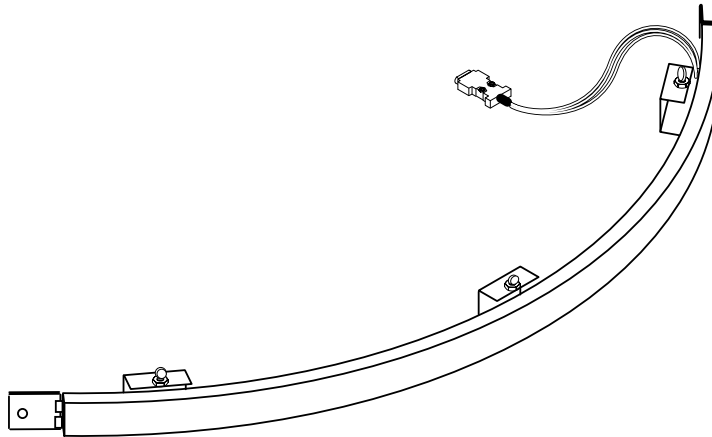
## TABLE OF CONTENTS

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| 2.Preparation .....                  | 2 |
| 3.Table Front Rail Installation..... | 3 |

Rev 2

**1. Overview**

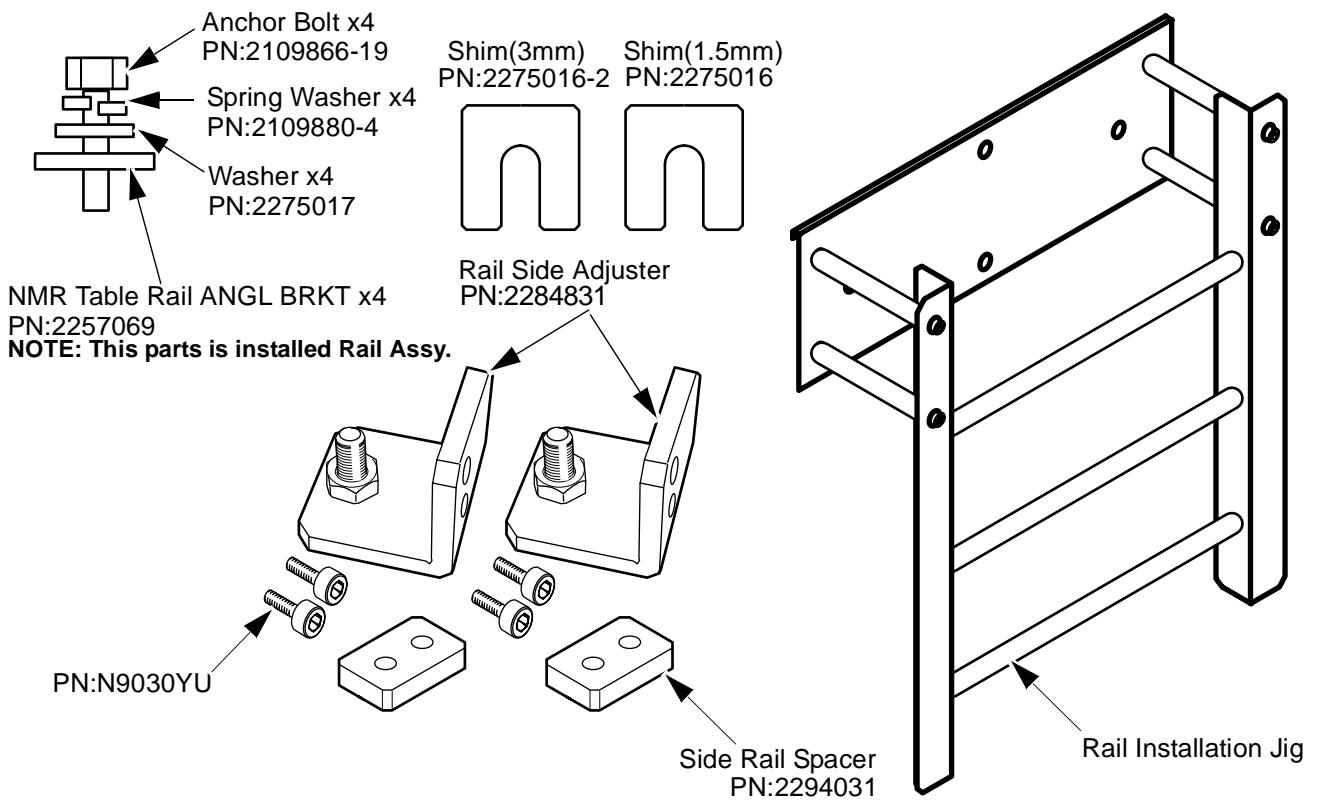
This document describes how to install the table front rail.



**RAIL OVERVIEW**

**2. Preparation**

1. Verify that the following parts are already installed before starting the table rail installation.



**PREPARATION  
ILLUSTRATION 1-1**

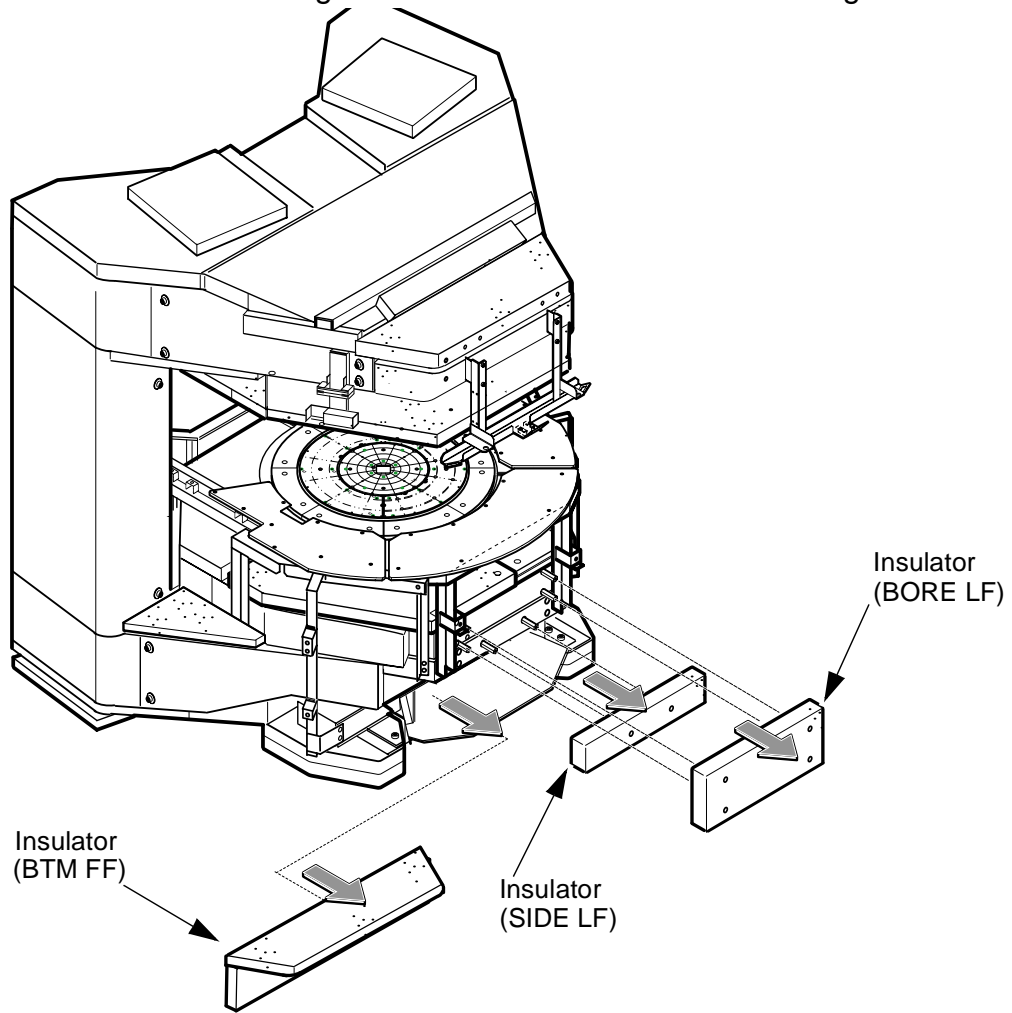
**Required Tool:**

| Items       | Qty | Type/Parts Number | Part |
|-------------|-----|-------------------|------|
| Ruler       | 1   | Non ferrous       |      |
| Level Gauge | 1   | Non ferrous       |      |

Rev 2

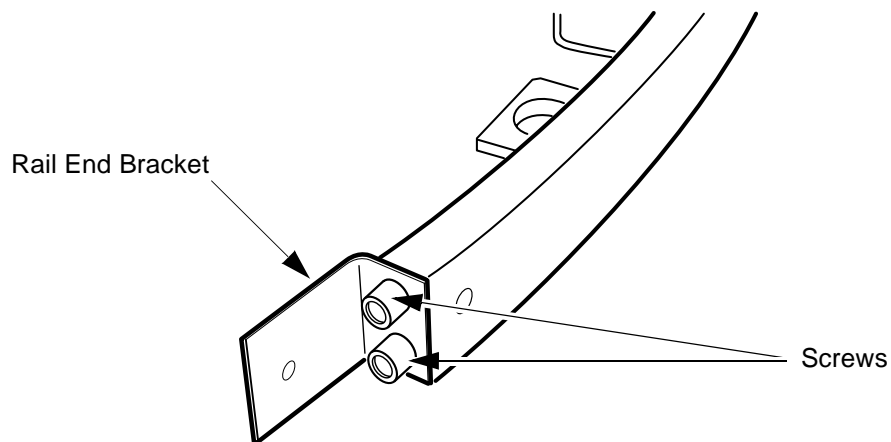
### 3. Table Front Rail Installation

1. Remove three insulators from magnet front as described in the following illustration.



**INSULATOR REMOVAL  
ILLUSTRATION 2**

2. Remove two screws and remove rail end brackets at both sides of the rail

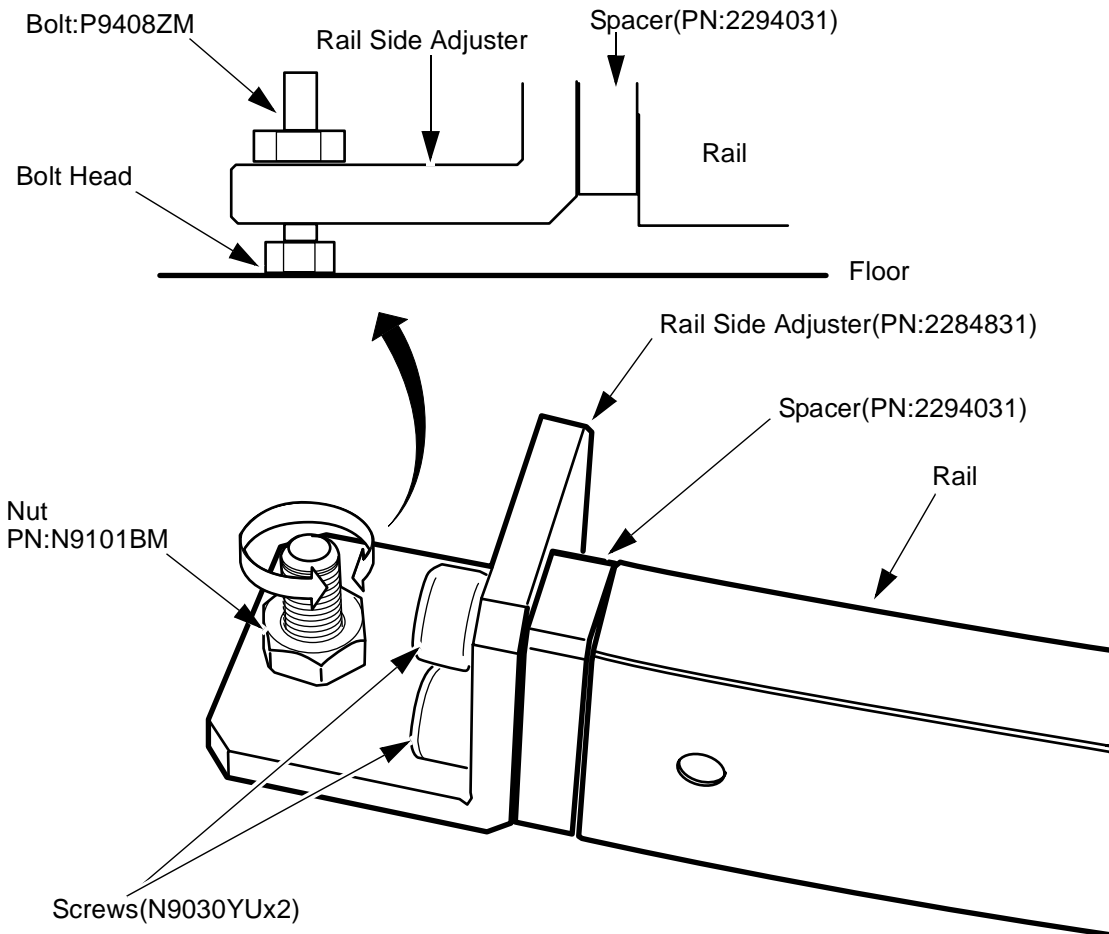


**RAIL END BRACKET REMOVAL  
ILLUSTRATION 3**

Rev 2

**3. Table Front Rail Installation (Continued)**

3. Install Spacer(PN:2294031) and Rail Side Adjuster(PN:2284831) with two screws(N9030YU x2) at both sides of the rail.
4. Loosen the Nut(PN:N9101BM) of Rail Side Adjuster, and contact the bolt head(P9408ZM) to floor rotating the bolt.
5. Tighten the nut.

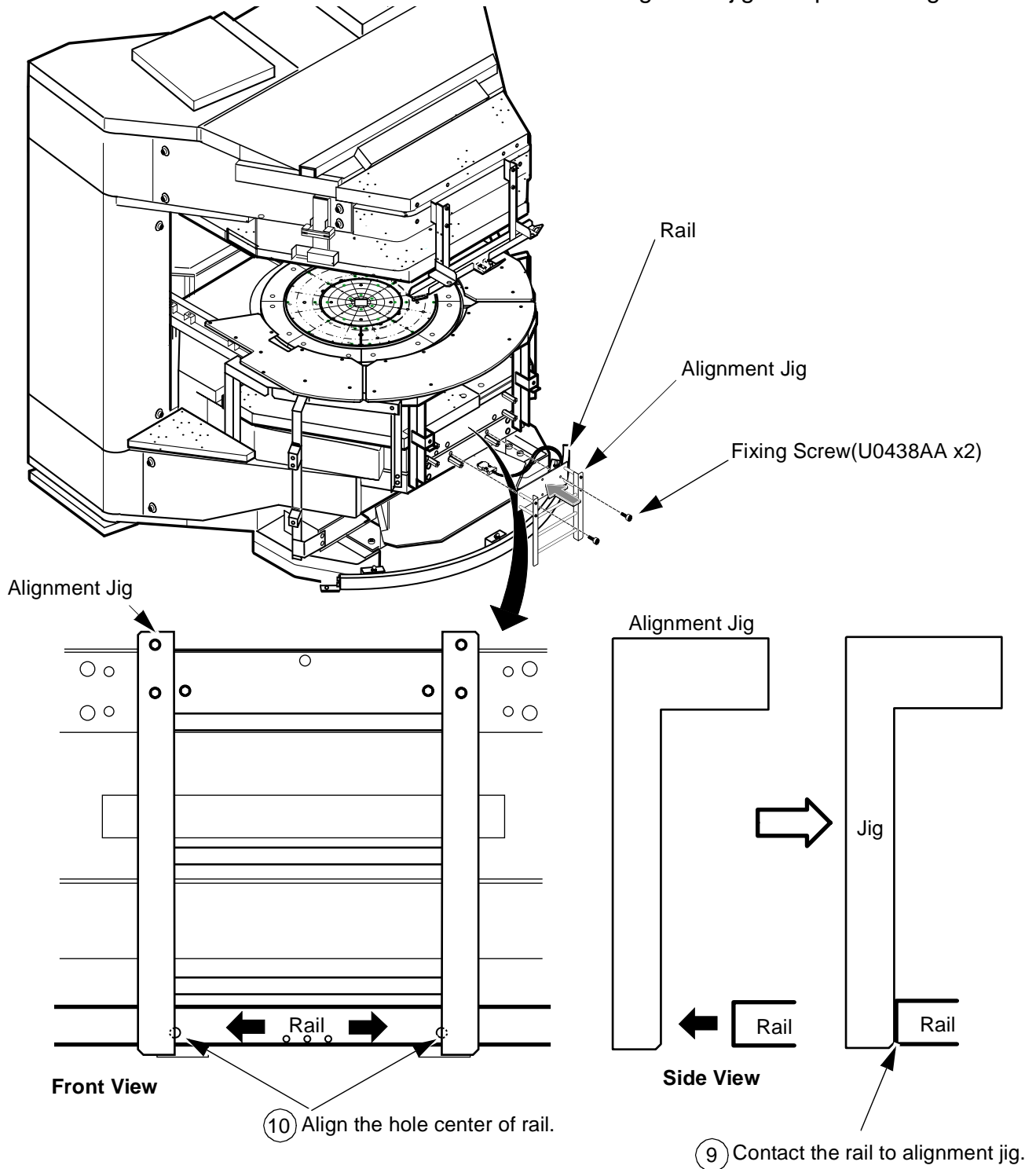


**RAIL SIDE ADJUSTER INSTALLATION  
ILLUSTRATION 4**

Rev 2

**3. Table Front Rail Installation (Continued)**

6. Place the rail under the magnet.
7. Set the Alignment jig to the magnet front side with two screws.
8. Move the rail so that the rail touches the Alignment jig.
9. Rotate the rail so that the center of the rail holes and alignment jig side plate is aligned.

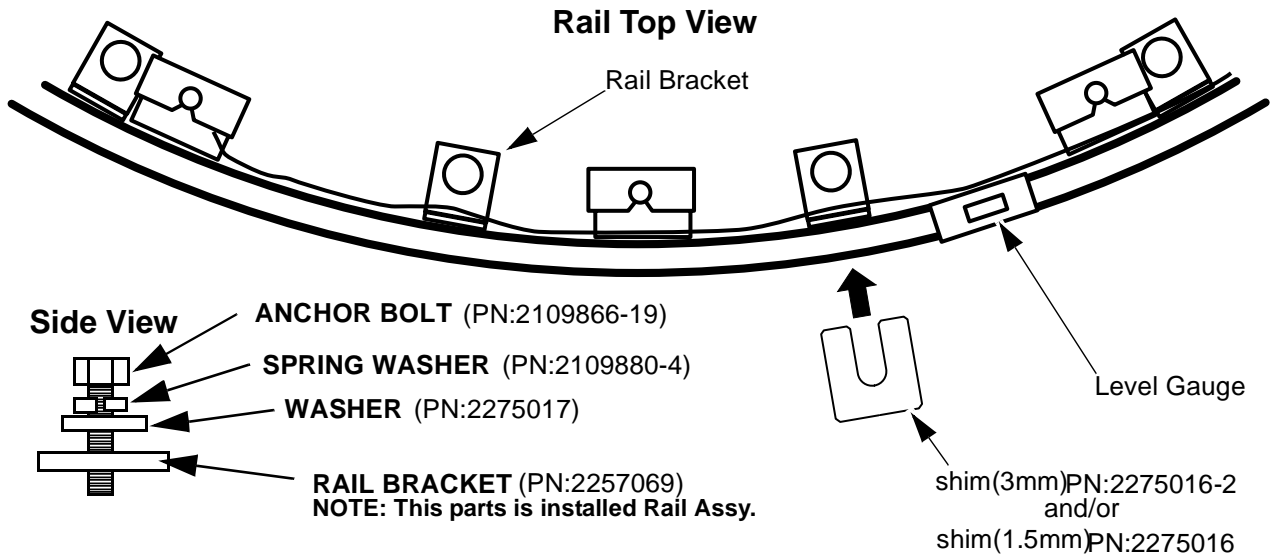


**RAIL JIG INSTALLATION AND RAIL ADJUSTMENT  
ILLUSTRATION 5**

Rev 2

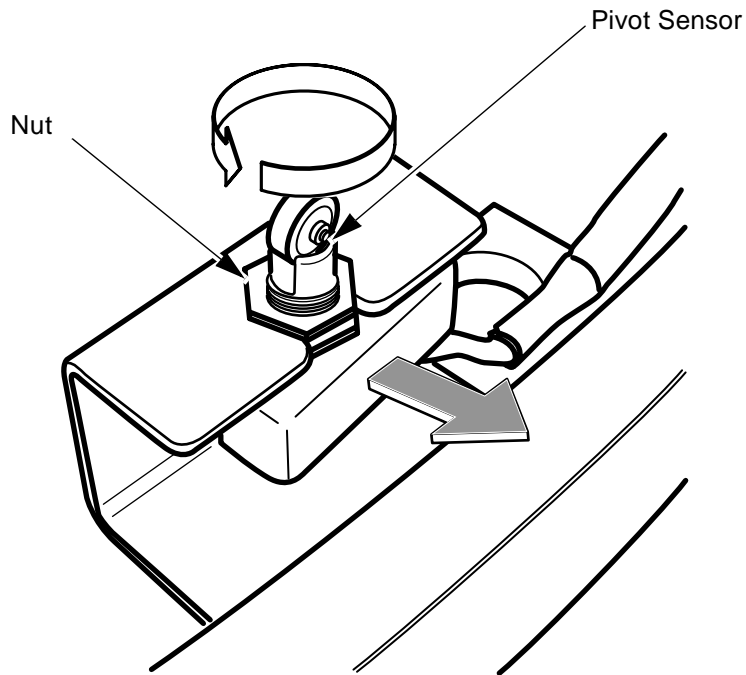
**3. Table Front Rail Installation (Continued)**

- 10. Check level of rail using level gauge.
- 11. If there is inclination, level the rail with shim.
- 12. Recheck the rail position with rail alignment jig.
- 13. Fix the Rail to floor with four anchor bolts.



**RAIL LEVEL CHECK AND ANCHORING**  
ILLUSTRATION 6

- 14. Remove three pivot sensors by loosening nut to installing the table. If you do not remove sensors, it hits table under side, and the table is not installed to the rail.

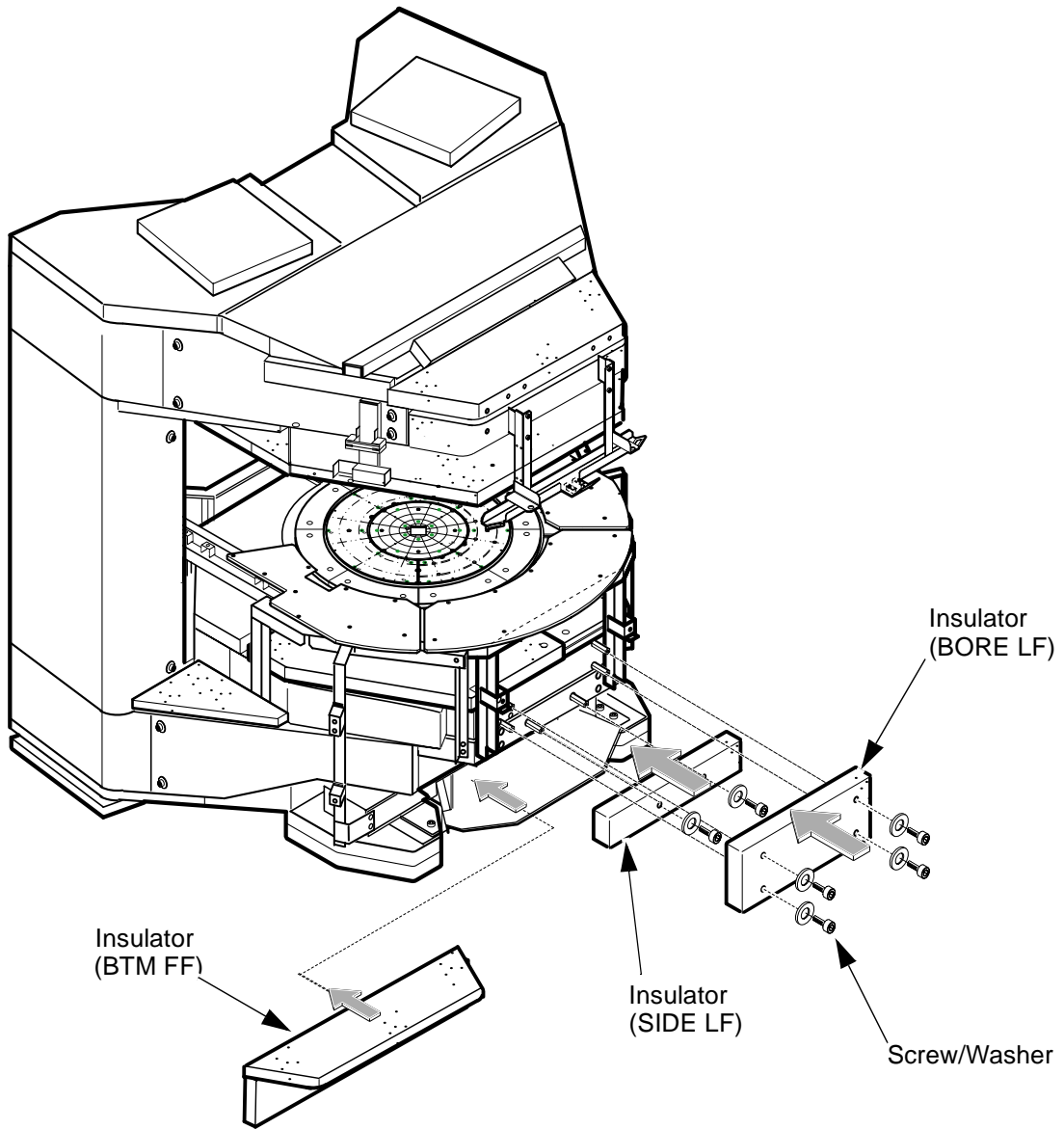


**PIVOT SENSOR REMOVAL**  
ILLUSTRATION 7

Rev 2

### 3. Table Front Rail Installation (Continued)

15. Restore the three insulators.



**INSULATOR INSTALLATION**  
ILLUSTRATION 8

Rev 2

**Revision History**

| <b>Rev</b> | <b>Date</b>  | <b>Author</b> | <b>Primary Reasons For Change</b> |
|------------|--------------|---------------|-----------------------------------|
| 0          | Mar 14, 2001 | K.Tsumagari   | Initial Release                   |
| 1          | May 19, 2001 | K.Tsumagari   | Parts number is added             |
| 2          | Jan 10, 2002 | K.Tsumagari   | Misc change                       |

# MAGNET COVER INSTALLATION

## VOLUME 1

### TABLE OF CONTENTS

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3.Top Cover ..... 4

4.Apron Cover ..... 6

5.Side Cover ..... 7

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7.Post Cover ..... 20

8.Rear Deck Plate ..... 21

9.Post Cover Clearance Adjustment ..... 22



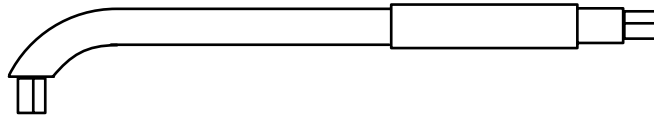
**FERROUS MATERIAL HAZARD! THE CRIMP TOOL, AND OTHER TOOLS AND PARTS REQUIRED FOR THIS INSTALLATION CONTAIN FERROUS MATERIAL AND WILL BE STRONGLY ATTRACTED TO MAGNET AND MAY BECOME DANGEROUS PROJECTILES. IF MAGNET IS AT FULL FIELD – KEEP ALL FERROUS TOOLS AT LEAST 10 FEET AWAY FROM THE MAGNET.**

Rev 4

**1. Preparation**

**Required Tool:**

| Items                     | Qty | Type/Parts Number                     | Part         |
|---------------------------|-----|---------------------------------------|--------------|
| Metric Allen Wrench Set   | 1   | Non ferrous                           |              |
| 5mm-S Metric Allen Wrench | 1   | Non ferrous Short Type<br>46-320470P9 | L-Post Cover |

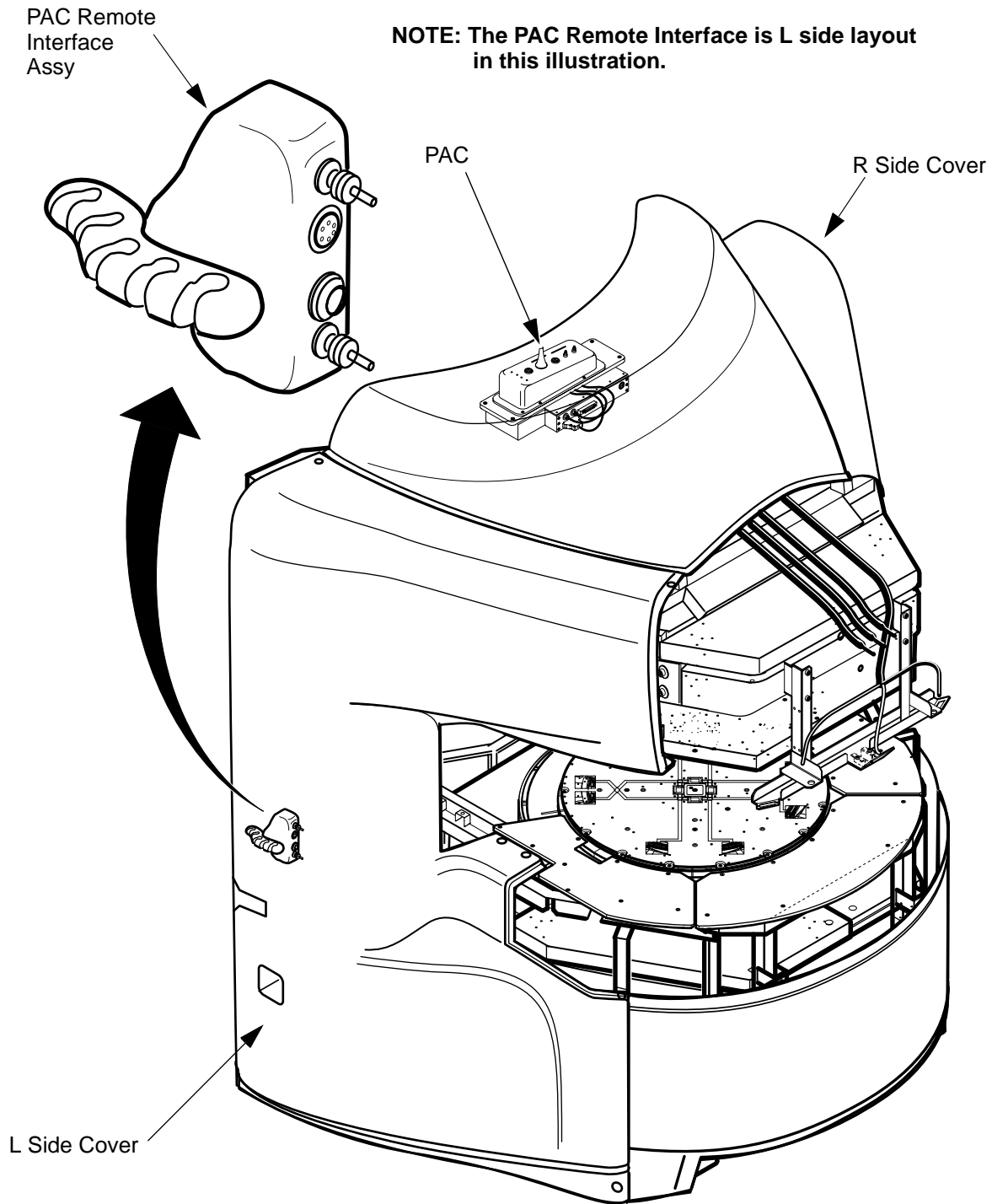


**5mm-S Metric Allen Wrench**

Rev 4

## 2. DETERMINE PAC REMOTE INTERFACE LOCATION

1. Consult with customer to determine which side of magnet PAC Remote Interface Assy should be located.



**DETERMINE PAC REMOTE INTERFACE LOCATION  
ILLUSTRATION 1**

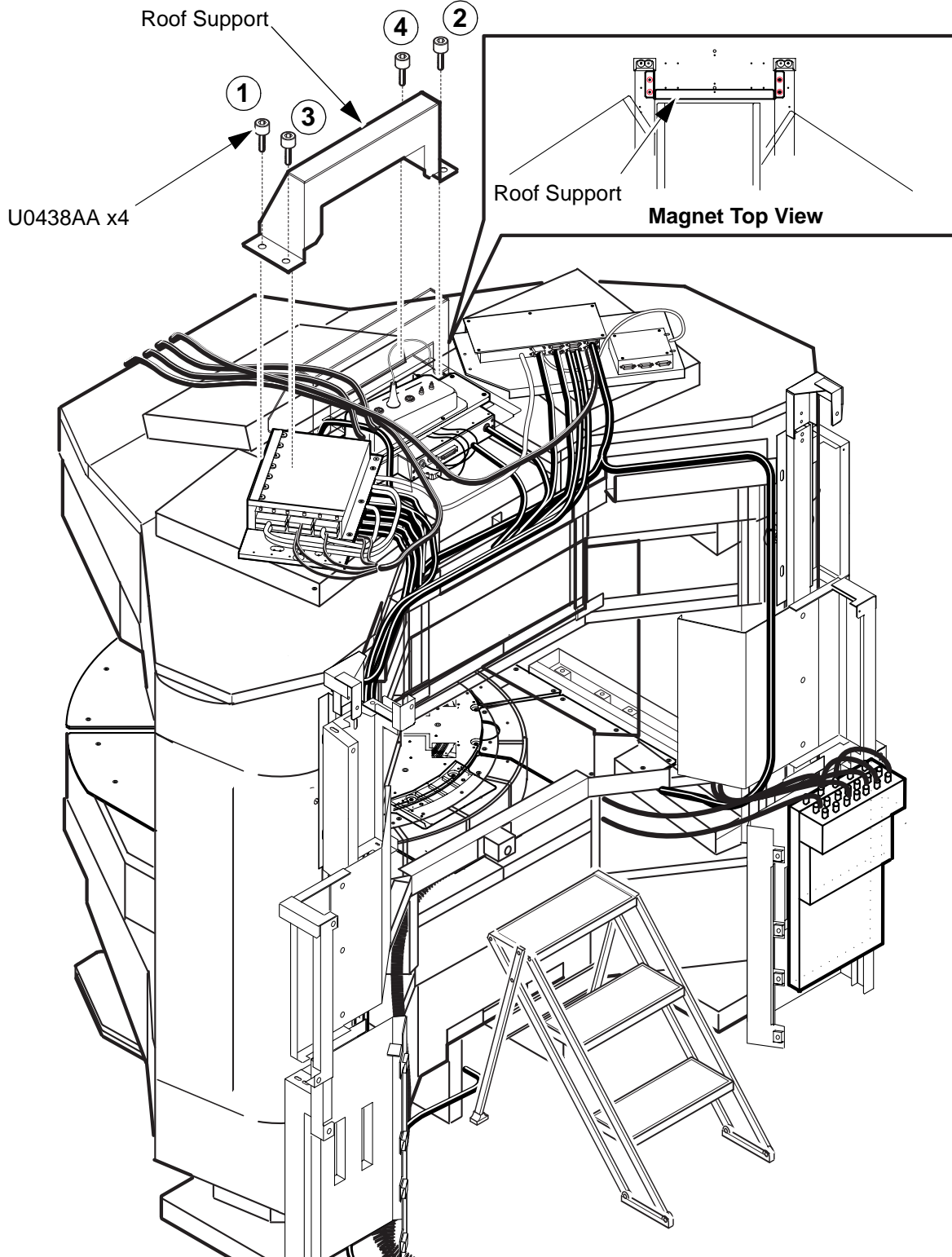
Rev 4

### 3. Top Cover

**CAUTION**

At least two people are required to install the Top Cover.

1. Install Roof Support onto the magnet top side with 4 screws using step rudder.



APRON COVER INSTALLATION  
ILLUSTRATION 2

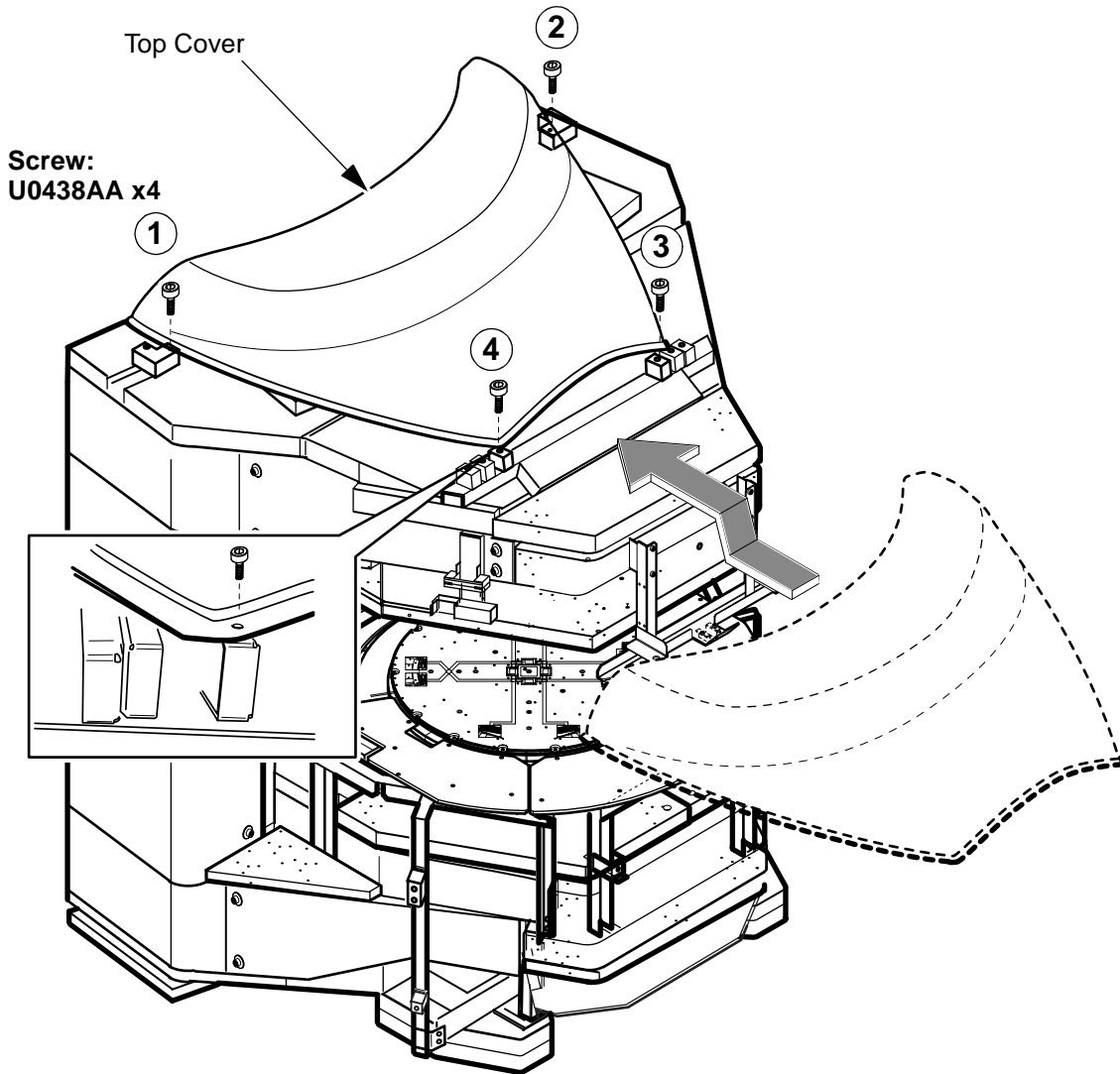
Rev 4

### 3. Top Cover(Continued)

**CAUTION**

At least two people are required to install the Top Cover.

2. Install Top Cover onto the frames of magnet top with 4 screws(U0438AA).



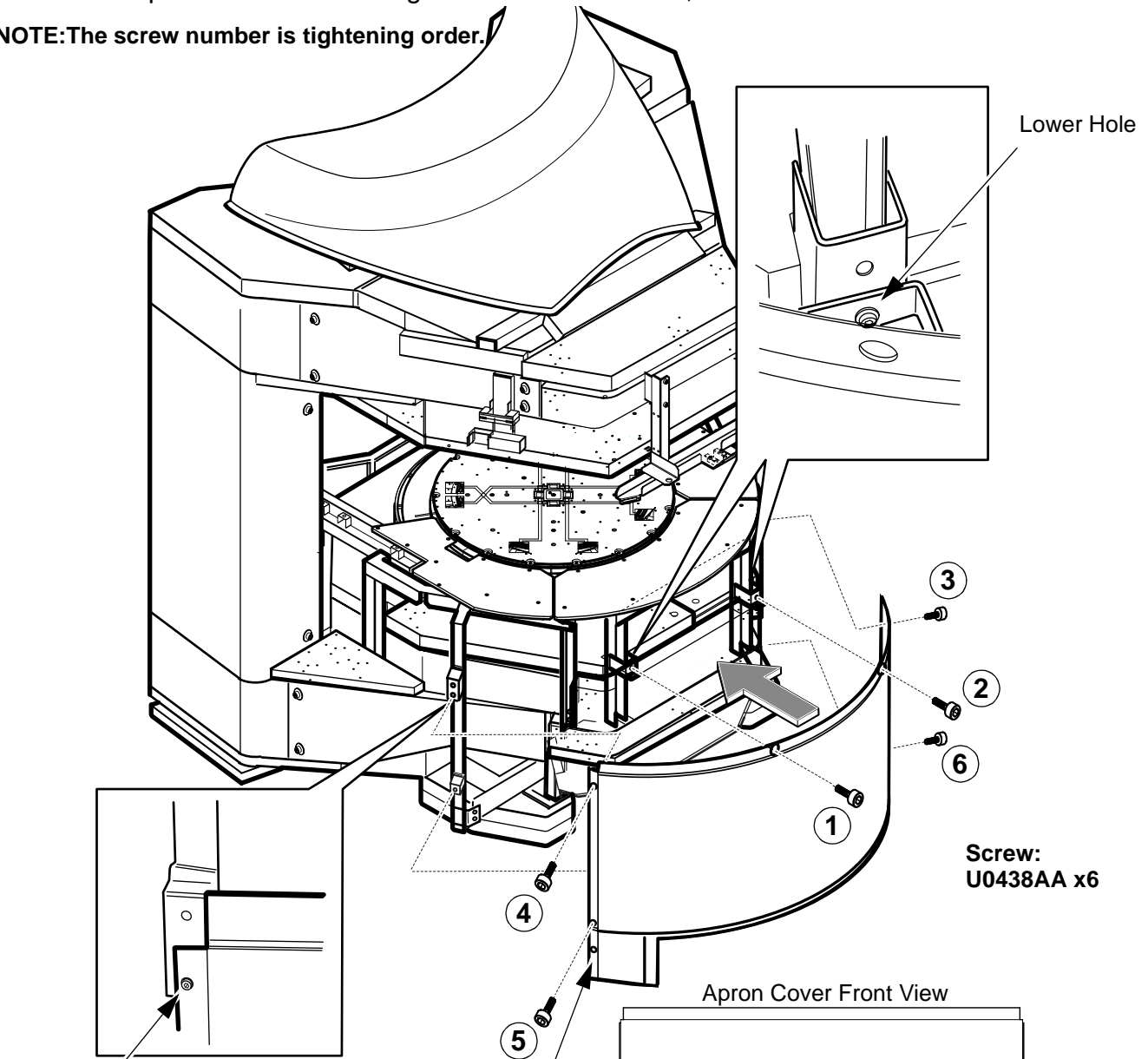
APRON COVER INSTALLATION  
ILLUSTRATION 3

Rev 4

### 4. Apron Cover

1. Install the Apron Cover to the front and side frame of the Magnet with 6 screws(U0438AA).
2. Peel the protection film from right under side of cover, and attach three seals as illustration.

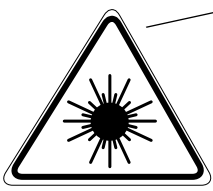
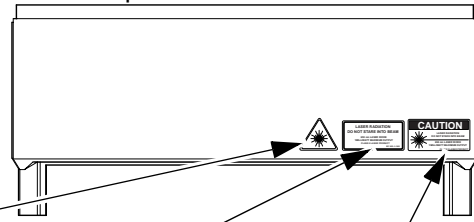
**NOTE:**The screw number is tightening order.



Screw:  
U0438AA x6

Apron Cover Front View

**NOTE:**  
Do not install screw for under side hole.  
This hole will be used for side cover.



**LASER RADIATION**  
DO NOT STARE INTO BEAM  
650 nm LASER DIODE  
1MILLIWATT MAXIMUM OUTPUT  
CLASS 2 LASER PRODUCT  
IEC 825-1:1993

**CAUTION**  
LASER RADIATION  
DO NOT STARE INTO BEAM  
650 nm LASER DIODE  
1MILLIWATT MAXIMUM OUTPUT  
CLASS II LASER PRODUCT

Choose a seal of language of your country.

**APRON COVER INSTALLATION**  
ILLUSTRATION 4

Rev 4

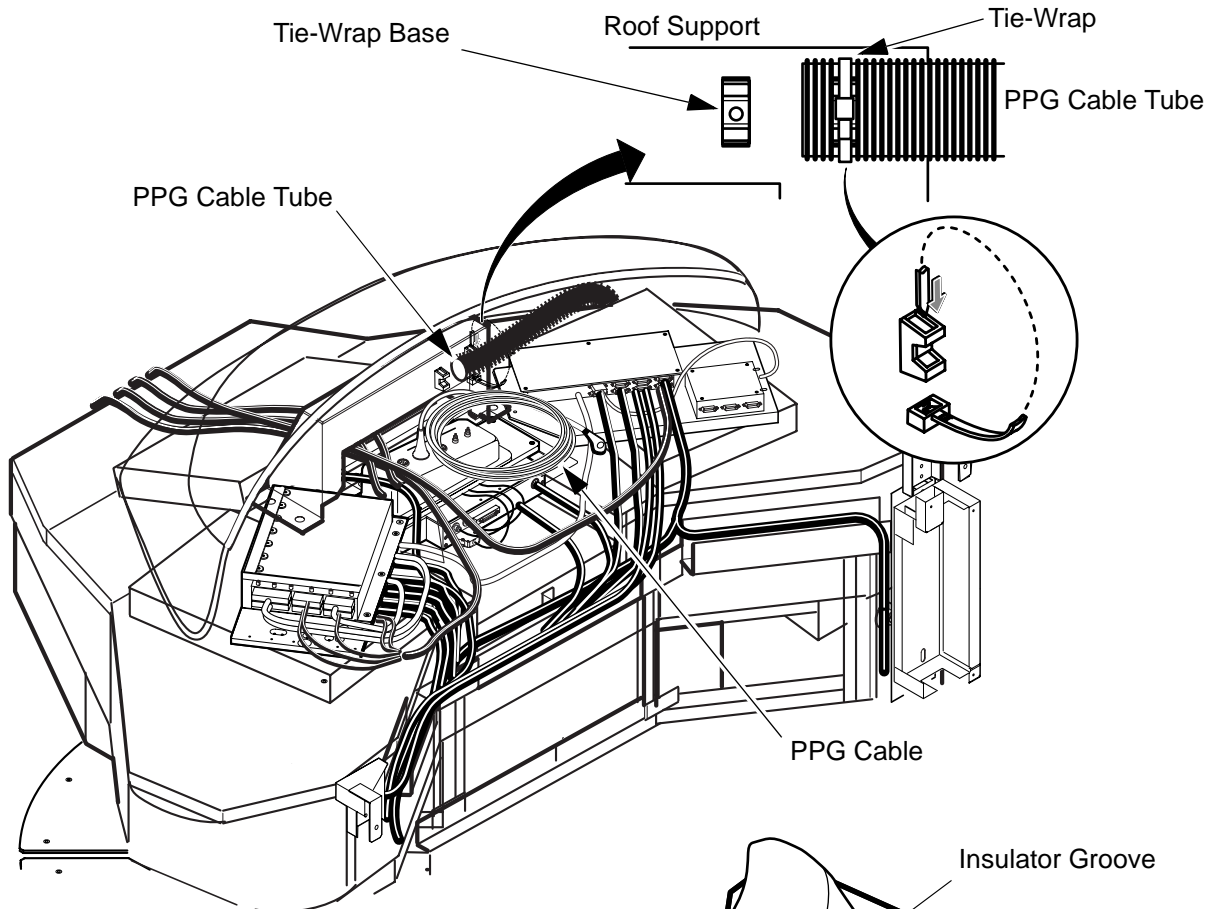
### 5. Side Cover

**CAUTION**

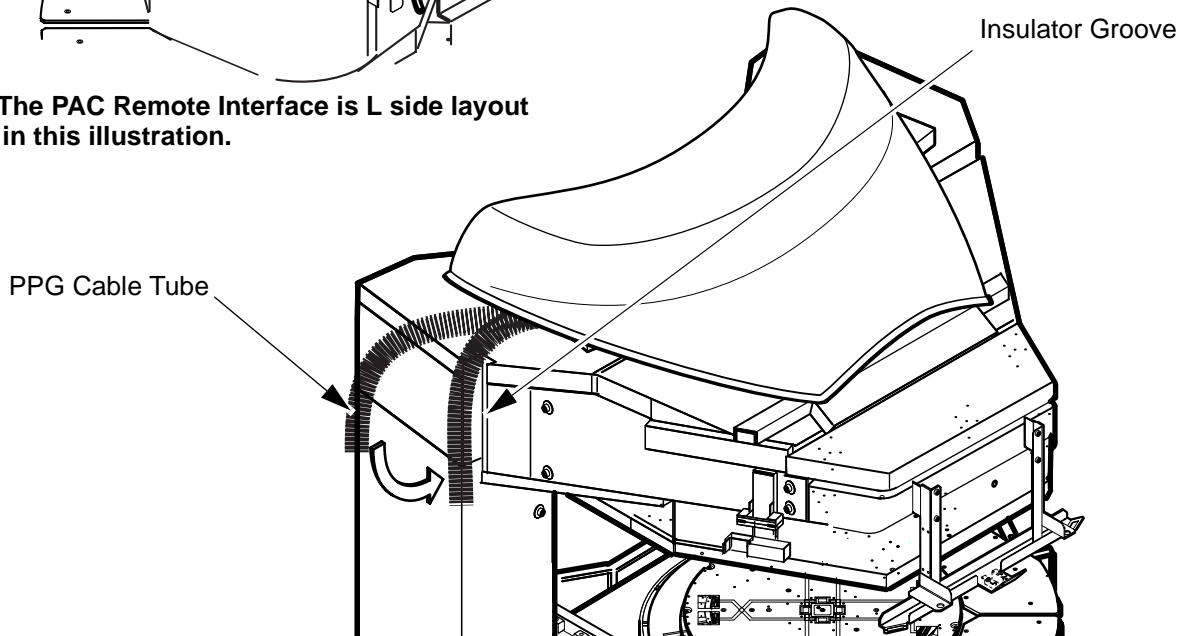
At least two people are required to install the Side Covers.

**PAC Remote Interface Side:**

1. Install PPG Cable Tube to roof support with tie-wrap.
2. Route PPG Cable Tube to insulator groove of PAC remote interface side.



**NOTE:** The PAC Remote Interface is L side layout in this illustration.



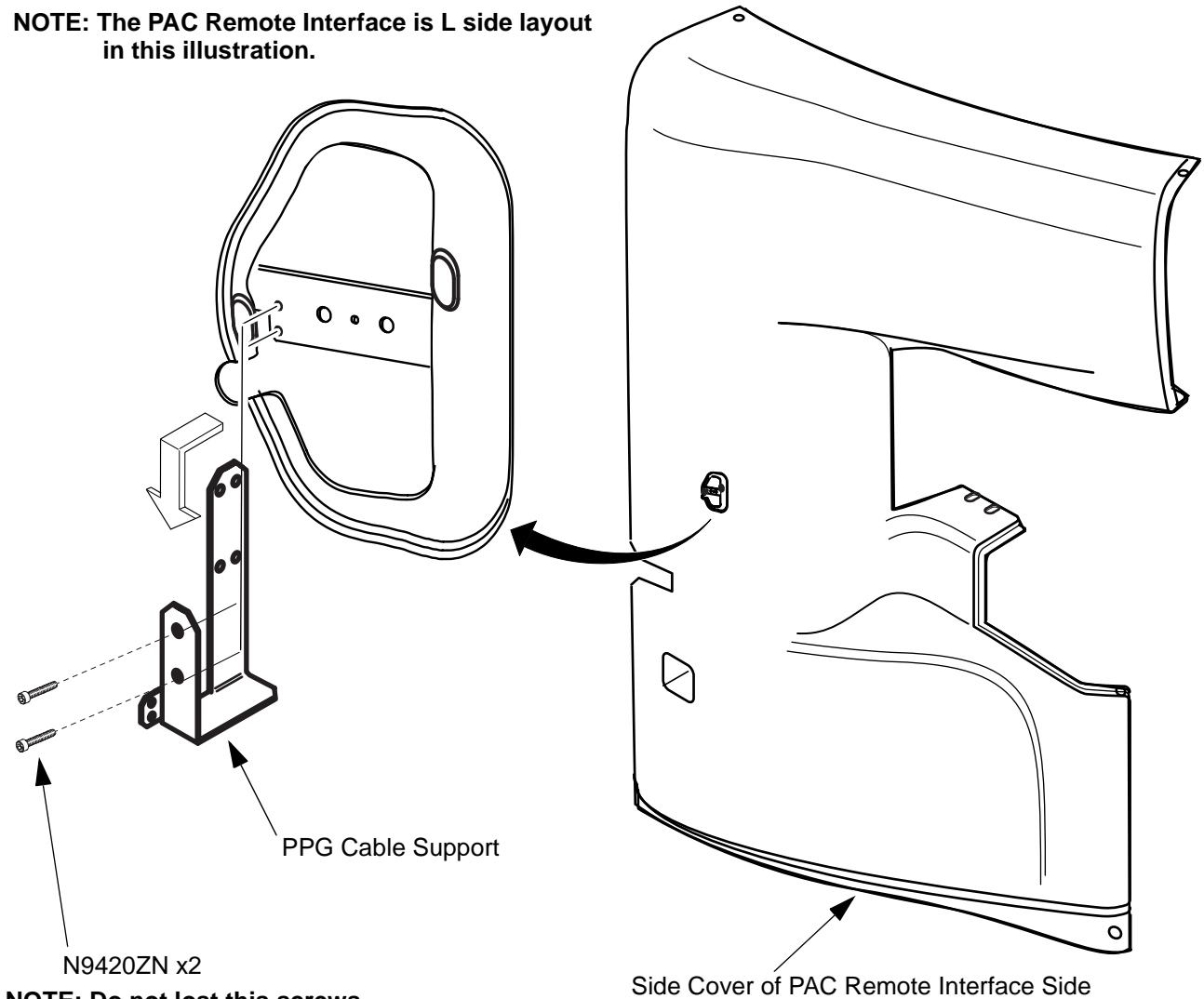
**SIDE COVER INSTALLATION  
ILLUSTRATION 5**

Rev 4

**5. Side Cover(Continued)**

3. Remove PPG Cable Support by loosening 2 screws from side cover of PAC remote interface side.

**NOTE: The PAC Remote Interface is L side layout in this illustration.**



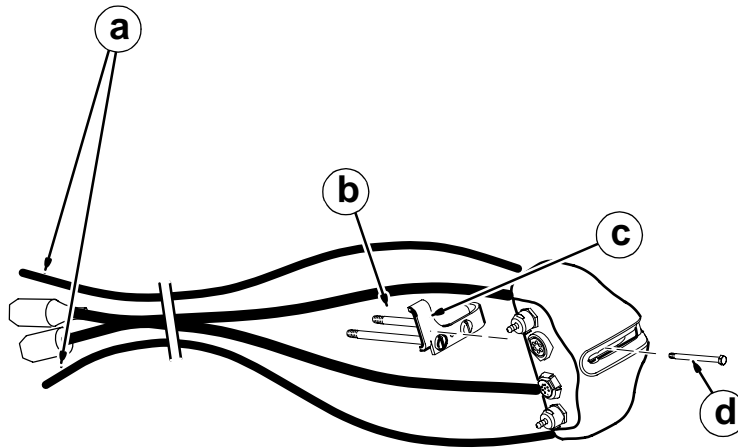
**NOTE: Do not lost this screws.  
This screw will be reused.**

**SIDE COVER INSTALLATION  
ILLUSTRATION 6**

Rev 4

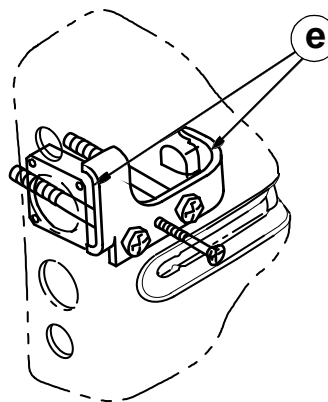
**5. Side Cover(Continued)**

4. Install the PAC Remote Interface Assy to the L or R Side Cover according to site layout.
  - a. Apply tape around end of pneumatic tubes and mark "TOP" to the opposite end of the tube connected to the top connector in the Remote PAC Interface Assembly and "BOTTOM" to the tube connected to the lower connector.
  - b. Insert two (2) screws M6 x 70mm (2109873-33) screws into Clip (2221023).
  - c. Insert Clip with screws into shell as shown with top cable and tube above Clip and bottom cable and tube below.
  - d. Hold in place by inserting provided M4 screw thru slot and turning about 3 or 4 turns into Clip.



**PREPARE CABLES AND TUBES FOR ROUTING**  
ILLUSTRATION 7

- e. Make sure each side of clip is mounted behind housing blocks.



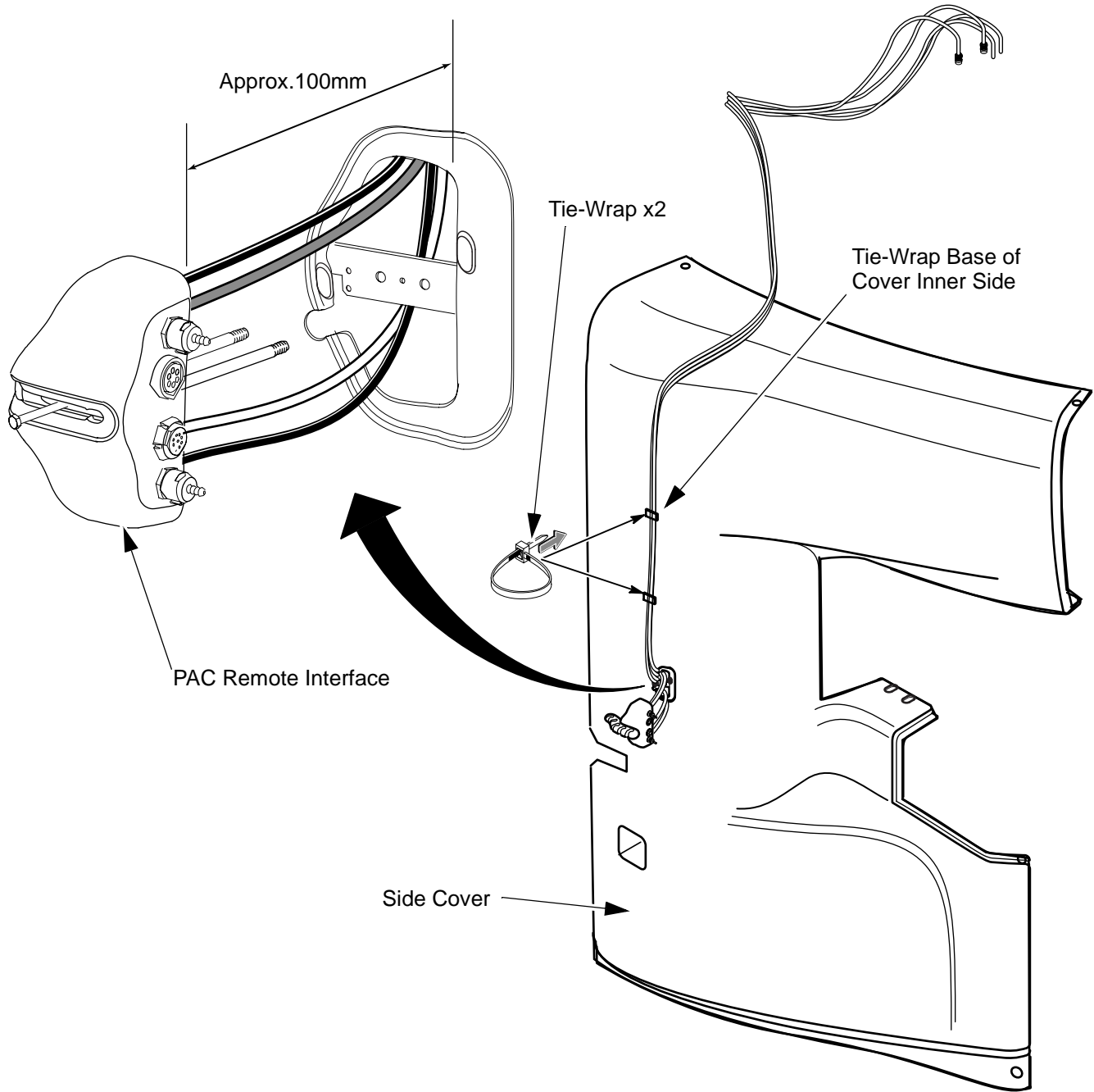
**POSITION REMOTE PAC INTERFACE MOUNTING CLIP**  
ILLUSTRATION 8

Rev 4

**5. Side Cover(Continued)**

- 5. Fix cables and tubes of PAC Remote Interface to inner side of side cover with 2 tie-wraps, then keep clearance approx.100mm between PAC remote interface and side cover outside.  
**Note:Top two cables will be routed thru top opening and bottom two cables will be routed thru lower opening.**

**NOTE: The PAC Remote Interface is L side layout in this illustration.**



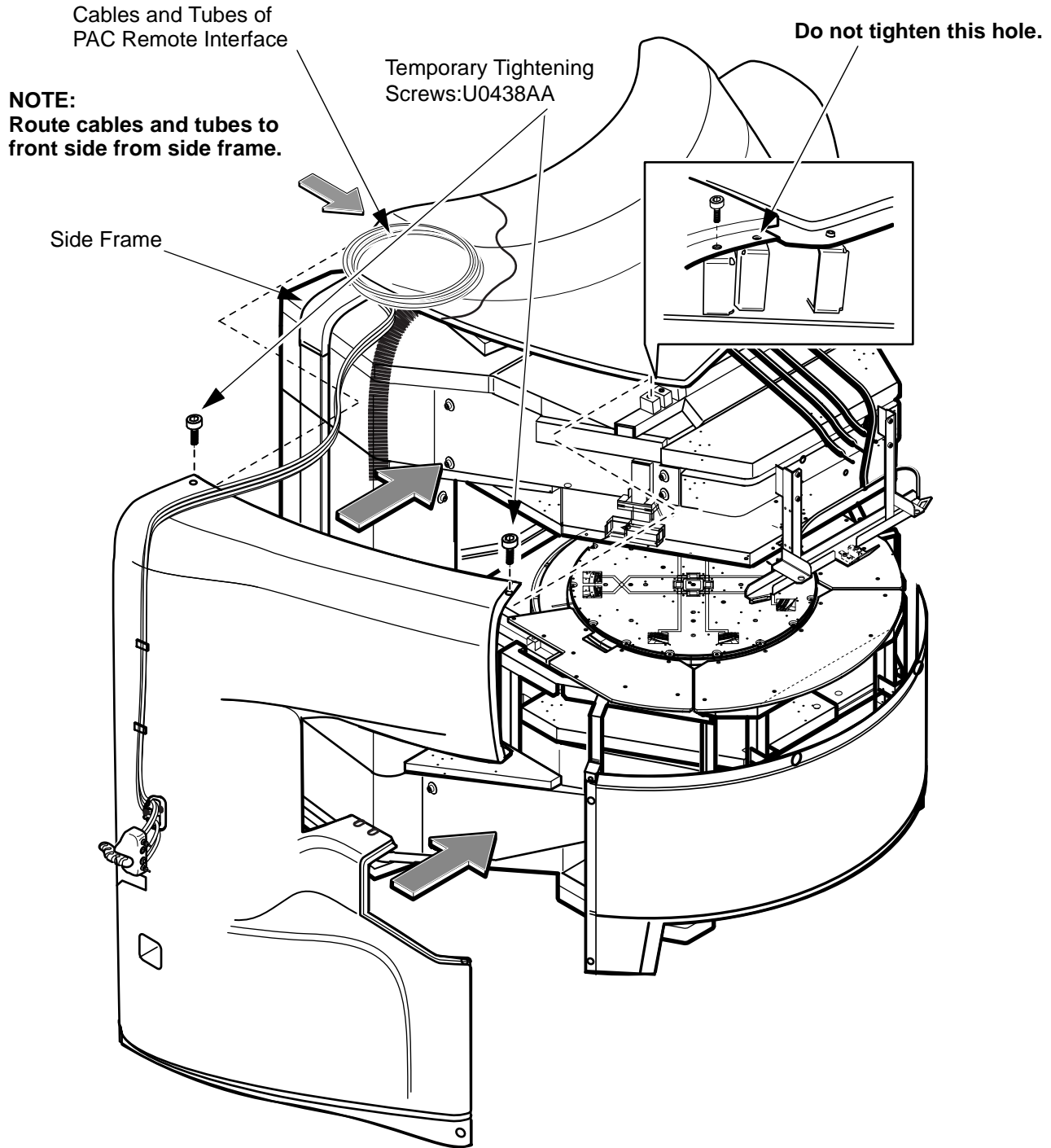
**SIDE COVER INSTALLATION  
ILLUSTRATION 9**

Rev 4

**5. Side Cover(Continued)**

- 6. Put PAC remote interface cables and tubes of side cover onto the magnet.
- 7. Install Side Cover of PAC remote interface side to the magnet with 2 screws of cover upper side. This side cover installation is temporary fixing.

**CAUTION:**  
Be careful not to damage cable when installing side cover.



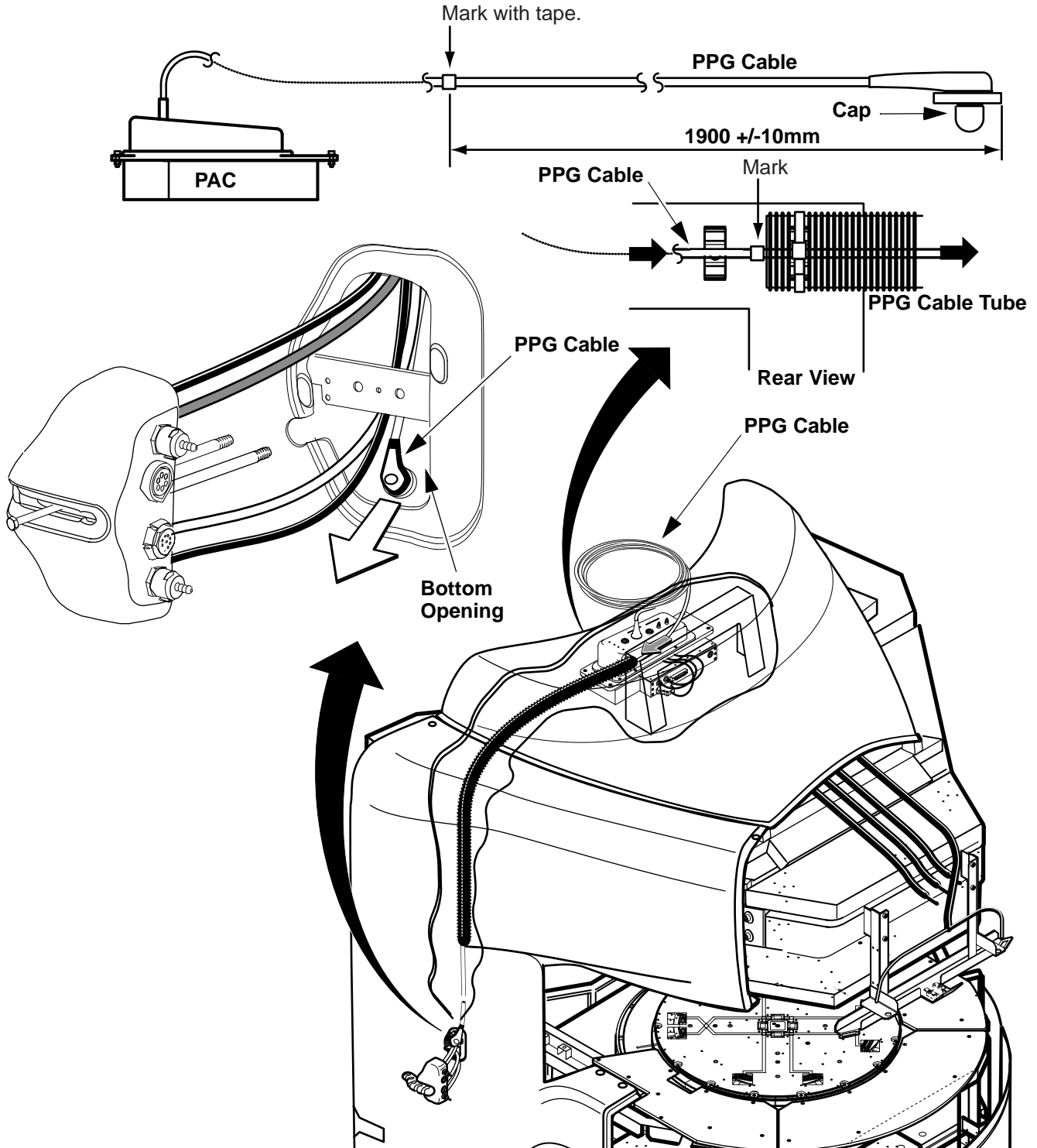
**SIDE COVER INSTALLATION**  
ILLUSTRATION 10

Rev 4

**5. Side Cover(Continued)**

- 8. Mark 1900 +/-10mm position from probe side of PPG cable with tape using ruler.
- 9. Insert PPG Cable into tube until cable marked position.
- 10. Draw PPG Cable Probe from bottom opening of PAC remote interface hole.
- 11. Send PPG Cable from upper magnet side so that there is not rest.

**Caution:** When inserting PPG cable, protection cap must be installed to PPG probe.

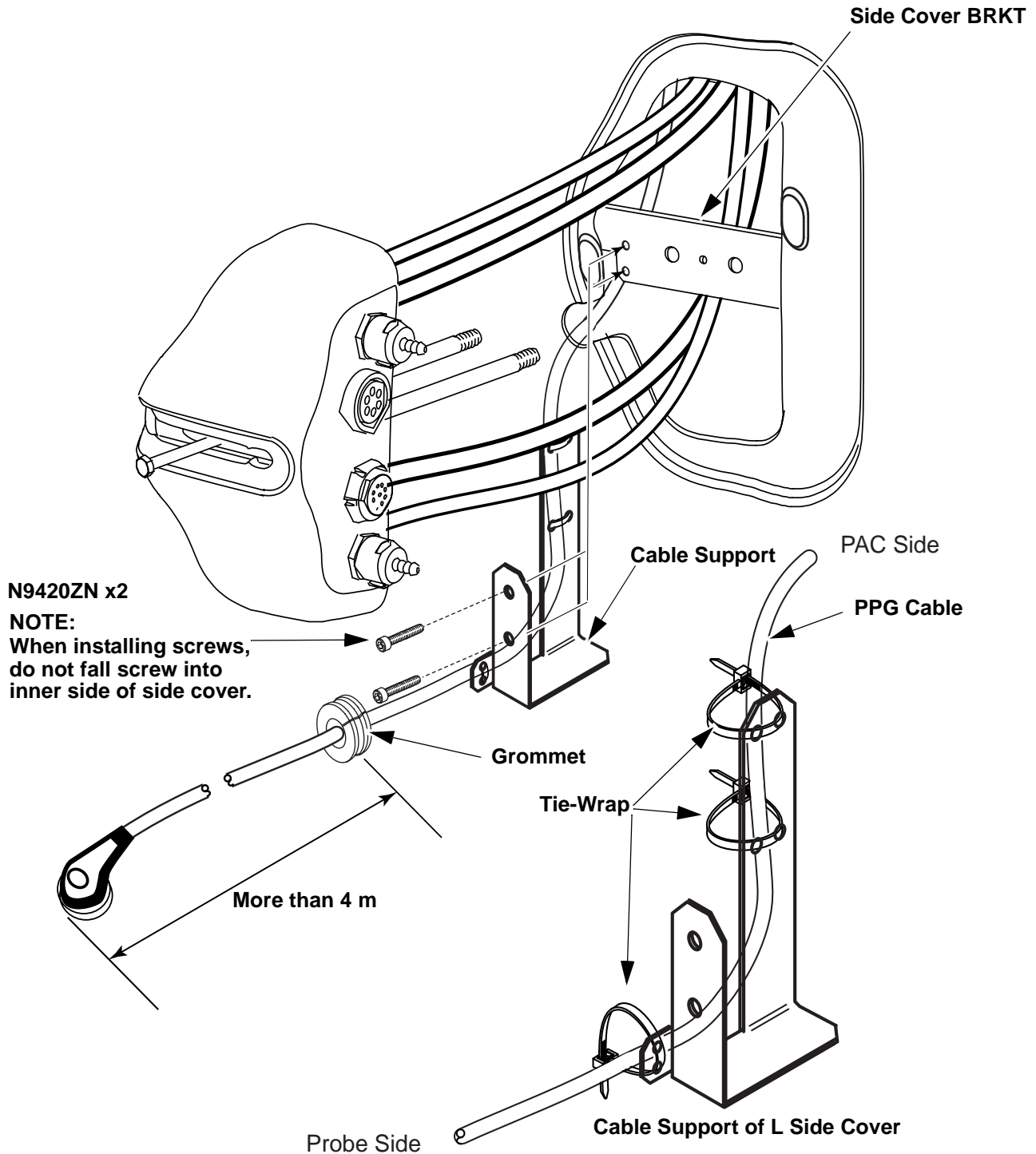


**SIDE COVER INSTALLATION  
ILLUSTRATION 11**

Rev 4

**5. Side Cover(Continued)**

- 12. Attach grommet to PPG cable. Check that there is more than 4 m between grommet and probe of PPG cable.
- 13. Attach Cable Support to PPG cable with 3 tie-wraps(U0200AC).
- 14. Install Cable Support to side cover BRKT with removed 2 screws.

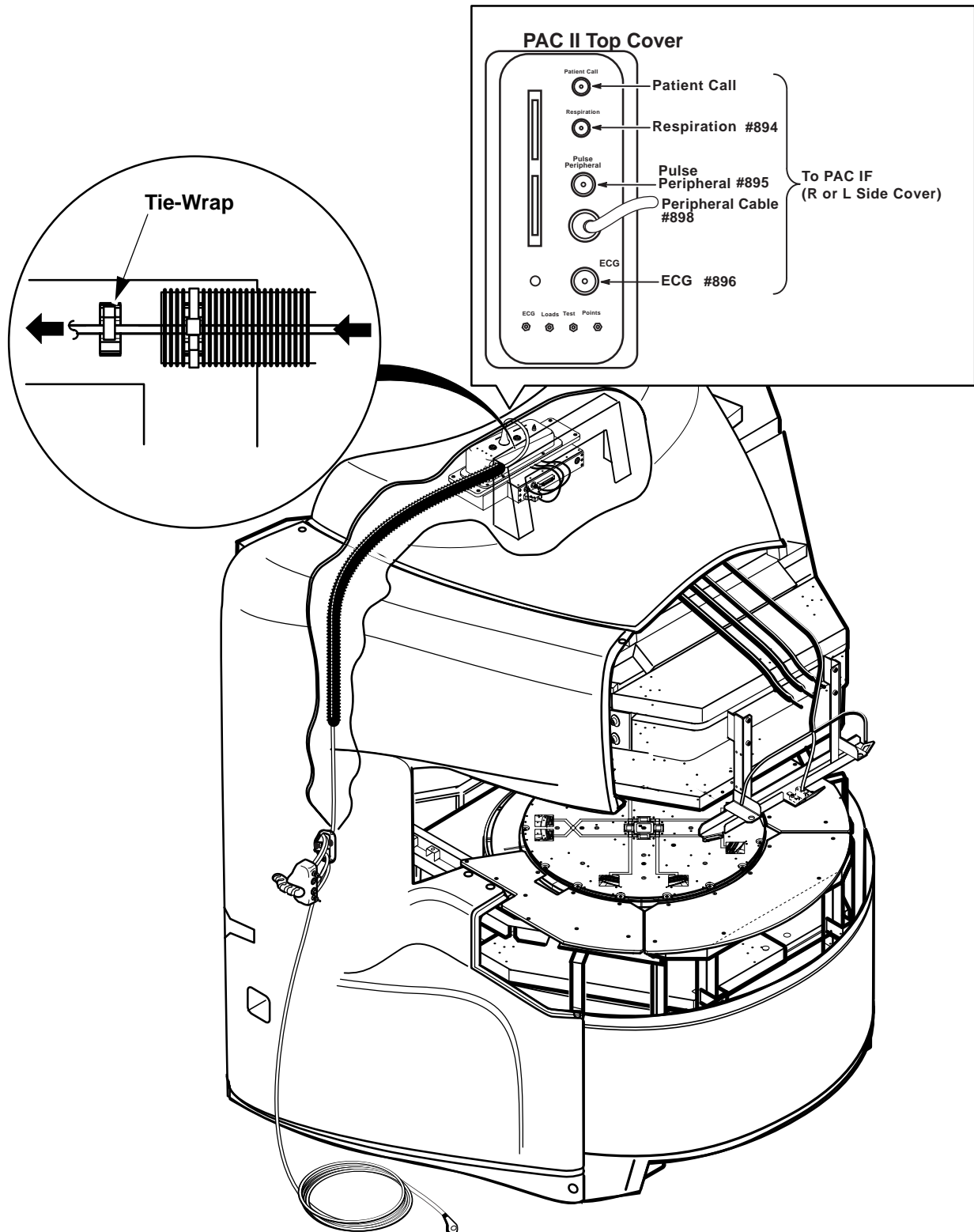


**SIDE COVER INSTALLATION  
ILLUSTRATION 12**

Rev 4

**5. Side Cover(Continued)**

15. Pull PPG Cable lightly from upper magnet side.
16. Fix PPG Cable to roof support with tie-wrap.
17. Connect cables and tubes of PAC Remote Interface Assy to PAC on the magnet.

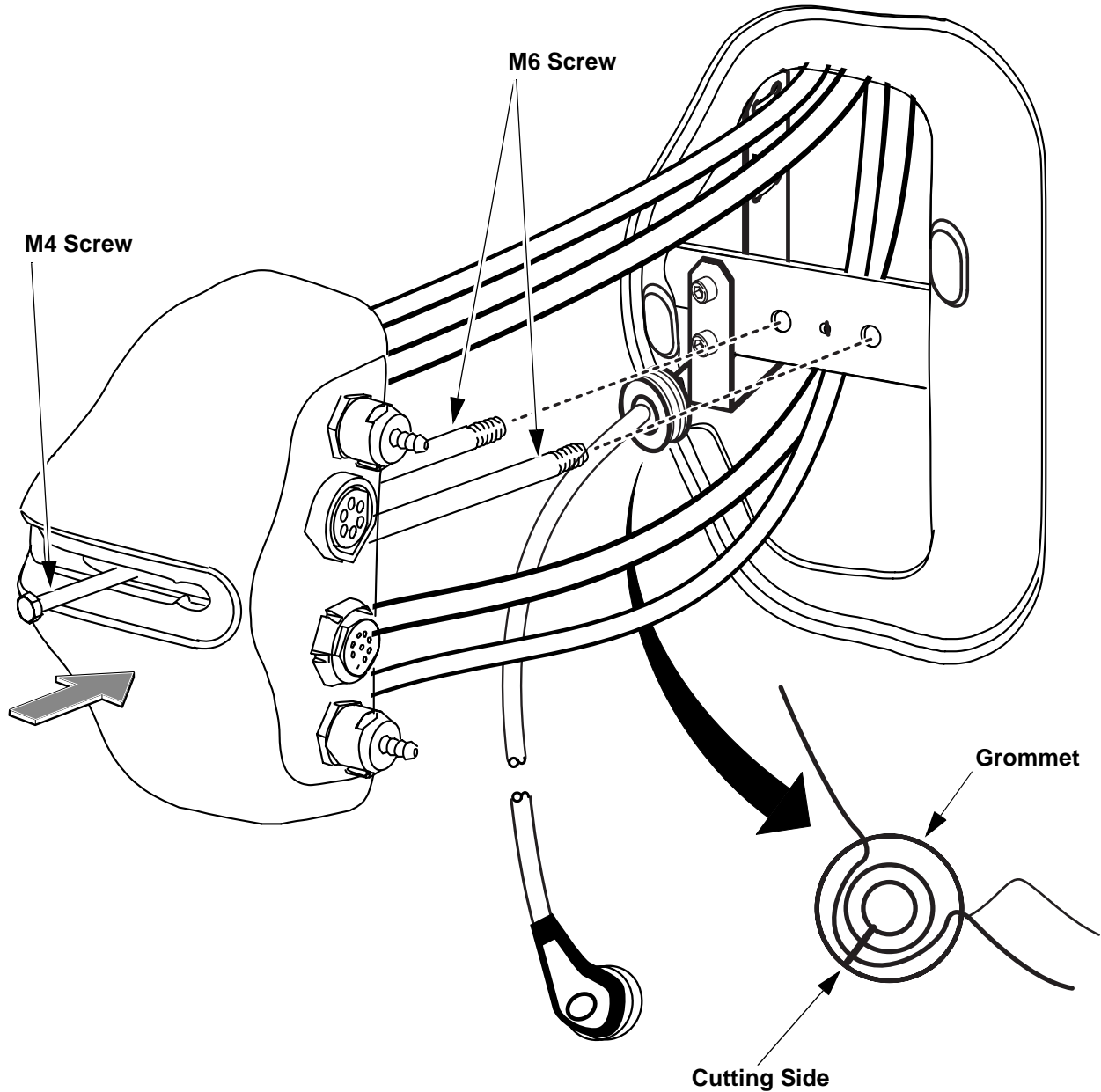


**INSTALLING REMOTE PAC INTERFACE**  
ILLUSTRATION 13

Rev 4

**5. Side Cover(Continued)**

18. Set Grommet/PPG Cable to side cover, then direct cutting side of grommet to bottom side.
19. Use **M4** screw thru slot to lift and guide small end of Clamp over block inside housing.
20. Using screwdriver thru housing slot, tighten down the **M6** screws to lock housing in place.
21. Remove **M4** screw and save for use at later time since it would be required if Remote PAC Interface Assembly would need to be removed at any time in the future. OR Turn the M4 screw inward until there is clearance for sliding the PAC Hanger Bar in T5 into place.



**INSTALLING REMOTE PAC INTERFACE  
ILLUSTRATION 14**

Rev 4

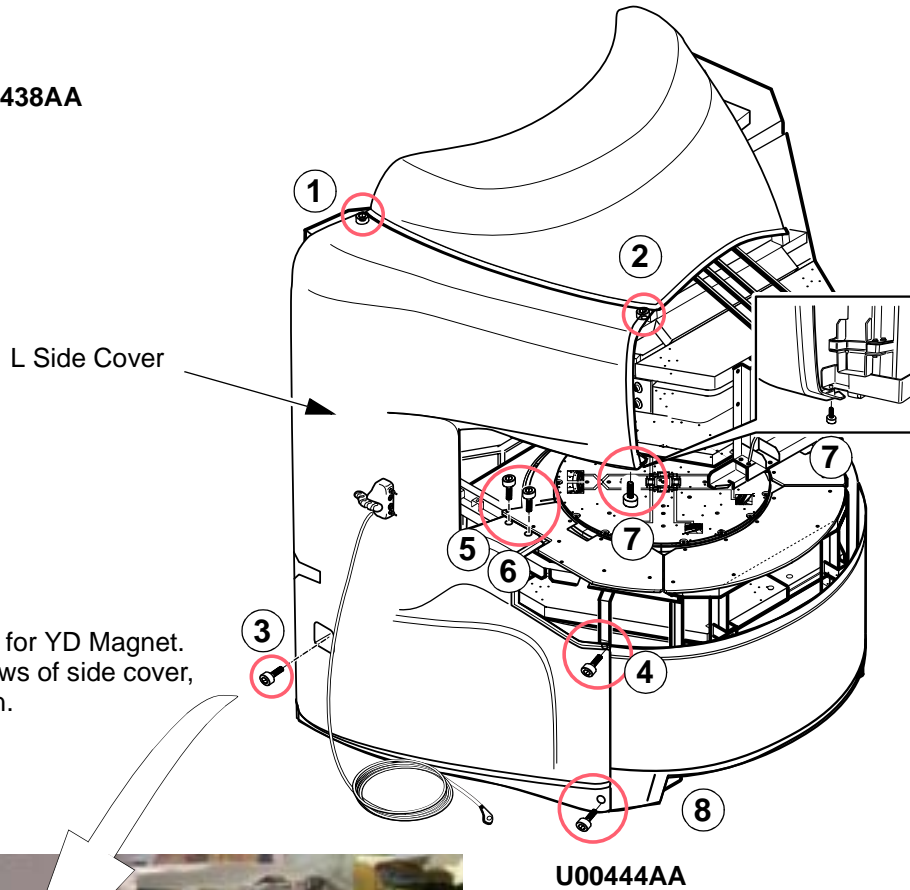
### 5. Side Cover(Continued)

22.Fix Side Cover of PAC interface side with 8 screws.

**NOTE:**  
PAC Remote Interface is L side layout in this illustration.

**NOTE:**  
The screw number is  
tightening order.

① ~ ⑦ Screws:U0438AA



**Note**

This Frame is adjustable for YD Magnet.  
If you cannot fix the screws of side cover,  
Adjust this frame position.



**SIDE COVER INSTALLATION**  
ILLUSTRATION 15

Rev 4

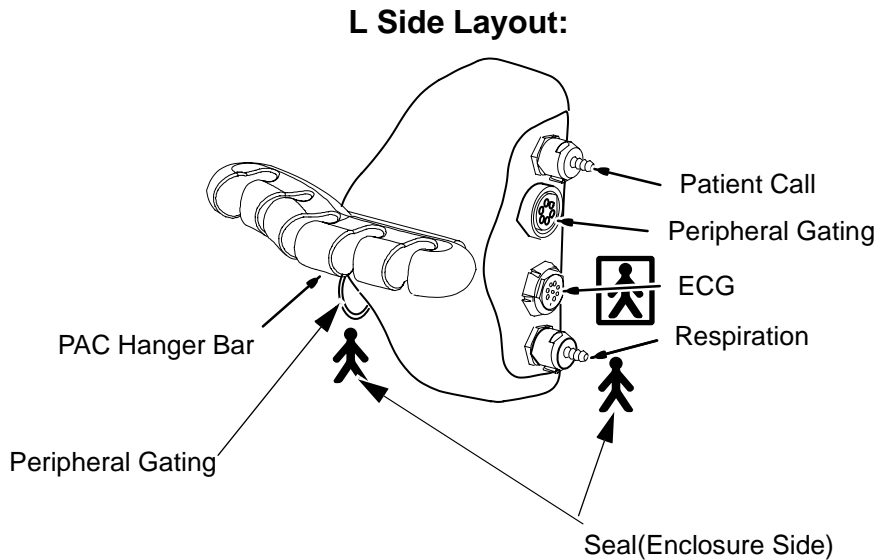
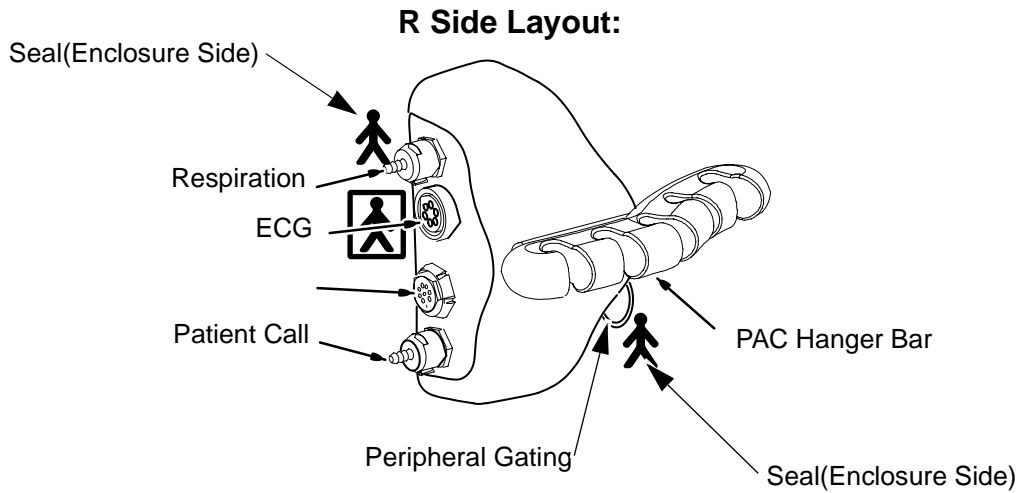
**5. Side Cover(Continued)**

**Another Side:**

- 23. Install the dummy PAC Remote Interface for another side cover. (There is no cable connection)
- 24. Install the another side cover with 8 screws. (Refer to previous page.)

**PAC Remote Interface Side:**

- 25. Attach cables as indicated below.
- 26. Slide PAC Hanger Bar (2221023) into position.
- 27. Attach the three seals to side cover as illustration.

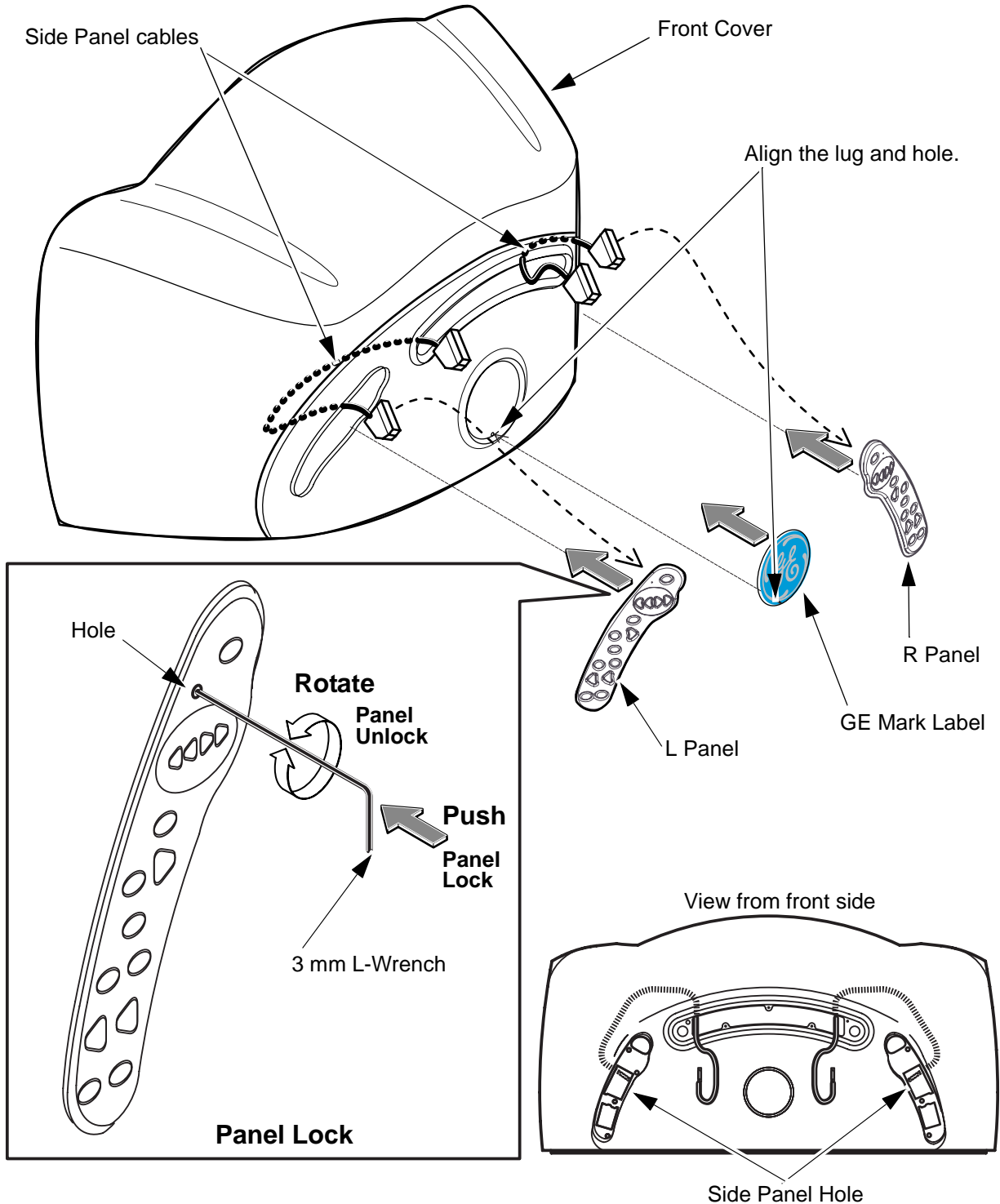


**INSTALL PAC HANGER BAR AND SEAL  
ILLUSTRATION 16**

Rev 4

### 6. Front Cover

1. Before installing front cover, Install the following parts to front cover.
  - a. Install the GE Mark label aligning the lug and hole.
  - b. Route the R and L panel cables from side panel holes to center panel hole.
  - c. Connect side panel cable to L panel, and attach the L panel to front cover.
  - d. Connect side panel cable to R panel, and attach the R panel to front cover.

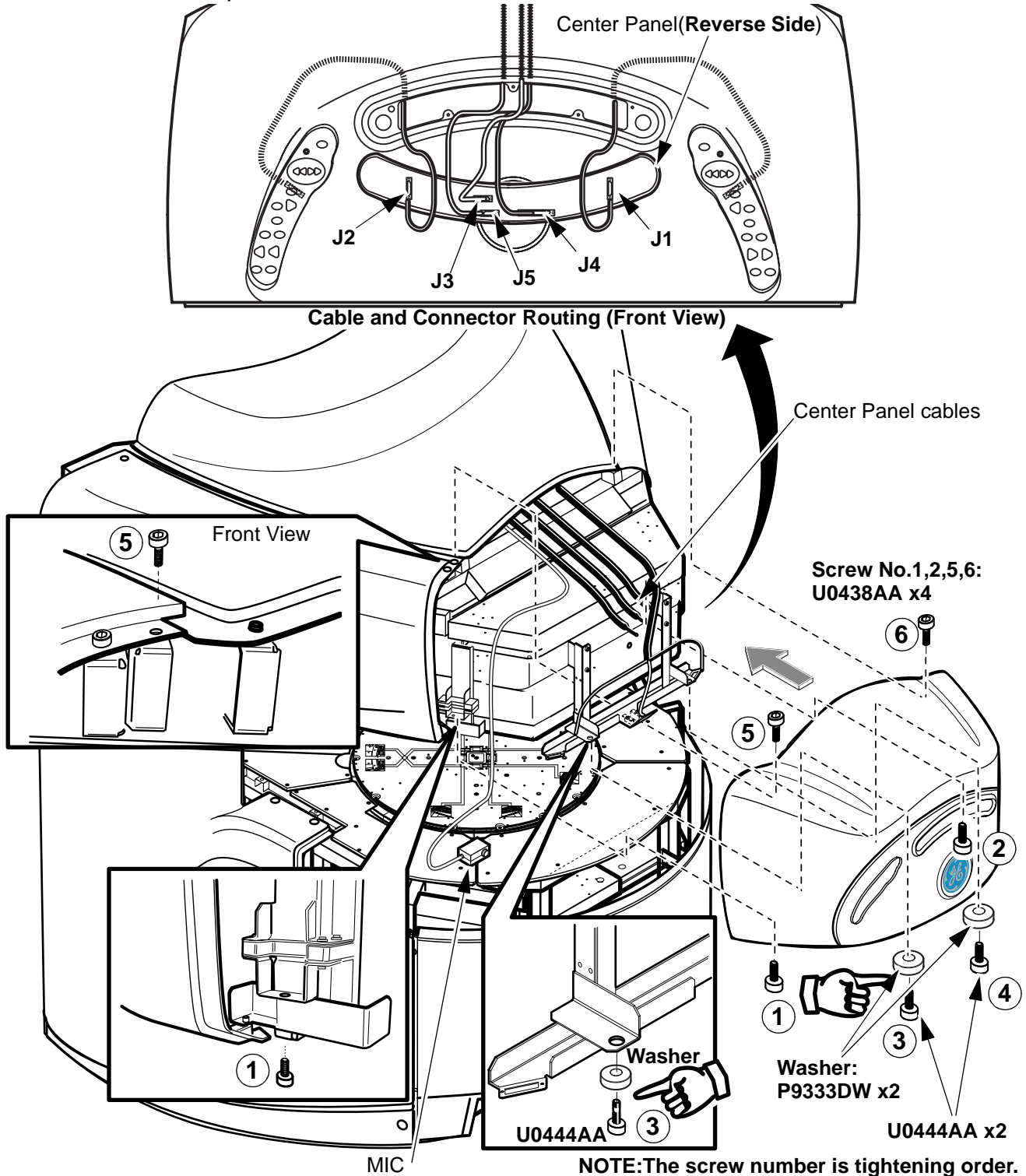


FRONT COVER INSTALLATION  
ILLUSTRATION 17

Rev 4

**6. Front Cover(Continued)**

2. Route the MIC cable as illustration and put the MIC on deck plate.
3. Install Front Cover to the Magnet front side with 6screws(U0438AA x4,U0444AA x2) and 2washers(P9333DW).
4. Connect the all cables to J1~J5 connectors of center panel.
5. Attach the center panel to front cover.



**FRONT COVER INSTALLATION**  
ILLUSTRATION 18

Rev 4

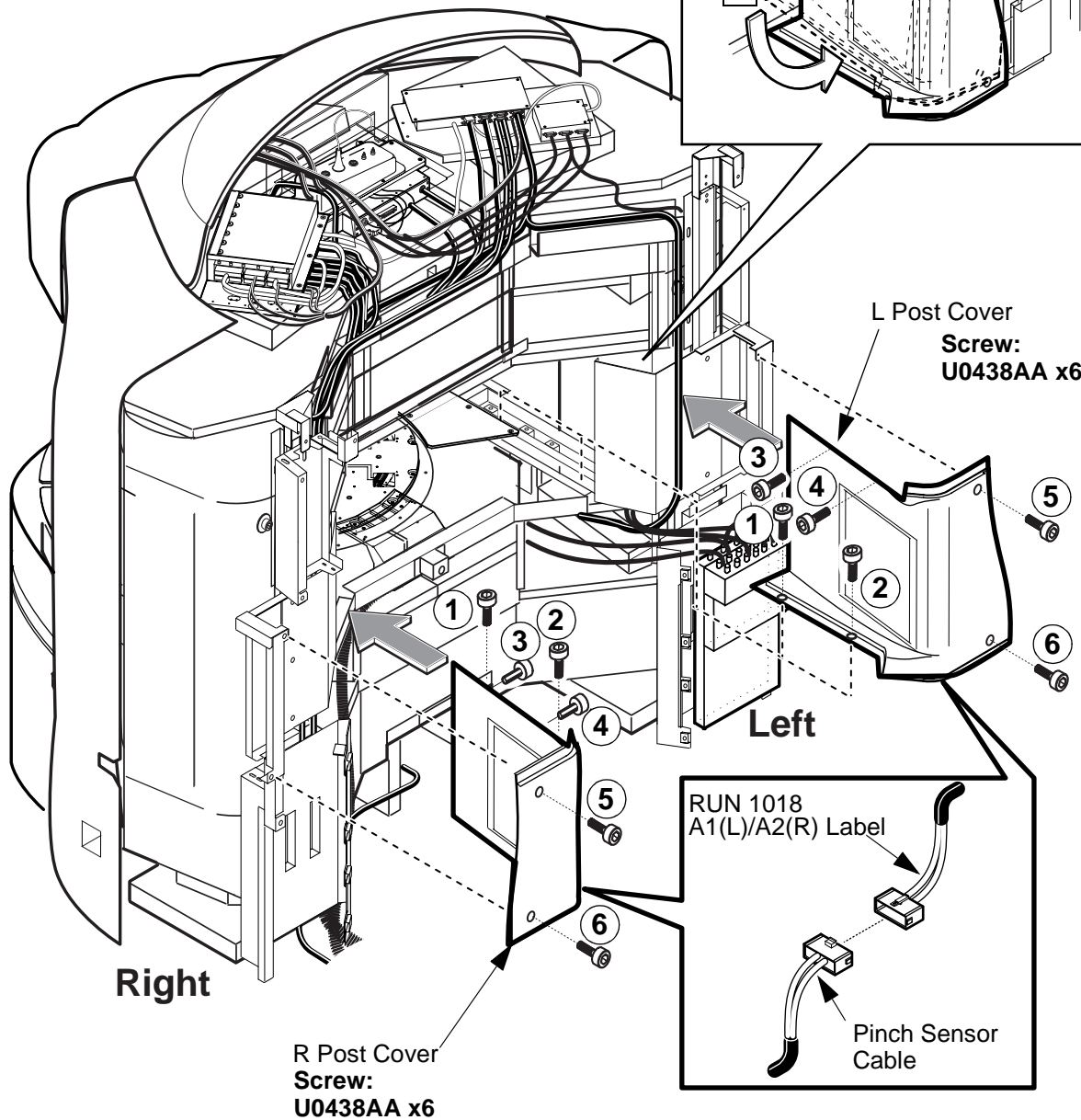
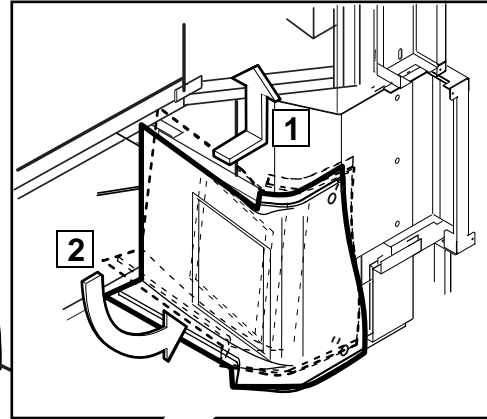
**7. Post Cover**

1. Put R and L Post covers near post inside, connect pinch sensor connector of post cover to A1(L)/A2(R) label cables of run 1018 for each side.
2. Install R and L Post Covers to magnet frame with 6 screws(U0438AA) for each cover according to the installation order.

**NOTE1:**  
Use 5mm-S Metric Allen Wrench to No.3 screw of L Post Cover.

**NOTE2:**  
Install cover so that a clearance between covers becomes level.  
Refer to Cover Clearance Adjustment of page 22.

Post Cover Installation Order:



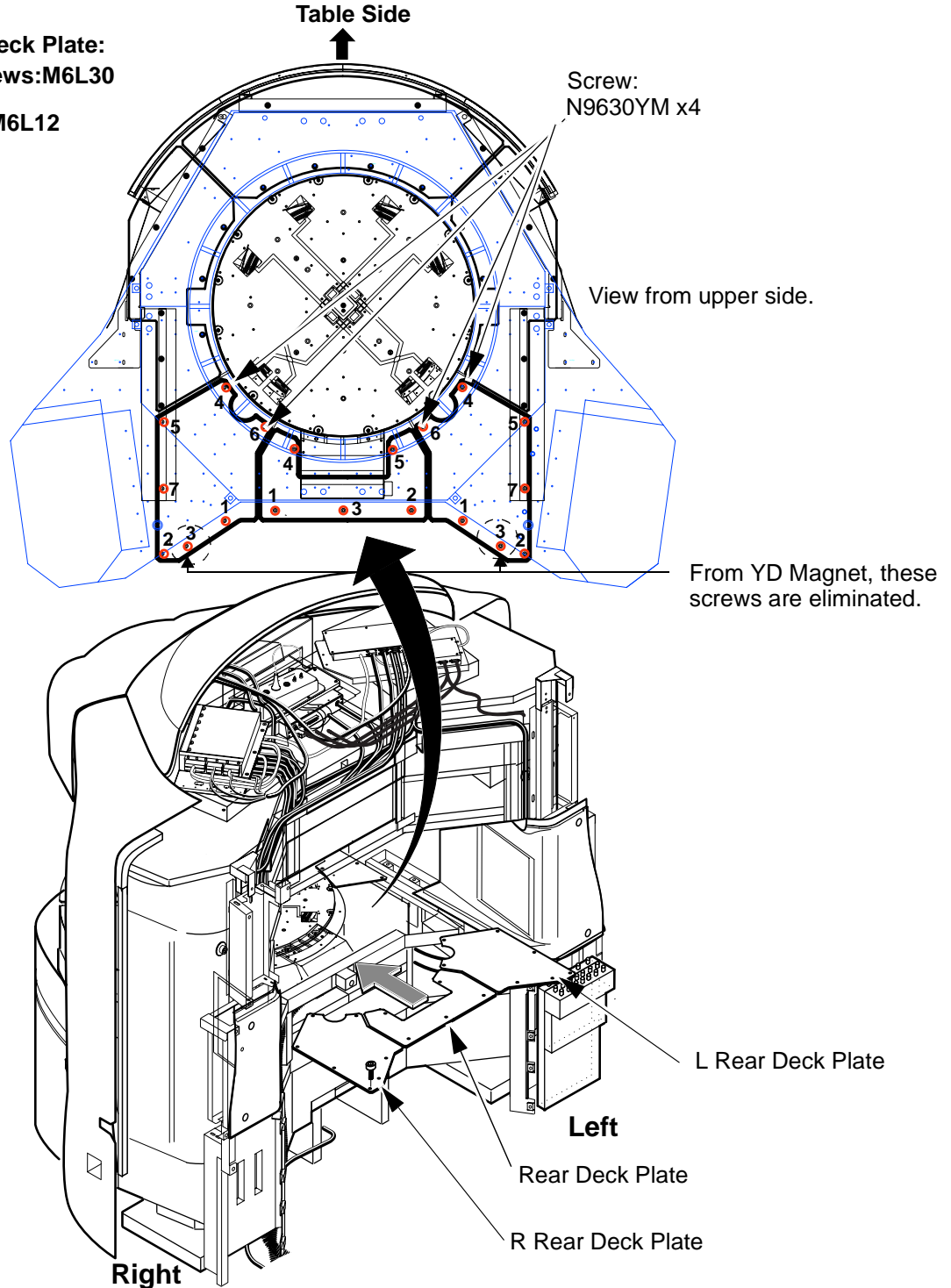
**POST COVER INSTALLATION**  
ILLUSTRATION 19

Rev 4

**8. Rear Deck Plate**

1. Check that the all connection and routing of cables and units are normal.
2. Install Rear Deck Plates with screws(temporary tightening: U0444AA x 17 for YD Magnet. N9630YM x4 plus U0438AA x15 for YC Magnet) onto the rear lower frames. Tighten the 19 screws on rear deck plates.

**L and R Rear Deck Plate:**  
**No.4 and 6 Screws:M6L30**  
**Other Screws:M6L12**

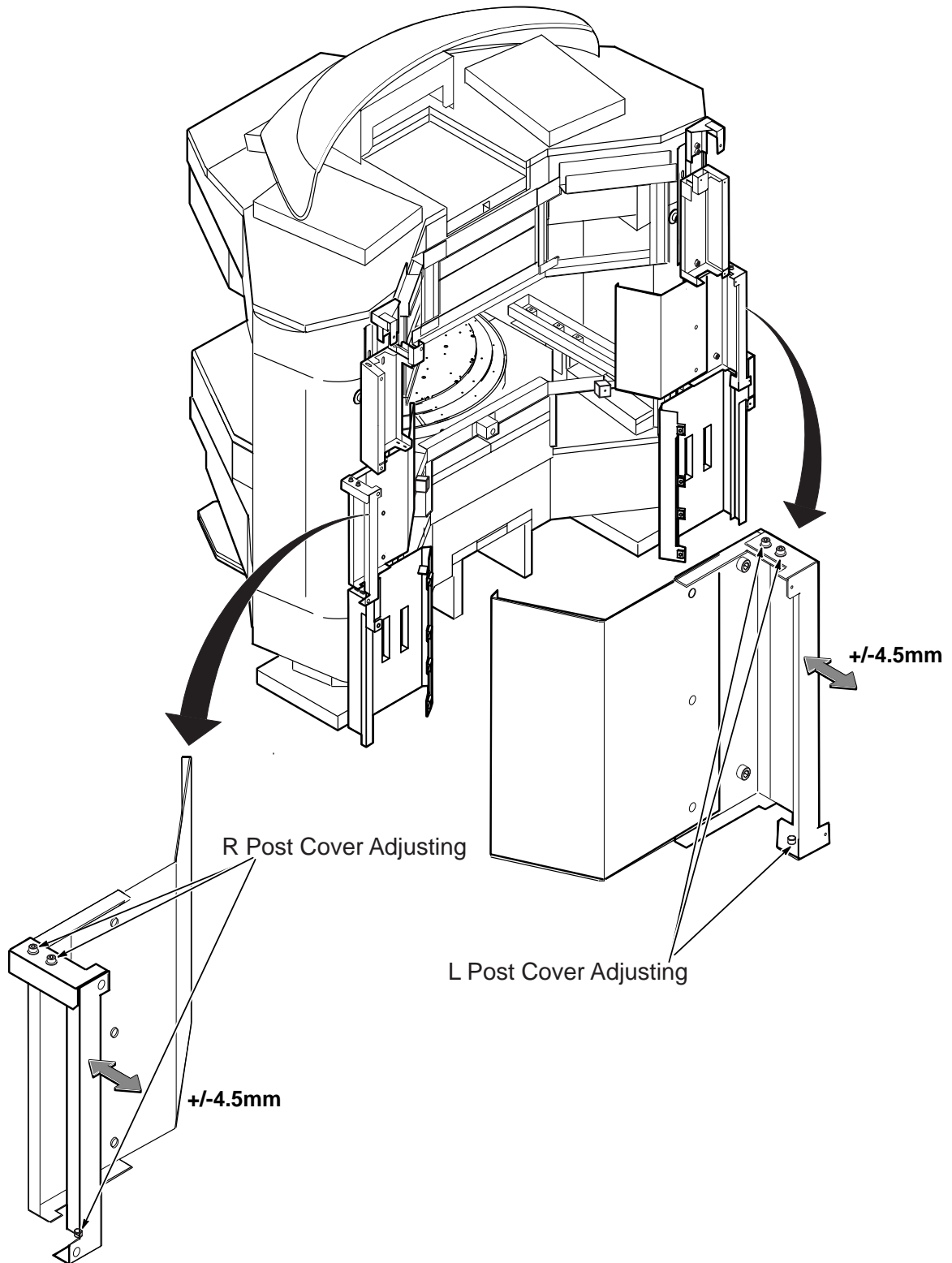


**REAR DECK PLATE INSTALLATION**  
 ILLUSTRATION 20

Rev 4

### 9. Post Cover Clearance Adjustment

1. Install post cover so that a clearance between covers becomes level.



**POST COVER CLEARANCE ADJUSTMENT**  
ILLUSTRATION 21

**Revision History**

| <b>Rev</b> | <b>Date</b>  | <b>Author</b> | <b>Primary Reasons For Change</b>                    |
|------------|--------------|---------------|--|
| 0          | Mar 09, 2001 | K.Tsumagari   | Initial Release                                      |
| 1          | May 19, 2001 | K.Tsumagari   | 1. Top Cover installation is added<br>2. Misc Change |
| 2          | Oct 29, 2001 | K.Tsumagari   | Misc Change  |
| 3          | Jan 08, 2002 | K.Tsumagari   | Page 19: Changed fixing screws of front cover.       |
| 4          | Nov 26, 2002 | Y.Masumo      | Page 16: Added YD Information.                       |



## UNPACKING SOP

### DIMENSIONS

- SIZE OF THE PACKING BOX= LENGTH  
x BREADTH x HEIGHT = 2860 X 1145 X 1070 mm
- WEIGHT OF THE TABLE = 750 lbs
- WEIGHT OF DOLLIES = 100 lbs
- WEIGHT OF THE PACKING BOX = 250 lbs (APPROX)
- WEIGHT OF THE TABLE WITH PACKING  
= 1100 lbs (APPROXIMATELY)

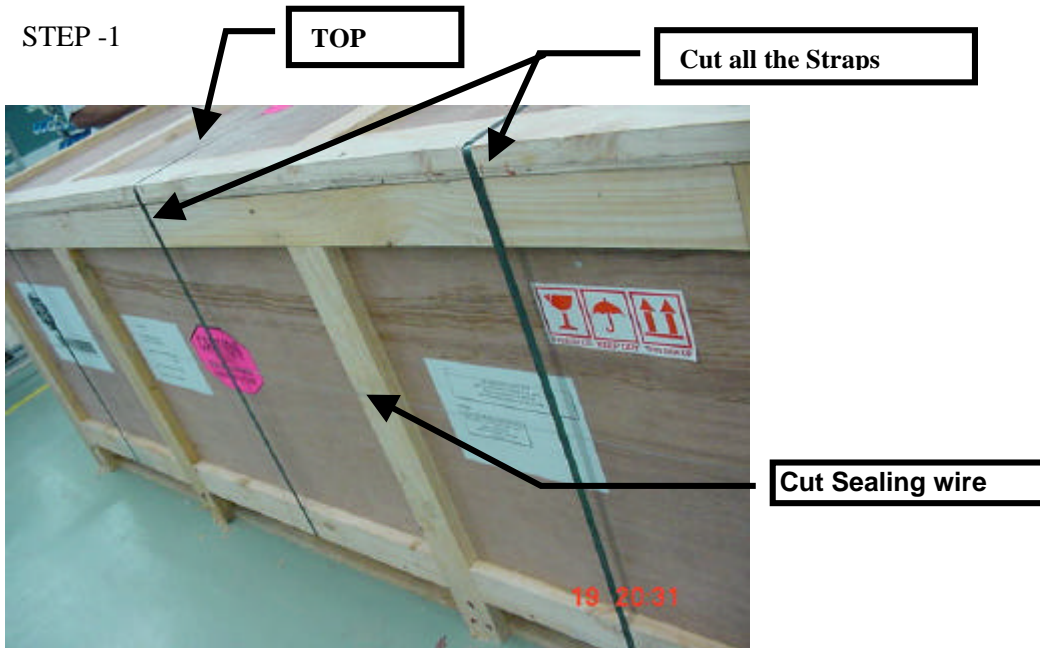
**INSPECT TILT WATCH & SHOCK WATCH FOR CONDITION**

|   |  |  |  |      |  |          |          |      |
|---|--|--|--|------|--|----------|----------|------|
| ▲ |  |  |  | Dr.  |  |          |          |      |
| ▲ |  |  |  | Ch.  |  |          |          |      |
| ▲ |  |  |  | App. |  | Doc. No. | Rev. No. | Page |
| ▲ |  |  |  |      |  |          |          |      |



# UNPACKING SOP

STEP -1



STEP -2



|   |  |  |      |  |          |          |      |
|---|--|--|------|--|----------|----------|------|
| ▲ |  |  | Dr.  |  |          |          |      |
| ▲ |  |  | Ch.  |  |          |          |      |
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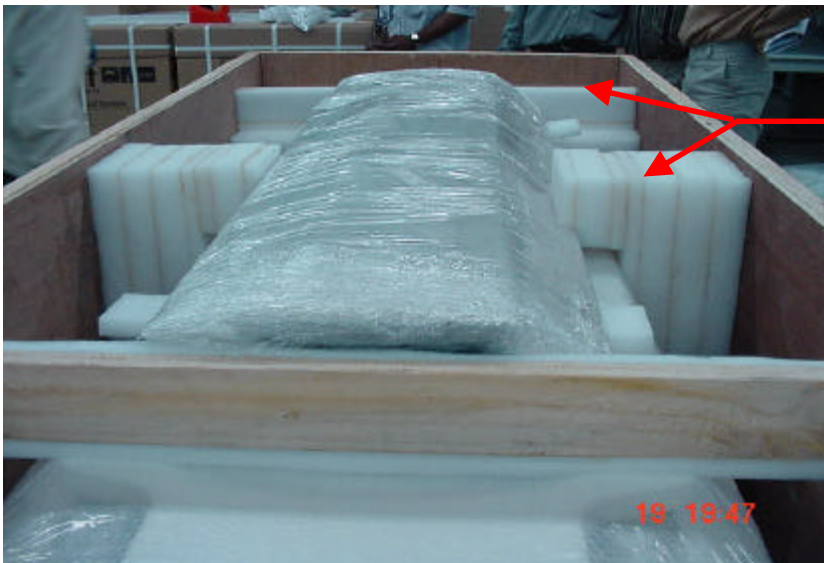
# UNPACKING SOP

STEP -3



Remove the Top panel

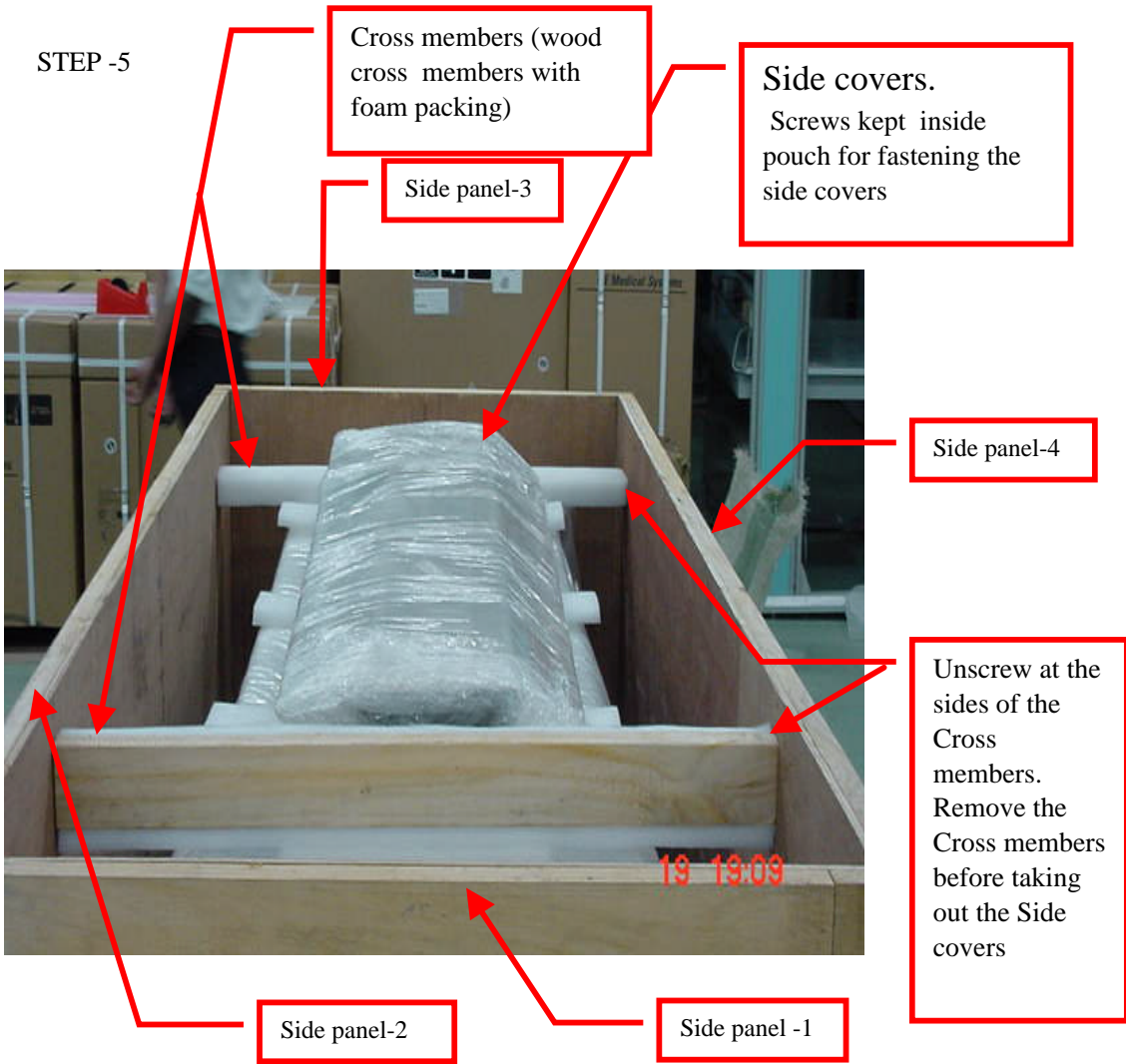
STEP -4







Remove the packings on the sides

|   |  |  |      |  |          |          |      |
|---|--|--|------|--|----------|----------|------|
| ▲ |  |  | Dr.  |  |          |          |      |
| ▲ |  |  | Ch.  |  |          |          |      |
| ▲ |  |  | App. |  | Doc. No. | Rev. No. | Page |
| ▲ |  |  |      |  |          |          |      |

STEP -5



|   |  |  |      |  |          |          |      |
|---|--|--|------|--|----------|----------|------|
|  |  |  | Dr.  |  |          |          |      |
|  |  |  | Ch.  |  |          |          |      |
|  |  |  |      |  | Doc. No. | Rev. No. | Page |
|  |  |  | App. |  |          |          |      |

STEP -6



Remove all the side screws and remove the Side panels (4nos)

**CAUTION:**

DO NOT REMOVE THE 3 SCREWS ON EACH SIDE PANEL MARKED BY STICKERS ON THE OUTSIDE OF THE BOX AS " DO NOT REMOVE THESE SCREWS WHILE UNPACKING". THESE SCREWS HOLD THE RAMP FOR UNLOADING TABLE USING DOLLY (RAMP KEPT INSIDE)

**DO NOT REMOVE**  
these Screws during  
Unpacking

|   |  |  |      |  |          |          |      |
|---|--|--|------|--|----------|----------|------|
| △ |  |  | Dr.  |  |          |          |      |
| △ |  |  | Ch.  |  |          |          |      |
| △ |  |  | App. |  |          |          |      |
| △ |  |  |      |  | Doc. No. | Rev. No. | Page |



## UNPACKING SOP

Check for availability of All Parts as per accompanying packing list. All loose parts except IV Pole have been packed separately in Card-board Box placed on Floor of Box. IV Pole is strapped to Top of the Table with proper packing material in between.

### STEP 7

**AFTER REMOVING THE SIDE PANEL UNSCREW THE 3 SCREWS ON EACH OF THE SIDE PANELS AND TAKE THE RAMP OUT. EACH RAMP HAS GOT 2 PARTS NAMELY A STRAIGHT PORTION AND A SLOPING PORTION.**

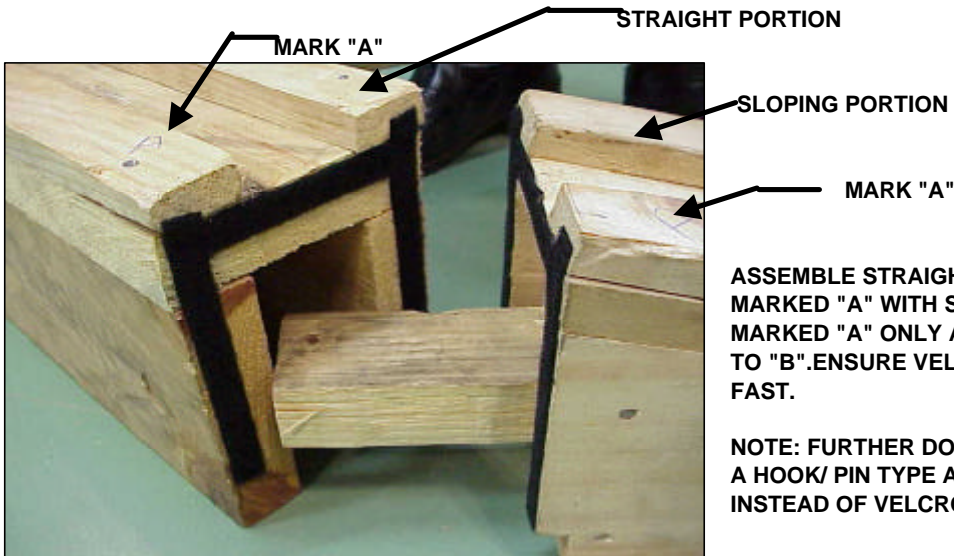


**STRAIGHT PORTION**



**SLOPING PORTION**

### STEP 8: ASSEMBLE THE RAMP AS SHOWN BELOW.



**ASSEMBLE STRAIGHT PORTION MARKED "A" WITH SLOPING PORTION MARKED "A" ONLY AND SIMILARLY "B" TO "B". ENSURE VELCRO IS STUCK ON FAST.**

**NOTE: FURTHER DOLLIES WOULD HAVE A HOOK/ PIN TYPE ARRANGEMENT INSTEAD OF VELCRO.**

|   |  |  |      |  |          |          |
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| ▲ |  |  | Dr.  |  |          |          |
| ▲ |  |  | Ch.  |  |          |          |
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| ▲ |  |  | App. |  | Page     |          |



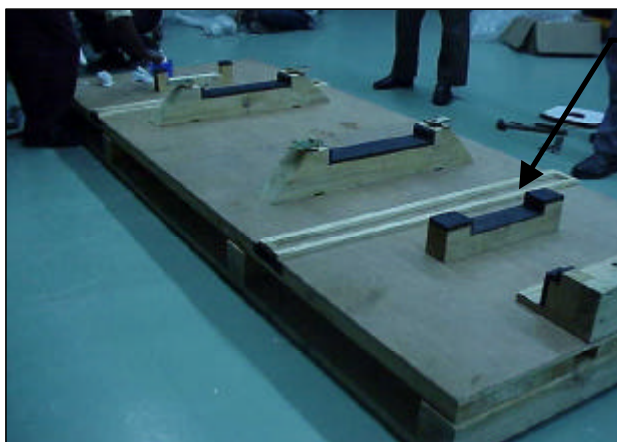
# UNPACKING SOP



RAMP ASSEMBLY

**STEP 9**

ASSEMBLE RAMP ONTO SIDE OF PACKAGE BOX. VELCRO IS STUCK ON SIDE OF BOX FOR THIS.



GUIDE-RAILS

**NOTE:** ENSURE THAT THE GUIDE ON THE RAMP COINCIDES WITH THE GUIDE ON THE PACKAGE BOX.

|   |  |  |      |  |          |          |      |
|---|--|--|------|--|----------|----------|------|
| △ |  |  | Dr.  |  |          |          |      |
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| △ |  |  |      |  | Doc. No. | Rev. No. | Page |
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# UNPACKING SOP

## STEP 10

AFTER STTING UP THE RAMP, THE FOUR CLAMPING BOLTS HAVE TO BE REMOVED.

STEP

Bolt

Clampin  
g plate



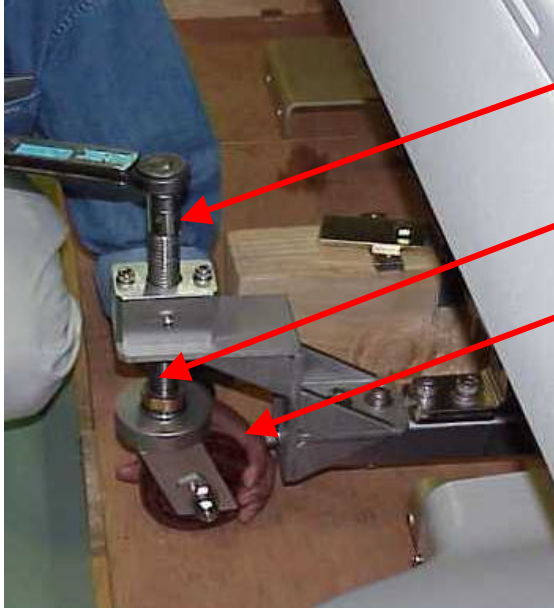
### CAUTION:

Remove all four Bolts and four Clamping plates before lifting the Table from the Pallet

|   |  |  |      |  |          |               |
|---|--|--|------|--|----------|---------------|
| △ |  |  | Dr.  |  |          |               |
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| △ |  |  | App. |  |          |               |



# UNPACKING SOP



**SOCKET #  
19 OR 3/4"**

**LEAD SCREW**

**CASTOR WHEEL**

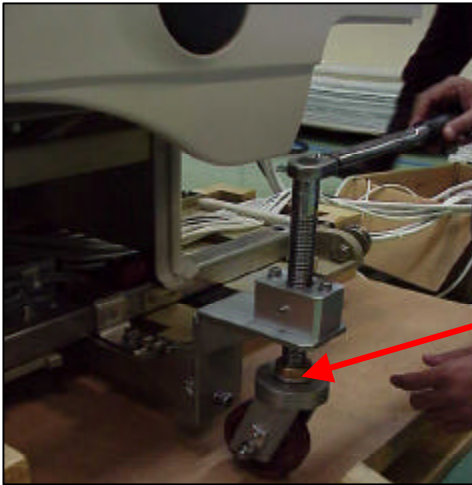
**NOTE : WHILE JACKING UP THE CASTOR WHEELS, HOLD THEM IN SUCH A WAY THAT THEY FACE TOWARDS THE TABLE - THIS IS TO PREVENT THE TABLE FROM SLIPPING AWAY FROM THE PALLET (PACKING). (WOODEN GUIDE RAILS ARE ALSO PROVIDED TO AVOID SLIPPAGE)**

|   |  |  |      |  |          |          |      |
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| △ |  |  | Dr.  |  |          |          |      |
| △ |  |  | Ch.  |  |          |          |      |
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# UNPACKING SOP

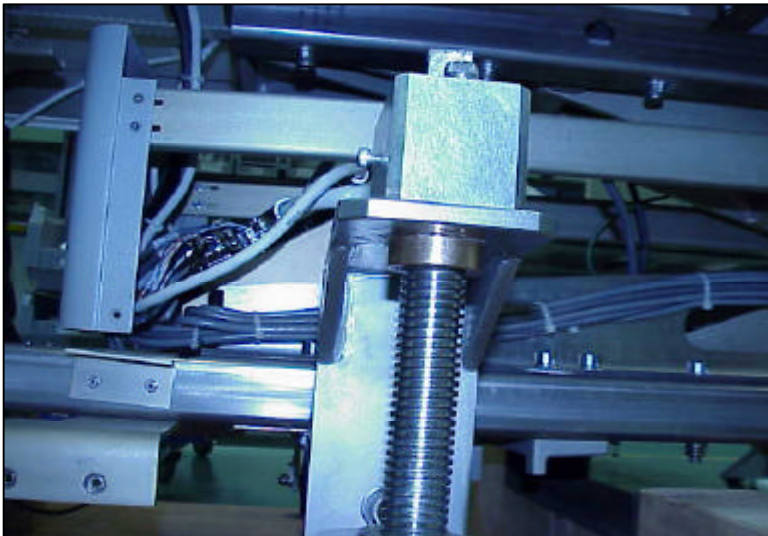
**STEP 11 : JACK UP THE FOUR DOLLY WHEELS AS SHOWN IN THE PICTURE**



**CAUTION : ALL FOUR LEADSCREWS TO BE JACKED UP SIMULTANEOUSLY BY SAME EXTENT.**

**LOCK NUT TO BE MOVED UP THE LEAD SCREW**

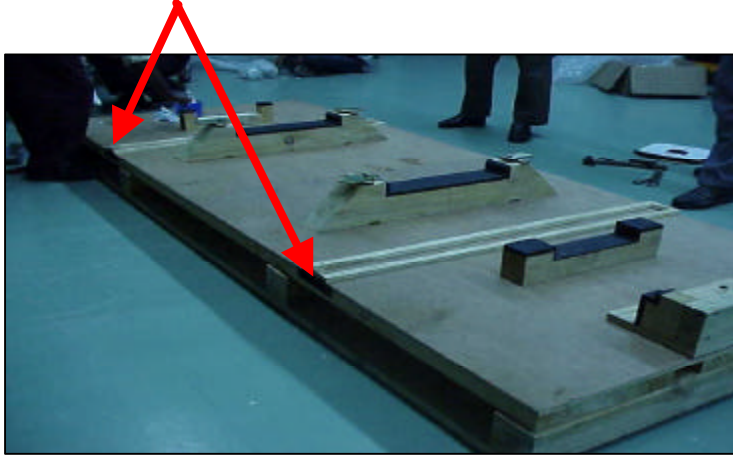
**Note: JACK UP TILL THE TOP OF THE LEAD-SCREW AS SHOWN. ALSO THE BRASS LOCK-NUT'S FACE SHOULD MATE WITH LOWER SURFACE OF THE DOLLY FRAME AS SHOWN BELOW**



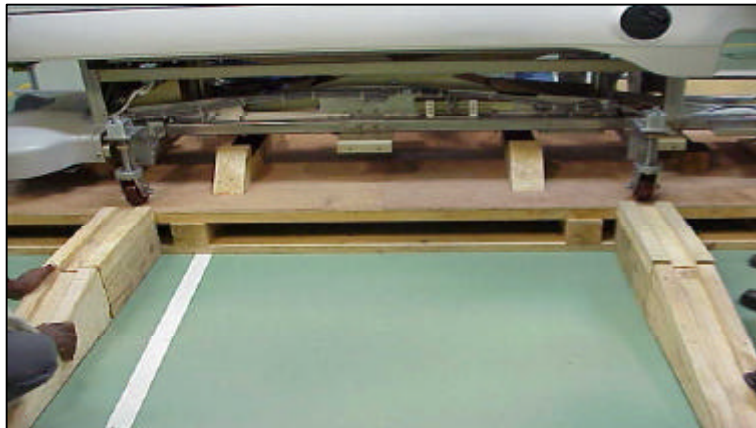
|   |  |  |      |  |          |          |      |
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| △ |  |  | Ch.  |  |          |          |      |
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|  |               |
|--|---------------|
| <br> | UNPACKING SOP |
|--|---------------|

**STEP 12 : REMOVE THIS PIECE ON THE LANDING SIDE OF THE TABLE**



**STEP 13 : MOVE THE TABLE TO THE GROUND USING THE RAMP.**



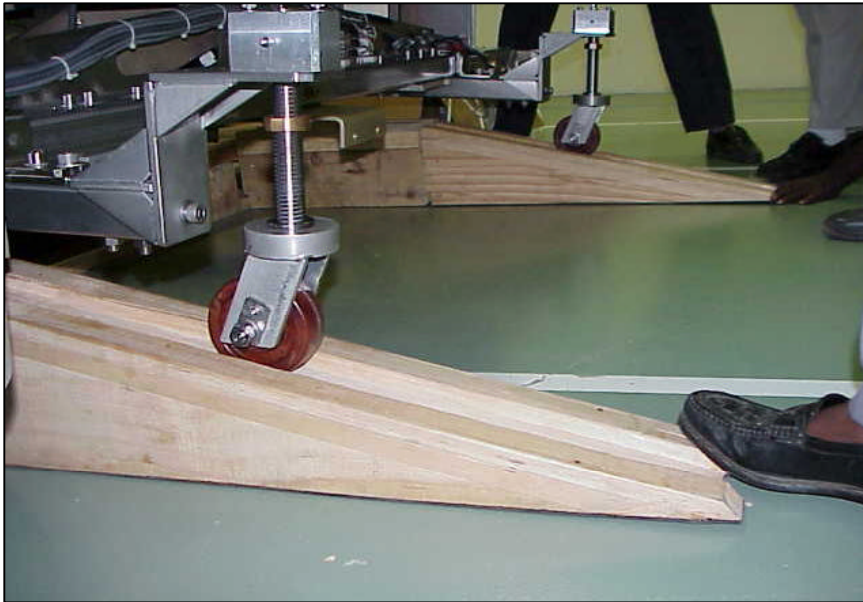
**CAUTION : ALL POINTS ON TABLE SHOULD CLEAR THE PACKING LOCATORS INCLUDING CABLES.**

|   |  |  |  |      |  |          |          |      |
|---|--|--|--|------|--|----------|----------|------|
| ^ |  |  |  | Dr.  |  |          |          |      |
| ^ |  |  |  | Ch.  |  |          |          |      |
| ^ |  |  |  | App. |  | Doc. No. | Rev. No. | Page |
| ^ |  |  |  |      |  |          |          |      |



# UNPACKING SOP

**NOTE THAT PROPER SUPPORT IS REQUIRED TO ENSURE THE TABLE MOVEMENT IS SLOW AND GRADUAL - TWO PEOPLE BETWEEN THE TWO RAMPS AND ONE PERSON AT THE ENDS OF THE TABLE.**



**CAUTION : WHILE UNWRAPPING THE BUBBLE SHEET - PLEASE DO NOT USE ANY SHARP TOOLS AS ELECTRICAL WIRING MIGHT GET CUT**

|   |  |  |      |  |          |          |      |
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| △ |  |  | Ch.  |  |          |          |      |
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| 2- Required Tool ..... | 2 |
| 3- Required Tool ..... | 2 |
| 4- Procedure .....     | 2 |

Rev 1

## 1. Overview

This procedure describes how to install Multi-Channel Select/Head Switch (MSHS).

## 2. Man Power

Two people to install MSHS

## 3. Required Tool

| Item | Description |
|------|-------------|
|------|-------------|

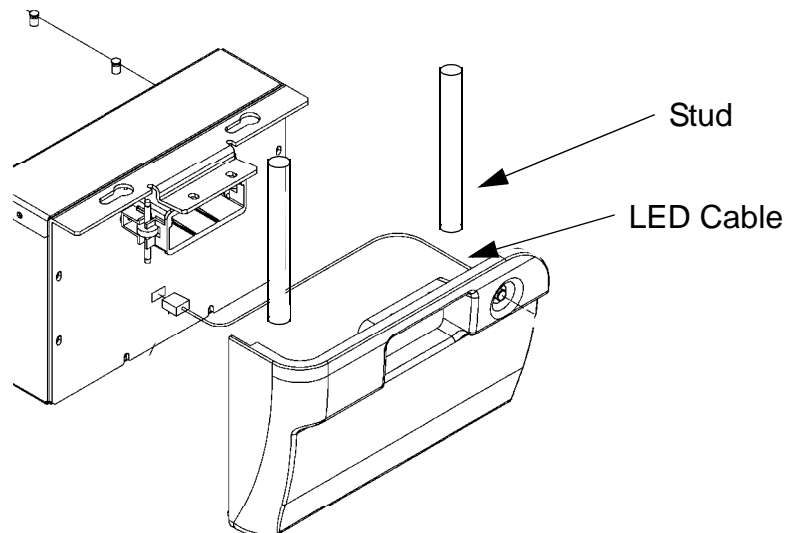
- |    |   |
|----|---|
| 1. | 5/16" standard non-magnetic screwdriver |
|----|---|

## 4. Procedure

1. Carefully place the MSHS under the front of the table and rest it on top of the UP/DOWN pedal assembly. See Illustration 1.
2. Install the two studs at the both sides of the Table. See Illustration 1.
3. Position a person on each end of the MSHS.
4. Locate the extension screws and put 2 screws in easy reach of each person.
5. With a person supporting each end of the MSHS raise it high enough until all the cables can be connected.
6. Connect each cable to its correct location on the MSHS.
7. Once all the cables have been connected then completely raise the MSHS and place it so that it is flush against the patient table.

### CAUTION

**Be careful not to cut or disconnect the MSHS LED cable by stud when installing the MSHS.**



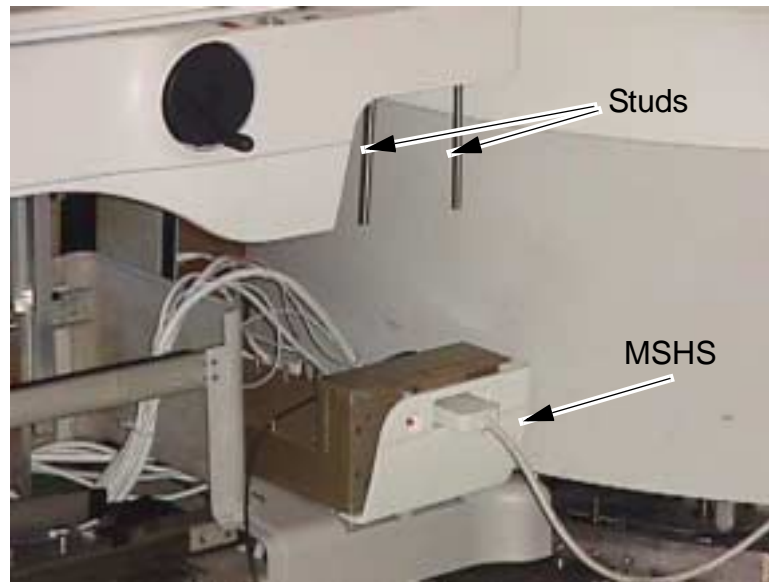
Rev 1

**4. Procedure (continued)**

8. Insert one extension screw on each side of the MSHS and install these diagonally opposite of each other. Finger tighten.
9. Insert the remaining 2 screws and finger tighten.
10. Use the screwdriver to tighten the extension screws until snug.

**CAUTION**

**Do not over-tighten the screws. Damage to the threads in the corresponding steel plate or to those on the screws will result.**



**MSHS**  
ILLUSTRATION 1

Rev 1

**Revision History**

| <b>Rev</b> | <b>Date</b>  | <b>Author</b> | <b>Primary Reasons For Change</b> |
|------------|--------------|---------------|-----------------------------------|
| 0          | Feb 9, 2001  | Y. Masumo     | Initial Version                   |
| 1          | Oct 28, 2001 | Y. Masumo     | Misc Correction                   |

# SWING TABLE INSTALLATION

## TABLE OF CONTENTS

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| 5.Table Level Check .....                    | 4 |
| 6.Table Level Adjustment .....               | 5 |
| 7.Pivot Sensor Height Adjustment .....       | 6 |

Rev 2

## 1. Required Tools

- Non-ferrous Metric Hexagon Wrench Set
- Level Gauge

## 2. Prerequisite

- Ware Plate is already installed.
- Table Rail is already installed.

## 3. Overview

This manual describes following items.

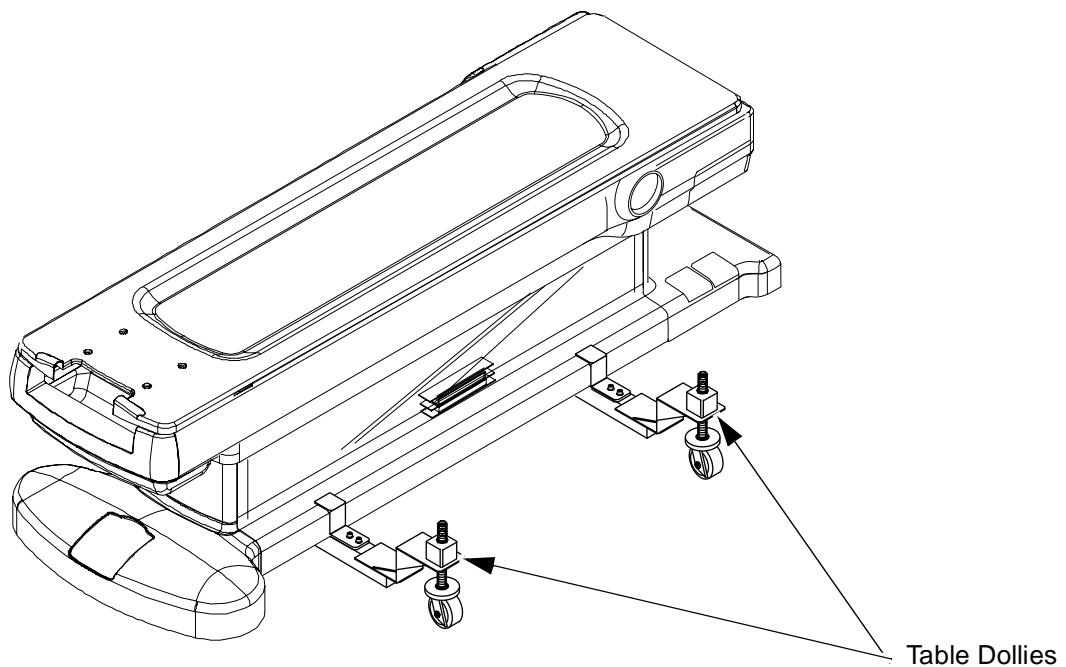
- Table installation onto the table rail
- Table level check
- Pivot sensor height adjustment of table rail

## 4. Mounting the Table on the Front Rail

1. Move the table into position using the shipping dollies attached.
2. Position the table at approximately 15 degrees off center. Carefully slide the cables under the magnet and retrieve them from the back of the magnet. Make sure they are pulled all the way through and temporarily ties wrap them together.

### Note:

- The Swing Table weighs approximately 750 lbs. If the cables are not pulled through and temporarily tie wrapped, they could get caught in the Table Rail and severed by the table swing motion.
- After installed the table, do not remove dollies. The dollies need adjustment procedure of table.

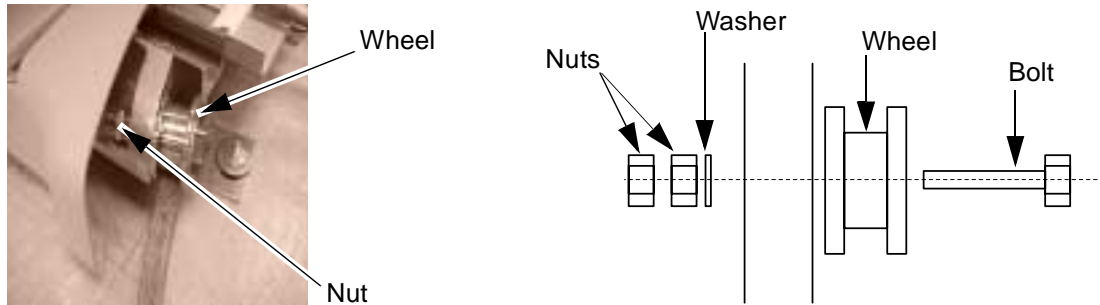


**TABLE DOLLIES  
ILLUSTRATION 1**

Rev 2

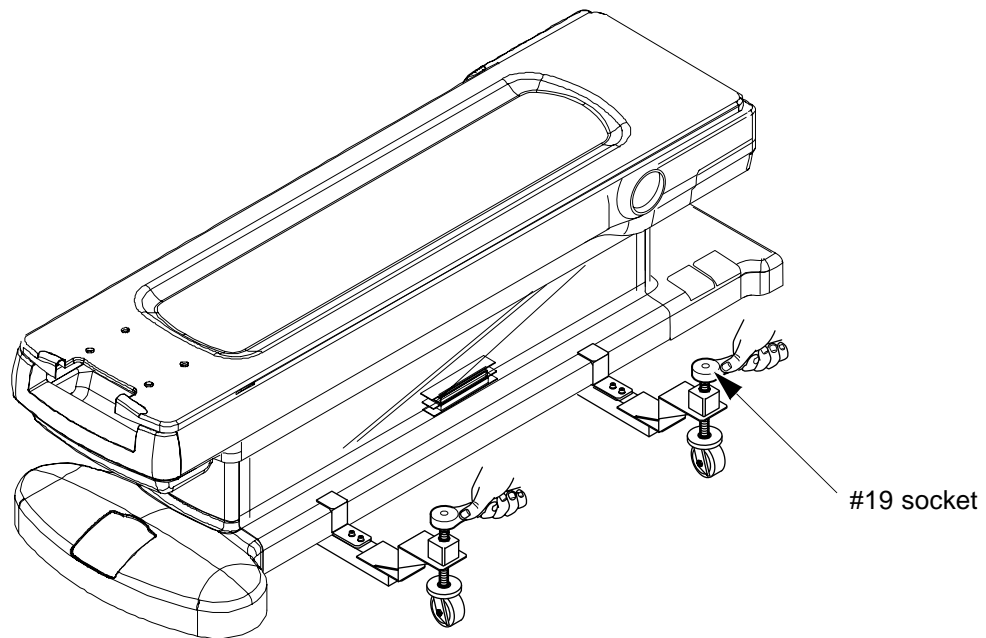
**4. Mounting the Table on the Front Rail (continued)**

3. Remove Wheel Cover from the table.
4. Remove the Rail Wheels from the front of the table and slowly slide the table between the table Rail and the magnet itself. Use the shipping dollies to adjust for height clearance.
5. Once the table is in position, restore the table rail wheels and bolt them tight. Use the second safety lock nut to lock the bolt in position.



**TABLE RAIL WHEEL REMOVAL  
ILLUSTRATION 2**

6. Using the shipping dollies, slowly drop the table into position.



**TABLE POSITIONING  
ILLUSTRATION 3**

Rev 2

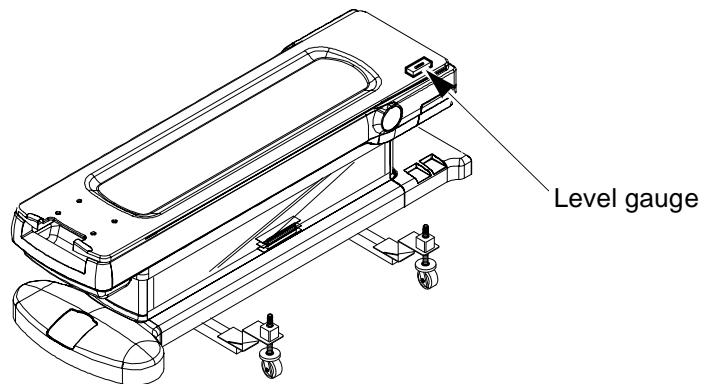
## 5. Table Level Check

### 5-1 Overview

Table leveling is achieved by proper placement of the correct amount of shims under the table Rail during the initial Swing Table Installation. There are no adjustments on the Swing Table wheels. Shimming the Swing Table Rail is the sole method used to adjust table level FRONT to BACK (ANTERIOR to POSTERIOR) and Left to right. If re-shimming the table is required to achieve proper level, it will be necessary to perform all of the Mechanical Table Installation procedure alignments before adjusting the Sensor Adjustment Assembly. Failure to do perform the Installation procedures and measurements will result in table misalignment and severe problems achieving proper image quality.

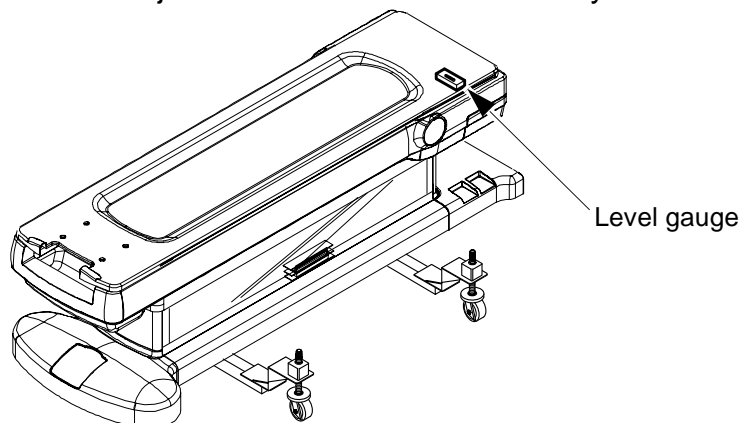
### 5-2 Table Level Check Procedure

1. Move the Table to the Zero position.
2. Place level gauge on the side of the table.  
Insure that the table is level, front to back.  
If you find this out of adjustment, you will need to re-shim the Swing Table Rail.  
Refer to Section 6 "Table Level Adjustment" if reshim is necessary.



**LEVELING THE TABLE FRONT TO BACK**  
ILLUSTRATION 4

3. Place Table level gauge across the cradle (Magnet side of the cradle).  
Check the level of the table Left to right at the approximate center of the Swing Table.  
If you find this out of adjustment, you will need to re-shim the Swing Table Rail.  
Refer to Section 6 "Table Level Adjustment" if reshim is necessary.



**LEVELING THE TABLE LEFT TO RIGHT**  
ILLUSTRATION 5

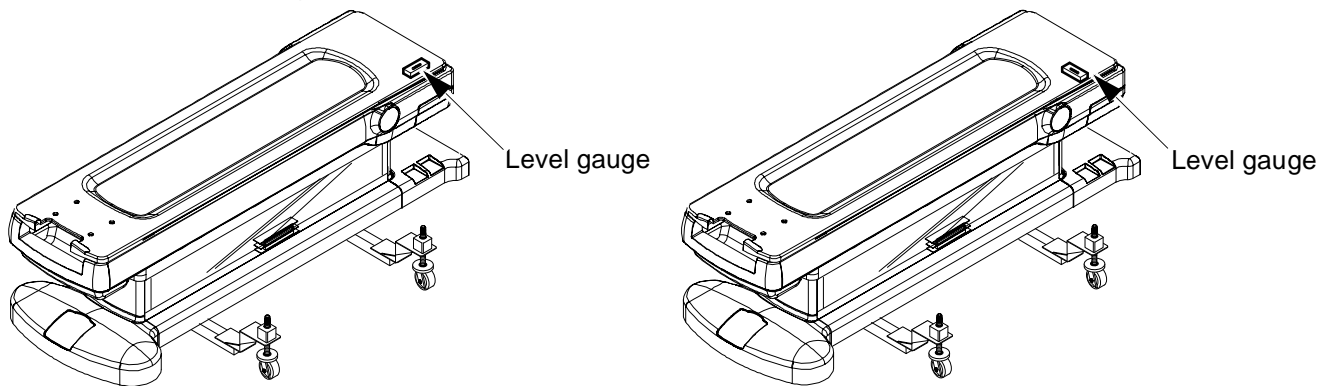
Rev 2

**5-2 Table Level Check Procedure (continued)**

4. If the Table is leveled, remove the dollies from the table.
5. Remove the temporary tie wraps and connect the table cables to the mating cables at the rear of the magnet.
6. Mount all three of the position switches to the Table Front Rail. Connect the position switches to their respective cables. To prevent these cables from being cut by the table roller wheels and Front Rail, use ty-wraps or any other means to secure them out of the way. Failure to do this may cause damage to the cables.

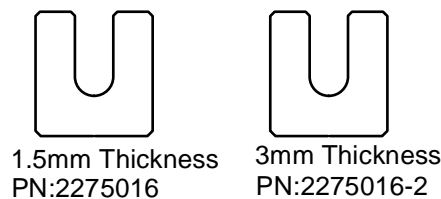
**6. Table Level Adjustment**

1. Using the shipping dollies, slowly move the table height so that the Table is leveled front to back and left to right.



**LEVELING THE TABLE**  
ILLUSTRATION 6

2. Loosen the four rail anchor bolts
3. Insert the shims under the rail (four anchor positions) until the rail touches the table front wheels.



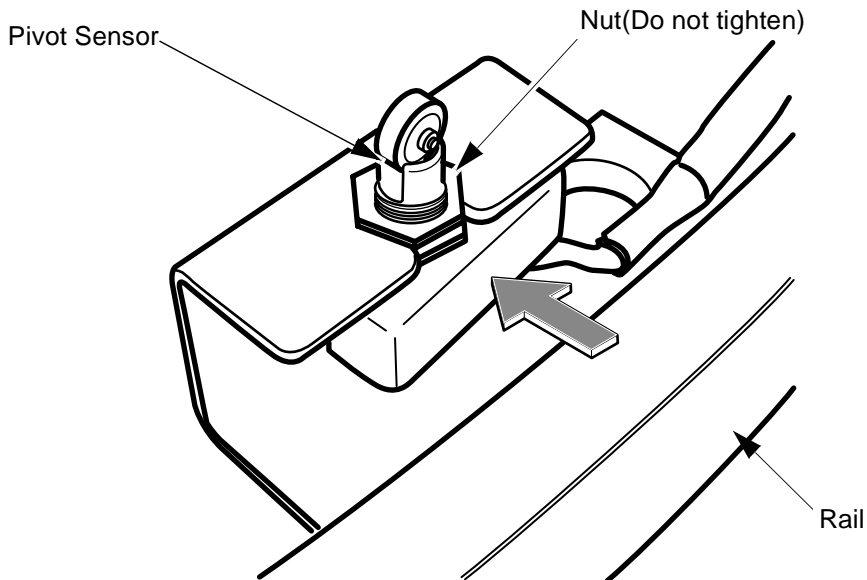
**SHIM PLATE**  
ILLUSTRATION 7

4. Using the dolly remove the table from the rail.
5. Adjust the rail position using adjustment jig.  
(Refer to Installation/7~8th day/Table Rail Installation).
6. Install the Table. Do not remove dolly after the table installation. The dolly will be used to the table swing position adjustment.

Rev 2

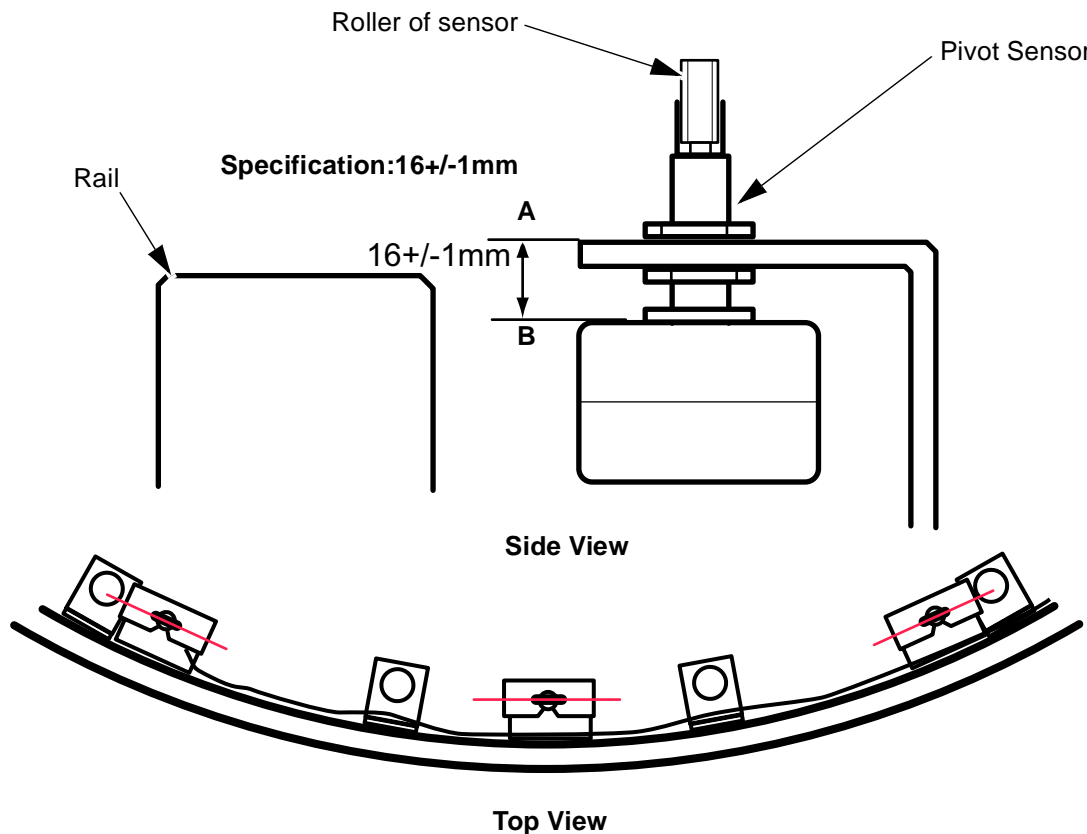
**7. Pivot Sensor Height Adjustment**

1. After the table installation, restore three pivot sensors to table rail bracket. Do not fix pivot sensor with nut.



**PIVOT SENSOR RESTORATION**  
ILLUSTRATION 8

2. Adjust height of pivot sensor so that distance between A and B becomes 16±1mm with nuts.
3. After adjustment of three pivot sensors, check that three sensors are parallel to the rail.



**PIVOT SENSOR HEIGHT ADJUSTMENT**  
ILLUSTRATION 9

**Revision History**

| <b>Rev</b> | <b>Date</b>  | <b>Author</b> | <b>Primary Reasons For Change</b> |
|------------|--------------|---------------|-----------------------------------|
| 0          | Feb 7, 2001  | Y. Masumo     | Initial Version                   |
| 1          | Mar 27, 2001 | K.Tsumagari   | Procedure is changed              |
| 2          | May 23, 2001 | K.Tsumagari   | Misc Change                       |
|            |              |               |                                   |

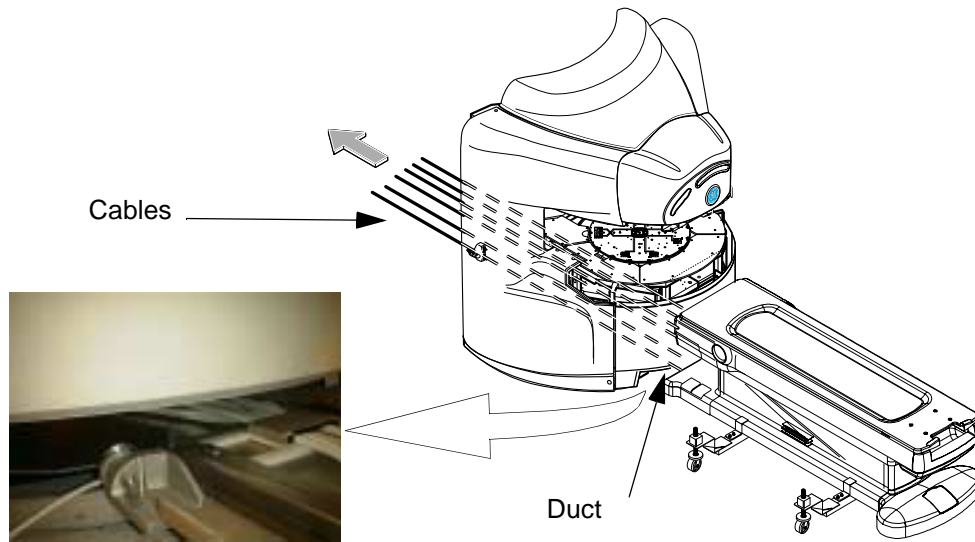
# TABLE OF CONTENTS

1- TABLE CABLE WIRING ..... 2

Rev 2

**1. TABLE CABLE WIRING**

1. Send the Cables of the Table through the Table duct to the rear of the Magnet..



**TABLE CABLE WIRING**  
ILLUSTRATION 1

2. Connect the cables at the rear of the Magnet according to the following illustration.



**CABLE CONNECTION**  
ILLUSTRATION 2

Rev 2

**Revision History**

| <b>Rev</b> | <b>Date</b>  | <b>Author</b> | <b>Primary Reasons For Change</b> |
|------------|--------------|---------------|-----------------------------------|
| 0          | Dec 13, 2000 | Y. Masumo     | Initial Release                   |
| 1          | June 4, 2001 | Y.Masumo      | Misc Correction                   |
| 2          | Oct 16, 2001 | Y.Masumo      | Updated Illustration 1            |

Rev 1

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Rev 1

## 1. Overview

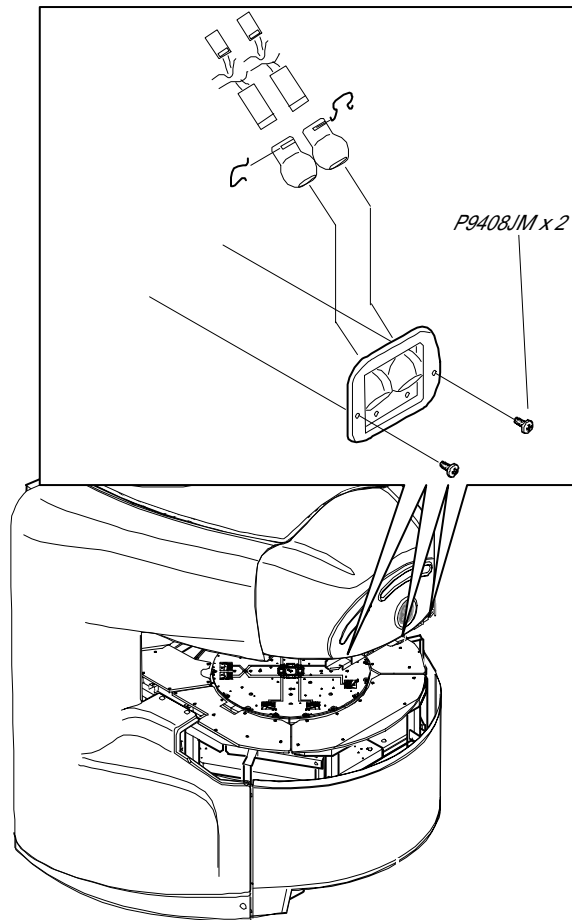
This procedure describes how to install laser light

## 2. Procedure

1. Turn SSM Breaker OFF at Power Cabinet PDU.
2. Install two Laser Light with two screws at left, right, and center position. See Illustration 1.

### Note

It is not necessary to install laser light covers.



ILL EXAMPLE  
ILLUSTRATION 1

Rev 1

**Revision History**

| <b>Rev</b> | <b>Date</b>  | <b>Author</b> | <b>Primary Reasons For Change</b> |
|------------|--------------|---------------|-----------------------------------|
| 0          | Mar 23, 2001 | Y. Masumo     | Initial Version                   |
| 1          | May 18, 2001 | Y. Masumo     | Misc Correction                   |

# MAGNET COVER INSTALLATION

## VOLUME 2

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3.Rear Lower Cover ..... 4

4.Floor Cover ..... 5

5.Ceiling Cover ..... 7

6.P-Light Cover ..... 8

7.PCM Cover ..... 9

8.Top Cover ..... 10

9.QHB / Blind Cover ..... 11

10.Corner Cover..... 12

11.Rail Cover/Caps ..... 13

12.Cover Clearance Adjustment ..... 14



**FERROUS MATERIAL HAZARD! THE CRIMP TOOL, AND OTHER TOOLS AND PARTS REQUIRED FOR THIS INSTALLATION CONTAIN FERROUS MATERIAL AND WILL BE STRONGLY ATTRACTED TO MAGNET AND MAY BECOME DANGEROUS PROJECTILES. IF MAGNET IS AT FULL FIELD – KEEP ALL FERROUS TOOLS AT LEAST 10 FEET AWAY FROM THE MAGNET.**

Rev 3

**1. Preparation****Required Tool:**

| Items                   | Qty | Type/Parts Number | Part |
|-------------------------|-----|-------------------|------|
| Metric Allen Wrench Set | 1   | Non ferrous       |      |

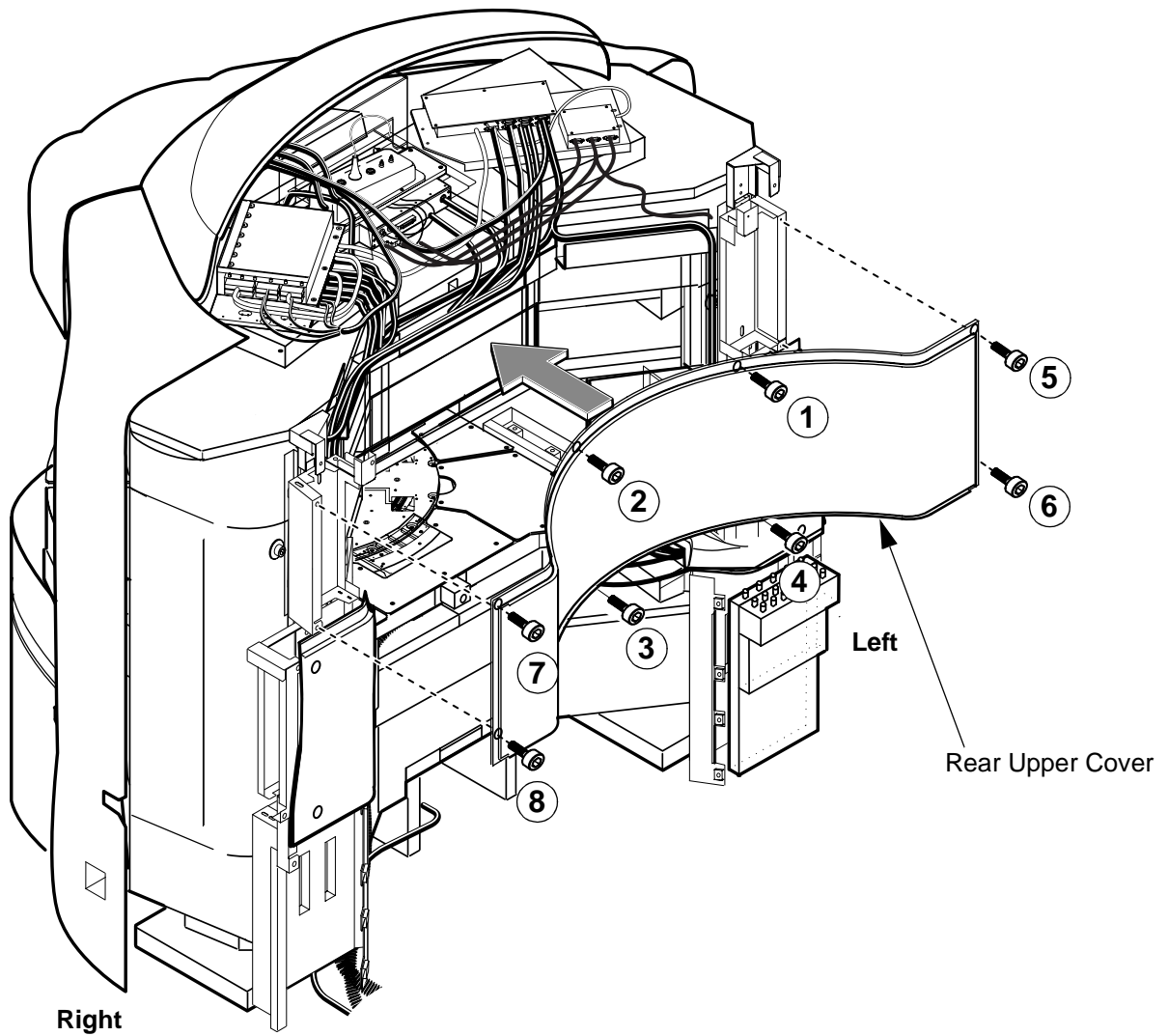
Rev 3

## 2. Rear Upper Cover

1. Check that the all connection and routing of cables and units are normal.
2. Install Rear Upper Cover to the Rear side of the magnet with 8 screws(U0438AA).

**NOTE1:**The number is tightening order of screw.

**NOTE2:**Install cover so that a clearance between covers becomes level.  
Refer to Cover Clearance Adjustment of page 14.

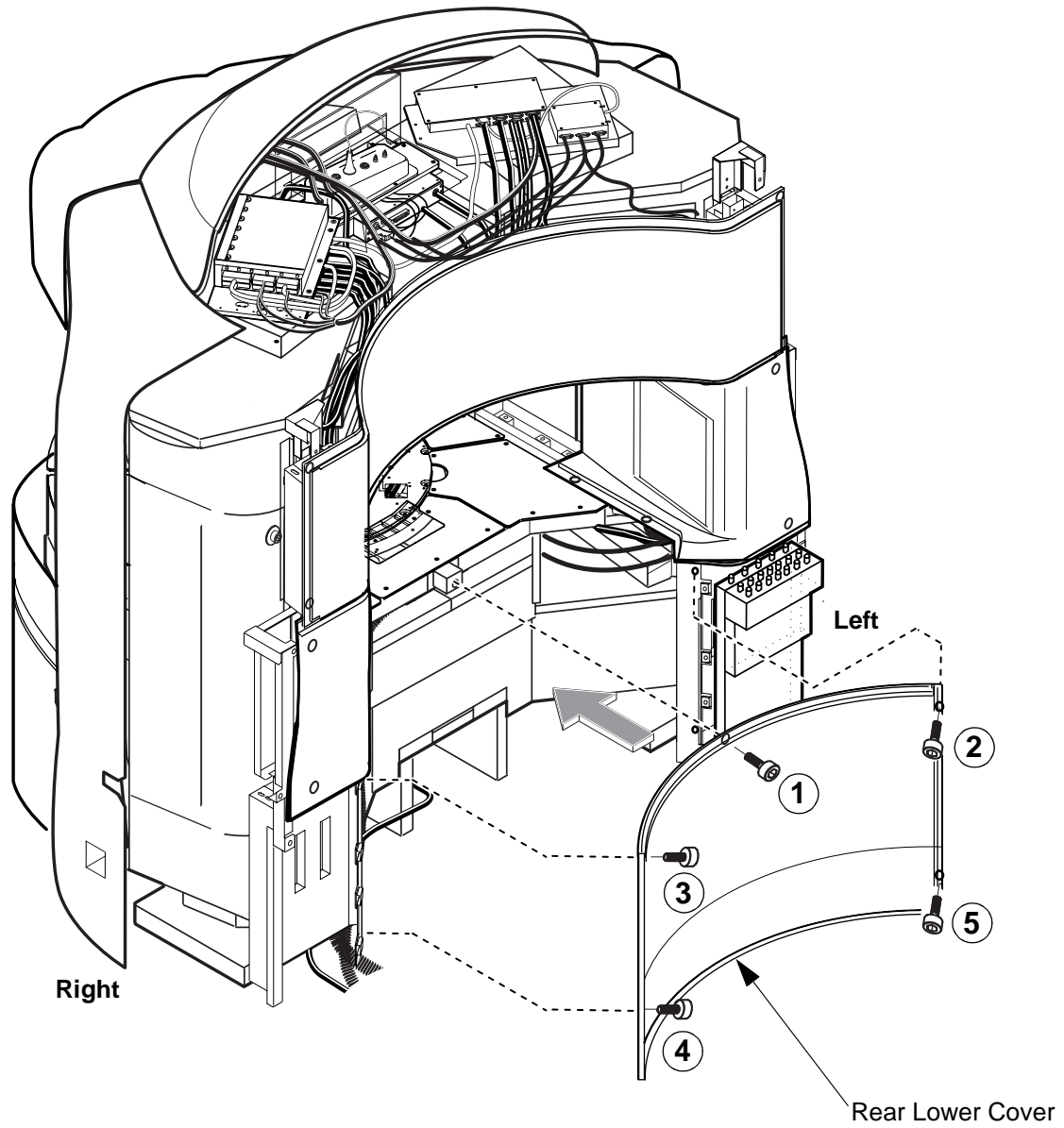


**REAR UPPER COVER INSTALLATION  
ILLUSTRATION 1**

Rev 3

### 3. Rear Lower Cover

1. Install Rear Lower Cover to the Rear side of the magnet with 5 screws(U0438AA).



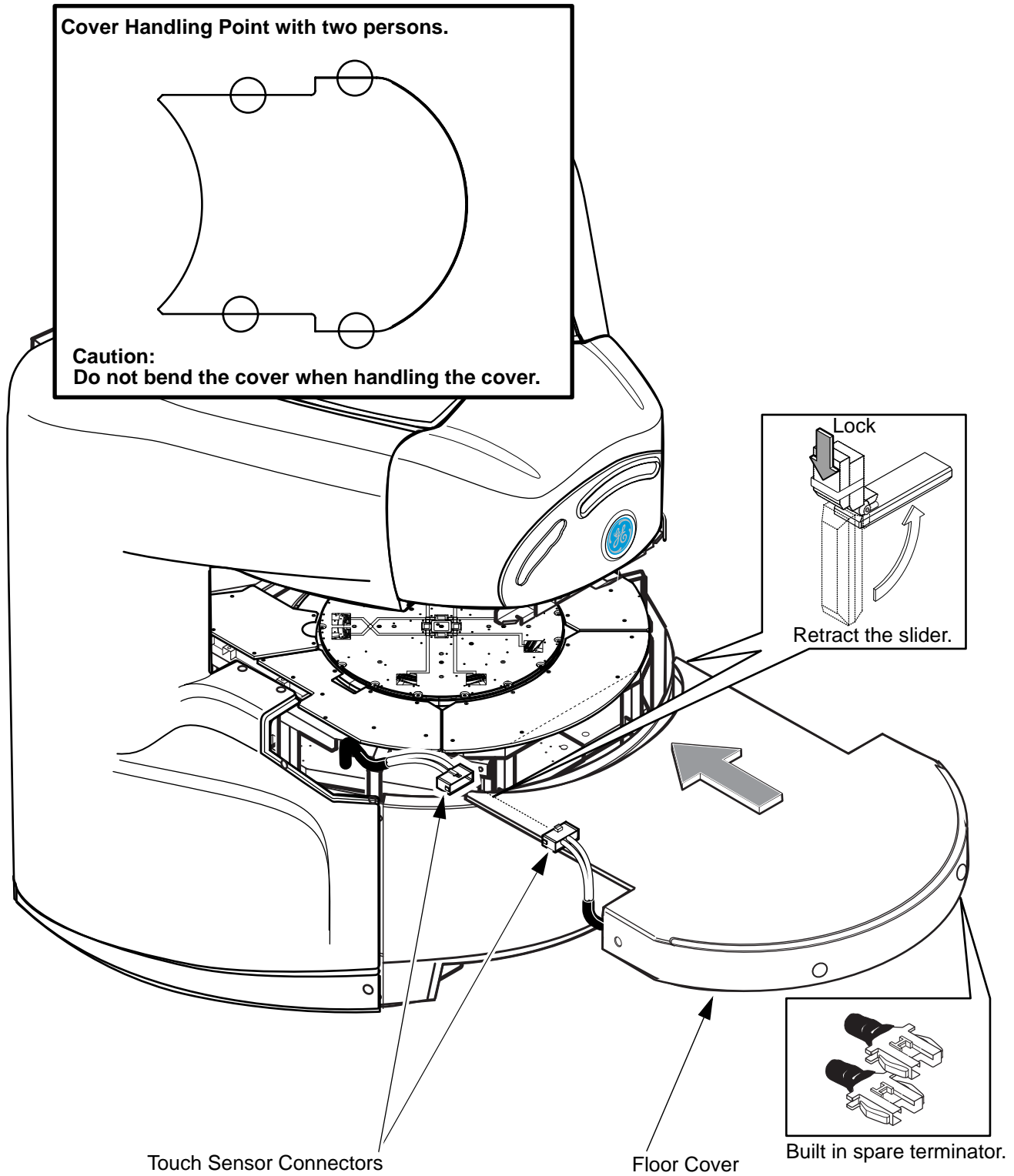
**NOTE:** The number is tightening order of screw.

**REAR LOWER COVER INSTALLATION  
ILLUSTRATION 2**

Rev 3

### 4. Floor Cover

1. Retract and lock two slider of floor cover rear end.
2. Put the Floor Cover onto the lower coil with two person, and then connect the cables of touch sensor.



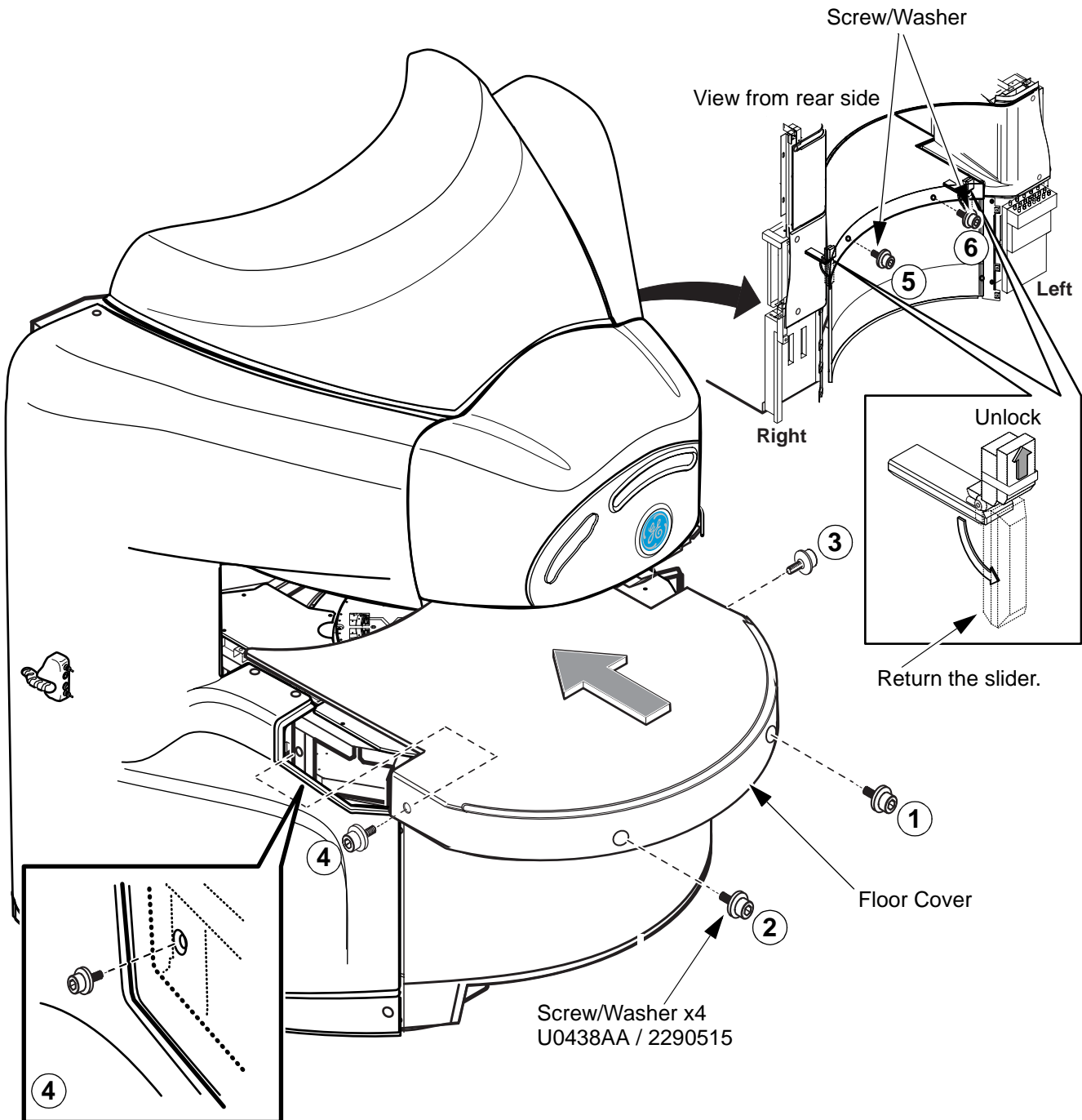
**FLOOR COVER INSTALLATION  
ILLUSTRATION 3**

Rev 3

**4. Floor Cover(Continued)**

3. After setting floor cover, unlock slider lock and return 2 slider.
4. Install Floor Cover onto the lower coil with 6 screws(U0438AA)/washers(2290515).

**NOTE:** Install cover so that a clearance between covers becomes level.  
Refer to Cover Clearance Adjustment of page 14.



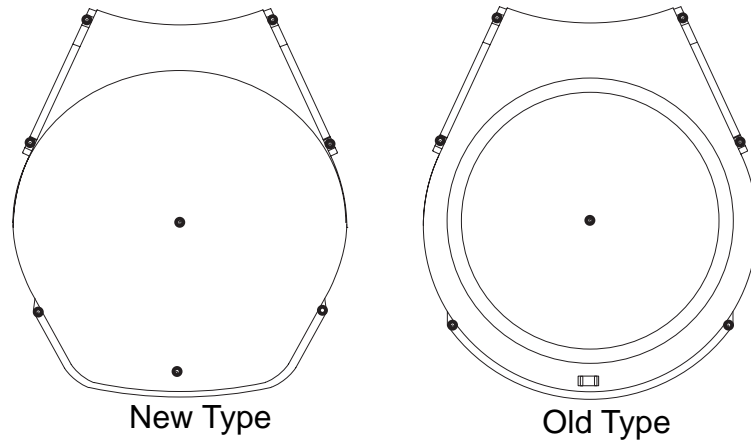
**FLOOR COVER INSTALLATION  
ILLUSTRATION 4**

Rev 3

### 5. Ceiling Cover

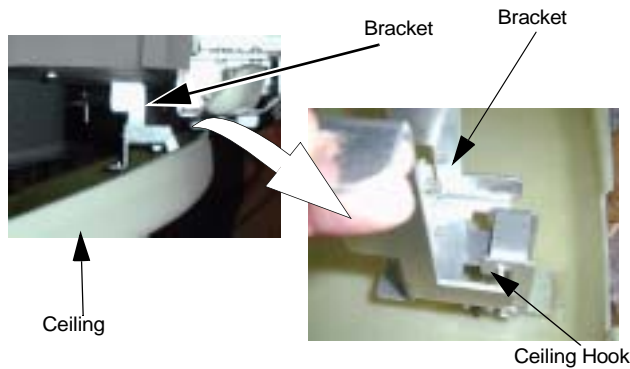
**Note**

New ceiling cover is introduced from 1Q of 2003. Identify the cover by the shape.



**CEILING COVER COMPARISON**  
ILLUSTRATION 5

- 5. Hang the ceiling cover hook to upper magnet bracket.  
For new type ceiling, hook the ceiling according to the following illustration.

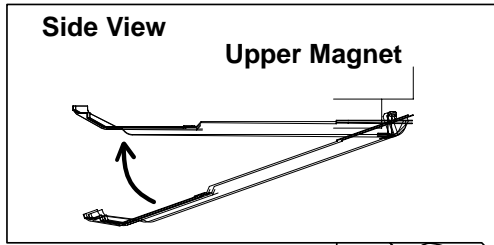


**HOOK THE CEILING**  
ILLUSTRATION 6

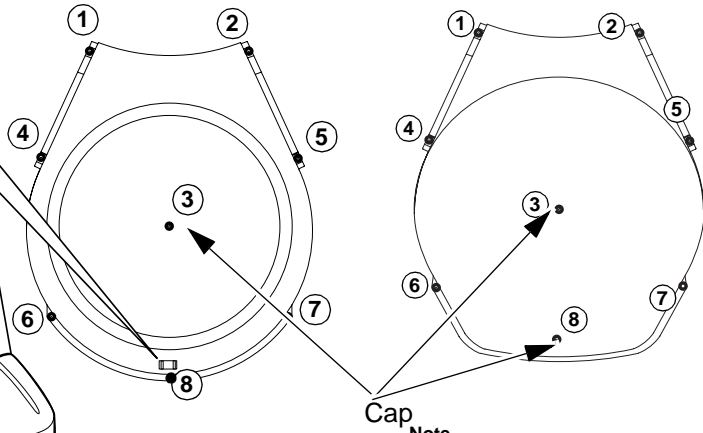
Rev 3

5. Ceiling Cover (continued)

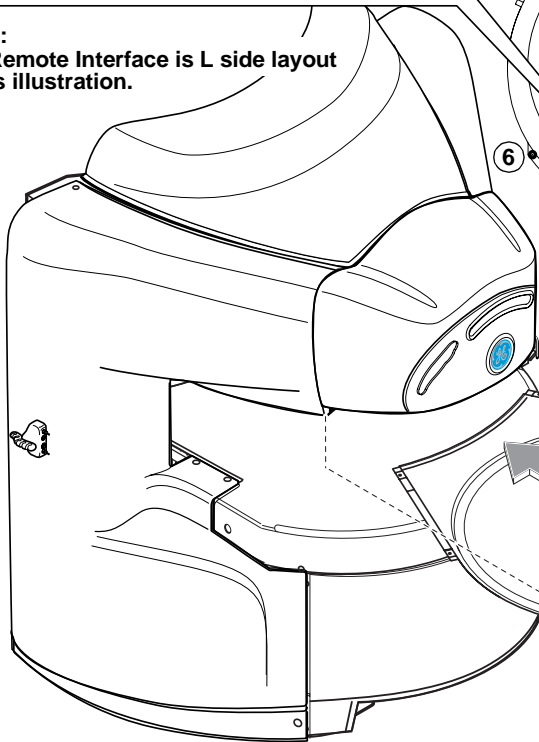
- 6. Install Ceiling Cover to the upper magnet with 8 screws(U0438AA) and center cap(P9123PC) according to tightening order. Hang the ceiling cover bracket to upper magnet bracket.
- 7. Install Ceiling Cover to the upper magnet with 7 screws according to tightening order.



Tightening Order of Screws(U0438AA)



NOTE: PAC Remote Interface is L side layout in this illustration.



Note For YD Magnet, withdraw the ceiling a little from rear of magnet so that the ceiling hook fit to the ceiling brachet.tightening screws

Ceiling Cover  
 Hook  
 Cap  
 PN:P9123PC

NOTE: Install cover so that a clearance between covers becomes level. Refer to Cover Clearance Adjustment of page 14.

CEILING COVER INSTALLATION Illustration 7

Rev 3

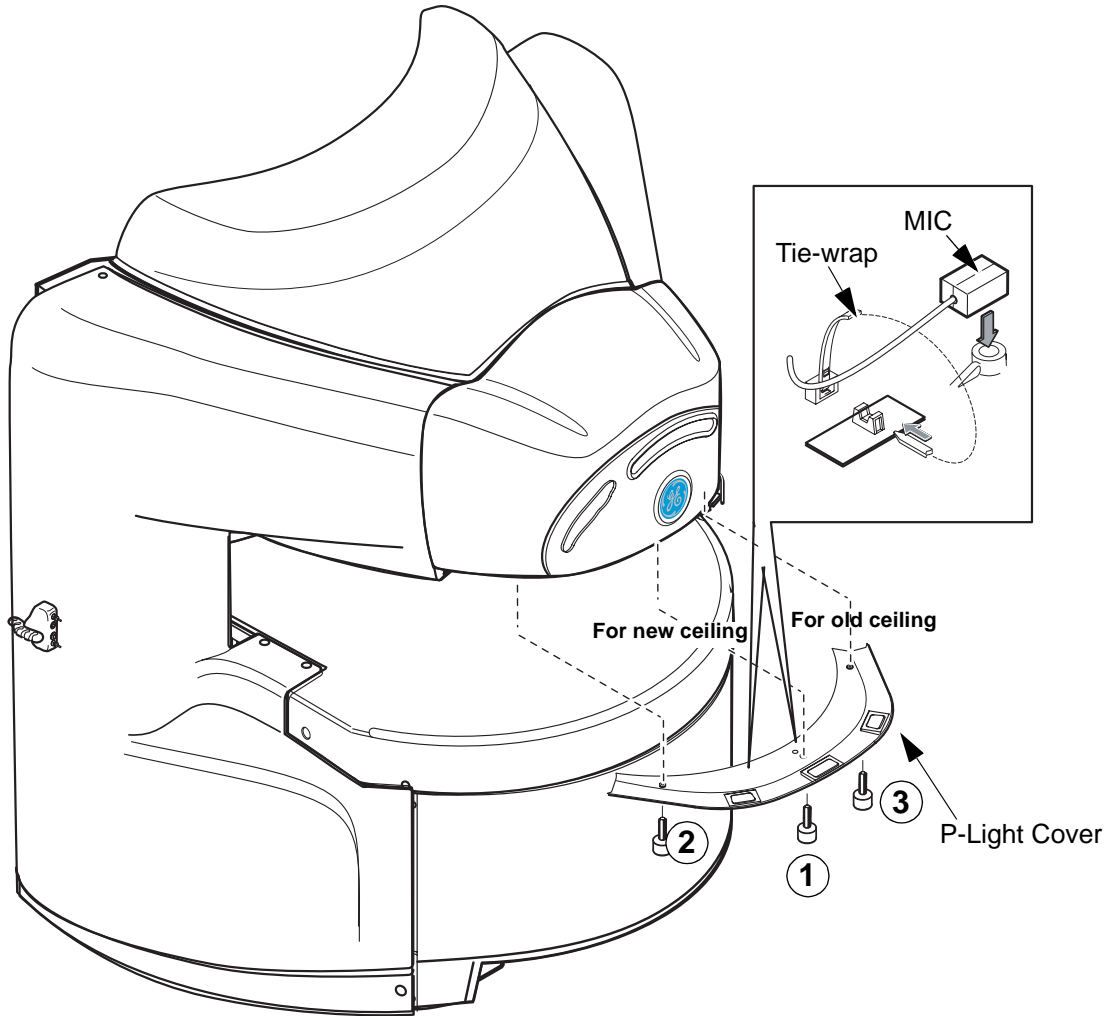
### 6. P-Light Cover

1. Route peripheral cable to partition of side, ceiling and P-light covers according to site layout.
2. Install the MIC to hole of P-Light Cover, and then fix the cable with tie-wrap.
3. Install P-Light Cover under the P-Light with 3 screws(U0438AA).

**NOTE1:**The number is tightening order of screw.

**NOTE2:**PAC Remote Interface is L side layout in this illustration.

**NOTE3:**Install cover so that a clearance between covers becomes level.  
Refer to Cover Clearance Adjustment of page 15.



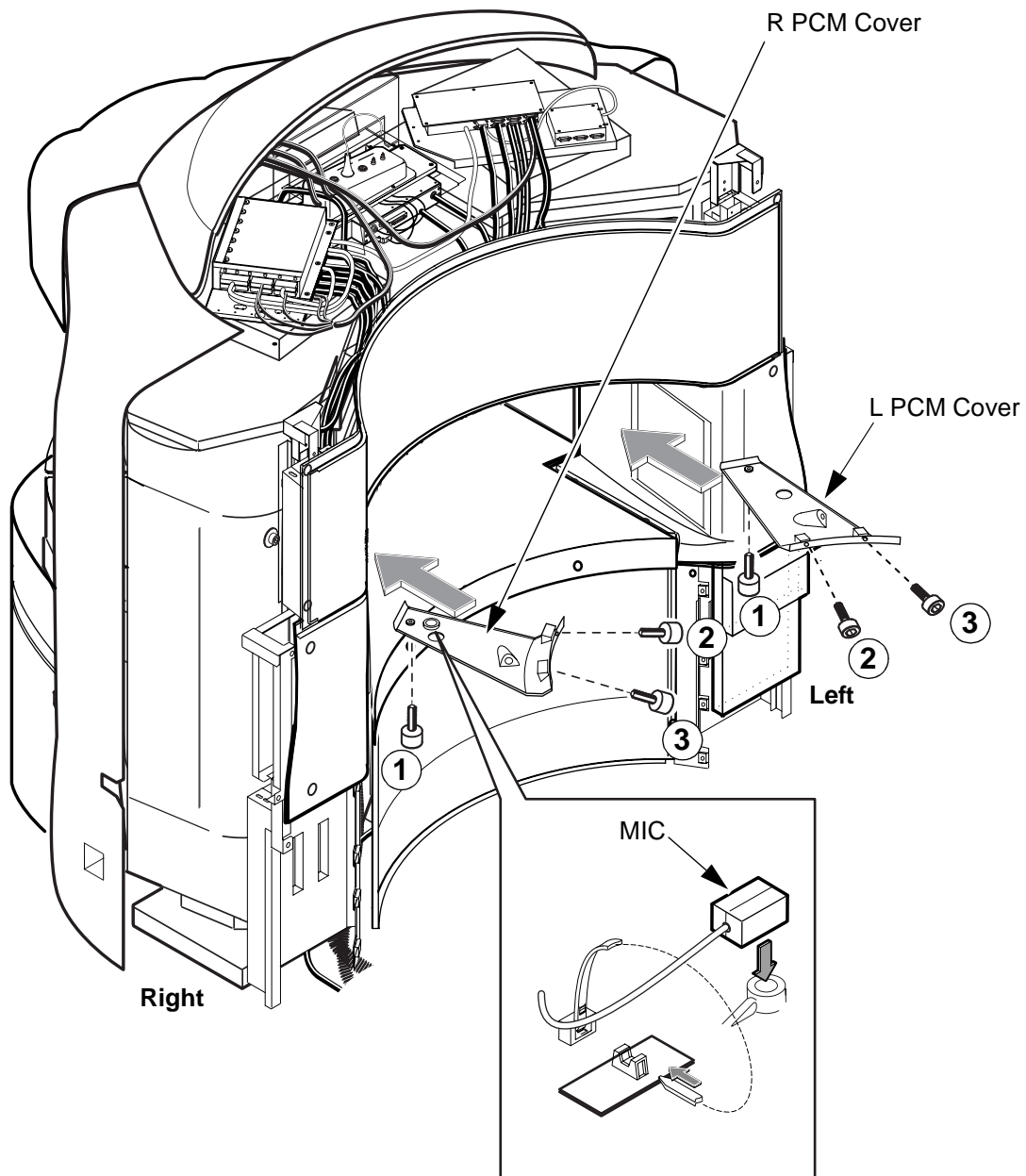
**P-LIGHT COVER INSTALLATION  
ILLUSTRATION 8**

Rev 3

**7. PCM Cover**

1. Install the MIC to R PCM cover.
2. Install two PCM Covers onto the upper ceiling with 3 screws(U0438AA) for each cover.

**NOTE:** The number is tightening order of screw.



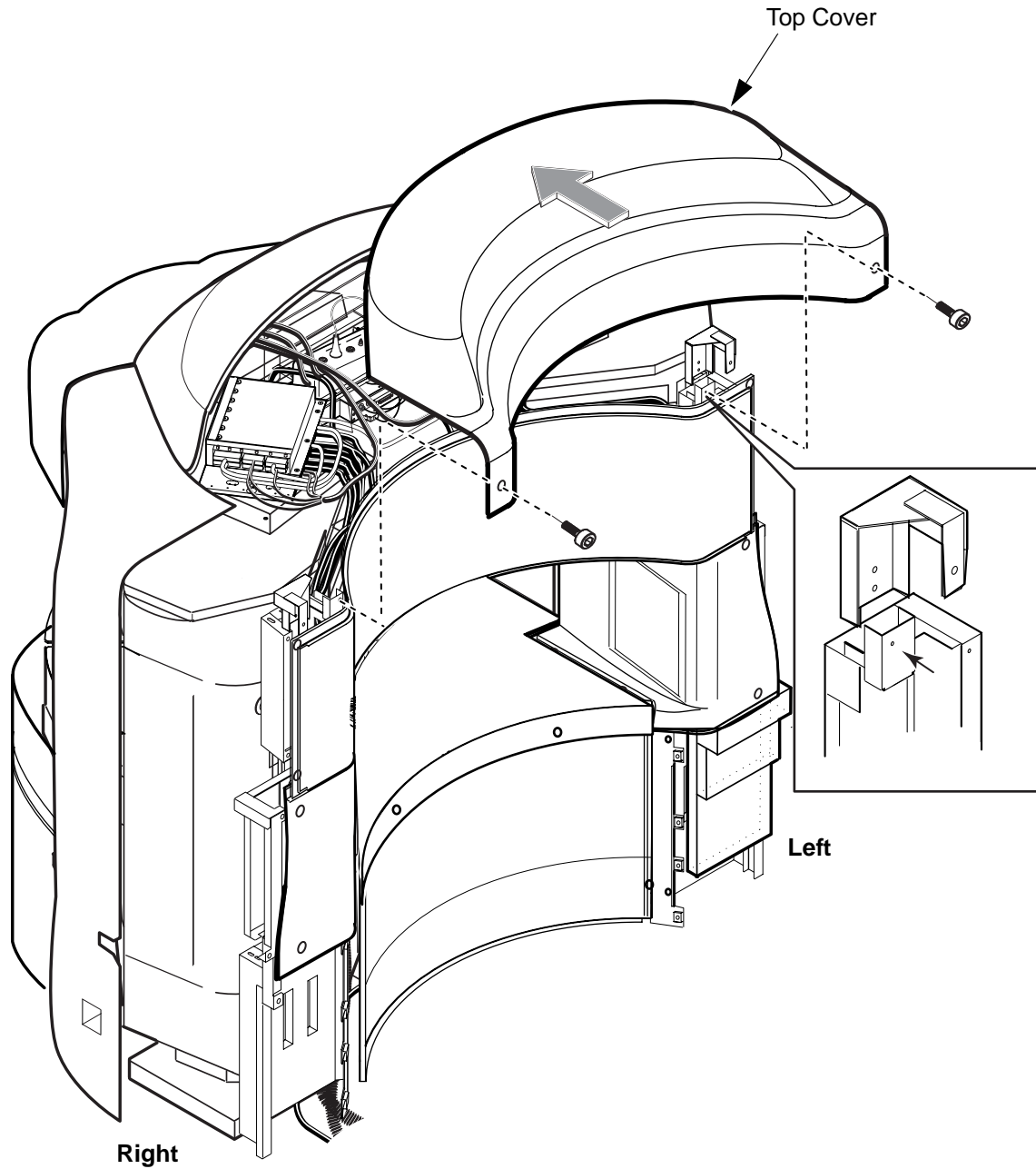
**PCM COVER INSTALLATION  
ILLUSTRATION 9**

Rev 3

### 8. Top Cover

1. Install Top Cover onto the top of the magnet with 2 screws(U0438AA).

**NOTE1:**Install cover so that a clearance between covers becomes level.  
Refer to Cover Clearance Adjustment of page 14.



**TOP COVER INSTALLATION**  
ILLUSTRATION 10

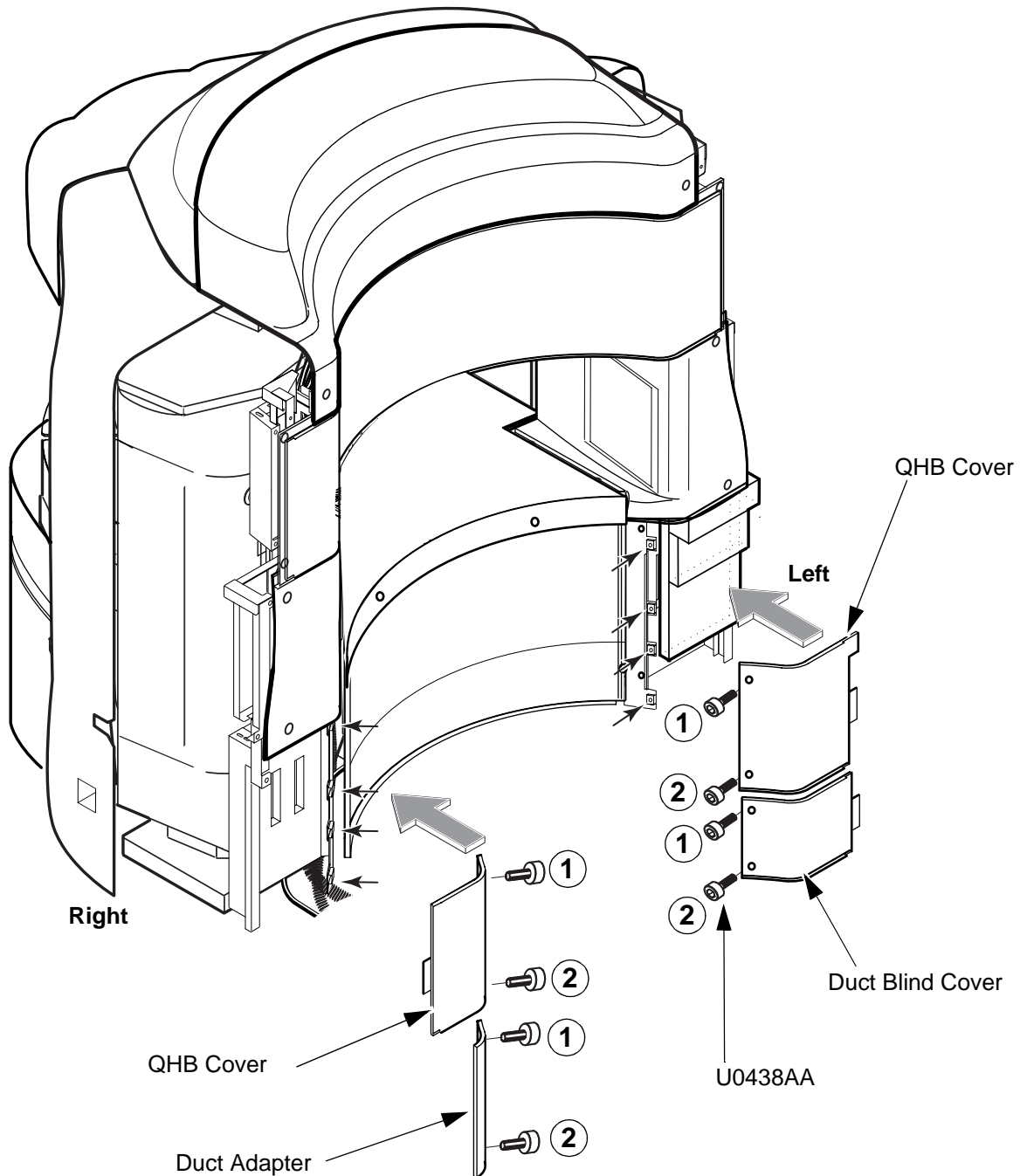
Rev 3

**9. QHB / Blind Cover**

1. Install two QHB Covers to the rear side of the Magnet with 2 screws(U0438AA) for each cover.
2. Install Duct Blind Cover to R or L rear side of the magnet with 2 screws(U0438AA).
3. Install Duct adapter to R or L rear side of the magnet with 2 screws(U0438AA).

**NOTE1:**The illustration is R side wiring.

**NOTE2:**Install cover so that a clearance between covers becomes level.  
Refer to Cover Clearance Adjustment of page 14.



**NOTE3:**The number is tightening order of screw.

**QHB / BLIND COVER INSTALLATION**  
ILLUSTRATION 11

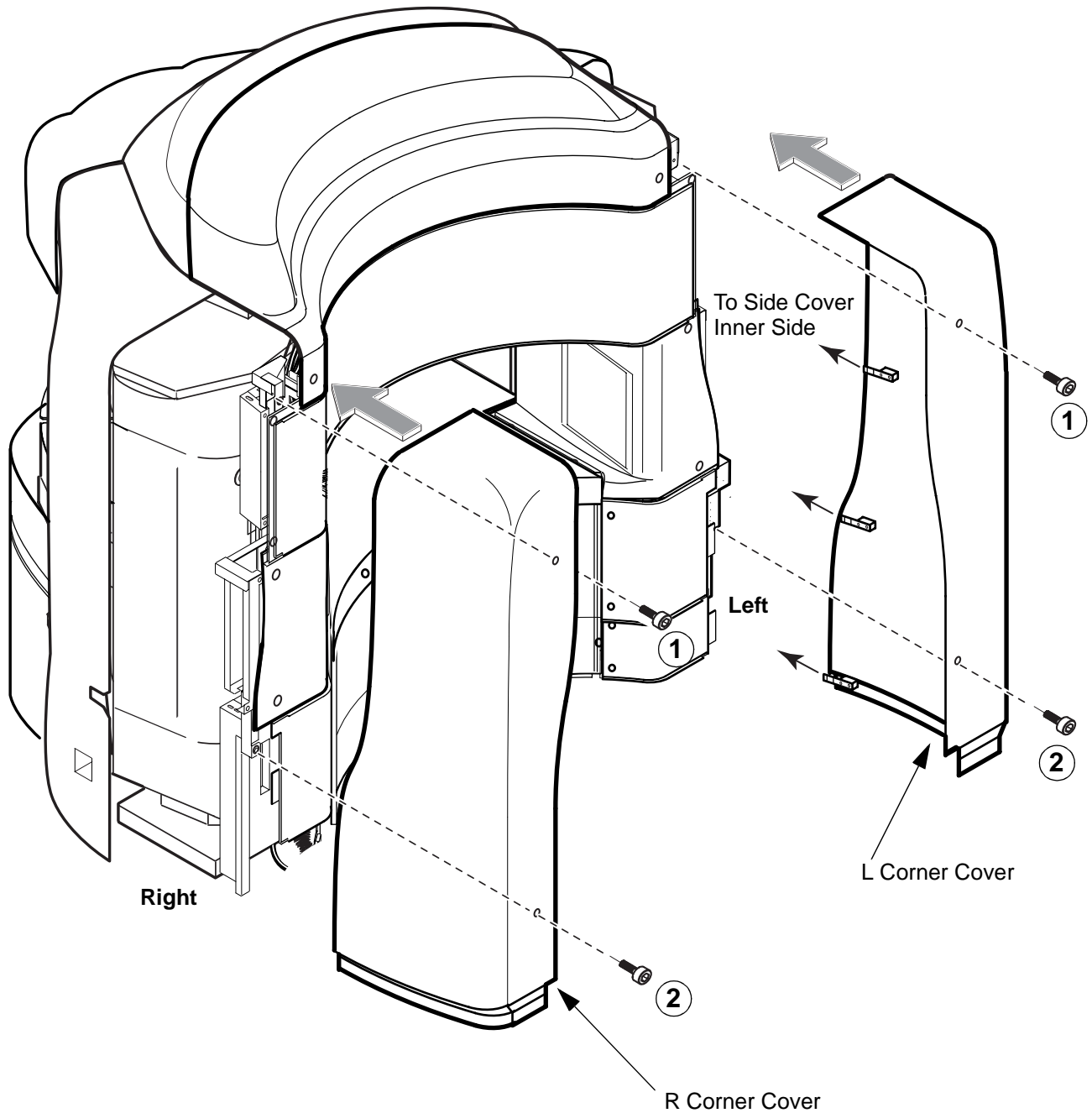
Rev 3

**10. Corner Cover**

1. Install R and L Corner Covers to the R and L side of the Magnet with 2 screws(U0438AA) for each cover.

**NOTE1:**The number is tightening order of screw.

**NOTE2:**Install cover so that a clearance between covers becomes level.  
Refer to Cover Clearance Adjustment of page 14.

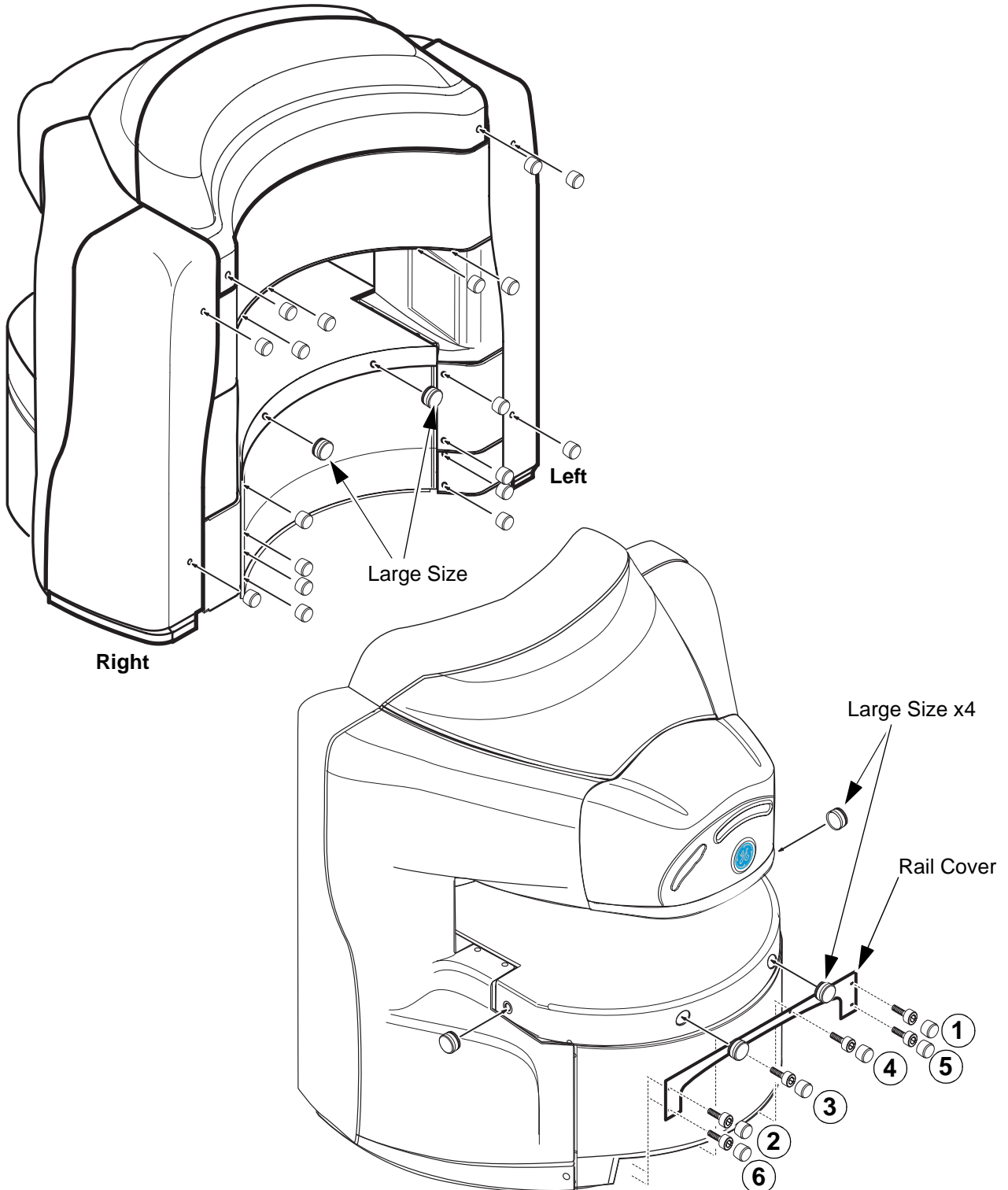


**CORNER COVER INSTALLATION  
ILLUSTRATION 12**

Rev 3

**11.Rail Cover/Cap**

1. Install Rail Cover to the front lower side of the Magnet with 6 screws(U0438AA).
2. Install 4 Caps(large size) to hole of front side.
3. Install 18 Caps(small size) and 2 Caps(large size) to hole of rear side.



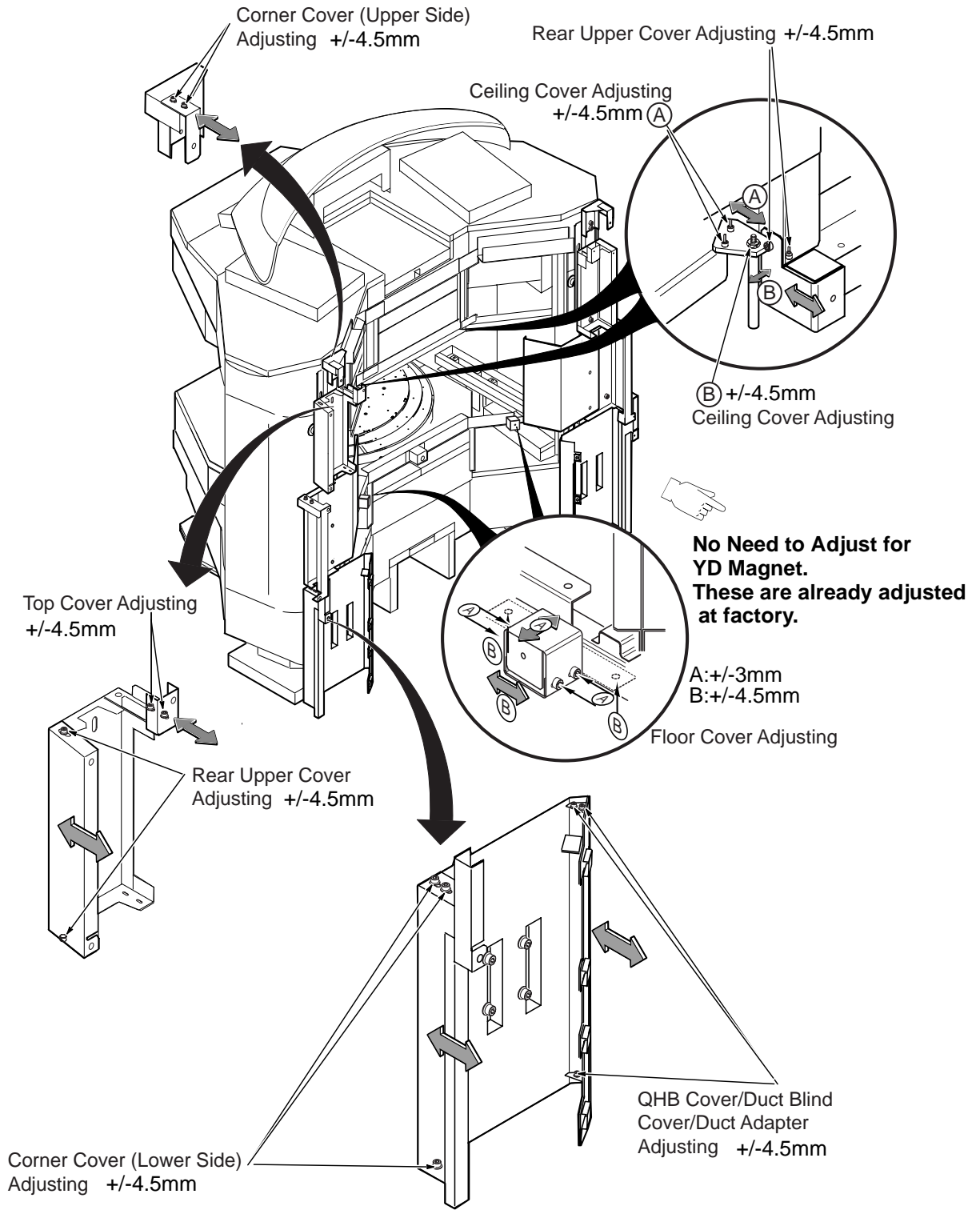
**NOTE:** The number is tightening order of screw.

**RAIL COVER AND CAP INSTALLATION**  
ILLUSTRATION 13

Rev 3

### 12. Cover Clearance Adjustment

1. Install cover so that a clearance between covers becomes level.

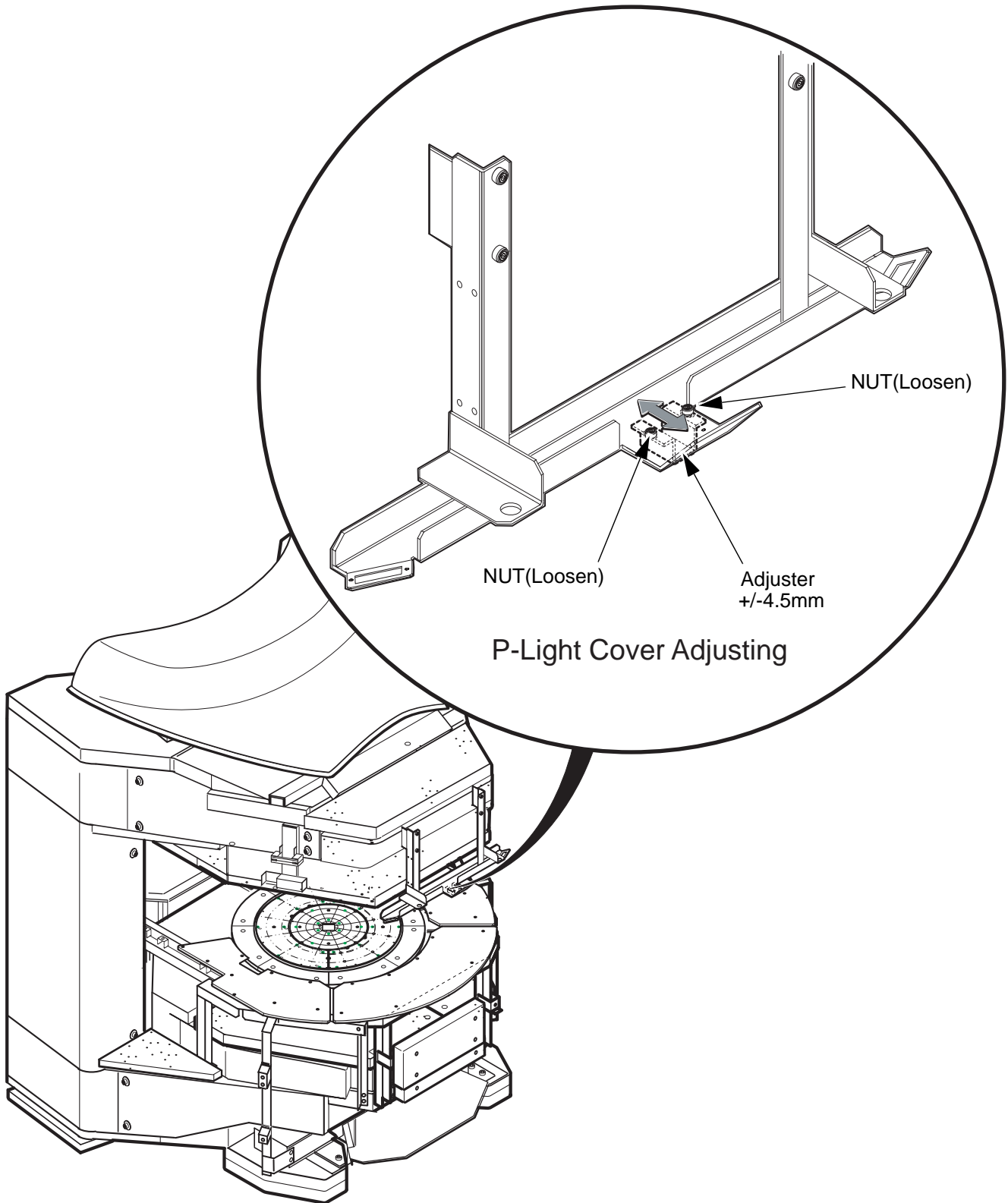


**COVER CLEARANCE ADJUSTMENT**  
ILLUSTRATION 14

Rev 3

### 12.Cover Clearance Adjustment(Continued)

1. Install cover so that a clearance between covers becomes level.



**COVER CLEARANCE ADJUSTMENT(CONTINUED)**  
ILLUSTRATION 15

**Revision History**

| <b>Rev</b> | <b>Date</b>  | <b>Author</b> | <b>Primary Reasons For Change</b>  |
|------------|--------------|---------------|--|
| 0          | Mar 07, 2001 | K.Tsumagari   | Initial Release  |
| 1          | May 21, 2001 | K.Tsumagari   | 1. Cover clearance adjustment is added<br>2. Misc Change                             |
| 2          | Jan 08, 2002 | K.Tsumagari   | Page 15: Changed front upper frame   |
| 3          | Nov 27, 2002 | Y.Masumo      | Page 7 and 8: Added New ceiling Information<br>Page 15: Added YD Magnet Information. |