

DIP SW Setting of Magnet Interface Unit

Effectivity

Signa Ovation Site

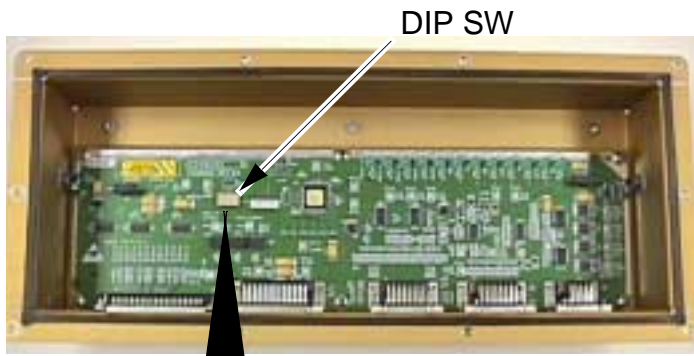
Description

This Service Note describes DIP SW Setting procedure. When installing or replacing to new magnet I/F unit (2254366-2), perform DIP SW Setting.

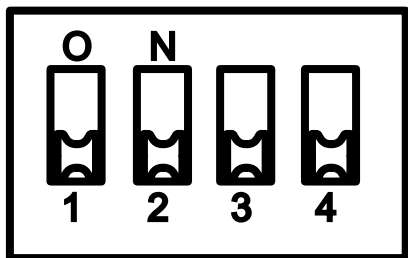
Procedure

Inspecting / Changing the Configuration Switch

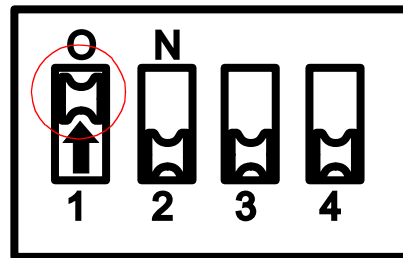
1. Before installing the new unit, open the top cover of the New Magnet I/F unit by removing the 10 screws.
2. Slide switch 1 to ON position. Switch 2, 3 and 4 are OFF position.
3. Restore top cover of the magnet I/F unit with 10 screws.



Magnet Interface Unit
(Removed top cover)



Factory (Default) Setting



Switch 1 should be in the ON position,
2,3,4 are in the OFF position.

